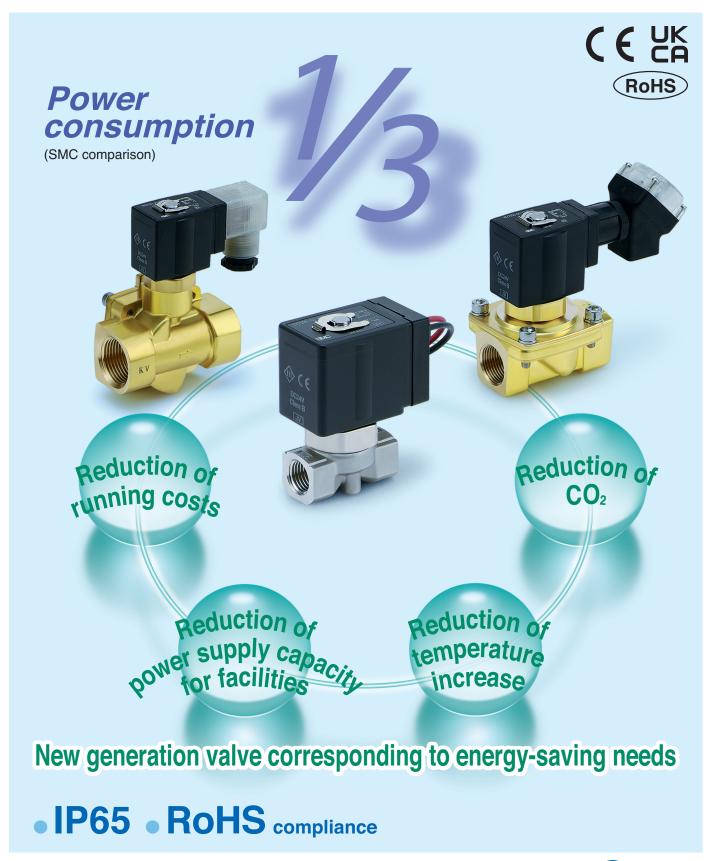
Energy Saving Type 2 Port Solenoid Valve

For Air/Water/Oil









2 port solenoid valve for various fluids Energy saving type of the VX2, VXD2 and VXZ2 series

VXE2	Direct Operated
VXED2	Pilot Operated
VXEZ2	Zero Differential Pressure Type Pilot Operated

- The power consumption (when holding) is substantially reduced (approx. 1/3).
- Coil heat reduction

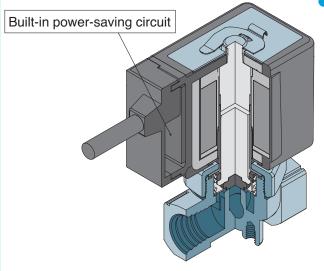
Model	Power consumption (W)		Inrush current (A) (Inrush time: 200 ms)			
	(Holding)	24 VDC	12 VDC	increase (°C)		
VXE□21 (VXED2130)	1.5 (1.8)	0.19 (0.23)	0.38 (0.46)	25 (30)		
VXE□22	2.3	0.29	0.58	25		
VXE□23	3	0.44	0.88	30		

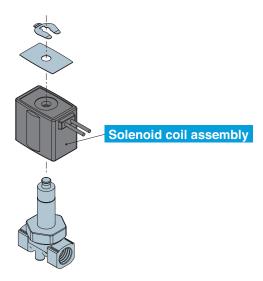
Interchangeable

The mounting dimensions and its basic specifications are equivalent to those of conventional models.

Replaceable coil

Possible to change the solenoid coil assembly for the VX2, VXD and VXZ with the power-saving coil type. (Restricted for the rated voltage 12, 24 VDC)





Body Size Variations between 1/8" to 2"

	Port size			Thr	ead				Flange	Э	
Series	Orifice diameter	1/8	1/4	3/8	1/2	3/4	1	32A	40A	50A	
	2 mmØ										
VXE2	3 mmØ										
Direct Operated	4.5 mmØ										
Q CC SUBSTITUTE OF THE PARTY OF	6 mmØ										
	8 mmØ										
	10 mmØ										
	10 mmØ										
	15 mmØ										
VXED2 Pilot Operated	20 mmØ										
O.C.	25 mmØ										
	35 mmØ										
	40 mmØ										
	50 mmØ										
VXEZ2 Zero Differential Pressure Type Pilot Operated	10 mmØ										
	15 mmØ										
	20 mmØ										
	25 mmØ										

P.1

P.21

P.33

>

/XEZ2 /

Specifications

Energy Saving Type

Direct Operated 2 Port Solenoid Valve

Series VXE21/22/23

For Air/Water/Oil



Single Unit

■ Valve

Normally closed (N.C.)

■ Solenoid Coil

Coil: Class B

■ Rated Voltage

24 VDC, 12 VDC

■ Material

Body — Brass (C37), Stainless steel Seal — NBR, FKM, EPDM, PTFE

■ Electrical Entry

- Grommet
- Conduit
- DIN terminal
- · Conduit terminal



Normally Closed (N.C.)

Ν	∕lodel	VXE21	VXE22		VXI	E23
e	2mmØ		_	_	_	_
net	3 mmØ			_		_
läl	4.5 mmØ			_		_
Orifice diameter	6 mmØ	_	•	_	•	_
ljį.	8 mmØ	_		-		_
ō	10 mmØ	_				
Po	ort size	1/8 1/4	1/4 3/8	1/2	1/4 3/8	1/2



Manifold

■ Valve

Normally closed (N.C.)

■ Base

Common SUP Individual SUP (Aluminum base only)

■ Solenoid Coil

Coil: Class B

■ Rated Voltage

24 VDC, 12 VDC

■ Material

Body — Aluminum, Brass (C37),
Stainless steel
Base — Aluminum, Brass (C37),
Stainless steel
Seal — NBR, FKM, EPDM, PTFE

■ Electrical Entry

- Grommet
- Conduit
- DIN terminal
- Conduit terminal



Manifold

	-	Mode	el	VXE21	VXE22	VXE23	
.0	ζ.	2 m	mØ		_	_	
7	כ כו	3 m	mØ				
Orifice dia	2	4.5 mmØ					
Ċ	5	6 m	mØ	_	•	•	
	(dlls)	ize	IN port	3/8			
	(Commor	Port size	OUT port N port	1/8, 1/4			

For Oil

Series VXE21/22/23

Common Specifications

Standard Specifications

	Valve construction	Direct operated poppet
Valve specifications	Valve type	N.C.
	Withstand pressure	5.0 MPa
	Body material	Brass (C37), Stainless steel
3pecinications	Seal material	NBR, FKM, EPDM, PTFE
	Enclosure	Dust tight, Low jetproof (IP65)
	Environment	Location without the presence of corrosive gases, explosive gases, or constant water adhesion
	Rated voltage	24 VDC, 12 VDC
Coil	Allowable voltage fluctuation	10 % of rated voltage
specifications	Allowable leakage voltage	2 % or less of rated voltage
opcomounono	Coil insulation type	Class B
	Surge voltage suppressor	Built-in surge voltage suppressor

Solenoid Coil Specifications

Normally Closed (N.C.)

DC Specification

Model	Power consumption (W)	Inrush current (A) (I	nrush time: 200 ms)	Temperature increase
iviodei	(Holding)	24 VDC	12 VDC	(°C) Note)
VXE21	1.5	0.19	0.38	25
VXE22	2.3	0.29	0.58	25
VXE23	3	0.44	0.88	30

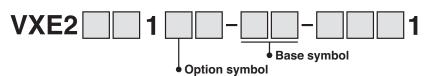
Note) Value for ambient temperature at 20 °C and when the rated voltage is applied.

Applicable Fluid Check List / All Options (Single Unit)

VXE2 0			-	1-	
	Option sy	mbol			

Fluid and application	Option symbol	Seal material	Body material	
Air	_	NBR	Brass (C37)	
All	G	INDIT	Stainless steel	
Medium vacuum/Non-leak/	V Note 2)	FKM	Brass (C37)	
Oil-free Note 1)	M Note 2)	FKIVI	Stainless steel	
Water	_	NBR	Brass (C37)	
vvaler	G	INBR	Stainless steel	
Oil Note 3)	Α	A FKM		
Oll Note 3)	Н	FKIVI	Stainless steel	
High corrosive/Oil-free	L Note 2)	FKM	Stainless steel	
Copper-free/Fluoro-free Note 4)	J	EPDM	Stainless steel	
	В	EPDM	Dress (CO7)	
Other combination	С	PTFE	Brass (C37)	
	K	FIFE	Stainless steel	

Applicable Fluid Check List / All Options (Manifold)



Fluid and application	Option symbol	Base symbol	Seal material	Body material
Air	_	00	NBR	Aluminum
Medium vacuum/Non-leak/Oil-free Note 1)	V Note 2)	00	FKM	Aluminum
Water	_	_	NBR	Brass (C37)
vvaler	G		INDIN	Stainless steel
Oil Note 3)	Α	_	FKM	Brass (C37)
Oll rose of	Н		FKIVI	Stainless steel
High corrosive/Oil-free	Note 2)		FKM	Stainless steel
Non-leak/Copper-free/Oil-free Note 4)	R	00	FKM	Aluminum

- Note 1) The leakage amount (10-6 Pa·m³/s) for V and M options is the value when the differential pressure is 0.1 MPa.
- Note 2) The V. M and L options are oil-free treatment.
- Note 3) The dynamic viscosity of the fluid must not exceed 50 mm²/s.
- Note 4) The nuts (non-wetted parts) are nickel plated on the brass (C37) material.
- * If used for other fluids, please consult with SMC.



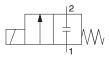
For Air/Single Unit

(Inert gas/Non-leak/Medium vacuum)

Model/Valve Specifications

N.C.

Passage symbol





Normally Closed (N.C.)

Port				Flow cha	aracteri	Note 1)	Note 3) Max. system	Note 2) Weight	
size	(mmØ)		pressure differential (MPa)	C[dm ³ /(s·bar)]	b	Cv	pressure (MPa)	(g)	
1/8	2	VXE2110-01	1.5	0.59	0.48	0.18			
(6A)	3	VXE2120-01	0.6	1.2	0.45	0.33			
(0/1)	4.5	VXE2130-01	0.2	2.3	0.46	0.61		300	
	2	VXE2110-02	1.5	0.59	0.48	0.18			
		VXE2120-02	0.6						
	3	VXE2220-02	1.5	1.2	0.45	0.33	3.0	470	
		VXE2320-02	3.0				3.0	620	
		VXE2130-02	0.2					300	
1/4	4.5	VXE2230-02	0.35	2.3	0.46	0.46	0.61		470
(8A)		VXE2330-02	0.9						620
(0/1)	6	VXE2240-02	0.15	4.1	0.30	1.10		470	
	О	VXE2340-02	0.35	4.1	0.30	1.10		620	
		VXE2250-02	0.08	6.4	0.20	0.30 1.60 0.30 2.00		560	
	8	VXE2350-02	0.2	0.4	0.30		1.0	700	
	10	VXE2260-02	0.03	8.8	0.20		1.0	560	
	10	VXE2360-02	0.07	0.0	0.30	2.00		700	
	3	VXE2220-03	1.5	1.2	0.45	0.33	0.00	470	
	5	VXE2320-03	3.0	1.2	0.45	0.33		620	
	4.5	VXE2230-03	0.35	2.3	0.46	0.61	3.0	470	
	4.5	VXE2330-03	0.9	2.3	0.40	0.01	3.0	620	
3/8	6	VXE2240-03	0.15	4.1	0.30	1.10		470	
(10A)	0	VXE2340-03	0.35	4.1	0.30	1.10		620	
	8	VXE2250-03	0.08	6.4	0.30	1.60		560	
	0	VXE2350-03	0.2	0.4	0.30	1.00		700	
	10	VXE2260-03	0.03	11	0.20	2.20	1.0	560	
	10	VXE2360-03	0.07	11	0.30	2.20	1.0	700	
1/2	10	VXE2260-04	0.03	11	0.20	0.00	20	560	
(15A)	10	VXE2360-04	0.07	11	0.30	2.20		700	

Note 1) The flow rate characteristics of this product have variations. When the highly precise flow control is required according to thesystem to be used, select an orifice diameter 1.3 times larger than thatshown above and install a restrictor on the downstream side of the solenoid valve to make the adjustment.

Note 2) Weight of grommet type. Add 10 g for conduit, 30 g for DIN terminal, and 60 g for conduit terminal type respectively.

Note 3) Refer to "Glossary of Terms" on page 44 for details on the max. operating pressure differential and the max. system pressure.

Fluid and Ambient Temperature

Fluid temp	A 1:	
Solenoid valve	Ambient temperature (°C)	
—, G	V, M	(0)
-10 Note) to 60	-10 Note) to 60	-20 to 60

Note) Dew point temperature: -10 °C or less

Valve Leakage

Internal Leakage

	Leakage		
Seal material	Air	Non-leak/ Note) Medium vacuum	
NBR, FKM	1 cm³/min or less	10 ⁻⁶ Pa⋅m³/sec or less	

External Leakage

	Leakage		
Seal material	Air	Non-leak/ Note) Medium vacuum	
NBR, FKM	1 cm³/min or less	10 ⁻⁶ Pa⋅m³/sec or less	

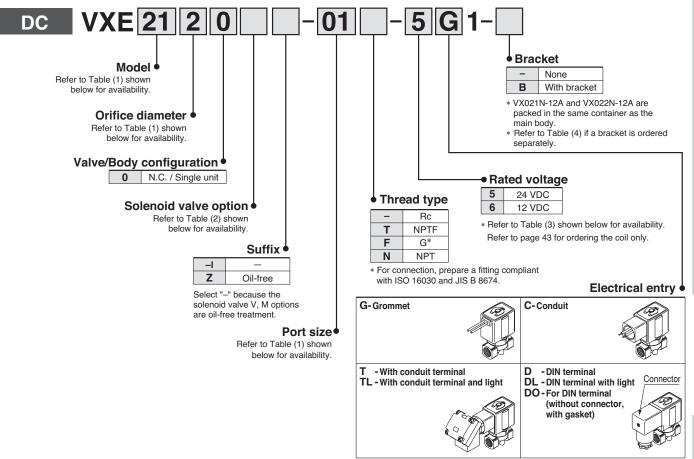
Note) Value for V and M options (Non-leak/Medium vacuum)



For Oil

Dimensions | Construction

How to Order (Single Unit)



^{*} Refer to Table (3) for available combinations between electrical option (L) and the rated voltage.

Table (1) Model/Orifice Diameter/Port Size Normally Closed (N.C.)

	Total (Total)								
Solenoio	Solenoid valve model (Port size)			Orifice symbol (diameter)					
Model	VXE21	VXE22	VXE23	1 (2 mm)	2 (3 mmØ)	3 (4.5 mmØ)	4 (6 mmØ)	5 (8 mmØ)	6 (10 mmØ)
	01 (1/8)	_	_	•	•	•	_	_	_
Port	02 (1/4)	_	_	•	•	•	_	_	_
symbol	_	02 (1/4)	02 (1/4)	_	•	•	•	•	•
(Port size)	_	03 (3/8)	03 (3/8)	_	•	•	•	•	•
	_	04 (1/2)	04 (1/2)	_	_	_	_	_	•

Table (2) Solenoid Valve Option

	()					
Option symbol	Seal material	Body material	Note			
_	NBR	Brass (C37)				
G	NDN	Stainless steel	_			
V	FKM	Brass (C37)	Non-leak (10 ⁻⁶ Pa·m³/sec)/Oil-free/			
M	FIVIVI	Stainless steel	Medium vacuum (0.1 Pa.abs)			

Table (3) Rated Voltage - Electrical Option

Rated	voltage	I (\A/ith limbt)
Voltage symbol	Voltage	L (With light)
5	24 VDC	•
6	12 VDC	_

Table (4) Bracket Part No.

