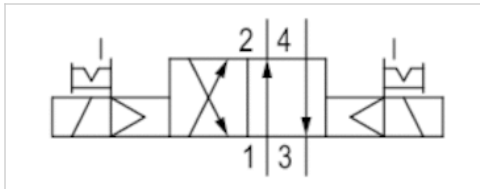


4/2-directional valve, Series 840

- 4/2
- $Q_n = 0.203 \text{ Cv}$
- Pilot valve width : 22.5 mm
- Pipe connection
- Compressed air connection output : $\varnothing 6$
- Electrical connection : Plug, EN 175301-803, form C
- Manual override : with detent
- double solenoid
- Pilot : Internal



Type	Diaphragm poppet valve
Activation	Electrically
Pilot	Internal
Sealing principle	Soft sealing
Working pressure min./max.	27 ... 145 psi
Note	The maximum operating pressure depends on the ambient temperature. The following values are applicable: -15 °C ... 50 °C: Operating pressure 26.1 psi ... 116 psi possible. -15 °C ... 40 °C: Operating pressure 26.1 psi ... 145 psi possible.
Control pressure min./max.	27 ... 145 psi
Ambient temperature min./max.	5 ... 122 °F
Medium temperature min./max.	5 ... 122 °F
Medium	Compressed air
Max. particle size	50 μm
Oil content of compressed air	0 ... 1 mg/m ³
Nominal flow Q_n	0.203 Cv
Connector standard	EN 175301-803, form C
Protection class with connection	IP65
Reverse polarity protection	Protected against polarity reversal
Duty cycle	100 %
Typ. switch-on time	12 ms
Typ. switch-off time	12 ms
Mounting on manifold strip	PRS strip
Weight	See table below

Technical data

Part No.	MO	Compressed air connection	Compressed air connection
		Input	Output
5728460410		Ø 6x1	Ø 6
5728460420		Ø 6x1	Ø 6
5728460620		Ø 6x1	Ø 6
5728465420		Ø 6x1	Ø 6
5728465470		Ø 6x1	Ø 6
5728465480		Ø 6x1	Ø 6
5728465680		Ø 6x1	Ø 6

Part No.	Compressed air connection	Compressed air connection
	Exhaust	Pilot Exhaust
5728460410	Ø 6x1	Ø 4,5
5728460420	Ø 6x1	Ø 4,5
5728460620	Ø 6x1	Ø 4,5
5728465420	Ø 6x1	Ø 4,5
5728465470	Ø 6x1	Ø 4,5
5728465480	Ø 6x1	Ø 4,5
5728465680	Ø 6x1	Ø 4,5

Part No.	Operational voltage	Operational voltage	Operational voltage
	DC	AC 50 Hz	AC 60 Hz
5728460410	12 V	-	-
5728460420	24 V	-	-
5728460620	24 V	-	-
5728465420	-	24 V	24 V
5728465470	-	110 V	110 V
5728465480	-	230 V	230 V
5728465680	-	230 V	230 V

Part No.	Voltage tolerance	Voltage tolerance	Voltage tolerance	Power consumption
	DC	AC 50 Hz	AC 60 Hz	DC
5728460410	-10% / +10%	-	-	1.6 W
5728460420	-10% / +10%	-	-	1.6 W
5728460620	-10% / +10%	-	-	1.6 W
5728465420	-	-10% / +15%	-10% / +15%	-
5728465470	-	-10% / +15%	-10% / +15%	-
5728465480	-	-10% / +15%	-10% / +15%	-
5728465680	-	-10% / +15%	-10% / +15%	-

Part No.	Holding power	Holding power	Switch-on power	Switch-on power
	AC 50 Hz	AC 60 Hz	AC 50 Hz	AC 60 Hz
5728460410	-	-	-	-
5728460420	-	-	-	-
5728460620	-	-	-	-
5728465420	2.2 VA	1.9 VA	3 VA	2.6 VA
5728465470	2.2 VA	1.9 VA	3.1 VA	2.6 VA
5728465480	2.3 VA	2 VA	3.2 VA	2.8 VA
5728465680	2.5 VA	2.2 VA	3.5 VA	3 VA

Part No.	LED status display	Weight
5728460410	-	0.452 lbs
5728460420	-	0.359 lbs
5728460620	Red	0.364 lbs
5728465420	-	0.364 lbs
5728465470	-	0.463 lbs
5728465480	-	0.342 lbs
5728465680	Red	0.353 lbs

Nominal flow Qn at 87 psi and $\Delta p = 14.5$ psi, MO = Manual override

Technical information

The min. control pressure must be adhered to, since otherwise faulty switching and valve failure may result!

