

# **The Timken Company** 4500 Mt Pleasant St. NW

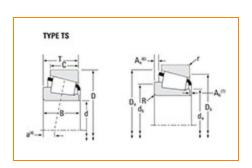
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### Part Number 3382 - 3320, Tapered Roller Bearings - TS (Tapered Single) Imperial

This is the most basic and most widely used type of tapered roller bearing. It consists of two main separable parts: the cone (inner ring) assembly and the cup (outer ring). It is typically mounted in opposing pairs on a shaft.





#### <u>Specifications</u> | <u>Dimensions</u> | <u>Abutment and Fillet Dimensions</u> | <u>Basic Load Ratings</u> | <u>Factors</u>

Specifications -			
	Series	3300	
	Cone Part Number	3382	
	Cup Part Number	3320	
	Design Units	Imperial	
	Bearing Weight	0.6 Kg 1.400 lb	
	Cage Type	Stamped Steel	

Dimensions		-
d - Bore	39.688 mm 1.5625 in	

D - Cup Outer Diameter	80.167 mm 3.1562 in
B - Cone Width	30.391 mm 1.1965 in
C - Cup Width	23.813 mm 0.9375 in
T - Bearing Width	29.370 mm 1.1563 in

## Abutment and Fillet Dimensions

R - Cone Backface "To Clear"	3.560 mm
Radius <sup>1</sup>	0.14 in
r - Cup Backface "To Clear"	3.3 mm
Radius <sup>2</sup>	0.130 in
da - Cone Frontface Backing	45.47 mm
Diameter	1.79 in
db - Cone Backface Backing	52.07 mm
Diameter	2.05 in
Da - Cup Frontface Backing	75.90 mm
Diameter	2.99 in
Db - Cup Backface Backing	70.10 mm
Diameter	2.76 in
Ab - Cage-Cone Frontface	1.8 mm
Clearance	0.07 in
Aa - Cage-Cone Backface	1.5 mm
Clearance	0.06 in
a - Effective Center Location <sup>3</sup>	-10.9 mm -0.43 in

Basic Load Ratings -

C90 - Dynamic Radial Rating (90 million revolutions) <sup>4</sup>	6700 lbf 29800 N
C1 - Dynamic Radial Rating (1 million revolutions) <sup>5</sup>	25800 lbf 115000 N
C0 - Static Radial Rating	29100 lbf 129000 N
C <sub>a90</sub> - Dynamic Thrust Rating (90 million revolutions) <sup>6</sup>	3130 lbf 13900 N

Factors -			
	K - Factor <sup>7</sup>	2.14	
	e - ISO Factor <sup>8</sup>	0.27	
	Y - ISO Factor <sup>9</sup>	2.2	
	G1 - Heat Generation Factor (Roller-Raceway)	34.6	
	G2 - Heat Generation Factor (Rib-Roller End)	12.1	
	Cg - Geometry Factor <sup>10</sup>	0.0744	

<sup>&</sup>lt;sup>1</sup> These maximum fillet radii will be cleared by the bearing corners.

<sup>&</sup>lt;sup>2</sup> These maximum fillet radii will be cleared by the bearing corners.

<sup>&</sup>lt;sup>3</sup> Negative value indicates effective center inside cone backface.

 $<sup>^4</sup>$  Based on 90 x  $10^6$  revolutions L $_{10}$  life, for The Timken Company life calculation method. C $_{90}$  and C $_{a90}$  are radial and thrust values.

 $<sup>^{5}</sup>$  Based on 1 x  $10^{6}$  revolutions  $L_{10}$  life, for the ISO life calculation method.

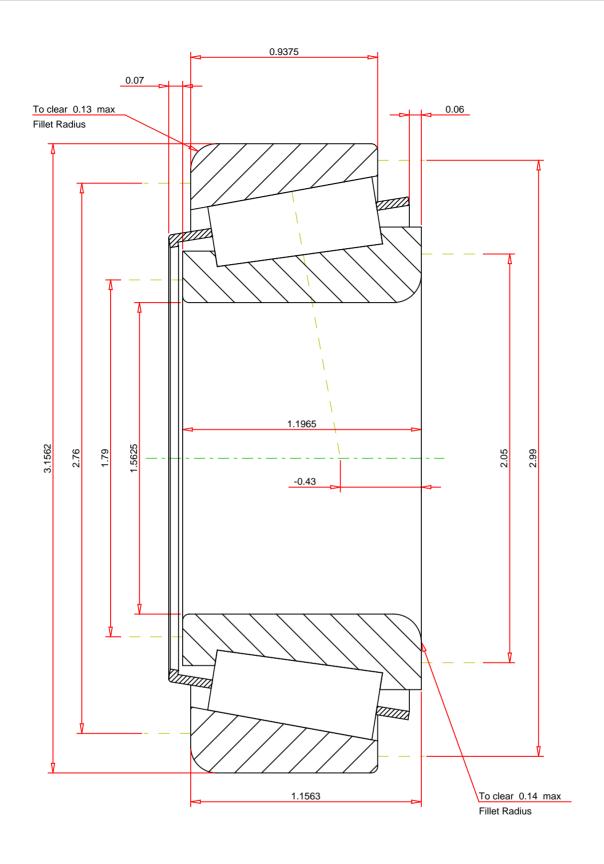
<sup>&</sup>lt;sup>6</sup> Based on 90 x 10<sup>6</sup> revolutions  $L_{10}$  life, for The Timken Company life calculation method.  $C_{90}$  and  $C_{a90}$  are radial and thrust values for a single-row,  $C_{90(2)}$  is the two-row radial value.

<sup>&</sup>lt;sup>7</sup> These factors apply for both inch and metric calculations. Consult your Timken representative for instruction on use.

<sup>&</sup>lt;sup>8</sup> These factors apply for both inch and metric calculations. Consult your Timken representative for instruction on use.

<sup>&</sup>lt;sup>9</sup> These factors apply for both inch and metric calculations. Consult your Timken representative for instruction on use.

 $^{\rm 10}\,{\rm Geometry}$  constant for Lubrication Life Adjustment Factor a3l.



#### **IMPERIAL UNITS**

ISO Factor - e ISO Factor - Y Bearing Weight Number of Rollers Per Row Effective Center Location	0.27 2.2 1.4 lb 15 -0.43 inch		3382 - 3320 TS BEARING ASSEMBLY		
		THE TIMKEN COMPANY NORTH CANTON, OHIO USA	K Factor Dynamic Radial Rating - C90 Dynamic Thrust Rating - Ca90 Static Radial Rating - C0 Dynamic Radial Rating - C1	2.14 6700 3130 29100 25800	lbf lbf lbf lbf

Every reasonable effort has been made to ensure the accuracy of the information contained in this writing, but no liability is accepted for errors, omissions or for any other reason.

FOR DISCUSSION ONLY