

TECHNICAL DATASHEET

Update : 25/02/2019

CYLINDRICAL HSS DRILL BITS HSS CO5% - TIALN



Description

Cross grinding from the diameter of 2.

Strong points

Highly efficient with most stainless and other steel types



Characteristics



Ref.	EAN	Drilling diameter mm	Total length mm	Length of cut mm	Body material	Sharpening	Tip angle	Tail diameter mm	Internal cooling	Din standard	Coating	Angle of helix °
832021	3660338049606	2	49	24	HSS Co5%	Cross-grinding	130	2	No	338	TiALN	33
832022	3660338049613	2,5	57	30	HSS Co5%	Cross-grinding	130	2,5	No	338	TiALN	33
832023	3660338049620	3	61	33	HSS Co5%	Cross-grinding	130	3	No	338	TiALN	33
832024	3660338049637	3,2	65	36	HSS Co5%	Cross-grinding	130	3,2	No	338	TiALN	33
832025	3660338049644	3,3	65	36	HSS Co5%	Cut in cross shape	130	3,3	No	338	TiALN	33
832026	3660338049651	3,5	70	39	HSS Co5%	Cross-grinding	130	3,5	No	338	TiALN	33
832027	3660338049668	4	75	43	HSS Co5%	Cross-grinding	130	4	No	338	TiALN	33
832028	3660338049675	4,2	75	43	HSS Co5%	Cross-grinding	130	4,2	No	338	TiALN	33
832029	3660338049682	4,5	80	47	HSS Co5%	Cross-grinding	130	4,5	No	338	TiALN	33
832030	3660338049699	5	86	52	HSS Co5%	Cross-grinding	130	5	No	338	TiALN	33
832031	3660338049705	5,5	93	57	HSS Co5%	Cross-grinding	130	5,5	No	338	TiALN	33
832032	3660338049712	6	93	57	HSS Co5%	Cross-grinding	130	6	No	338	TiALN	33
832033	3660338049729	6,5	101	63	HSS Co5%	Cross-grinding	130	6,5	No	338	TiALN	33
832034	3660338049736	6,8	109	69	HSS Co5%	Cross-grinding	130	6,8	No	338	TiALN	33
832035	3660338049743	7	109	69	HSS Co5%	Cross-grinding	130	7	No	338	TiALN	33
832036	3660338049750	7,5	109	69	HSS Co5%	Cross-grinding	130	7,5	No	338	TiALN	33
832037	3660338049767	8	117	75	HSS Co5%	Cross-grinding	130	8	No	338	TiALN	33
832038	3660338049774	8,5	117	75	HSS Co5%	Cut in cross shape	130	8,5	No	338	TiALN	33
832039	3660338049781	9	125	81	HSS Co5%	Cross-grinding	130	9	No	338	TiALN	33
832040	3660338049798	9,5	125	81	HSS Co5%	Cross-grinding	130	9,5	No	338	TiALN	33
832041	3660338049804	10	133	87	HSS Co5%	Cross-grinding	130	10	No	338	TiALN	33
832042	3660338049811	10,2	133	87	HSS Co5%	Cross-grinding	130	10,2	No	338	TiALN	33
832043	3660338049828	10,5	133	87	HSS Co5%	Cross-grinding	130	10,5	No	338	TiALN	33
832044	3660338049835	11	142	94	HSS Co5%	Cross-grinding	130	11	No	338	TiALN	33
832045	3660338049842	12	151	101	HSS Co5%	Cross-grinding	130	12	No	338	TiALN	33
832046	3660338049859	13	151	101	HSS Co5%	Cross-grinding	130	13	No	338	TiALN	33