



3M Science.
Applied to Life.™

3M Industrial Products for Metalworking
2019 Edition — Digital Version

Engineered Metalworking Solutions

3M™ Roloc™ Discs

3M™ Roloc™ Disc 361F (cont)

UPC	Diameter	Grade	Max RPM	Min/Case
Roloc™ TSM (Metal Button) 				
051111-49932-0	1-1/2"	36	30,000	50/500
051144-49933-7	1-1/2"	60	30,000	50/500
051144-49934-4	1-1/2"	80	30,000	50/500
051144-51039-1	1-1/2"	P100	30,000	50/500
051144-51038-4†	1-1/2"	P120	30,000	50/500
051144-49936-8	2"	36	25,000	50/200
051144-49937-5	2"	60	25,000	50/200
051144-49938-2	2"	80	25,000	50/200
051144-51034-6	2"	P100	25,000	50/200
051144-49939-9	2"	P120	25,000	50/200
051144-51033-9	3"	36	20,000	50/200
051144-49940-5	3"	60	20,000	50/200
051144-49941-2	3"	80	20,000	50/200
051144-49942-9	3"	P100	20,000	50/200
051144-49943-6	3"	P120	20,000	50/200

†Made-to-Order

3M™ Roloc™ Disc 777F

- 3M ceramic aluminum oxide blend abrasive grain
- Cloth backing for durability
- Grinding aid for cooler running



UPC	Diameter	Grade	Max RPM	Min/Case
Roloc™ TR (Plastic Button) 				
051144-76622-2	1"	36	30,000	50/500
051144-76623-9	1"	50	30,000	50/500
051144-76624-6	1"	60	30,000	50/500
051144-76625-3	1"	80	30,000	50/500
051144-80510-5	1"	P120	30,000	50/500
051144-76626-0	1-1/2"	36	30,000	50/500
051144-76627-7	1-1/2"	50	30,000	50/500
051144-76628-4	1-1/2"	60	30,000	50/500
051144-14660-4	1-1/2"	80	30,000	50/500
051144-80511-2	1-1/2"	P120	30,000	50/500
051144-76629-1	2"	36	25,000	50/200
051144-76630-7	2"	50	25,000	50/200
051144-76433-4	2"	60	25,000	50/200
051144-14661-1	2"	80	25,000	50/200
051144-80508-2	2"	P100	25,000	50/200
051144-80512-9	2"	P120	25,000	50/200
051144-76631-4	3"	36	20,000	50/200
051144-76632-1	3"	50	20,000	50/200
051144-76633-8	3"	60	20,000	50/200
051144-76634-5	3"	80	20,000	50/200
051144-80509-9	3"	P100	20,000	50/200
051144-80513-6	3"	P120	20,000	50/200
Roloc™ TSM (Metal Button) 				
051111-49949-8	2"	36	25,000	50/200
051111-50253-2	2"	60	25,000	50/200
051111-50254-9	2"	80	25,000	50/200
051111-50255-6	2"	100	25,000	50/200
051111-50256-3	2"	P120	25,000	50/200
051111-50257-0	3"	36	20,000	50/200
Roloc™ TS (Plastic Button) 				
051144-76742-7	2"	36	25,000	50/200
051144-76746-5	2"	50	25,000	50/200
051144-76750-2	2"	60	25,000	50/200
051144-76743-4†	3"	36	20,000	50/200
051144-76747-2†	3"	50	20,000	50/200
051144-76751-9	3"	60	20,000	50/200
051144-76755-7	3"	80	20,000	50/200

†Made-to-Order

 Mild Steel
  Stainless Steel