Table (4) Bracket rait No.				
Model	Part no.			
VXE21 10	VX021N-12A			
VXE22 ² / ₄ 0 VXE23 ² / ₄ 0	VX022N-12A			
VXE22 ⁵ ₆ 0 VXE23 ⁵ ₆ 0	VX023N-12A-L			

Dimensions \rightarrow P. 17 (Single unit)



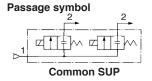
Series VXE21/22/23

For Air /Manifold

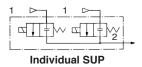
(Inert gas/Non-leak/Medium vacuum)

Solenoid Valve for Manifold/Valve Specifications

N.C.







Normally Closed (N.C.)

Orifice dia.	Model	Max. operating pressure differential	Flow characteristics			Note 2) Max. system
(mmØ)	Wiedel		C[dm ³ /(s·bar)]	b	Cv	pressure (MPa)
2	VXE2111-00	1.5	0.59	0.48	0.18	
	VXE2121-00	0.6		0.45	0.33	
3	VXE2221-00	1.5	1.2			
	VXE2321-00	3.0				
	VXE2131-00	0.2				3.0
4.5	VXE2231-00	0.35	2.3	0.46	0.61	
	VXE2331-00	0.9				
6	VXE2241-00	0.15	4.1	0.00	4.40	
О	VXE2341-00	0.35	4.1	0.30	1.10	

Note 1) The flow rate characteristics of this product have variations. When the highly precise flow control is required according to the system to be used, select an orifice diameter 1.3 times larger than that shown above and install a restrictor on the downstream side of the solenoid valve to make the adjustment.

Note 2) Refer to "Glossary of Terms" on page 44 for details on the max. operating pressure differential and the max. system pressure.

Fluid and Ambient Temperature

Fluid tempe		
Solenoid valve	Ambient temperature (°C)	
−, R	V	(0)
-10 Note) to 60	-10 Note) to 60	-20 to 60

Note) Dew point temperature: -10 °C or less

Valve Leakage

Internal Leakage

	Leakage		
Seal material	Air	Non-leak/ Note) Medium vacuum	
NBR, FKM	1 cm³/min or less	10 ⁻⁶ Pa⋅m³/sec or less	

External Leakage

	Leakage		
Seal material	Air	Non-leak/ ^{Note)} Medium vacuum	
NBR, FKM	1 cm³/min or less 10 ⁻⁶ Pa·m³/se		

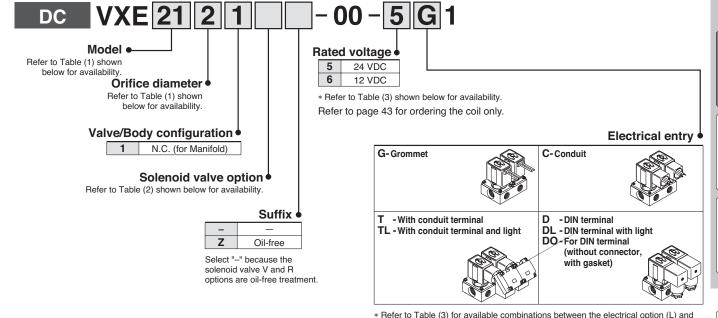
Note) Value for V and M options (Non-leak/Medium vacuum)



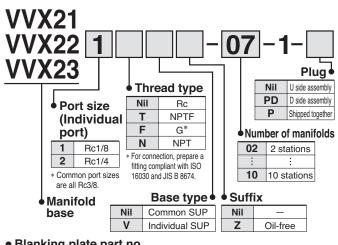
For Air/Manifold

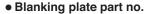


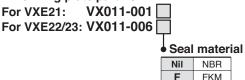
How to Order (Solenoid Valve for Manifold)



How to Order Manifold Bases







How to Order Manifold Assemblies (Example)

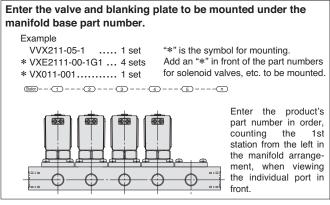


Table (1) Model/Orifice Diameter

the rated voltage.

Solenoid	Orifice symbol (diameter)				
valve	1	2	3	4	
model	(2 mmØ)	(3 mmØ)	(4.5 mmØ)	(6 mmØ)	
VXE21	•	•	•	_	
VXE22	_	•	•	•	
VXE23	_	•			

Table (2) Solenoid Valve Option

Option symbol	Body/Base material	Seal material	Note
-		NBR	_
V	Aluminum	FKM	Non-leak/Medium vacuum/Oil-free
R			Non-leak/Copper-free/Oil-free Note)

Note) The nuts (non-wetted parts) are nickel plated on the Brass (C37) material.

Table (3) Rated Voltage - Electrical Option

Table (5) Hatt	su voitage	- Liectifical Optio
Rated vo	Itage	/\A/ith limbt\
Voltage symbol	Voltage	L (With light)
5	24 VDC	•
6	12 VDC	_

Dimensions → P. 19 (Manifold)

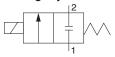


For Water /Single Unit

Model/Valve Specifications

N.C.

Passage symbol





Normally Closed (N.C.)

		ioseu (iv.c					
Port size	Orifice dia. Model (mmØ)		Max. operating pressure differential	Flow characteristics		Note 3) Max. system pressure	Note 2) Weight
	(**************************************		(MPa)	Av x 10 ⁻⁶ m ²	Cv converted	(MPa)	
1/8	2	VXE2110-01	1.5	4.1	0.17		
(6A)	3	VXE2120-01	0.5	7.9	0.33		
(0/1)	4.5	VXE2130-01	0.2	15.0	0.61		300
	2	VXE2110-02	1.5	4.1	0.17		
		VXE2120-02	0.5				
	3	VXE2220-02	1.5	7.9	0.33	3.0	470
		VXE2320-02	3.0			3.0	620
		VXE2130-02	0.2				300
1/4	4.5	VXE2230-02	0.35	15.0	0.61		470
(8A)		VXE2330-02	0.9				620
(0/1)	6	VXE2240-02	0.15	26.0	1.10		470
		VXE2340-02	0.3	20.0	1.10		620
	8	VXE2250-02	80.0	38.0	1.60	1.0	560
		VXE2350-02	0.2		1.00		700
	10	VXE2260-02	0.03	40.0	1.90		560
	10	VXE2360-02	0.07	46.0	1.90		700
	3	VXE2220-03	1.5	7.0	0.33		470
		VXE2320-03	3.0	7.9	0.33		620
	4.5	VXE2230-03	0.35	45.0	0.61	3.0	470
	4.5	VXE2330-03	0.9	15.0	0.61	3.0	620
3/8	6	VXE2240-03	0.15	00.0	1.10		470
(10A)	6	VXE2340-03	0.3	26.0	1.10		620
	0	VXE2250-03	0.08	00.0	1.60		560
	8	VXE2350-03	0.2	38.0	1.60		700
	10	VXE2260-03	0.03	50.0	0.00	1.0	560
	10	VXE2360-03	0.07	53.0	2.20	1.0	700
1/2	10	VXE2260-04	0.03	50.0	0.00		560
(15A)	10	VXE2360-04	0.07	53.0	2.20		700

- Note 1) The flow rate characteristics of this product have variations. When the highly precise flow control is required according to thesystem to be used, select an orifice diameter 1.3 times larger than thatshown above and install a restrictor on the downstream side of the solenoid valve to make the adjustment.
- Note 2) Weight of grommet type. Add 10 g for conduit, 30 g for DIN terminal, and 60 g for conduit terminal type respectively.
- Note 3) Refer to "Glossary of Terms" on page 44 for details on the max. operating pressure differential and the max. system pressure.

Fluid and Ambient Temperature

Fluid temperature (°C)	
Solenoid valve option symbol	Ambient temperature (°C)
−, G, L	(0)
1 to 60	-20 to 60

Note) With no freezing

Valve Leakage

іптегпаї цеакаде					
Seal material	Leakage (Water)				
NBR, FKM	0.1 cm³/min or less				

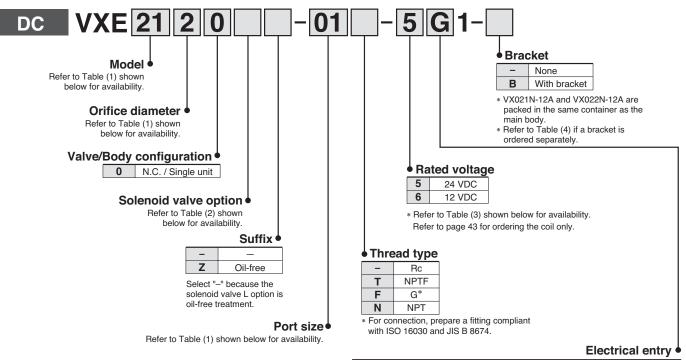
External Leakage

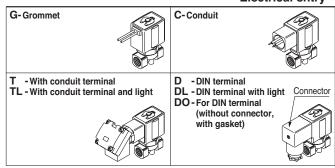
Seal material	Leakage (Water)				
NRR FKM	0.1 cm ³ /min or less				



How to Order (Single Unit)







^{*} Refer to Table (3) for available combinations between the electrical option (L) and the rated voltage.

Table (1) Model/Orifice Diameter/Port Size Normally Closed (N.C.)

Solenoid valve model (Port size)			Orifice symbol (diameter)						
Model	VXE21	VXE22	VXE23	1 (2 mmø)	2 (3 mmø)	3 (4.5 mmø)	4 (6 mmø)	5 (8 mmø)	6 (10 mmø)
	01 (1/8)	_	_	•	•	•	_	_	_
Port	02 (1/4)	_	_	•	•	•	_	_	_
symbol (Port size)	_	02 (1/4)	02 (1/4)	_	•	•	•	•	•
	_	03 (3/8)	03 (3/8)	_	•	•	•	•	•
	_	04 (1/2)	04 (1/2)	_	_	_	_	_	•

Table (2) Solenoid Valve Option

Option symbol	Seal material	Body material	Note
-	NBR	Brass (C37)	
G	NDK	Stainless steel	_
L	FKM	Stainless steel	High corrosive/Oil-free

Table (3) Rated Voltage – Electrical Option

Rated vo	ltage	(\A/ith limbt)
Voltage symbol	Voltage	L (With light)
5	24 VDC	•
6	12 VDC	-

Table (4) Bracket Part No.

Model	Part no.
VXE21 1 0	VX021N-12A
VXE22 3 0	VX022N-12A
VXE23 3 0	V AUZZIN-1ZA
VXE22 5 0	VX023N-12A-L
VXE23 50	17102011 12712

Dimensions → P. 17 (Single unit)

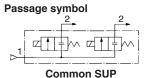


Series VXE21/22/23

For Oil /Manifold

Solenoid Valve for Manifold/Valve Specifications

N.C.





Normally Closed (N.C.)

termany crossa (thei)					
Orifice dia.	Model	Max. Note 2) operating pressure	Flow char	Max. system pressure	
(mmØ)	nmØ) differential (MPa)		Av x 10 ⁻⁶ m ²	Cv converted	(MPa)
2	VXE2111	1.5	4.1	0.17	
	VXE2121	0.5			
	VXE2221	1.5	7.9	0.33	
	VXE2321	3.0			
	VXE2131	0.2			3.0
4.5	VXE2231	0.35	15	0.61	
	VXE2331	0.9			
6	VXE2241	0.15	00	1.10	
6	VXE2341	0.3	26	1.10	

Note 1) The flow rate characteristics of this product have variations. When the highly precise flow control is required according to the system to be used, select an orifice diameter 1.3 times larger than that shown above and install a restrictor on the downstream side of the solenoid valve to make the adjustment.

Note 2) Refer to "Glossary of Terms" on page 44 for details on the max. operating pressure differential and the max. system pressure.

Fluid and Ambient Temperature

Fluid temperature (C)	Ambient temperature
Solenoid valve option symbol	Ambient temperature (C)
−, G, L	(6)
1 to 60	-20 to 60

Note) With no freezing

Valve Leakage

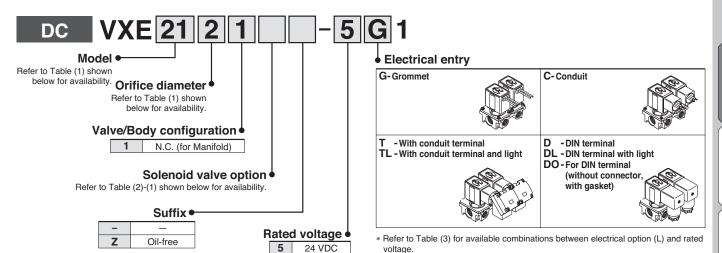
Internal Leakage				
Seal material	Leakage (Water)			
NBR, FKM	0.1 cm³/min or less			

External Leakage

Seal material	Leakage (Water)
NBR, FKM	0.1 cm³/min or less



How to Order (Solenoid Valve for Manifold)



* Refer to Table (3) shown below for availability. Refer to page 43 for ordering the coil only.

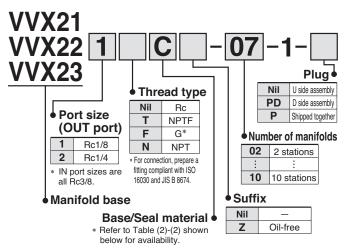
6

12 VDC

How to Order Manifold Bases

Select "-" because the

solenoid valve L option is oil-free treatment.



• Blanking plate part no.



How to Order Manifold Assemblies (Example)

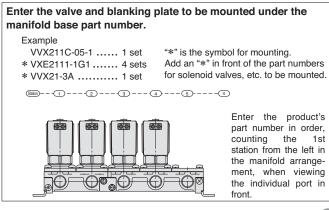


Table (1) Model/Orifice Diameter

Solenoid	Orifice symbol (diameter)						
valve	1	2	3	4			
model	(2 mmØ)	(3 mmØ)	(4.5 mmØ)	(6 mmØ)			
VXE21	•	•	•	_			
VXE22	_	•	•				
VXE23	_	•	•	•			

Table (2) Solenoid Valve Option

Solenoid valve option symbol (1)	Base/Seal material symbol (2)	Body/Base material	Seal material	Note
_ G	C S	Brass (C37) Stainless steel	NBR	_
L	SF	Stainless steel	FKM	High corrosive/ Oil-free

Table (3) Rated Voltage – Electrical Option

Rated vo	Itage	L MARIL P. LIN
Voltage symbol	Voltage	L (With light)
5	24 VDC	
6	12 VDC	-

Dimensions → P. 19 (Manifold)

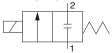


For Oil /Single Unit

Model/Valve Specifications

N.C.

Passage symbol





Normally Closed (N.C.)

