

Compact Cylinder: Standard Double Acting, Double Rod Series **CQ2W**

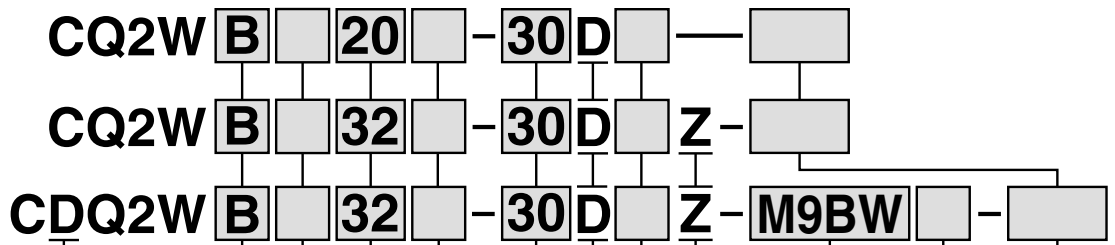
ø12, ø16, ø20, ø25, ø32, ø40, ø50, ø63, ø80, ø100

How to Order

Without auto switch
ø12 to ø25

Without auto switch
ø32 to ø100

With auto switch



With auto switch
(Built-in magnet)

B	Through-hole (Standard)	L	Foot
A	Both ends tapped	F	Flange

* Mounting brackets are shipped together, (but not assembled).
* Cylinder mounting bolts are not included. Order them separately referring to "Mounting Bolt for C(D)Q2WB" on pages 25 and 28.

Mounting

Type

Nil	Pneumatic
H	Air-hydro Note 1)

Note 1) Bore sizes available for air-hydro type are ø20 to ø100.

Bore size

12	12 mm
16	16 mm
20	20 mm
25	25 mm
32	32 mm
40	40 mm
50	50 mm
63	63 mm
80	80 mm
100	100 mm

Port thread type

Nil	M thread	ø12 to ø25
	Rc	
TN	NPT	ø32 to ø100
TF	G	
F	Built-in one-touch fittings Note 2)	

Note 2) Bore sizes available with one-touch fittings are ø32 to ø63. Besides, it is not possible to use for air-hydro type.

Note 3) "TF" is not available for the air-hydro type.

* For cylinders without auto switch, M threads are compatible only for ø32-5 mm stroke.

Auto switch

Nil Without auto switch

* Refer to the below table for applicable auto switches.

Auto switch mounting groove

Z	ø12 to ø25	2 surfaces
	ø32 to ø100	4 surfaces

Number of auto switches

Nil	2 pcs.
S	1 pc.
n	"n" pcs.

Made to Order

Refer to the next page for details.

Body option

Nil	Standard (Rod end female thread)
C	With rubber bumper Note 4)
M	Rod end male thread

* Combination of body options ("CM") is available.

Note 4) Air-hydro type with rubber bumper is not available.

Action

D Double acting

Cylinder stroke (mm)

Refer to the next page for standard strokes.

Built-in Magnet Cylinder Model

If a built-in magnet cylinder without an auto switch is required, there is no need to enter the symbol for the auto switch.
(Example) CDQ2WL32-25DZ

Refer to pages 1263 to 1371 in Best Pneumatics No. 2 for further information on auto switches.
Applicable Auto Switches/Refer to the individual catalog (ES20-201) for the D-P3DW type.

