

## The Timken Company

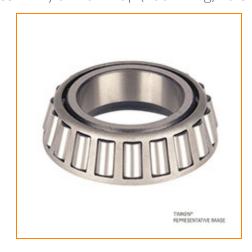
4500 Mt Pleasant St. NW N. Canton, OH 44720

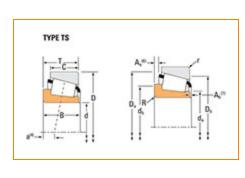
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## Part Number HM89440, Tapered Roller Bearings - Single Cones - Imperial

This is the most basic and most widely used type of tapered roller bearing. It consists of two main separable parts: the cone (inner ring) assembly and the cup (outer ring). It is typically mounted in opposing pairs on a shaft.





## <u>Specifications</u> | <u>Dimensions</u> | <u>Abutment and Fillet Dimensions</u> | <u>Basic Load Ratings</u> | <u>Factors</u>

| Specifications - |   |                       |  |  |  |  |
|------------------|---|-----------------------|--|--|--|--|
|                  | Series  | HM89400               |  |  |  |  |
|                  | Cone Part Number  | HM89440               |  |  |  |  |
|                  | Design Units  | Imperial              |  |  |  |  |
|                  | Cage Type   | Stamped Steel         |  |  |  |  |
|                  | C1 - Dynamic Radial Rating<br>(Two-Row, 1 million<br>revolutions) <sup>1</sup>      | 43200 lbf<br>192000 N |  |  |  |  |
|                  | C90(2) - Dynamic Radial Rating<br>(Two-Row, 90 million<br>revolutions) <sup>2</sup> | 11200 lbf<br>49800 N  |  |  |  |  |



8

| d - Cone Bore  | 1 1/4 in<br>31.75 mm   |
|----------------|------------------------|
| B - Cone Width | 1.1250 in<br>28.575 mm |

| Abutment and Fillet Dimensions – |   |                                |  |  |  |
|----------------------------------|---|--------------------------------|--|--|--|
|                                  | R - Cone Backface "To Clear"<br>Radius <sup>3</sup> | 0.03 in<br>0.8 mm              |  |  |  |
|                                  | da - Cone Frontface Backing<br>Diameter             | 1.75 in<br>44.5 mm             |  |  |  |
|                                  | db - Cone Backface Backing<br>Diameter              | 1.79 in<br>45.5 mm             |  |  |  |
|                                  | Ab - Cage-Cone Frontface<br>Clearance               | 0.08 in<br>2 mm                |  |  |  |
|                                  | Aa - Cage-Cone Backface<br>Clearance                | 0.06 in<br>1.5 mm              |  |  |  |
|                                  | a - Effective Center Location <sup>4</sup>          | -0.22 in<br>-5.6 mm            |  |  |  |
|                                  | Clearance  Aa - Cage-Cone Backface Clearance        | 2 mm  0.06 in 1.5 mm  -0.22 in |  |  |  |

| Basic Load Ratings -  |  |  |  |  |  |
|-----------------------|--|--|--|--|--|
| 6440 lbf<br>28600 N   |  |  |  |  |  |
| 24800 lbf<br>110000 N |  |  |  |  |  |
| 26700 lbf<br>119000 N |  |  |  |  |  |
| 6020 lbf<br>26800 N   |  |  |  |  |  |
|                       |  |  |  |  |  |

| Factors - |                                   |        |  |  |  |  |
|-----------|-----------------------------------|--------|--|--|--|--|
|           | K - Factor <sup>8</sup>           | 1.07   |  |  |  |  |
|           | Cg - Geometry Factor <sup>9</sup> | 0.0883 |  |  |  |  |

 $<sup>^{1}</sup>$  Based on 1 x  $10^{6}$  revolutions L $_{10}$  life, for the ISO life calculation method.

 $<sup>^2</sup>$  Based on 90 x  $10^6$  revolutions  $L_{10}$  life, for The Timken Company life calculation method.  $C_{90}$  and  $C_{a90}$  are radial and thrust values for a single-row,  $C_{90(2)}$  is the two-row radial value.

 $<sup>^{3}</sup>$  These maximum fillet radii will be cleared by the bearing corners.

<sup>&</sup>lt;sup>4</sup> Negative value indicates effective center inside cone backface.

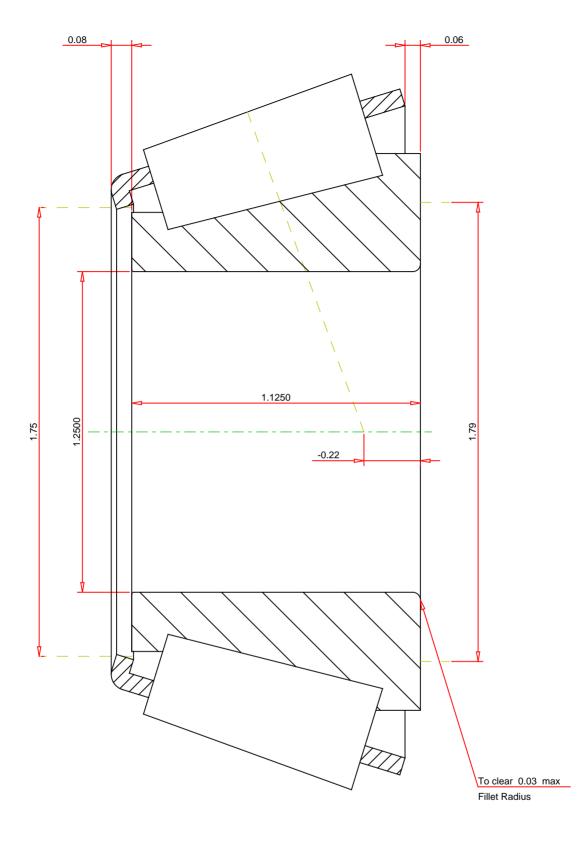
 $<sup>^{5}</sup>$  Based on 90 x 10 $^{6}$  revolutions L $_{10}$  life, for The Timken Company life calculation method. C $_{90}$  and C $_{a90}$  are radial and thrust values.

 $<sup>^{6}</sup>$  Based on 1 x  $10^{6}$  revolutions  $L_{10}$  life, for the ISO life calculation method.

 $<sup>^7</sup>$  Based on 90 x  $10^6$  revolutions L $_{10}$  life, for The Timken Company life calculation method. C $_{90}$  and C $_{a90}$  are radial and thrust values for a single-row, C $_{90(2)}$  is the two-row radial value.

<sup>&</sup>lt;sup>8</sup> These factors apply for both inch and metric calculations. Consult your Timken representative for instruction on use.

<sup>&</sup>lt;sup>9</sup> Geometry constant for Lubrication Life Adjustment Factor a3l.



## **IMPERIAL UNITS**

Number of Rollers Per Row

18

Tapered Ro

THE TIMKEN COMPANY

NORTH CANTON, OHIO USA

K Factor

Dynamic Rac

Dynamic Thi

HM89440 Tapered Roller Bearings - Single Cones - Imperial

K Factor 1.07

Dynamic Radial Rating - C90 6440 lbf

Dynamic Thrust Rating - Ca90 6020 lbf

Dynamic Radial Rating - C1 24800 lbf

Every reasonable effort has been made to ensure the accuracy of the information contained in this writing, but no liability is accepted for errors, omissions or for any other reason.

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