

### FOUNDRY for Right-Angle Grinder Grinding on CAST IRON

#### Cast iron 27 Depressed center Grinding / Weld dressing 230x4.5x22.23mm Flexovit FOUNDRY

Artical Number: 66252829252

EAN: 8711479243165

SizeDerived: 230x4.5x22.23mm



#### Description

Designed for optimized performance on all kinds of cast iron. The zirconia / aluminium blend of grains guarantees a maximum material removal rate and speed of cut. Comfortable in use.

#### Features & Benefits

Reinforcement in Foundry wheels compared to standard Flexovit wheels. Four layers of glass fibre built inside the wheel for maximum strength. When extra pressure, no risk of breakage due to the higher machine frequency which maintains a high speed.

The additional reinforcement also supports safe use under low pressure.

Often wheels can crack due to the abrasive becoming fatigued with high frequency revolutions.

With Flexovit you can rest assured wheels are safe for use in all Foundry applications.

#### Application Data

Material Application: Cast Iron  
Machine: Angle Grinder  
Process: Grinding

Safety Equipments:



#### Technical Data

|                         |                      |                                |          |
|-------------------------|----------------------|--------------------------------|----------|
| Wheel Type:             | 27 Depressed center  | Diameter:                      | 230 mm   |
| External Specification: | ZA 30 S-BF27 FOUNDRY | Thickness:                     | 4.5 mm   |
| Grit:                   | 30 grit              | Arbor Hole:                    | 22.23 mm |
| Grade:                  | S                    |                                |          |
| Abrasive:               | Zirconia Alumina     | Maximum Operating Speed (m/s): | 80 ms    |
|                         |                      | CountryofOrigin:               |          |