	. , .		-/				
Port size	Orifice dia. (mmØ)	Model	Max. operating pressure differential		ow characteristics		Note 2) Weight (g)
		VVE0110.01	(MPa)	Av x 10 ⁻⁶ m ²	Cv converted 0.17	'(MPa)	
1/8	2	VXE2110-01	1.5	4.1			
(6A)	3	VXE2120-01	0.5	7.9	0.33		
` '	4.5	VXE2130-01	0.15	15	0.61		300
	2	VXE2110-02	1.5	4.1	0.17		
		VXE2120-02	0.5				
	3	VXE2220-02	1.2	7.9	0.33	3.0	470
		VXE2320-02	2.0			0.0	620
		VXE2130-02	0.15		0.61		300
1/4	4.5	VXE2230-02	0.3	15			470
(8A)		VXE2330-02	0.85				620
(8A)	6	VXE2240-02	0.1	26	1.10		470
		VXE2340-02	0.3	26	1.10		620
	8	VXE2250-02	0.08	38	1.60		560
		VXE2350-02	0.2		1.60	4.0	700
		VXE2260-02	0.03			1.0	560
	10	VXE2360-02	0.07	46	1.90		700
	3	VXE2220-03	1.2			3.0	470
		VXE2320-03	2.0	7.9	0.33		620
		VXE2230-03	0.3		0.61		470
	4.5	VXE2330-03	0.85	15			620
3/8	_	VXE2240-03	0.1				470
(10A)	6	VXE2340-03	0.3	26	1.10		620
, ,	_	VXE2250-03	0.08				560
	8	VXE2350-03	0.2	38	1.60		700
		VXE2260-03	0.03				560
	10	VXE2360-03	0.07	53	2.20	1.0	700
1/2		VXE2260-04	0.03				560
(15A)	10	VXE2360-04	0.07	53	2.20		700
(13/1)		VAE2300-04 0.07					

Note 1) The flow rate characteristics of this product have variations. When the highly precise flow control is required according to thesystem to be used, select an orifice diameter 1.3 times larger than thatshown above and install a restrictor on the downstream side of the solenoid valve to make the adjustment.

Note 2) Weight of grommet type. Add 10 g for conduit, 30 g for DIN terminal, and 60 g for conduit terminal type respectively.

Note 3) Refer to "Glossary of Terms" on page 44 for details on the max. operating pressure differential and the max. system pressure.

- ⚠ When the fluid is oil. -

The dynamic viscosity of the fluid must not exceed 50 mm²/s.

Fluid and Ambient Temperature

Fluid temperature (°C)	
Solenoid valve option symbol	Ambient temperature
A, H	(°C)
-5 Note) to 60	-20 to 60

Note) Dynamic viscosity: 50 mm²/s or less

Valve Leakage

Internal Leakage

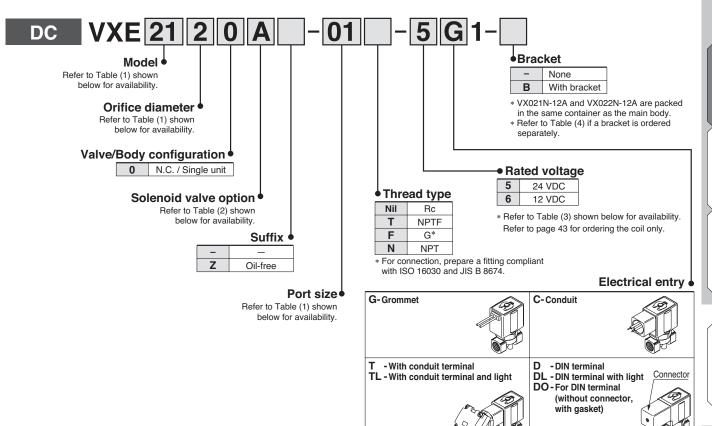
Seal material	Leakage (Oil)
FKM	0.1 cm³/min or less

External Leakage

Seal material	Leakage (Oil)
FKM	0.1 cm ³ /min or less

How to Order (Single Unit)





^{*} Refer to Table (3) for available combinations between the electrical option (L) and the rated voltage.

Table (1) Model/Orifice Diameter/Port Size Normally Closed (N.C.)

	, or or or (or)								
Solenoid	Solenoid valve model (Port size)			Orifice symbol (diameter)					
Model	VXE21	VXE22	VXE23	1 (2 mmØ)	2 (3 mmØ)	3 (4.5 mmØ)	4 (6 mmØ)	5 (8 mmØ)	6 (10 mmØ)
	01 (1/8)	_	_				_	_	_
Port	02 (1/4)	_	_	•	•	•	_	_	_
symbol	_	02 (1/4)	02 (1/4)	_				•	
(Port size)	_	03 (3/8)	03 (3/8)	_		•			
	_	04 (1/2)	04 (1/2)	_	_	_	_	_	

Normally Open (N.O.)

	termany epon (meny						
So	Orifice symbol (diameter)						
Model	VXE21	VXE22	VXE23	1 (2 mmØ)	2 (3 mmØ)	3 (4.5 mmØ)	4 (6 mmØ)
	01 (1/8)	_	_	•	•	•	_
Port symbol	02 (1/4)	_	_	•	•	•	_
(Port size)	_	02 (1/4)	02 (1/4)	_	•	•	•
(. 5.1 6126)	_	03 (3/8)	03 (3/8)	_	•	•	•

Table (3) Rated Voltage - Electrical Option

Rated vo	ltage	I (\A/ith limbt)
Voltage symbol	Voltage	L (With light)
5	24 VDC	
6 12 VDC		-

Table (2) Solenoid Valve Option

Option symbol	Seal material	Body material
Α	FKM	Brass (C37)
Н	FIXIVI	Stainless steel

Table (4) Bracket Part No.

Model	Part no.
VXE21 1/3 0	VX021N-12A
VXE22 \(\frac{2}{3} \) VXE23 \(\frac{2}{3} \)	VX022N-12A
VXE22 5 0 VXE23 5 0	VX023N-12A-L

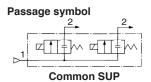
Dimensions \rightarrow P. 17 (Single unit)



For Oil /Manifold

Solenoid Valve for Manifold/Valve Specifications

N.C.





Normally Closed (N.C.)

Termany Creece (Fire)												
Orifice dia. (mmØ)	Model	Max. Note 2) operating pressure	Flow char	Max. system pressure								
		differential (MPa)	Av x 10 ⁻⁶ m ²	Cv converted	(MPa)							
2	VXE2111	1.5	4.1	0.17								
	VXE2121	0.5										
3	VXE2221	1.2	7.9	0.33								
	VXE2321	2.0										
	VXE2131	0.15			3.0							
4.5	VXE2231	0.3	15	0.61								
	VXE2331	0.85										
	VXE2241 0.1		00	1.10								
6	VXE2341	0.3	26	1.10								

Note 1) The flow rate characteristics of this product have variations. When the highly precise flow control is required according to the system to be used, select an orifice diameter 1.3 times larger than that shown above and install a restrictor on the downstream side of the solenoid valve to make the adjustment.

Note 2) Refer to "Glossary of Terms" on page 44 for details on the max. operating pressure differential and the max. system pressure.

The dynamic viscosity of the fluid must not exceed 50 mm²/s.

Fluid and Ambient Temperature

Fluid temperature (C)	
Solenoid valve option symbol	Ambient temperature
A, H	(C)
-5 Note) to 60	-20 to 60

Note) Dynamic viscosity: 50 mm²/s or less

Valve Leakage

Seal material	Leakage (Oil)
FKM	0.1 cm³/min or less

External Leakage

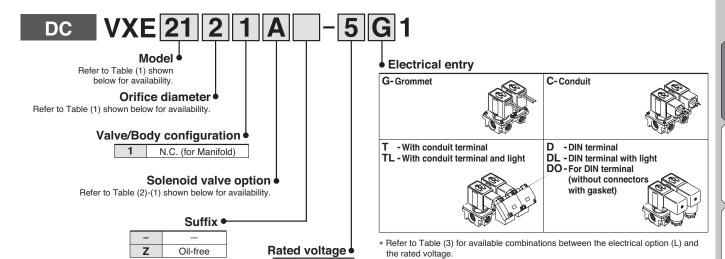
Seal material	Leakage (Oil)
FKM	0.1 cm ³ /min or less



For Oil/Manifold



How to Order (Solenoid Valve for Manifold)



* Refer to Table (3) shown below for availability.

Refer to page 43 for ordering the coil only.

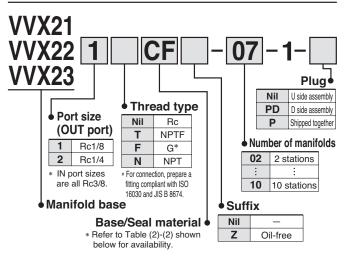
5

6

24 VDC

12 VDC

How to Order Manifold Bases



Blanking plate part no.

For VXE21: VVX21-3A-F For VXE22: VVX22-3A-F For VXE23: VVX23-3A-F

♦ Seal material: FKM

How to Order Manifold Assemblies (Example)

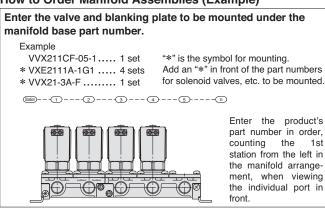


Table (1) Model/Orifice Diameter

Solenoid	Orifice symbol (diameter)										
valve	1	2	3	4							
model	(2 mmØ)	(3 mmØ)	(4.5 mmØ)	(6 mmØ)							
VXE21				-							
VXE22	_	•	•	•							
VXE23	_										

Table (2) Solenoid Valve Option

Solenoid valve option symbol (1)	Base/Seal material symbol (2)	Body/Base material	Seal material		
Α	CF	Brass (C37)	FKM		
Н	SF	Stainless steel	FKIVI		

Table (3) Rated Voltage – Electrical Option

1 41510 (0) 11411		
Rated vo	Itage	I (MEH- E-I-A)
Voltage symbol	Voltage	L (With light)
5	24 VDC	•
6	12 VDC	_

Dimensions → P. 19 (Manifold)

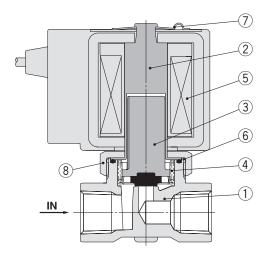




Construction: Single Unit

Normally closed (N.C.)

Body material: Brass (C37), Stainless steel



Component Parts

		Material									
No.	Description	Brass (C37) body specification	Stainless steel body specification								
1	Body	Brass (C37)	Stainless steel								
2	Tube assembly	Stainless steel									
3	Armature assembly	(NBR, FKM, EPDM, PTFE) Stainless steel, PPS									
4	Return spring	Stainle	ss steel								
5	Solenoid coil	-	-								
6	O-ring	(NBR, FKM, EPDM, PTFE)									
7	Clip	SK									
8	Nut	Brass (C37)	Brass (C37), Ni plated								

The materials in parentheses are (No. 6) seal materials.



For Oil

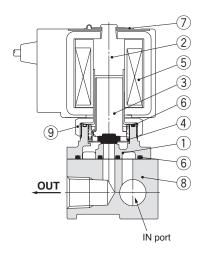
Direct Operated 2 Port Solenoid Valve Series VXE21/22/23
For Air/Water/Oil

Construction: Manifold

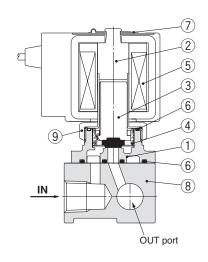
Normally closed (N.C.) Base material: Aluminum

Fluid: Air

Common SUP



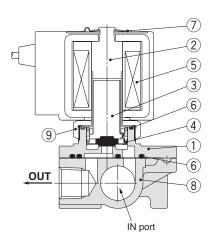
Individual SUP



Base material: Brass (C37), Stainless steel

Fluid: Water/Oil

Common SUP



Component Parts

			Material										
No.	Description	Aluminum base specification	Stainless steel base specification										
1	Body	Aluminum	Brass (C37)	Stainless steel									
2	Tube assembly	Stainless steel											
3	Armature assembly	(NBR, FKM, EPDM, PTFE) Stainless steel, PPS											
4	Return spring	Stainless steel											
5	Solenoid coil		_										
6	O-ring	(N	BR, FKM, EPDM, PTF	E)									
7	Clip		SK										
8	Base	Aluminum	Brass (C37)	Stainless steel									
9	Nut	Brass (C37), (Ni plated)	Brass (C37)	Brass (C37), Ni plated									

The materials in parentheses are (No. 6) seal materials.



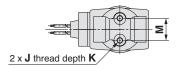
Series **VXE21/22/23**

For Air/Water/Oil

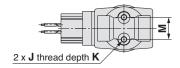
Dimensions: Single Unit/Body Material: Brass (C37), Stainless Steel

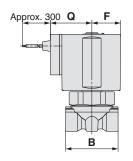
VXE21□0/22□0/23□0

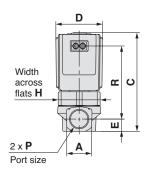


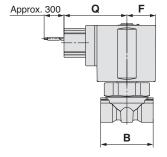


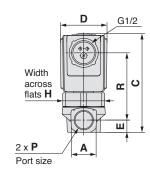




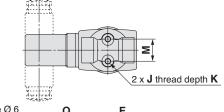


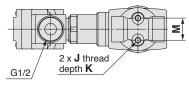




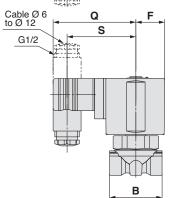


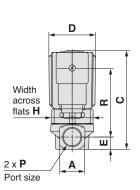
DIN terminal: D

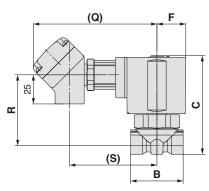


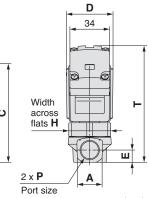


Conduit terminal: T









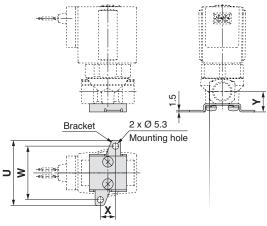
	(iiiii)																										
Model	0	Orifice Port size		David aire								ountin	ng					Elec	trical (entry							
Model	Orifice		Α	В	С	D	E	E	F	F H	FH	di	mensi	on	Gror	nmet	Cor	duit	DIN	l term	inal	Co	onduit	termin	nal		
N.C.	diameter	P								J	K	M	Q	R	Q	R	Q	R	S	Q	R	S	Т				
VXE21□0	Ø 2, Ø 3, Ø 4.5	1/8, 1/4	18	40	68	30	9	19.5	27	M4	6	12.8	30	46	48.5	41	65.5	42	53.5	100.5	41	69.5	82				
VXE22□0	Ø 3, Ø 4.5, Ø 6	1/4, 3/8	22	45	78	25	35 10.5 22.5	0.5	22.5 32	22.5	20	M5	8	19	33	56	51.5	51	68.5	52	56.5	103.5	51	72.5	93.5		
VXE22□0	Ø 8, Ø 10	1/4, 3/8, 1/2	30	50	85	35		14			22.5	22.5 32	22.5 32	22.5 32	22.5 32	22.5 32	M5	8	23	33	59	51.5	54	68.5	55	56.5	103.5
VXE23□0	Ø 3, Ø 4.5, Ø 6	1/4, 3/8	22	45	85.5	40	10.5	25	36	M5	8	19	36	62	54	57	71	58	59	106	57	75	99.5				
VXE23□0	Ø 8, Ø 10	1/4, 3/8, 1/2	30	50	92	40	14	23	36	M5	8	23	36	65	54	60	71	61	59	106	60	75	106				

Direct Operated 2 Port Solenoid Valve Series VXE21/22/23
For Air/Water/Oil

Dimensions: Single Unit/Body Material: Brass (C37), Stainless Steel

VXE21□0/22□0/23□0

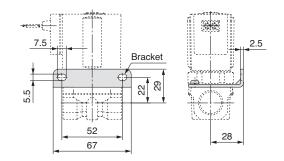
Specifications with bracket Orifice: Ø 2, Ø 3, Ø 4.5, Ø 6 (Packed in the same container)



						(mm)		
Model	Orifice diameter	Port size	Bracket mounting dimension					
N.C.	ularrietei	Р	U	W	Х	Υ		
VXE21□0	Ø 2, Ø 3, Ø 4.5	1/8, 1/4	46	36	11	15		
VXE22□0	Ø 3, Ø 4.5, Ø 6	1/4, 3/8	56	46	13	17.5		
VXE22□0	Ø 8, Ø 10	1/4, 3/8, 1/2	_	_	_	_		
VXE23□0	Ø 3, Ø 4.5, Ø 6	1/4, 3/8	56	46	13	17.5		
VXE23□0	Ø 8, Ø 10	1/4, 3/8, 1/2	_	_	_	_		