The pressure dew point must be at least 27 °F under ambient and medium temperature and may not exceed 5.4 °F .

The oil content of compressed air must remain constant during the life cycle.

Use only the approved oils from AVENTICS. Further information can be found in the "Technical information" document (available in the MediaCentre).

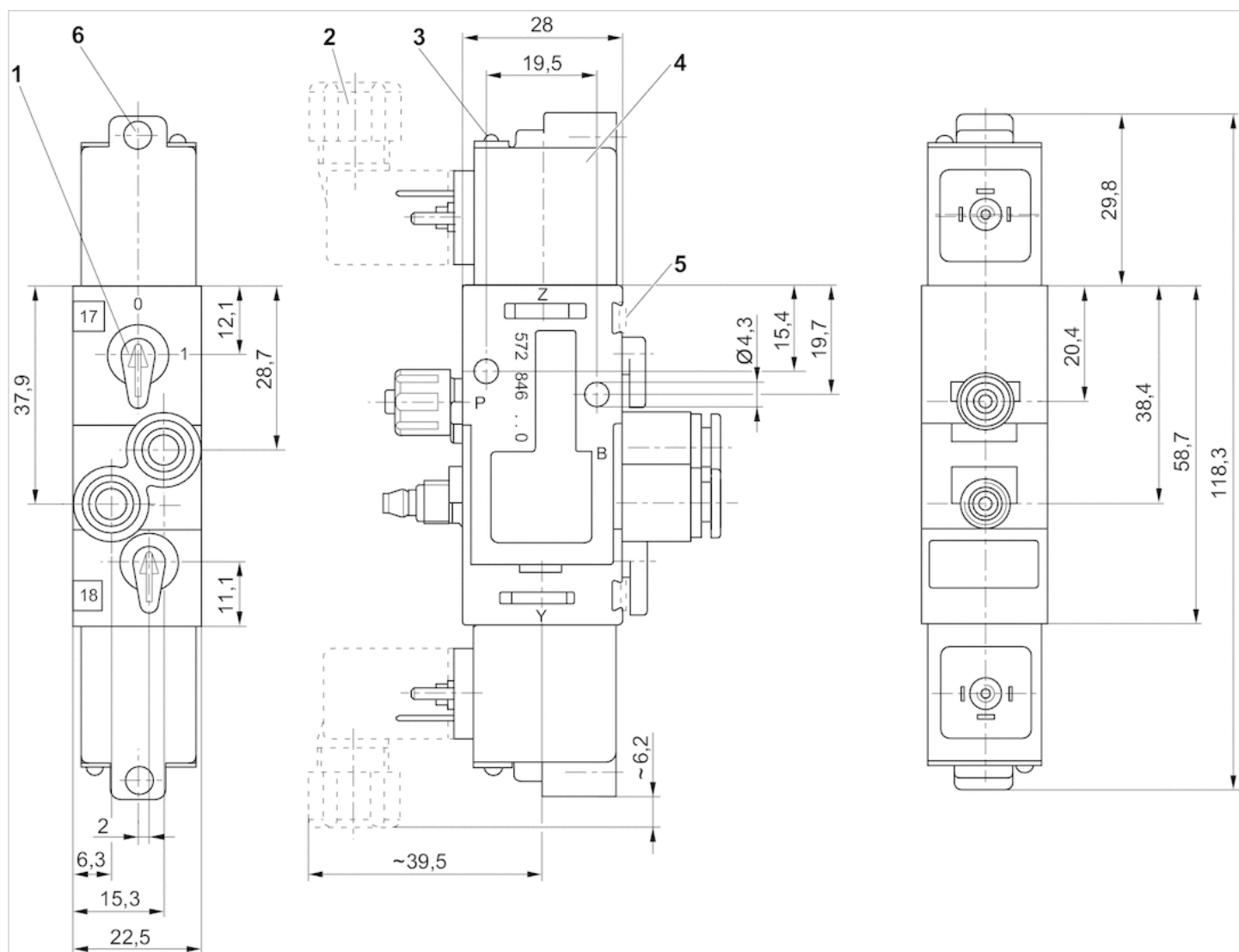
Versions with voltage of less than 50 V DC do not have a protective ground.

Technical information

Material	
Housing	Polyoxymethylene
Seals	Acrylonitrile butadiene rubber

Dimensions

Dimensions



1) Manual override 2) Valve plug connector 3) LED display 4) Coil can be rotated at 180° intervals 5) Mounting space for name plate 6) Hole for M5 fitting or silencer Ø 4.5 mm