Type	Special function	Electrical entry	Indicator light	Wiring (Output)	Load voltage			Auto switch model		Lead wire length (m)					Pre-wired connector	Applicable load	
					DC		AC	Perpendicular	In-line	0.5 (Nil)	1 (M)	3 (L)	5 (Z)	None (N)			
Solid state auto switch	——	Grommet	Yes	3-wire (NPN)	24 V	5 V,	—	M9NV	M9N	●	●	●	○	—	○	IC circuit	Relay, PLC
	3-wire (PNP)			12 V		M9PV		M9P	●	●	●	○	—	○			
	2-wire			12 V		M9BV		M9B	●	●	●	○	—	○			
	3-wire (NPN)			5 V,		M9NWV		M9NW	●	●	●	○	—	○	IC circuit		
	3-wire (PNP)			12 V		M9PWV		M9PW	●	●	●	○	—	○			
	2-wire			12 V		M9BWV		M9BW	●	●	●	○	—	○			
	3-wire (NPN)			5 V,		M9NAV**		M9NA**	○	○	●	○	—	○	IC circuit		
	3-wire (PNP)			12 V		M9PAV**		M9PA**	○	○	●	○	—	○			
	2-wire			12 V		M9BAV**		M9BA**	○	○	●	○	—	○			
	Magnetic field resistant (2-color indication)			2-wire (Non-polar)		—		—	P3DW	●	—	●	●	—	○	—	
Reed auto switch	——	Grommet	Yes	3-wire (NPN equivalent)	—	5 V	—	A96V	A96	●	—	●	—	—	—	IC circuit	Relay, PLC
				2-wire	24 V	12 V	100 V	A93V	A93	●	—	●	—	—	—	—	
			5 V, 12 V			100 V or less	A90V	A90	●	—	●	—	—	—	—	—	

* Water resistant type auto switches can be mounted on the above models, but in such case SMC cannot guarantee water resistance.

Consult with SMC regarding water resistant types with the above model numbers.

* Lead wire length symbols: 0.5 m Nil (Example) M9NV
1 m M (Example) M9NW
3 m L (Example) M9NL
5 m Z (Example) M9NZ

* Solid state auto switches marked with "○" are produced upon receipt of order.
* The D-P3DW□ type is available from ø32 to ø100 only.

* There are other applicable auto switches other than the listed above. For details, refer to page 175.

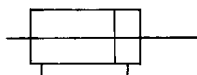
* For details about auto switches with pre-wired connector, refer to pages 1328 and 1329 in Best Pneumatics No. 2.

Series CQ2W



JIS Symbol

Double acting,
Double rod



Made to Order

(For details, refer to pages 177 to 207.)

Symbol	Specifications
-XA□	Special rod end shape
-XB6	Heat resistant cylinder (−10 to 150°C) w/o auto switch only
-XB7	Heat resistant cylinder (−40 to 70°C) w/o auto switch only
-XB9	Low-speed cylinder (10 to 50 mm/s)
-XB10	Intermediate stroke (Exclusive body type)
-XB13	Low-speed cylinder (5 to 50 mm/s)
-XC4	With heavy-duty scraper, ø40 to ø100 only
-XC6	Piston rod/Retaining ring/Rod end nut material: Stainless steel
-XC35	With coil scraper, ø32 to ø100 only
-XC36	With boss on rod end
-X144	Special port location, with auto switch ø12 to ø25 only
-X235	Special rod end for double rod cylinder
-X271	Fluororubber seals
-X293	Full length dimension is the same as Series CQ1W.
-X633	Intermediate stroke of double rod cylinder

Refer to pages 169 to 175 for the specifications
of cylinders with auto switches.

- Auto switch proper mounting position
(detection at stroke end) and its mounting
height
- Minimum stroke for auto switch mounting
- Operating range
- Auto switch mounting brackets/Part no.

Specifications

Pneumatic type

Bore size (mm)		12	16	20	25	32	40	50	63	80	100
Action		Double acting, Double rod									
Fluid		Air									
Proof pressure		1.5 MPa									
Maximum operating pressure		1.0 MPa									
Minimum operating pressure		0.07 MPa		0.05 MPa							
Ambient and fluid temperature		Without auto switch: −10 to 70°C (No freezing) With auto switch: −10 to 60°C (No freezing)									
Lubrication		Not required (Non-lube)									
Piston speed		50 to 500 mm/s									
Allowable kinetic energy (J)	Standard	0.022	0.038	0.055	0.09	0.15	0.26	0.46	0.77	1.36	2.27
	With rubber bumper	0.043	0.075	0.11	0.18	0.29	0.52	0.91	1.54	2.71	4.54
Stroke length tolerance		+1.0 mm (Note)									

Note) Stroke length tolerance does not include the amount of bumper change.

