

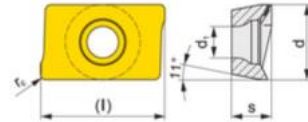
TECHNICAL DATASHEET

Update: 11/05/2022

MILLING INSERT

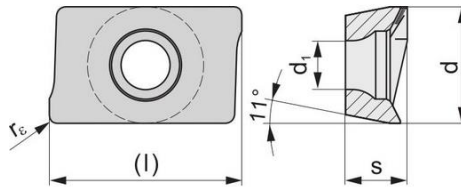


Description
MILLING INSERT



Characteristics

Ref.	EAN	Type	Tool
885895	3660338391392	APKT	SHOULDER MILL WITH CYLINDRICAL SHANK FRSD90QC
885896	3660338391408	APKT	
885897	3660338391415	APET	



Ref.	DESIGNATION	LENGTH (l)	WIDTH (d)	INSERT THICKNESS (s)	SCREW DIAMETER (d1)	RADIUS (r)	MOQ
885895	MILLING PLATE – STEEL / CAST IRON - APKT1003PDER-M MGP230	17 mm	9,44 mm	5,67 mm	4,6 mm	0,8 mm	10
885896	MILLING PLATE – STAINLESS STEEL / CAST IRON - APKT1003PDER-M MGP240						
885897	MILLING PLATE - ALUMINIUM - APKT1003PDER-FA MG015						

Cutting parameters

Ref.	Grade	Cutting speed Vc (m/min)					Feed fz (mm)
		P	M	K	N	S	
885895	MGP230	120-190	-	140-200	-	-	0,1 - 0,25
885896	MGP240	-	120-180	140-200	-	-	0,1 - 0,25
885897	MG015	-	-	-	400-800	-	0,1 - 0,25

- Compatible with shoulder mill 90° with cylindrical shank FRSD90QC