

The Timken Company

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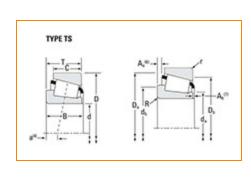
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Part Number HM813842 - HM813811, Tapered Roller Bearings - TS (Tapered Single)

Imperial

This is the most basic and most widely used type of tapered roller bearing. It consists of two main separable parts: the cone (inner ring) assembly and the cup (outer ring). It is typically mounted in opposing pairs on a shaft.





<u>Specifications</u> | <u>Dimensions</u> | <u>Abutment and Fillet Dimensions</u> | <u>Basic Load Ratings</u> | <u>Factors</u>

Specifications -		
	Series	HM813800
	Cone Part Number	HM813842
	Cup Part Number	HM813811
	Design Unit	Inch
	Bearing Weight	4.6 lb 2.1 Kg
	Cage Material	Stamped Steel



d - Bore	63.500 mm
D - Cup Outer Diameter	5 in 127 mm
B - Cone Width	1.4375 in 36.513 mm
C - Cup Width	1.0625 in 26.988 mm
T - Bearing Width	1.4375 in 36.513 mm

Abutment and Fillet Dimensions

R - Cone Backface "To Clear" Radius 1	0.14 in 3.6 mm
r - Cup Backface "To Clear"	0.06 in
Radius ²	1.52 mm
da - Cone Frontface Backing	3.07 in
Diameter	78 mm
db - Cone Backface Backing	3.31 in
Diameter	84 mm
Da - Cup Frontface Backing	4.80 in
Diameter	121.90 mm
Db - Cup Backface Backing	4.45 in
Diameter	113.03 mm
Ab - Cage-Cone Frontface	0.08 in
Clearance	2 mm
Aa - Cage-Cone Backface	0.14 in
Clearance	3.6 mm
a - Effective Center Location ³	-0.15 in -3.8 mm

Basic Load Ratings -		
C90 - Dynamic Radial Rating (90 million revolutions) ⁴	13400 lbf 59400 N	
C1 - Dynamic Radial Rating (1 million revolutions) ⁵	51500 lbf 229000 N	
C0 - Static Radial Rating	57600 lbf 256000 N	
C _{a90} - Dynamic Thrust Rating (90 million revolutions) ⁶	11500 lbf 51100 N	

Factors –			
K - Factor ⁷	1.16		
e - ISO Factor ⁸	0.5		
Y - ISO Factor ⁹	1.2		
Cg - Geometry Factor ¹⁰	0.125		

¹ These maximum fillet radii will be cleared by the bearing corners.

² These maximum fillet radii will be cleared by the bearing corners.

 $^{^3}$ Negative value indicates effective center inside cone backface.

 $^{^4}$ Based on 90 x 10 6 revolutions L₁₀ life, for The Timken Company life calculation method. C₉₀ and C_{a90} are radial and thrust values.

 $^{^{5}}$ Based on 1 x 10^{6} revolutions L_{10} life, for the ISO life calculation method.

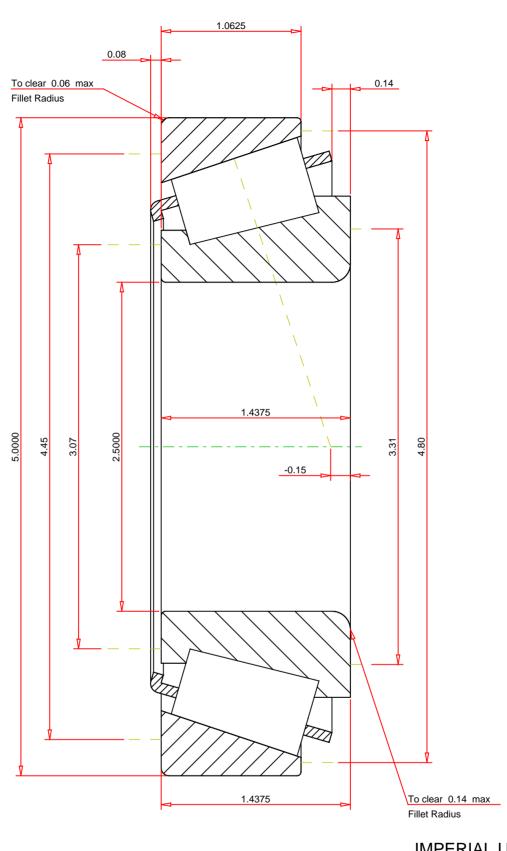
 $^{^6}$ Based on 90 x 10^6 revolutions L_{10} life, for The Timken Company life calculation method. C_{90} and C_{a90} are radial and thrust values for a single-row, $C_{90(2)}$ is the two-row radial value.

⁷ These factors apply for both inch and metric calculations. Consult your Timken representative for instruction on use.

⁸ These factors apply for both inch and metric calculations. Consult your Timken representative for instruction on use.

⁹ These factors apply for both inch and metric calculations. Consult your Timken representative for instruction on use.

¹⁰ Geometry constant for Lubrication Life Adjustment Factor a3l.



IMPERIAL UNITS

ISO Factor - e	0.5		
ISO Factor - Y	1.2		
Bearing Weight	4.6	lb	
Number of Rollers Per Row	20		
Effective Center Location	-0.15	inch	

THE TIMKEN COMPANY NORTH CANTON, OHIO USA

HM813842 - HM813811

Tapered Roller Bearings - TS (Tapered Single) Imperial

	K Factor	1.16	
	Dynamic Radial Rating - C90	13400	lbf
	Dynamic Thrust Rating - Ca90	11500	lbf
	Static Radial Rating - C0	57600	lbf
	Dynamic Radial Rating - C1	51500	lbf
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Every reasonable effort has been made to ensure the accuracy of the information contained in this writing, but no liability is accepted for errors, omissions or for any other reason.

FOR DISCUSSION ONLY