Orifice: Ø 8, Ø 10

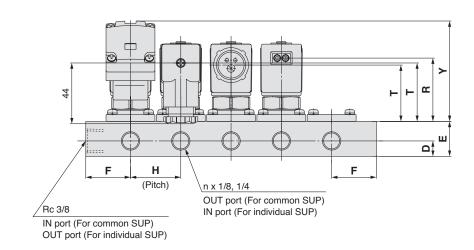
(Assembled at the shipment)



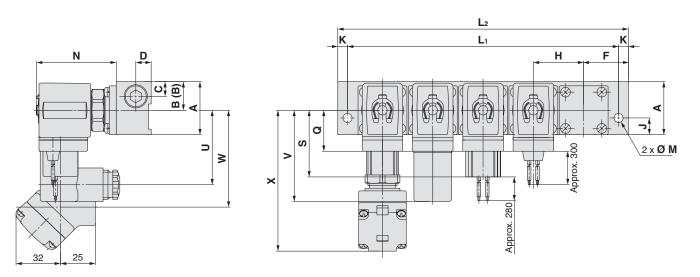


Dimensions: Manifold/Base Material: Aluminum

Normally closed (N.C.): VXE21/22/23







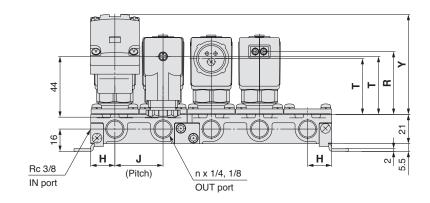
										(mm)		
Model	Dimen-		n (stations)									
Model	sion	2	3	4	5	6	7	8	9	10		
VVXE21	L ₁	86	122	158	194	230	266	302	338	374		
VVXEZI	L ₂	100	136	172	208	244	280	316	352	388		
VVXE22	L ₁	108	154	200	246	292	338	384	430	476		
VVXE23	L ₂	126	172	218	264	310	356	402	448	494		

																						(mm)
			(B)													[Electric	al entry				
Model	Α	В	Individual	С	D	Е	F	Н	J	K	M	N	Gro	nmet	Con	duit	DII	V termii	nal	Cond	duit tern	ninal
			SUP									Q	R	S	Т	U	٧	Т	W	Х	Υ	
VVXE21	38	20.5	17.5	10.5	11	25	32	36	12	7	6.5	57.5	30	44.5	48.5	40	53.5	65.5	41	69.5	100.5	72
VVXE22	49	26.5	22.5	13	13	30	40	46	15	9	8.5	66.5	33	54.5	51.5	50	56.5	68.5	51	72.5	103.5	82
VVXE23	49	26.5	22.5	13	13	30	40	46	15	9	8.5	71.5	36	59	54	54	59	71	55	75	106	86

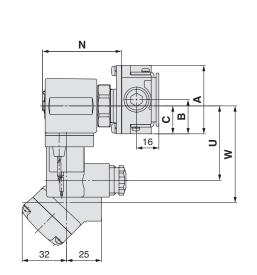
Direct Operated 2 Port Solenoid Valve Series VXE21/22/23
For Water/Oil

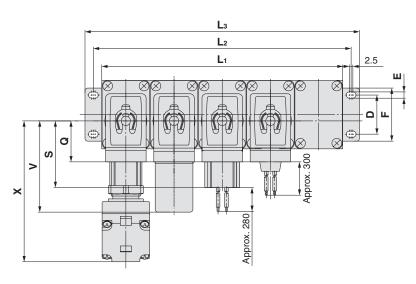
Dimensions: Manifold/Base Material: Brass (C37), Stainless Steel

VXE21/22/23









										(mm)
Model	Dimen-					n (sta	itions)			
Model	sion	2	3	4	5	6	7	8	9	10
	L ₁	69	103.5	138	172.5	207	241.5	276	310.5	345
VXE21	L ₂	81	115.5	150	184.5	219	253.5	288	322.5	357
	L ₃	93	127.5	162	196.5	231	265.5	300	334.5	369
	L ₁	77	115.5	154	192.5	231	269.5	308	346.5	385
VXE22	L ₂	89	127.5	166	204.5	243	281.5	320	358.5	397
	L ₃	101	139.5	178	216.5	255	293.5	332	370.5	409
	L ₁	83	124.5	166	207.5	249	290.5	332	373.5	415
VXE23	L ₂	95	136.5	178	219.5	261	302.5	344	385.5	427
	L ₃	107	148.5	190	231.5	273	314.5	356	397.5	439
Manifold con	struction	2 stations x 1	3 stations x 1	2 stations x 2	2 stations + 3 stations	3 stations x 2	2 stations x 2 + 3 stations	2 stations + 3 stations x 2	3 stations x 3	2 stations x 2 + 3 stations x 2

																			(mm)
														Electric	al entry				
Model	Α	В	С	D	E	F	Н	J	N	Gror	nmet	Cor	duit	DI	N termi	nal	Con	duit tern	ninal
										Q	R	S	Т	U	V	Т	W	Х	Υ
VXE21	49	24.5	20	28	4.5	38	17.3	34.5	56	30	43	48.5	38	53.5	65.5	39	69.5	100.5	70
VXE22	57	28.5	25.5	30	5.5	42	19.3	38.5	64.5	33	52.5	51.5	47.5	56.5	68.5	48.5	72.5	103.5	80
VXE23	57	28.5	25.5	30	5.5	42	20.8	41.5	72.5	36	60	54	55	59	71	56	75	106	87

Energy Saving Type

Pilot Operated 2 Port Solenoid Valve

Series **VXED21/22/23**

For Air/Water/Oil



■ Valve

Normally closed (N.C.)

■ Solenoid Coil

Coil: Class B

■ Rated Voltage

24 VDC, 12 VDC

Material

Body — Brass (C37)/Bronze (CAC407), Stainless steel Seal — NBR, FKM, EPDM



- Grommet
- Conduit
- DIN terminal
- Conduit terminal



	Model	VXED2130	VXED2140	VXED2150	VXED2260
dia.	10 mmØ		_	_	_
e d	15 mmØ	_		_	
Orifice	20 mmØ	_	_		
ō	25 mmØ	_	_	_	
	Port size (Thread)	1/4 3/8 1/2	3/8 1/2	3/4	1

	Model	VXED2270	VXED2380	VXED2390
dia.	35 mmØ	•	_	_
Orifice (40 mmØ	_	•	_
Ö	50 mmØ	_	-	
_	Port size (Flange)	32A	40A	50A

Series **VXED21/22/23**

Common Specifications

Standard Specifications

	Valve construction	Pilot operated 2 port diaphragm type
	Valve type	N.C.
Value	Withstand pressure	8A to 25A: 5.0 MPa, 32A to 50A: 2.0 MPa
Valve specifications	Body material	Brass (C37), Stainless steel, Bronze (CAC407)
Specifications	Seal material	NBR, FKM, EPDM
	Enclosure	Dust tight, Low jetproof (IP65)
	Environment	Location without the presence of corrosive gases, explosive gases, or constant water adhesion
	Rated voltage	24 VDC 12 VDC
Coil	Allowable voltage fluctuation	10 % of rated voltage
specifications	Allowable leakage voltage	2 % or less of rated voltage
Specifications	Coil insulation type	Class B
	Surge voltage suppressor	Built-in surge voltage suppressor

Solenoid Coil Specifications

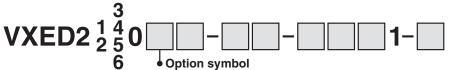
Normally Closed (N.C.)

DC Specification

Model	Power consumption (W)	Inrush cu (Inrush tim	` '	Temperature increase (°C) Note)		
	(Holding)	24 VDC	12 VDC			
VXED2130	1.8	0.23	0.46	30		
VXED2140/2150	1.5	0.19	0.38	25		
VXED2260/2270	2.3	0.29	0.58	25		
VXED2380/2390	3	0.44	0.88	30		

Note) Value for ambient temperature at 20 $^{\circ}\text{C}$ and when the rated voltage is applied.

Applicable Fluid Check List / All Options (8A to 25A)



•			
Fluid and application	Option symbol	Seal material	Body material
Air	_	NBR	Brass (C37)
All	G	INDI	Stainless steel
Water	_	NBR	Brass (C37)
vvaler	G	NDN	Stainless steel
Oil Note 2)	Α	FKM	Brass (C37)
Oll 1888 27	Н	LIZIVI	Stainless steel
High corrosive/Oil-free	Note 1)	FKM	Stainless steel
Copper-free/Fluoro-free Note 3)	J	EPDM	Stainless steel
Other combination	В	EPDM	Brass (C37)

- Note 1) The L option is oil-free treatment.
- Note 2) The dynamic viscosity of the fluid must not exceed 50 mm²/s.
- Note 3) The nuts (non-wetted parts) are nickel plated on the Brass (C37) material.

Applicable Fluid Check List / All Options (32A to 50A)



	option oy		
Fluid and application	Option symbol	Seal material	Body material
Air	_	NBR	
Water	_	NBR	Propro (CAC407)
Oil Note 2)	Α	FKM	Bronze (CAC407)
Other combination	В	EPDM	

- Note 1) The L option is oil-free treatment.
- Note 2) The dynamic viscosity of the fluid must not exceed 50 mm²/s or less.

^{*} If using for other fluids, please consult with SMC.

^{*} If using for other fluids, please consult with SMC.

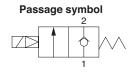
Series VXED21/22/23



(Inert gas)

Model/Valve Specifications

N.C.





Port size		Orifice dia. Model pr		Min. operating pressure	Max. operating pressure Note 2)		character	istics	Max. Note 2) system	Note 1) Weight
		(mmØ)	iviodei	differential (MPa)	differential (MPa)	С	b	Cv	pressure (MPa)	(g)
1/4 (8A)	10	VXED2130-02		0.7	8.5		2.0		420	
	3/8 (10A)	10	VXED2130-03		0.7	9.2		2.4	1.5	420
Thread		15	VXED2140-03	0.02	1.0	18.0	0.35	5.0		670
(Nominal size)	1/2 (15A)	10	VXED2130-04	0.02	0.7	9.2		2.4		500
	1/2 (15A)	15	VXED2140-04		1.0	20.0		5.5		670
3/4 (20A)		20	VXED2150-06		1.0	38.0	0.30	9.5		1150

Port size		Orifice dia. Model		Min. operating pressure	Max. operating pressure Note 2)	Flow characteristics	Max. Note 2) system	Note 1) Weight
		(mmØ)	Model	differential (MPa)	differential (MPa)	Effective area (mm²)	pressure (MPa)	(g)
Thread (Nominal size)	1 (25A)	25	VXED2260-10	0.02		225	1.5	1650
	32A	35	VXED2270-32		1.0	415		5400
Flange	40A	40	VXED2380-40	0.03	1.0	560		6800
	50A	50	VXED2390-50			880		8400

Note 1) Weight for the grommet type. Add 10 g for conduit, 30 g for DIN terminal, and 60 g for conduit terminal type respectively. Note 2) Refer to "Glossary" on page 44 for details on the max. operating pressure differential and the max. system pressure.

Fluid and Ambient Temperature

Fluid temperature (°C)	Ambient
Solenoid valve option symbol	temperature
—, G	(°C)
-10 to 60	-10 to 60

Note) Dew point temperature: -10 °C or less

Valve Leakage

Internal Leakage

Seal material	Leakage (Air) Note 1)					
Seai materiai	1/4 to 1	32A to 50A				
NBR	2 cm³/min or less	10 cm³/min or less				

External Leakage

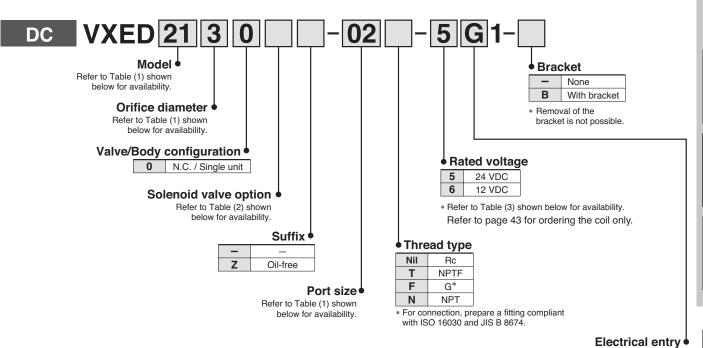
Seal material	Leakage (Air) Note 1)						
Geal material	1/4 to 1	32A to 50A					
NBR	1 cm³/min or less	1 cm³/min or less					

Note 1) Leakage is the value at ambient temperature 20 $^{\circ}\text{C}.$

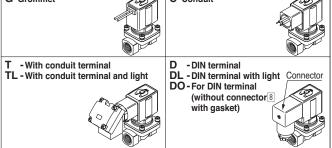


For

How to Order



G-Grommet C-Conduit



 $[\]ast$ Refer to Table (3) for available combinations between the electrical option (L) and the rated voltage.

Table (1) Model/Orifice Diameter/Port Size Normally Closed (N.C.)

NOTITIA	illy Clus	eu (IV.C.)											
	Solenoid valve model (Port size)					Orifice diameter						Material	
Mo	odel	VXED21	VXED22	VXED23	3 (10 mmØ)	4 (15 mmØ)	5 (20 mmØ)	6 (25 mmØ)	7 (35 mmØ)	8 (40 mmØ)	9 (50 mmØ)	Body	Seal
	Thread	02 (1/4)	_	_	•	_	_	_	_	_	_	Brass (C37)	
		03 (3/8)	_	_	•	•	_	_	_	_	_		
Port		04 (1/2)	_	_	•	•	_	_	_	_	_		
symbol		06 (3/4)	_	_	_	_	•	_	_	_	_		NDD
(Port		_	10 (1)	_	_	_	_	•	_	_	_		NBR
size) Flange		_	32 (32A)	_	_	_	_	_	•	_	_	04-1-1	
	_	_	40 (40A)	_	_	_	_	_	•	_	Stainless steel		
	_	_	50 (50A)	_	_	_	_	_	_	•	Sieei		

Table (2) Solenoid Valve Option

Option symbol	Seal material	Body material		
_	NBR	Brass (C37), Bronze (CAC407)		
G Note)	INDI	Stainless steel		

Note) The G option (stainless steel specification) is for port size 1/4 to 1 only.

Table (3) Rated Voltage – Electrical Option

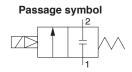
Rated vo	ltage	(\A/ith limbt)
Voltage symbol	Voltage	L (With light)
5	24 VDC	•
6	12 VDC	_

Series VXED21/22/23

For Water

Model/Valve Specifications

N.C.





Port size		Orifice dia.	Model	Min. operating pressure	Max. operating Note 2) pressure differential	Flow char	acteristics	Max.Note 2) system	Note 1) Weight
		(mmØ)	Wiodei	differential (MPa)	(MPa)	Av x 10 ⁻⁶ m ²	Cv converted	pressure (MPa)	(g)
	1/4 (8A) 10 VXE		VXED2130-02		0.5	46	1.9		420
	3/8 (10A)	10	VXED2130-03		0.5	58	2.4		420
Thread		VXED2140-03		1.0	110	4.5		670	
(Nominal	1/2 (15A)	10	VXED2130-04	0.02	0.02 0.5			2.4	500
size)	1/2 (15A)	15	VXED2140-04			130	5.5	1.5	670
,	3/4 (20A)	20	VXED2150-06			230	9.5	1.5	1150
	1 (25A)	25	VXED2260-10		1.0	310	13		1650
	32A	35	VXED2270-32		1.0	550	23		5400
Flange	40A			0.03		740	31		6800
	50A	50	VXED2390-50			1200	49		8400

Note 1) Weight for the grommet type. Add 10 g for conduit, 30 g for DIN terminal, and 60 g for conduit terminal type respectively. Note 2) Refer to "Glossary" on page 44 for details on the max. operating pressure differential and the max. system pressure.