Air-hydro type

Bore size (mm)	20	25	32	40	50	63	80	100
Action	Double acting, Double rod							
Fluid	Turbine oil ^{Note)}							
Proof pressure	1.5 MPa							
Maximum operating pressure	1.0 MPa							
Minimum operating pressure	0.18 MPa			0.1 MPa				
Ambient and fluid temperature	5 to 60°C							
Piston speed	5 to 50 mm/s							
Cushion	None							
Stroke length tolerance	+1.0 mm 0							

Note) Refer to "Handling Precautions for SMC Products" (M-E03-3) for Actuator Precautions (5).

Standard Strokes

Pneumatic type (Non-lube) (mm)

Bore size	Standard stroke
12, 16	5, 10, 15, 20, 25, 30
20, 25	5, 10, 15, 20, 25, 30 35, 40, 45, 50
32, 40	5, 10, 15, 20, 25, 30 35, 40, 45, 50, 75, 100
50, 63 80, 100	10, 15, 20, 25, 30 35, 40, 45, 50, 75, 100

Air-hydro type (mm)

Bore size	Standard stroke
20, 25	5, 10, 15, 20, 25, 30 35, 40, 45, 50
32, 40	5, 10, 15, 20, 25, 30 35, 40, 45, 50, 75, 100
50, 63 80, 100	10, 15, 20, 25, 30 35, 40, 45, 50, 75, 100

Manufacture of Intermediate Strokes

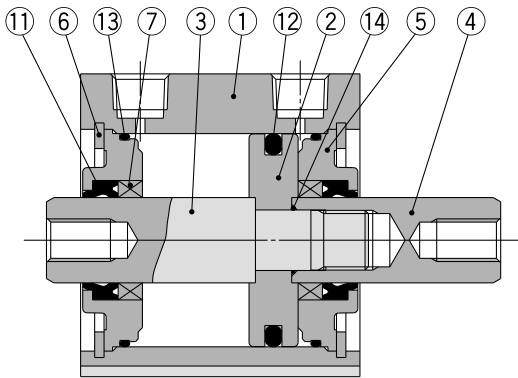
Type	A spacer is installed in the standard stroke body. (5 mm intervals)	A spacer is installed in the standard stroke body. (1 mm intervals)	Exclusive body (-XB10)
Part no.	Refer to "How to Order" for the standard model number. (P. 22)	Suffix "-X633" (P. 205) to the end of standard model number. (P. 22)	Suffix "-XB10" to the end of standard model number. (P. 22)
Description	Strokes in 5 mm intervals are available by installing a spacer in the standard stroke cylinder.	Strokes in 1 mm intervals are available by installing a spacer in the standard stroke cylinder.	Strokes in 1 mm intervals are available by using an exclusive body with the specified stroke.
Stroke range	Bore size	Bore size	Bore size
	Stroke range	Stroke range	Stroke range
	—	12, 16	12, 16
	—	6 to 29	6 to 29
Stroke range	—	20, 25	20, 25
	—	6 to 49	6 to 49
	32 to 100	32, 40	32, 40
	55 to 95	6 to 99	6 to 99
Example	—	50 to 100	50 to 100
	—	11 to 99	11 to 99
	Part no.: CQ2WB50-65DZ CQ2WB50-75DZ with 10 mm width spacer inside The B dimension is 125.5 mm.	Part no.: CQ2WB50-72DZ-X633 CQ2WB50-75DZ with 3 mm width spacer inside The B dimension is 125.5 mm.	Part no.: CQ2WB50-65DZ-XB10 Makes 65 mm stroke tube. The B dimension is 115.5 mm.

- Except air-hydro type
- In the case of spacer type, intermediate strokes with bumper for ø40 to ø100, "-X633" is not available.
- In the case of exclusive body type with ø32 to ø100 (-XB10) with the stroke length exceeding 50 mm, reference values of the longitudinal dimension will be changed.

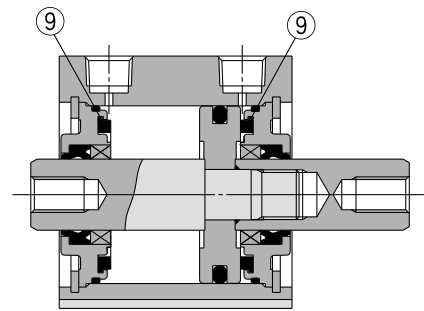
Calculate length dimensions by deducting from those of 75 or 100 mm stroke models.

Construction

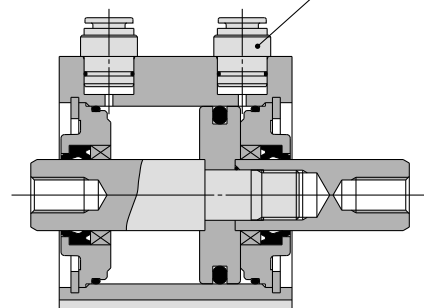
Standard



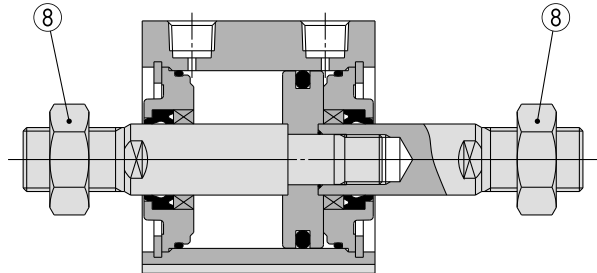
With rubber bumper



Built-in one-touch fittings



Rod end male thread



Component Parts

No.	Description	Material	Note
1	Cylinder tube	Aluminum alloy	Hard anodized
2	Piston	Aluminum alloy	Chromated
3	Piston rod A	Stainless steel	ø12 to ø25
		Carbon steel	ø32 to ø100, Hard chrome plated
4	Piston rod B	Stainless steel	ø12 to ø25
		Carbon steel	ø32 to ø100, Hard chrome plated
5	Collar	Aluminum alloy	ø12 to ø40, Anodized
		Aluminum alloy casted	ø50 to ø100, Chromated, Painted
6	Retaining ring	Carbon tool steel	Phosphate coated
7	Bushing	Bearing alloy	For ø50 or more only
8	Rod end nut	Carbon steel	Nickel plated
9	Bumper	Urethane	
10	One-touch fitting	—	ø32 to ø63
11*	Rod seal	NBR	
12*	Piston seal	NBR	
13*	Tube gasket	NBR	
14	Piston gasket	NBR	

Replacement Parts/Seal Kit (Pneumatic type)

Bore size (mm)	Kit no.	Contents
12	CQ2WB12-PS	Kits include items ⑪, ⑫, ⑬ from the table.
16	CQ2WB16-PS	
20	CQ2WB20-PS	
25	CQ2WB25-PS	
32	CQ2WB32-PS	
40	CQ2WB40-PS	
50	CQ2WB50-PS	
63	CQ2WB63-PS	
80	CQ2WB80-PS	
100	CQ2WB100-PS	

* Seal kit includes ⑪, ⑫, ⑬. Order the seal kit, based on each bore size.

* Since the seal kit does not include a grease pack, order it separately.

Grease pack part no.: GR-S-010 (10 g)

Replacement Parts/Seal Kit (Air-hydro type)

Bore size (mm)	Kit no.	Contents
20	CQ2WBH20-PS	Kits include items ⑪, ⑫, ⑬ from the table.
25	CQ2WBH25-PS	
32	CQ2WBH32-PS	
40	CQ2WBH40-PS	
50	CQ2WBH50-PS	
63	CQ2WBH63-PS	
80	CQ2WBH80-PS	
100	CQ2WBH100-PS	

* Seal kit includes ⑪, ⑫, ⑬. Order the seal kit, based on each bore size.

* Since the seal kit does not include a grease pack, order it separately.

Grease pack part no.: GR-S-010 (10 g)

Copper and Fluorine-free Series (For CRT Manufacturing Process)

20 — CQ2WB Bore size — Stroke D(C)(M)(Z)

• Copper and fluorine-free series ø12, ø16, ø20, ø25, ø32 ø40, ø50, ø63, ø80, ø100

For preventing the influence of copper ions or halogen ions during CRT manufacturing processes, copper and fluorine materials are not used in the component parts.

Specifications

Bore size (mm)	12	16	20	25	32	40	50	63	80	100
Action	Double acting, Double rod									
Proof pressure	1.5 MPa									
Max. operating pressure	1.0 MPa									
Rubber bumper	None									
Piping	Pipe thread									
Piston speed	50 to 500 mm/s									
Mounting	Through-hole									
Auto switch	Mountable									