Fluid and Ambient Temperature

Fluid temperature (°C)	Ambient
Solenoid valve option symbol	temperature
—, G, L	(°C)
1 to 60	-10 to 60

Note) With no freezing

Valve Leakage

Internal Leakage

Seal material	Leakage (Water) Note 1)					
Seai materiai	1/4 to 1	32A to 50A				
NBR, FKM	0.2 cm³/min or less	1 cm³/min or less				

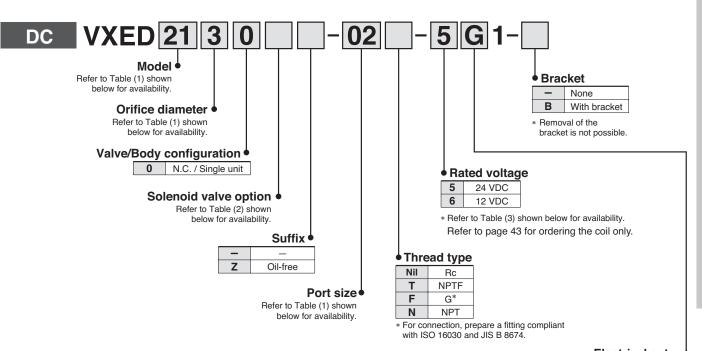
External Leakage

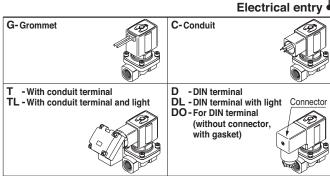
Seal material	Leakage (Water) Note 1)						
Seai materiai	1/4 to 1	32A to 50A					
NBR, FKM	0.1 cm³/min or less	0.1 cm³/min or less					

Note 1) Leakage is the value at ambient temperature 20 °C.



How to Order





^{*} Refer to Table (3) for available combinations between the electrical option (L) and the rated voltage.

Table (1) Model/Orifice Diameter/Port Size Normally Closed (N.C.)

	Solenoid valve model (Port size)				Orifice diameter						Material			
Мо	del	VXED21	VXED22	VXED23	3 (10 mmØ)	4 (15 mmØ)	5 (20 mmØ)	6 (25 mmØ)	7 (35 mmØ)	8 (40 mmØ)	9 (50 mmØ)	Body	Seal	
		02 (1/4)	_	_	•	_	_	_	_	_	-	Brass (C37) Stainless	(C37)	
		03 (3/8)	_	_	•	•	_	_	_	_	_			(C37)
Port	Thread	04 (1/2)	_	_	•	•	_	_	_	_	-			
symbol		06 (3/4)	_	_	_	_	•	_	_	_	_	steel	NBR	
(Port		_	10 (1)	_	_	_	_	•	_	_	_	0.001	FKM	
size)	size) Flange	_	32 (32A)	_	_	_	_	_	•	_	_	Bronze		
		_	_	40 (40A)	_	_	_	_	_	•	_			
			_	50 (50A)	_	_	_	_	_	_	•	(CAC407)		

Table (2) Solenoid Valve Option

 Tuble (2) Colenoid Valve Option							
Option symbol	Seal material	Body material	Note				
_	NBR	Brass (C37), Bronze (CAC407)					
G Note)	INDR	Stainless steel	_				
L Note)	FKM	Stainless steel	High corrosive/Oil-free				

Note) The G and L options (stainless steel specification) are for port size 1/4 to 1 only.

Table (3) Rated Voltage - Electrical Option

Rated vo	Itage	(\A/ith limbt)
Voltage symbol Voltage		L (With light)
5	24 VDC	•
6 12 VDC		_

Series VXED21/22/23

For Oil

Model/Valve Specifications

N.C.

- igthedred When the fluid is oil. -

The dynamic viscosity of the fluid must not exceed 50 mm²/s.



Pas	sage s	symb	ol
		2	
	1		
		1	

Por	t size	Orifice dia.	Model	Min. operating pressure	Max. operating Note 2)	Flow char	acteristics	Max.Note 2) system	Weight (g)	
		(mmØ)		differential (MPa)	(MPa)	Av x 10 ⁻⁶ m ²	Cv converted	pressure (MPa)		
	1/4 (8A)	10	VXED2130-02		0.4	46	1.9		420	
	3/8 (10A)	10	VXED2130-03	0.02	0.4	58	2.4			
Thread	3/6 (TUA)	15	VXED2140-03		0.7	110	4.5		670	
(Nominal	1/2 (15A)	10	VXED2130-04		0.4	58	2.4		500	
size)		15	VXED2140-04			130	5.5	1.5	670	
,	3/4 (20A)	20	VXED2150-06					230	9.5	1.5
	1 (25A)	25	VXED2260-10		0.7	310	13		1650	
	32A	35	VXED2270-32		0.7	550	23		5400	
Flange	40A	40	VXED2380-40	0.03		740	31		6800	
	50A	50	VXED2390-50			1200	49		8400	

Note 1) Weight for the grommet type. Add 10 g for conduit, 30 g for DIN terminal, and 60 g for conduit terminal type respectively. Note 2) Refer to "Glossary" on page 44 for details on the max. operating pressure differential and the max. system pressure.

Fluid and Ambient Temperature

Fluid temperature (°C)	Ambient
Solenoid valve option symbol	temperature
A, H	(°C)
-5 to 60	-10 to 60

Note) Dynamic viscosity: 50 mm²/s or less

Valve Leakage

Internal Leakage

Seal material	Leakage (Oil) Note 1)			
Seai materiai	1/4 to 1	32A to 50A		
FKM	0.2 cm³/min or less	1 cm³/min or less		

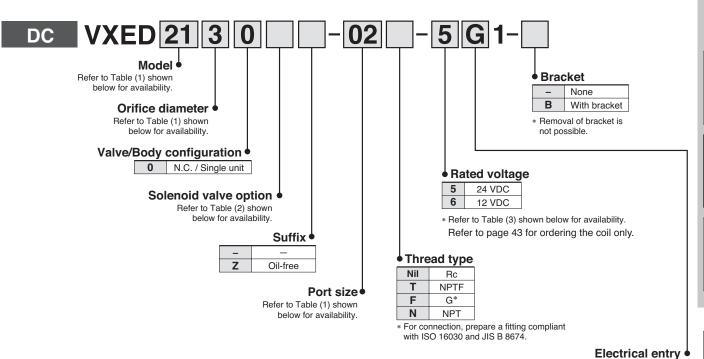
External Leakage

Seal material	Leakage (Oil) Note 1)			
Seai materiai	1/4 to 1	32A to 50A		
FKM	0.1 cm³/min or less	0.1 cm³/min or less		

Note 1) Leakage is the value at ambient temperature 20 $^{\circ}\text{C}.$



How to Order



G-Grommet C-Conduit

T - With conduit terminal
TL - With conduit terminal and light

D - DIN terminal DL - DIN terminal with light

DO - For DIN terminal (without connector, with gasket)

ith light Connector al ctor,

* Refer to Table (3) for available combinations between the electrical option (L) and the rated voltage.

Table (1) Model/Orifice Diameter/Port Size Normally Closed (N.C.)

	Normally Glosed (N.C.)													
Solenoid valve model (Port size)					Orifice diameter					Material				
Мо	del	VXED21	VXED22	VXED23	3 (10 mmØ)	4 (15 mmØ)	5 (20 mmØ)	6 (25 mmØ)	7 (35 mmØ)	8 (40 mmØ)	9 (50 mmØ)	Body	Seal	
		02 (1/4)	_	_	•	_	_	_	_	_	_	Brass (C37) Stainless steel		
	Thread	03 (3/8)	_	_	•	•	_	_	_	_	-			
Port		04 (1/2)	_	_	•	•	_	_	_	_	_			
symbol		06 (3/4)	_	_	_	_	•	_	_	_	-		FKM	
(Port		_	10 (1)	_	_	_	_	•	_	_	_	31001	FKIVI	
size)		_	32 (32A)	_	_	_	_	_	•	_	_			
	Flange	_	_	40 (40A)	_	_	_	_	_	•	_	Bronze		
	i ialige	_	_	50 (50A)	_	_	_	_	_	_	•	(CAC407)		

Table (2) Solenoid Valve Option

	•
Seal material	Body material
FILM	Brass (C37), Bronze (CAC407)
FKIVI	Stainless steel
	Seal material

Note) The H option (stainless steel specification) is for port

Table (3) Rated Voltage - Electrical Option

Rated vo	Itage	/\A/ith limbt\		
Voltage symbol	Voltage	L (With light)		
5	24 VDC	•		
6	12 VDC	_		

Series **VXED21/22/23**

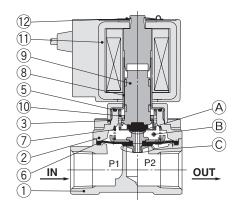
For Air/Water/Oil

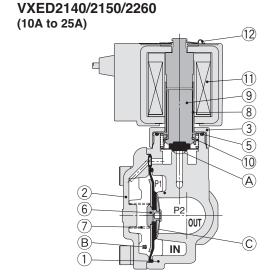
Construction

Normally closed (N.C.)

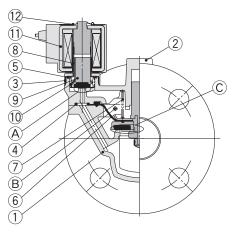
Body material: Brass (C37) (32A or more: Bronze (CAC407), Stainless steel (32A or more: not available)

VXED2130 (8A/10A)





VXED2270/2380/2390 (32A to 50A)



Working principle

<Valve opened>

When the coil 1 is energised, the armature assembly 9 is attracted into the core of the tube assembly 8 and the pilot valve A opens. Then the pressure in the pressure action chamber B falls to open the main valve C.

<Valve closed>

When the coil 1 is not energised, the pilot valve A is closed and the pressure in the pressure action chamber B rises and the main valve C closes.

Component Parts

NI-	Dinti	0:	Material				
No.	Description	Size	Brass (C37), Bronze (CAC407) body specification	Stainless steel body specification			
4	Dady	8A to 25A	Brass (C37)	Stainless steel			
'	Body	32A to 50A	Bronze (CAC407)	_			
2	Dannet	8A to 25A	Brass (C37)	Stainless steel			
2	Bonnet	32A to 50A	Bronze (CAC407)	_			
3	Nut	8A to 50A	Brass (C37)	Brass (C37), Ni plated			
4	O-ring	32A to 50A	(NBR, FKM, EPDM)				
5	O-ring	8A to 50A	(NBR, FKM, EPDM)				
6	Diaphragm assembly	8A to 25A	(NBR, FKM, EPDM) Stainless steel				
0		32A to 50A	(NBR, FKM, EPDM) Stainless steel, Brass (C37)	(NBR, FKM, EPDM) Stainless steel			
7	Valve spring	8A to 50A	Stainless st	eel			
8	Tube assembly	8A to 50A	Stainless st	eel			
9	Armature assembly	8A to 50A	(NBR, FKM, EPDM) Stainless steel, PPS				
10	Return spring	8A to 50A	Stainless steel				
11	Solenoid coil	8A to 50A	_				
12	Clip	8A to 50A	SK				

The materials in parentheses are seal materials.

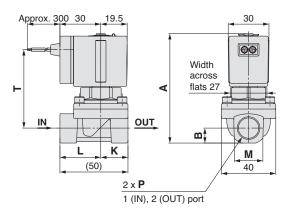


Pilot Operated 2 Port Solenoid Valve Series VXED21/22/23
For Air/Water/Oil

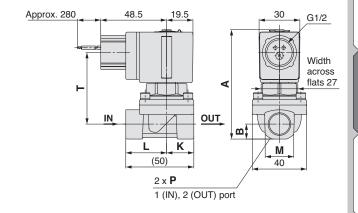
Dimensions: Single Unit/Body Material: Brass (C37), Stainless Steel

VXED2130

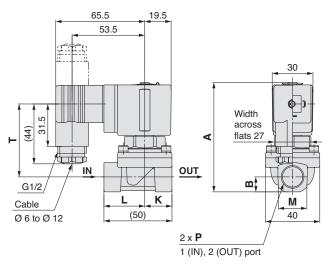
Grommet: G



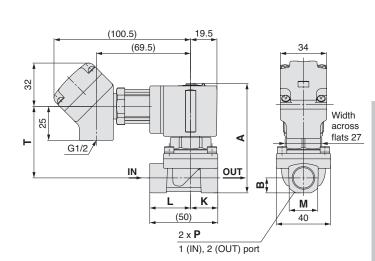
Conduit: C



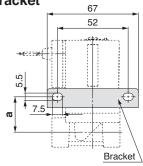
DIN terminal: D

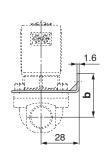


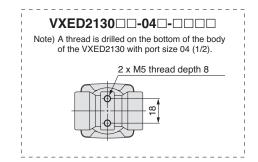
Conduit terminal: T



With bracket







1m
(1111)

Model	Dant sine									Bracket mounting								
Model	Port size	Α	В	K	L	M	Gron	nmet	Con	duit	DI	N termi	nal	Conduit terminal		ninal	dimension	
N.C.	Р						Т	U	T	U	Т	U	V	Т	U	٧	а	b
VXED2130	1/4, 3/8	80.5	11	20	30	22	58	30	53	48.5	54	65.5	53.5	53	100.5	69.5	26	32
VAEDZISU	1/2	86	14.5	24	26	28	60	30	55	48.5	56	65.5	53.5	55	100.5	69.5	28	34



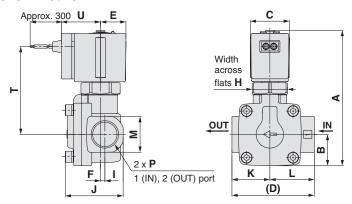
Series VXED21/22/23

For Air/Water/Oil

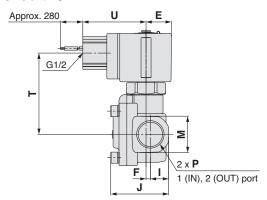
Dimensions: Single Unit/Body Material: Brass (C37), Stainless Steel

VXED2140/2150/2260

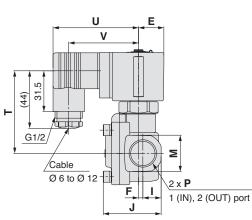
Grommet: G



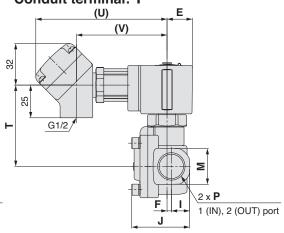
Conduit: C



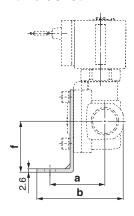
DIN terminal: D

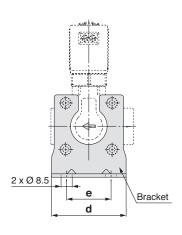


Conduit terminal: T



With bracket





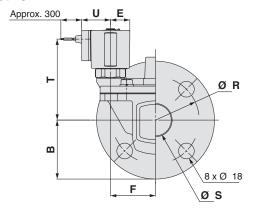
																												(mm)
Model	Port size																Е	lectri	cal er	itry				Е	Bracke	et mo	untin	g
iviodei	Port Size	Α	В	С	D	Е	F	Н	1	J	K	L	M	Gror	nmet	Cor	nduit	DIN	l term	inal	Cond	duit terr	ninal	d	limen	sion		
N.C.	F													Т	U	Т	U	Т	U	٧	Т	U	٧	а	b	d	е	f
VXED2140	3/8, 1/2	103.5	24	30	63	19.5	3.5	27	14	44.5	29	34	28	67.5	30	62.5	48.5	63.5	65.5	53.5	62.5	100.5	69.5	42	66	57	34	39
VXED2150	3/4	115	29	30	80	19.5	4.5	27	17	51.5	37	43	35	74	30	69	48.5	70	65.5	53.5	69	100.5	69.5	51	78	74	51	45.5
VXED2260	1	133	33	35	90	22.5	4.5	32	20	60	43	47	42	88	33	83	51.5	84	68.5	56.5	83	103.5	72.5	56	86	81	58	49.5

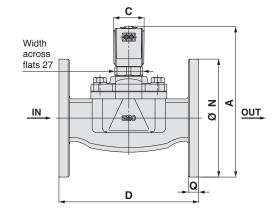
Pilot Operated 2 Port Solenoid Valve Series VXED21/22/23
For Air/Water/Oil

Dimensions: Single Unit/Body Material: Brass (C37), Stainless Steel

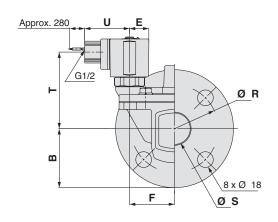
VXED2270/2380/2390

Grommet: G

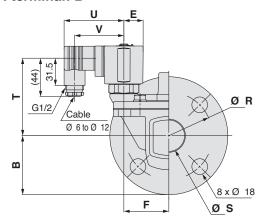




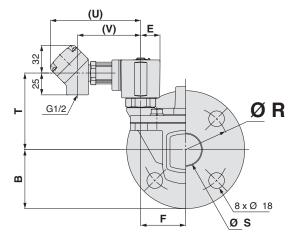
Conduit: C



DIN terminal: D



Conduit terminal: T



																						(mm)
Model	A																Electrica	al entr	У			
Model	Applicable flange	Α	В	С	D	E	F	Н	N	Q	R	S	Grom	met	Con	duit	DIN	termi	nal	Conc	luit term	ninal
N.C.	lialige												Т	U	Т	U	Т	U	٧	Т	U	V
VXED2270	32A	172.5	67.5	35	160	22.5	51.5	32	135	12	100	36	93	33	88	51.5	89	68.5	56.5	88	103.5	72.5
VXED2380	40A	185	70	40	170	25	54.5	36	140	14	105	42	103	36	98	54	99	71	59	98	106	75
VXED2390	50A	198	77.5	40	180	25	59	36	155	14	120	52	108.5	36	103.5	54	104.5	71	59	103.5	106	75

Energy Saving Type

Zero Differential Pressure Type Pilot Operated 2 Port Solenoid Valve

Series VXEZ22/23

For Air/Water/Oil



■ Valve

Normally closed (N.C.)

■ Solenoid Coil

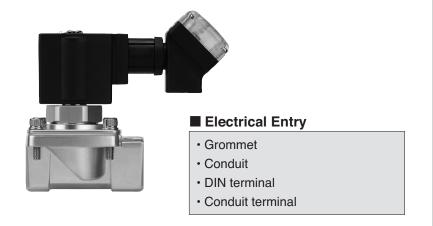
Coil: Class B

■ Rated Voltage

24 VDC, 12 VDC

■ Material

Body — Brass (C37), Stainless steel Seal - NBR, FKM, EPDM



	Model	VXEZ2230	VXEZ2240	VXEZ2350	VXEZ2360
<u></u>	10 mmØ	•	_	-	_
Orifice dia.	15 mmØ	_	•	_	_
rific	20 mmØ	_	_	•	_
Ō	25 mmØ	_	_	-	
	Port size ominal size)	1/4 (8A) 3/8 (10A)	1/2 (15A)	3/4 (20A)	1 (25A)

Series VXEZ22/23

Common Specifications

Standard Specifications

	Valve construction	Zero differential pressure type pilot operated 2 port diaphragm type		
	Valve type	N.C.		
	Withstand pressure	5.0 MPa		
Valve specifications	Body material	Brass (C37), Stainless steel		
	Seal material	NBR, FKM, EPDM		
	Enclosure	Dust tight, Low jetproof (IP65)*		
	Environment	Location without the presence of corrosive gases, explosive gases, or constant water adhesio		
	Rated voltage	24 VDC, 12 VDC		
	Allowable voltage fluctuation	10 % of rated voltage		
Coil specifications	Allowable leakage voltage	2 % or less of rated voltage		
	Coil insulation type	Class B		
	Surge voltage suppressor	Built-in surge voltage suppressor		

Solenoid Coil Specifications

DC Specification (Class B coil only)

Model	Power consumption (W) (Holding)	Inrush cu (Inrush time		Temperature increase	
	(Floraling)	24 VDC	12 VDC	(0)	
VXEZ22	2.3	0.29	0.58	25	
VXEZ23	3	0.44	0.88	30	

Note) Value for ambient temperature at 20 $^{\circ}\text{C}$ and when the rated voltage is applied.

Applicable Fluid Check List / All Options

VXEZ2	0]-[1-[

• Option symbol

Fluid and application	Option symbol	Seal material	Body material
Air	_	NBR	Brass (C37)
All	G	INDI	Stainless steel
Water	_	NBR	Brass (C37)
vvater	G	INDI	Stainless steel
Oil Note 2)	Α	FKM	Brass (C37)
Oil Way	Н	FKIVI	Stainless steel
High corrosive/Oil-free	Note 1)	FKM	Stainless steel
Copper-free/Fluoro-free Note 3)	J	EPDM	Stainless steel
Other combination	В	EPDM	Brass (C37)

Note 1) The L option is oil-free treatment.

Note 2) The dynamic viscosity of the fluid must not exceed 50 mm²/s or less.

Note 3) The nuts (non-wetted parts) are nickel plated on the brass (C37) material.

^{*} If used for other fluids, please consult with SMC.

Series VXEZ22/23

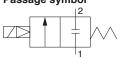


(Inert gas)

Model/Valve Specifications

N.C.







Normally Closed (N.C.)

Port size Orifice dia. (Nominal size) (mmØ)	Model Min. operating pressure differential (MPa)	Max. operating pressure Note 2) differential (MPa)	FIUW CHALACTERISTICS			Max. system	Note 1) Weight				
			С	b	Cv	(MPa)	(g)				
1/4 (8A)	10	VXEZ2230-02			8.5	0.44	2.4		550		
3/8 (10A)	10	VXEZ2230-03		0.7	11.0	0.42	2.8	4.5	550		
1/2 (15A)	15	VXEZ2240-04	0	0	0 0.7	0.7	23.0	0.34	6.0	1.5	760
3/4 (20A)	20	VXEZ2350-06			38.0	0.20	9.5]	1300		

Port size (Nominal size)	Orifice dia. (mmØ)	Model	Min. operating pressure differential (MPa)	Max. operating pressure Note 2) differential (MPa)	Flow characteristics Effective area (mm²)	Max. system pressure (MPa)	Note 1) Weight (g)
1 (25A)	25	VXEZ2360-10	0	0.7	215	1.5	1480

Note 1) Weight for the grommet type. Add 10 g for conduit, 30 g for DIN terminal, and 60 g for conduit terminal type respectively. Note 2) Refer to "Glossary" on page 44 for details on the max. operating pressure differential and the max. system pressure.

Fluid and Ambient Temperature

Fluid temperature (°C)	Ambient
Solenoid valve option symbol	temperature
—, G	(°C)
-10 to 60 Note)	-10 to 60

Note) Dew point temperature: -10 °C or less

Valve Leakage

NBR

Internal Leakage							
Seal material	Leakage (Air) Note 1) 2)						
NBR	1 cm³/min or less						
External Leakage							
Seal material	Leakage (Air) Note 1)						

1 cm³/min or less Note 1) Leakage is the value at ambient temperature 20 °C.

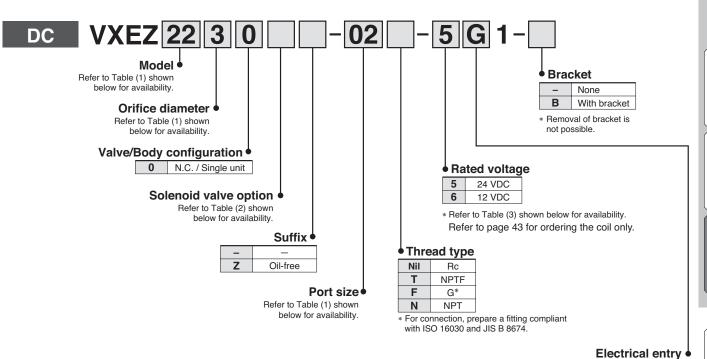
Note 2) Leakage is the value when the pressure differential ranges from 0.02 $\ensuremath{\mathsf{MPa}}$ to the maximum operating pressure differential.

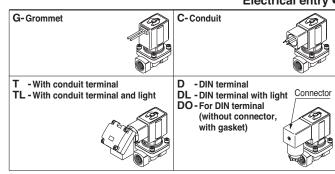


For Oil



How to Order





^{*} Refer to Table (3) for available combinations between thr electrical option (L) and the rated voltage.

Table (1) Model/Orifice Diameter/Port Size Normally Closed (N.C.) / Normally Open (N.O.)

, or other (many tree (many									
Solenoid valve model (Port size)			Orifice symbol (diameter)						
Model	VXEZ22	VXEZ23	3 (10 mmØ)	4 (15 mmØ)	5 (20 mmØ)	6 (25 mmØ)			
	02 (1/4)	_		_	_	_			
Port	03 (3/8)	_	•	_	_	_			
symbol	04 (1/2)	_	_		_	_			
(Port size)	_	06 (3/4)	_	_		_			
	_	10 (1)	_	_	_				

Table (2) Solenoid Valve Option

Option symbol	Seal material	Body material	Note					
_	- NBR Brass (C37)							
G	INDIN	Stainless steel	_					

Table (3) Rated Voltage - Electrical Option

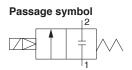
Rated vo	Itage	I (\A/ith limbt)	
Voltage symbol	Voltage	L (With light)	
5	24 VDC	•	
6	12 VDC	_	

Series VXEZ22/23

For Water

Model/Valve Specifications

N.C.





Normally Closed (N.C.)

Port size Orifice dia.		Min. operating pressure		Max. operating pressure Note 2)	Flow char	acteristics	Max. system	Note 1) Weight
(Nominal size)	(mmØ)	Woder	differential (MPa)	differential (MPa)	Av x 10 ⁻⁶ m ²	Cv converted	pressure (MPa)	(g)
1/4 (8A)	10	VXEZ2230-02			46	1.9		550
3/8 (10A)	10	VXEZ2230-03		0.7	58	2.4] '	550
1/2 (15A)	15	VXEZ2240-04	0		130	5.3	1.5	760
3/4 (20A)	20	VXEZ2350-06		1.0	220	9.2		1300
1 (25A)	25	VXEZ2360-10		1.0	290	12.0		1480

Note 1) Weight for the grommet type. Add 10 g for conduit, 30 g for DIN terminal, and 60 g for conduit terminal type respectively. Note 2) Refer to "Glossary" on page 44 for details on the max. operating pressure differential and the max. system pressure.

Fluid and Ambient Temperature

Fluid temperature (°C)	Ambient
Solenoid valve option symbol	temperature
G. L	(°C)
1 to 60	-10 to 60

^{*} With no freezing

Valve Leakage

Internal Leakage				
Seal material	Leakage (Water) Note 1) 2)			
NBR, FKM 0.1 cm³/min or less				
External Leakage				

Seal material Leakage (Water) Note 1)

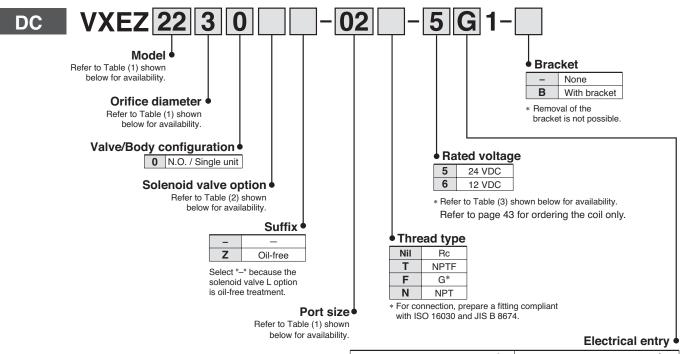
NBR, FKM 0.1 cm³/min or less

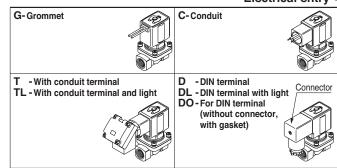
Note 1) Leakage is the value at ambient temperature 20 °C.

Note 2) Leakage is the value when the pressure differential ranges from 0.02 MPa to the maximum operating pressure differential.

C€ CR

How to Order





^{*} Refer to Table (3) for available combinations between the electrical option (L) and the rated voltage.

Table (1) Model/Orifice Diameter/Port Size Normally Closed (N.C.) / Normally Open (N.O.)

Normally Closed (N.C.) / Normally Open (N.O.)						
Solenoid valve model (Port size)				Orifice symb	ol (diamete	.)
Model	VXEZ22	VXEZ23	3 (10 mmØ)	4 (15 mmØ)	5 (20 mmØ)	6 (25 mmØ)
	02 (1/4)	_	•	-	_	_
Port	03 (3/8)	_	•	-	_	_
symbol (Port size)	04 (1/2)	_	_	•	_	_
	_	06 (3/4)	_	_	•	_
	_	10 (1)	_		_	•

Table (2) Solenoid Valve Option

Seal material	Body material	Note	
NDD	Brass (C37)		
INDI	Stainless steel	_	
FKM	Stainless steel	High corrosive/Oil-free	
	NBR	NBR Brass (C37) Stainless steel	

Table (3) Rated Voltage - Electrical Option

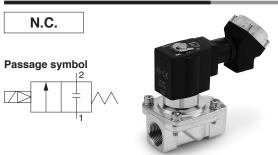
Rated voltage Voltage symbol Voltage		(\A/(\alpha)
		L (With light)
5	24 VDC	•
6	12 VDC	_



Model/Valve Specifications

⚠ When the fluid is oil.

The dynamic viscosity of the fluid must not exceed 50 mm²/s.



Normally Closed (N.C.)

Port size	Orifice dia.	Model	Min. operating pressure Max. operating pressure Pressure Note 2)		pressure pressure Note 2)		Max. system	Note 1) Weight
(Nominal size)	(mmØ)	Wodor	differential (MPa)	differential (MPa)	Av x 10 ⁻⁶ m ²	Cv converted	pressure (MPa)	(g)
1/4 (8A)	10	VXEZ2230-02			46	1.9		EEO
3/8 (10A)	10	VXEZ2230-03			58	2.4		550
1/2 (15A)	15	VXEZ2240-04	0	0.7	130	5.3	1.5	760
3/4 (20A)	20	VXEZ2350-06			220	9.2		1300
1 (25A)	25	VXEZ2360-10			290	12.0		1480

Note 1) Weight for the grommet type. Add 10 g for conduit, 30 g for DIN terminal, and 60 g for conduit terminal type respectively. Note 2) Refer to "Glossary" on page 44 for details on the max. operating pressure differential and the max. system pressure.

Fluid and Ambient Temperature

Fluid temperature (°C)	Ambient
Solenoid valve option symbol	temperature
A, H	(°C)
-5 to 60	-10 to 60

Note) Dynamic viscosity: 50 mm²/s or less

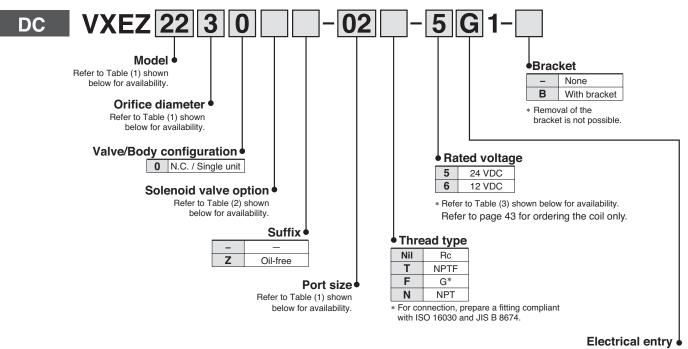
Valve Leakage

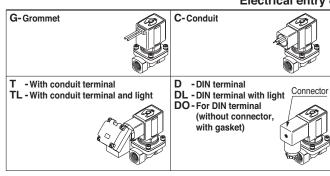
Internal Leakage				
Seal material	Leakage (Oil) Note 1) 2)			
FKM 0.1 cm³/min or less				
External Leakage				
Seal material	Leakage (Oil) Note 1)			
FKM	0.1 cm³/min or less			

Note 1) Leakage is the value at ambient temperature 20 °C.

Note 2) Leakage is the value when the pressure differential ranges from 0.02 MPa to the maximum operating pressure differential.

How to Order





^{*} Refer to Table (3) for available combinations between the electrical option (L) and the rated voltage.

Table (1) Model/Orifice Diameter/Port Size Normally Closed (N.C.) / Normally Open (N.O.)

Normally Closed (N.C.) / Normally Open (N.O.)						
Solenoid valve model (Port size)			Orifice symbol (diameter)			
Model	VXEZ22	VXEZ23	3 (10 mmØ)	4 (15 mmØ)	5 (20 mmØ)	6 (25 mmØ)
	02 (1/4)	_	•	_	_	_
Port	03 (3/8)	_	•	_	_	_
symbol	04 (1/2)	_	_	•	_	_
(Port size)	_	06 (3/4)	_	_	•	_
	_	10 (1)	_	_	_	•

Table (2) Solenoid Valve Option

. ,		
Option symbol	Seal material	Body material
Α	FKM	Brass (C37)
Н	FIXIVI	Stainless steel

Table (3) Rated Voltage - Electrical Option

Rated vo	ltage	(\A/ith limbt)
Voltage symbol Voltage		L (With light)
5	24 VDC	•
6	12 VDC	_

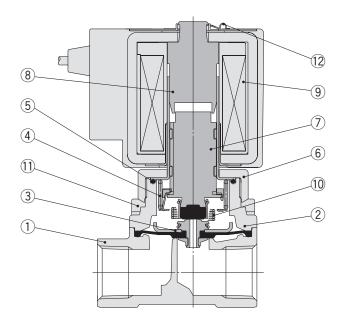


For Air/Water/Oil

Construction

Normally closed (N.C.)

Body material: Brass (C37), Stainless steel



Working principle

<Valve opened – when there is pressure>

When the coil ③ is energised, the armature assembly ⑦ is attracted into the core of the tube assembly ⑧ and the pilot valve ⑥ is opened. When the pilot valve is opened, the pressure inside the pilot chamber ⑧ decreases, resulting in the pressure difference from the inlet pressure. Then the diaphragm assembly ③ is lifted and the main valve ⓒ is opened.

<Valve opened – when there is no pressure or under low minute pressure>
The armature assembly ⑦ and the diaphragm assembly ③ are connected to each other with the lift spring ⑩. When the armature assembly is attracted, the diaphragm assembly is pulled up and the main valve ⓒ is opened.

<Valve closed>

When the coil 9 is de-energised, the armature assembly 7 returns by the reacting force of the return spring 4 and the pilot valve 6 is closed. When the pilot valve is closed, the pressure inside the pilot chamber 6 increases, resulting in the loss of pressure difference from the inlet and the main valve 0 is closed.

Component Parts

COI	Component Parts						
		Material					
No.	Description	Brass (C37) body specification	Stainless steel body specification				
1	Body	Brass (C37)	Stainless steel				
2	Bonnet	Brass (C37) Stainless steel					
3	Diaphragm assembly	(NBR, FKM, EPDM) Stainless steel					
4	Return spring	Stainless steel					
5	O-ring	(NBR, FKM, EPDM)					
6	Nut	Brass (C37) Brass (C37), Ni					
7	Armature assembly	(NBR, FKM, EPDM) Stainless steel, PPS				
8	Tube assembly	Stainless steel					
9	Solenoid coil	_					
10	Lift spring	Stainless steel					
11	Hexagon socket bolt	Stainless steel					
12	Clip	SK					

The materials in parentheses are seal materials.



<u>2 x</u> P

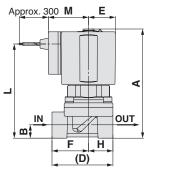
Port size

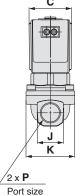
Port size

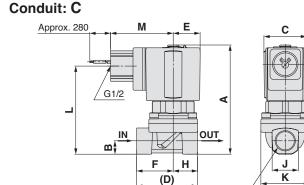
Dimensions: Body Material: Brass (C37), Stainless Steel

VXEZ22□0/23□0

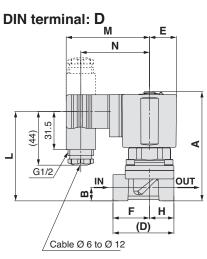
Grommet: G

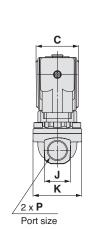


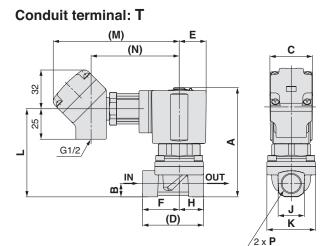




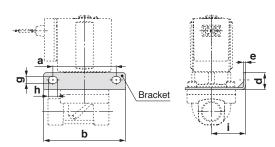








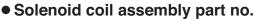
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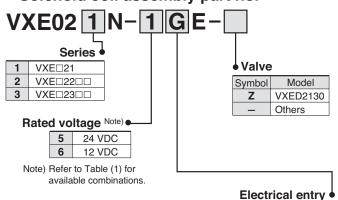


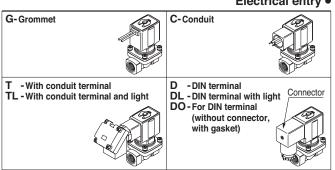
										(111111)
Model	Port size	Α	В	C	D	Е	F	Н	7	K
N.C.	Р									
VXEZ2230	1/4, 3/8	90	11	35	50	22.5	30	20	22	40
VXEZ2240	1/2	98	14	35	63	22.5	37	26	29.5	52
VXEZ2350	3/4	110	18	40	80	25	47.5	32.5	36	65
VXEZ2360	1/1	116.5	21	40	90	25	55	35	40.5	70

																			(mm)
Model	Model D. L.:						Electrical entry												
iviodei	Port size	а	b	d	е	f	g	h	i	Grom	nmet	Cor	nduit	DIN	l termi	nal	Con	duit terr	ninal
N.C.	Р									L	M	L	M	L	M	N	L	M	N
VXEZ2230	1/4, 3/8	52	67	14	1.6	26	5.5	7.5	28	77.5	33	72.5	51.5	73.5	68.5	56.5	72.5	103.5	72.5
VXEZ2240	1/2	60	75	17	2.3	33	6.5	8.5	35	85.5	33	80.5	51.5	81.5	68.5	56.5	80.5	103.5	72.5
VXEZ2350	3/4	68	87	22	2.6	40	6.5	9	43	97.5	36	92.5	54	93.5	71	59	92.5	106	75
VXEZ2360	1/1	73	92	22	2.6	45.5	6.5	9	45	104	36	99	54	100	71	59	99	106	75
	•		•				•					•		•		•	•	•	

Replacement Parts



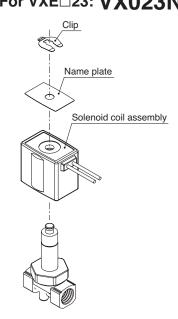




* Refer to Table (1) for available combinations between the electrical option and the rated voltage.

Clip part no.

For VXE□21: VX021N-10
For VXE□22: VX022N-10
For VXE□23: VX023N-10



DIN connector part no.





5 24 VDC 6 12 VDC

Table (1) Rated Voltage – Electrical Option

Rated v	oltage	()A(tale tirelea)			
Voltage symbol	Voltage	L (With light)			
5 24 VDC		•			
6	12 VDC	_			

• Gasket part no. for DIN connector VCW20-1-29-1

Name plate part no.



Glossary

Pressure Terminology

1. Maximum operating pressure differential

The maximum pressure differential (the difference between the inlet and outlet pressure) which is allowed for operation, with the valve closed or open. When the outlet pressure is 0 MPa, this becomes the maximum operating pressure.

2. Minimum operating pressure differential

The minimum pressure differential (the difference between the inlet pressure and outlet pressure) required to keep the main valve fully opened.

3. Maximum system pressure

The maximum pressure that can be applied inside the pipelines (line pressure).

(The pressure differential of the solenoid valve portion must be less than the maximum operating pressure differential.)

4. Proof pressure

The pressure at which the valve must be withstood without a drop in performance after holding for one minute under the prescribed pressure and returning to the operating pressure range. (value under the prescribed conditions)

Electrical Terminology

1. Surge voltage

A high voltage which is momentarily generated by shutting off the power in the shut-off area.

2 Enclosure

A degree of protection defined in the "JIS C 0920: Waterproof test of electric machinery/appliance and the degree of protection against the intrusion of solid foreign objects".

IP65: Dust tight, Low jetproof type

"Low jetproof type" means that no water intrudes inside an equipment that could hinder from operating normally by means of applying water for 3 minutes in the prescribed manner. Take appropriate protection measures, since a device is not usable in an environment where a droplet of water is splashed.

Others

1. Material

NBR: Nitrile rubber

FKM: Fluoro rubber – Trade name: Viton®, Dai-el®, etc.

EPDM: Ethylene propylene rubber

PTFE: Polytetrafluoroethylene resin – Trade name: Teflon®,

Polyflon®, etc.

2. Oil-free treatment

The degreasing and washing of wetted parts.

3. Passage symbol

In the JIS symbol (ablaIN and OUT are in a blocked condition (abla), but actually in the case of reverse pressure (OUT>IN), there is a limit to the blocking.

 $(\dot{\varphi})$ is used to indicate that blocking of reverse pressure is not possible.





These safety instructions are intended to prevent a hazardous situation and/or equipment damage. These instructions indicate the level of potential hazard by labels of **"Caution"**, **"Warning"** or **"Danger"**. To ensure safety, be sure to observe ISO 4414 Note 1), JIS B 8370 Note 2) and other safety practices.

■ Explanation of the Labels

Labels	Explanation of the labels
⚠ Danger	In extreme conditions, there is a possible result of serious injury or loss of life.
	Operator error could result in serious injury or loss of life.
⚠ Caution	Operator error could result in injury Note 3) or equipment damage. Note 4)

- Note 1) ISO 4414: Pneumatic fluid power General rules relating to systems
- Note 2) JIS B 8370: General Rules for Pneumatic Equipment
- Note 3) Injury indicates light wounds, burns and electrical shocks that do not require hospitalisation or hospital visits for long-term medical treatment.
- Note 4) Equipment damage refers to extensive damage to the equipment and surrounding devices.

■ Selection/Handling/Applications

1. The compatibility of equipment is the responsibility of the person who designs the system or decides its specifications.

Since the products specified here are used in various operating conditions, their compatibility with a specific system must be based on specifications, post analysis and/or tests to meet a specific requirement. The expected performance and safety assurance will be the responsibility of the person who has determined the compatibility of the system. This person should continuously review the suitability of all items specified, referring to the latest catalog information and taking into consideration the possibility of equipment failure when configuring a system. Be particularly careful in determining the compatibility with the fluid to be used.

2. Only trained personnel should operate machinery and equipment.

Fluids can be dangerous if handled incorrectly. Assembly, handling or maintenance of the system should be performed by trained and experienced operators.

- 3. Do not service machinery/equipment or attempt to remove components until the safety is confirmed.
 - 1. Inspection and maintenance of machinery/equipment should only be performed once measures to prevent falling or runaway of the driven object have been confirmed. Measures to prevent danger from a fluid should also be confirmed.
 - 2. When equipment is to be removed, confirm the safety processes mentioned above, release the fluid pressure and be certain there is no danger from fluid leakage or fluid remaining in the system.
 - 3. Carefully restart the machinery, confirming that safety measures are being implemented.
- 4. If the equipment will be used in the following conditions or environment, please contact SMC first and be sure to take all necessary safety precautions.
 - 1. Conditions and environments beyond the given specifications, or if product is used outdoors.
 - 2. With fluids whose application causes concern due to the type of fluid or additives, etc.
 - 3. An application which has the possibility of having a negative effect on people and/or property, and therefore requires special safety analysis.

■ Exemption from Liability

- 1. SMC, its officers and employees shall be exempted from liability for any loss or damage arising out of earthquakes or fire, action by a third person, accidents, customer error with or without intention, product misuse, and any other damages caused by abnormal operating conditions.
- 2. SMC, its officers and employees shall be exempted from liability for any direct or indirect loss or damage, including consequential loss or damage, loss of profits or loss of chance, claims, demands, proceedings, costs, expenses, awards, judgments and any other liability whatsoever including legal costs and expenses which may be suffered or incurred, whether in tort (including negligence), contract, breach of statutory duty, equity or otherwise.
- 3. SMC is exempted from liability for any damages caused by operations not contained in the catalogues and/or instruction manuals, and operations outside of the specification range.
- 4. SMC is exempted from liability for any loss or damage whatsoever caused by malfunctions of its products when combined with other devices or software.





Be sure to read this before handling. For detailed precautions on each series, refer to the main text.

Design

\land Warning

1. Cannot be used as an emergency shutoff valve, etc.

The valves presented in this catalog are not designed for safety applications such as an emergency shutoff valve. If the valves are used in this type of system, other reliable safety assurance measures should also be adopted.

2. Extended periods of continuous energisation

The solenoid coil will generate heat when continuously energised. Avoid using in a tightly shut container. Install it in a well-ventilated area. Furthermore, do not touch it while it is being energised or right after it is energised.

3. This solenoid valve cannot be used for explosion proof applications.

4. Maintenance space

The installation should allow sufficient space for maintenance activities.

5. Liquid rings

In case of with a flowing liquid, provide a by-pass valve in the system to prevent the liquid from entering the liquid seal circuit.

6. Actuator drive

When an actuator, such as a cylinder, is to be driven using a valve, take appropriate measures to prevent potential danger caused by actuator operation.

7. Pressure (including vacuum) holding

It is not usable for applications such as holding the pressure (including vacuum) inside of a pressure vessel because air leakage is entailed in a valve.

- 8. When the conduit type is used as equivalent to an IP65 enclosure, install a wiring conduit, etc.
- 9. When an impact, such as water hammer, etc., caused by the rapid pressure fluctuation is applied, the solenoid valve may be damaged. Give attention to it.

Selection

⚠ Warning

1. Confirm the specifications.

Give careful consideration to the operating conditions such as the application, fluid and environment, and use within the operating ranges specified in this catalogue.

2. Fluid

1. Type of fluid

Before using a fluid, confirm whether it is compatible with the materials from each model by referring to the fluids listed in this catalogue. Use a fluid with a dynamic viscosity of 50 mm²/s or less. If there is something you do not know, please contact us.

2. Flammable oil, Gas,

Confirm the specification for leakage in the interior and/or exterior area.

Selection

3. Corrosive gas

Cannot be used since it will lead to cracks by stress, corrosion or result in other incidents.

- Use an oil-free specification when any oily particle must not enter the passage.
- Applicable fluid on the list may not be used depending on the operating condition.

Give adequate confirmation, and then determine a model, just because the compatibility list shows the general case.

3. Fluid quality

The use of a fluid which contains foreign matter can cause problems such as malfunction and seal failure by promoting wear of the valve seat and armature, and by sticking to the sliding parts of the armature, etc. Install a suitable filter (strainer) immediately upstream the valve. As a general rule, use 80 to 100 mesh.

When used to supply water to boilers, substances such as calcium and magnesium which generate hard scale and sludge are included. Since this scale and sludge can cause the valve to malfunction, install water softening equipment, and a filter (strainer) directly upstream the valve to remove these substances.

4. Air quality

1. Use clean air.

Do not use compressed air which includes chemicals, synthetic oils containing organic solvents, salt or corrosive gases, etc., as it can cause damage or malfunction.

2. Install air filters.

Install air filters close to valves at their upstream side. A filtration degree of 5 m or less should be selected.

3. Install an air dryer or after cooler, etc.

Compressed air that includes excessive drainage may cause malfunction of valves and other pneumatic equipment. To prevent this, install an air dryer or after cooler, etc.

 If excessive carbon powder is generated, eliminate it by installing mist separators at the upstream side of the valves

If excessive carbon powder is generated by the compressor, it may adhere to the inside of the valves and cause a malfunction.

Refer to SMC's Best Pneumatics catalogue for further details on compressed air quality.

5. Ambient environment

Use within the operable ambient temperature range. Confirm the compatibility between the product's composition materials and the ambient atmosphere. Be sure that the fluid used does not touch the external surface of the product.

6. Countermeasures against static electricity

Take measures to prevent static electricity since some fluids can cause static electricity.

7. For the low particle generation specification, confirm us separately.



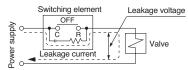


Be sure to read this before handling. For detailed precautions on each series, refer to the main text.

Selection

1. Leakage voltage

Particularly when using a resistor in parallel with a switching element and using a C-R element (surge voltage suppressor) to protect the switching element, take note that the leakage current will flow through the resistor, C-R element, etc., creating a possible danger that the valve may not turn off.



DC coil: 2 % or less of rated voltage

2. Low temperature operation

- 1. The valve can be used in an ambient temperature of between -10 to -20 °C. However, take measures to prevent freezing or solidification of impurities, etc.
- When using valves for water applications in cold climates, take appropriate countermeasures to prevent the water from freezing in the tubing after cutting the water supply from the pump, by draining the water, etc.

When warming by a heater, etc., be careful not to expose the coil portion to the heater. Installation of a dryer, heat retaining of the body are recommended to prevent a freezing condition in which the dew point temperature is high and the ambient temperature is low, and the high flow runs.

Mounting

⚠ Warning

1. If air leakage increases or equipment does not operate properly, stop operation.

After mounting is completed, confirm that it has been done correctly by performing a suitable function test.

2. Do not apply external force to the coil section.

When tightening is performed, apply a wrench or other tool to the outside of the piping connection parts.

3. Be sure not to position the coil downwards.

When mounting a valve with its coil positioned downwards, foreign objects in the fluid will adhere to the iron core leading to malfunction.

4. Do not warm the coil assembly with a heat insulator, etc.

Use tape, heaters, etc., for freeze prevention on the piping and body only. They can cause the coil to burn out.

- 5. Secure with brackets, except in case of steel piping and copper fittings.
- 6. Avoid sources of vibration, or adjust the arm from the body to the minimum length so that resonance will not occur.
- 7. Painting and coating

Warnings or specifications printed or labeled on the product should not be erased, removed or covered up.

Piping

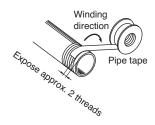
⚠ Caution

1. Preparation before piping

Before piping is connected, it should be thoroughly blown out with air (flushing) or washed to remove chips, cutting oil and other debris from inside the pipe. Install piping so that it does not apply pulling, pressing, bending or other forces on the valve body.

2. Wrapping of pipe tape

When connecting pipes, fittings, etc., be sure that chips from the pipe threads and sealing material do not enter the valve. Furthermore, when pipe tape is used, leave 1.5 to 2 thread ridges exposed at the end of the threads.



- 3. Avoid connecting ground lines to piping, as this may cause electric corrosion of the system.
- 4. Always tighten threads with the proper tightening torque.

When attaching fittings to valves, tighten to the proper tightening torque shown below.

Tightening Torque for Piping

Connection threads	Proper tightening torque N
Rc1/8	7 to 9
Rc1/4	12 to 14
Rc3/8	22 to 24
Rc1/2	28 to 30
Rc3/4	28 to 30
Rc1	36 to 38

5. Connection of piping to products

When connecting piping to a product, refer to its instruction manual to avoid mistakes regarding the supply port, etc.

- 6. Steam generated in a boiler contains a large amount of drainage.
 - Be sure to operate it with a drain trap installed.
- In applications such as vacuum and non-leak specifications, use caution specifically against the contamination of foreign matters or airtightness of the fittings.



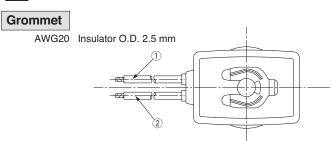


Be sure to read this before handling. For detailed precautions on each series, refer to the main text.

Wiring

- 1. As a rule, use electrical wire with a cross sectional area of 0.5 to 1.25 mm² for wiring. Furthermore, do not allow excessive force to be applied to the lines.
- 2. Use electrical circuits which do not generate chattering in their contacts.
- 3. Use voltage which is within 10 % of the rated voltage. In cases with a DC power supply where importance is placed on responsiveness, stay within 5 % of the rated value. The voltage drop is the value in the lead wire section connecting the coil.
- 4. When a surge from the solenoid affects the electrical circuitry, install a surge absorber, etc., in parallel with the solenoid.
 - Or, adopt an option that comes with the surge voltage protection circuit. (However, a surge voltage occurs even if the surge voltage protection circuit is used. For details, please consult with SMC.)

Electrical Connections

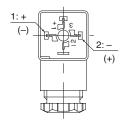


Lead wire color					
1 2					
Black	Red				

^{*} There is no polarity.

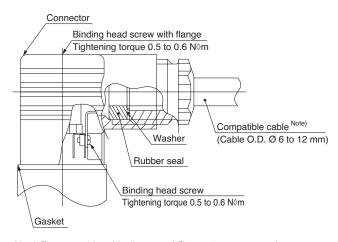
DIN terminal (Class B only)

Since internal connections are as shown below for the DIN terminal, make connections to the power supply accordingly.



Terminal no.	1	2
DIN terminal	+ (-)	- (+)

- * There is no polarity.
- Σ Use compatible heavy duty cords with cable O.D. of Ø 6 to 12 mm.
- Σ Use the tightening torques below for each section.



Note) For an outside cable diameter of Ø 9 to 12 mm, remove the internal parts of the rubber seal before using.



Be sure to read this before handling. For detailed precautions on each series, refer to the main text.

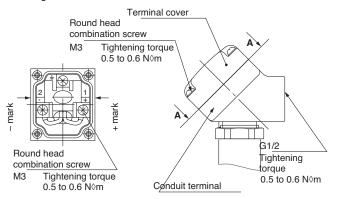
Electrical Connections

⚠ Caution

Conduit terminal

In case of the conduit terminal, make connections according to the marks shown below.

- Σ Use the tightening torques below for each section.
- Σ Properly seal the terminal connection (G1/2) with the special wiring conduit, etc.



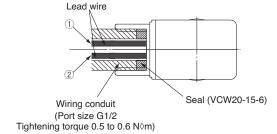
View A-A

(Internal connection diagram)

Conduit

When used as an IP65 equivalent, use seal (part no. VCW20-15-6) to install the wiring conduit. Also, use the tightening torque below for the conduit.

AWG20 Insulator O.D. 2.5 mm



Lead wi	ire color
1)	2
Black	Red

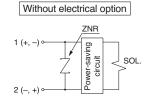
* There is no polarity for DC.

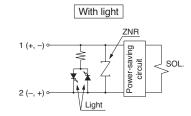
Description	Part no.
Seal	VCW20-15-6

Note) Please order separately.

Electrical Circuits









Be sure to read this before handling. For detailed precautions on each series, refer to the main text.

Operating Environment

⚠ Warning

- 1. Do not use the valves in atmospheres having corrosive gases, chemicals, salt water, water, water steam, or where there is direct contact with any of these.
- 2. Do not use in explosive atmospheres.
- 3. Do not use in locations subject to vibration or impact.
- 4. Do not use in locations where radiated heat is received from nearby heat sources.
- 5. Employ suitable protective measures in locations where there is contact with water droplets, oil or welding spatter, etc.

Lubrication

 This solenoid valve can be operated without lubrication.

If a lubricant is used in the system, use turbine oil Class 1, ISO VG32 (with no additive). But do not lubricate a valve with EPDM seals.

Refer to the table of brand name of lubricants compliant to Class 1 turbine oil (with no additive), ISO VG32.

Class 1 Turbine Oil (with no additive), ISO VG32

Classification of viscosity (cst) (40C)	Viscosity according to ISO Grade	32		
Idemitsu Kosa	an Co.,Ltd.	Turbine oil P-32		
Nippon Oil Co	orp.	Turbine oil 32		
Cosmo Oil Co	.,Ltd.	Cosmo turbine 32		
Japan Energy	Corp.	Kyodo turbine 32		
Kygnus Oil Co	o.	Turbine oil 32		
Kyushu Oil Co	o.	Stork turbine 32		
Nippon Oil Corp.		Mitsubishi turbine 32		
Showa Shell Sekiyu K.K.		Turbine 32		
Tonen General Sekiyu K.K.		General R turbine 32		
Fuji Kosan Co.,Ltd.		Fucoal turbine 32		

Please contact SMC regarding Class 2 turbine oil (with additives), ISO VG32.

<u>Ma</u>intenance

1. Removing the product

Valves reach high temperatures when used with high temperature fluids. Confirm that the valve temperature has dropped sufficiently before performing work. If touched inadvertently, there is a danger of being burnt.

- Shut off the fluid supply and release the fluid pressure in the system.
- 2. Shut off the power supply.
- 3. Dismount the product.

2. Low frequency operation

Switch valves at least once every 30 days to prevent malfunction. Also, in order to use it under the optimum state conduct a regular inspection energy 6 months.

Maintenance

⚠ Caution

1. Filters and strainers

- 1. Be careful regarding clogging of filters and strainers.
- 2. Replace filter elements after one year of use, or earlier if the pressure drop reaches 0.1 MPa.
- Clean strainers when the pressure drop reaches 0.1 MPa.

2. Lubrication

When using after lubricating, never forget to lubricate continuously.

3. Storage

In case of long term storage after use with heated water, thoroughly remove all moisture to prevent rust and deterioration of rubber materials, etc.

4. Exhaust the drain from an air filter periodically.

Operating Precautions

⚠ Warning

 Valves reach high temperatures from high temperature fluids. Use caution, as there is a danger of being burnt if a valve is touched directly.





Safety Instructions

These safety instructions are intended to prevent hazardous situations and/or equipment damage. These instructions indicate the level of potential hazard with the labels of "Caution," "Warning" or "Danger." They are all important notes for safety and must be followed in addition to International Standards (ISO/IEC) 1, and other safety regulations.

Danger indicates a hazard with a high level of risk ♠ Danger: which, if not avoided, will result in death or serious

Warning indicates a hazard with a medium level of risk **Marning: Marning:** which, if not avoided, could result in death or serious

Caution indicates a hazard with a low level of risk which, if not avoided, could result in minor or moderate

injury.

1) ISO 4414: Pneumatic fluid power - General rules and safety requirements for systems and their components.

ISO 4413: Hydraulic fluid power - General rules and safety requirements for systems and their components.

IEC 60204-1: Safety of machinery – Electrical equipment of machines. (Part 1: General requirements)

ISO 10218-1: Robots and robotic devices - Safety requirements for industrial robots - Part 1: Robots.

etc.

1. The compatibility of the product is the responsibility of the person who designs the equipment or decides its specifications.

Since the product specified here is used under various operating conditions, its compatibility with specific equipment must be decided by the person who designs the equipment or decides its specifications based on necessary analysis and test results. The expected performance and safety assurance of the equipment will be the responsibility of the person who has determined its compatibility with the product. This person should also continuously review all specifications of the product referring to its latest catalogue information, with a view to giving due consideration to any possibility of equipment failure when configuring the equipment.

2. Only personnel with appropriate training should operate machinery and equipment.

The product specified here may become unsafe if handled incorrectly. The assembly, operation and maintenance of machines or equipment including our products must be performed by an operator who is appropriately trained and experienced.

- 3. Do not service or attempt to remove product and machinery/ equipment until safety is confirmed.
 - 1. The inspection and maintenance of machinery/equipment should only be performed after measures to prevent falling or runaway of the driven objects have been confirmed.
 - 2. When the product is to be removed, confirm that the safety measures as mentioned above are implemented and the power from any appropriate source is cut, and read and understand the specific product precautions of all relevant products carefully.
 - 3. Before machinery/equipment is restarted, take measures to prevent unexpected operation and malfunction.
- 4. Our products cannot be used beyond their specifications. Our products are not developed, designed, and manufactured to be used under the following conditions or environments. Use under such conditions or environments is not covered.
 - 1. Conditions and environments outside of the given specifications, or use outdoors or in a place exposed to direct sunlight.
 - 2. Use for nuclear power, railways, aviation, space equipment, ships, vehicles, military application, equipment affecting human life, body, and property, fuel equipment, entertainment equipment, emergency shut-off circuits, press clutches, brake circuits, safety equipment, etc., and use for applications that do not conform to standard specifications such as catalogues and operation manuals.
 - 3. Use for interlock circuits, except for use with double interlock such as installing a mechanical protection function in case of failure. Please periodically inspect the product to confirm that the product is operating properly.

We develop, design, and manufacture our products to be used for automatic control equipment, and provide them for peaceful use in manufacturing industries.

Use in non-manufacturing industries is not covered.

Products we manufacture and sell cannot be used for the purpose of transactions or certification specified in the Measurement Act.

The new Measurement Act prohibits use of any unit other than SI units in Japan.

Limited warranty and **Disclaimer/Compliance** Requirements

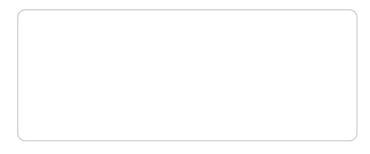
The product used is subject to the following "Limited warranty" and Disclaimer" and "Compliance Requirements". Read and accept them before using the product.

Limited warranty and Disclaimer

- 1. The warranty period of the product is 1 year in service or 1.5 years after the product is delivered, whichever is first. 2) Also, the product may have specified durability, running distance or replacement parts. Please consult your nearest sales branch.
- 2. For any failure or damage reported within the warranty period which is clearly our responsibility, a replacement product or necessary parts will be provided. This limited warranty applies only to our product independently, and not to any other damage incurred due to the failure of the product.
- 3. Prior to using SMC products, please read and understand the warranty terms and disclaimers noted in the specified catalogue for the particular products.
- 2) Vacuum pads are excluded from this 1 year warranty. A vacuum pad is a consumable part, so it is warranted for a year after it is delivered. Also, even within the warranty period, the wear of a product due to the use of the vacuum pad or failure due to the deterioration of rubber material are not covered by the limited

Compliance Requirements

- 1. The use of SMC products with production equipment for the manufacture of weapons of mass destruction (WMD) or any other weapon is strictly prohibited.
- 2. The exports of SMC products or technology from one country to another are governed by the relevant security laws and regulations of the countries involved in the transaction. Prior to the shipment of a SMC product to another country, assure that all local rules governing that export are known and followed



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