

Standard solutions

Thread size d x P	Pitch P	Order no. Repair kit	Quantity of HELICOIL®	Repair kit €	Thread size Refill pack d x P x L	Order no. Refill pack	Quantity of HELICOIL®	Refill pack €
M 11	1.5	4185 111 0000	10 x M 11 x 11	on request	M 11 x 11	4189 011 0011	10	on request
			10 x M 11 x 16.5		M 11 x 16.5	4189 011 0165	10	on request
			10 x M 11 x 22		M 11 x 22	4189 011 0022	10	on request
M 12	1.75	4185 112 0000	10 x M 12 x 12	on request	M 12 x 12	4189 012 0012	10	on request
			10 x M 12 x 18		M 12 x 18	4189 012 0018	10	on request
			10 x M 12 x 24		M 12 x 24	4189 012 0024	10	on request
M 12 x 1	1.0	4185 112 3000	10 x M 12 x 1.0 x 12	on request	M 12 x 1.0 x 12	4189 012 3012	10	on request
			10 x M 12 x 1.0 x 18		M 12 x 1.0 x 18	4189 012 3018	10	on request
			10 x M 12 x 1.0 x 24		M 12 x 1.0 x 24	4189 012 3024	10	on request
M 12 x 1.25	1.25	4185 112 9000	10 x M 12 x 1.25 x 12	on request	M 12 x 1.25 x 12	4189 012 9012	10	on request
			10 x M 12 x 1.25 x 18		M 12 x 1.25 x 18	4189 012 9018	10	on request
			10 x M 12 x 1.25 x 24		M 12 x 1.25 x 24	4189 012 9024	10	on request
M 12 x 1.5	1.5	4185 112 4000	10 x M 12 x 1.5 x 12	on request	M 12 x 1.5 x 12	4189 012 4012	10	on request
			10 x M 12 x 1.5 x 18		M 12 x 1.5 x 18	4189 012 4018	10	on request
			10 x M 12 x 1.5 x 24		M 12 x 1.5 x 24	4189 012 4024	10	on request
M 14	2.0	4185 114 0000	10 x M 14 x 14	on request	M 14 x 14	4189 014 0014	10	on request
			10 x M 14 x 21		M 14 x 21	4189 014 0021	10	on request
			10 x M 14 x 28		M 14 x 28	4189 014 0028	10	on request
M 14 x 1.5	1.5	4185 114 4000	10 x M 14 x 1.5 x 14	on request	M 14 x 1.5 x 14	4189 014 4014	10	on request
			10 x M 14 x 1.5 x 21		M 14 x 1.5 x 21	4189 014 4021	10	on request
			10 x M 14 x 1.5 x 28		M 14 x 1.5 x 28	4189 014 4028	10	on request
M 16	2.0	4185 116 0000	10 x M 16 x 16	on request	M 16 x 16	4189 016 0016	10	on request
			10 x M 16 x 24		M 16 x 24	4189 016 0024	10	on request
			10 x M 16 x 32		M 16 x 32	4189 016 0032	10	on request
M 16 x 1.5	1.5	4185 116 4000	10 x M 16 x 1.5 x 16	on request	M 16 x 1.5 x 16	4189 016 4016	10	on request
			10 x M 16 x 1.5 x 24		M 16 x 1.5 x 24	4189 016 4024	10	on request
			10 x M 16 x 1.5 x 32		M 16 x 1.5 x 32	4189 016 4032	10	on request

d = Nominal thread diameter (mm), P = Thread pitch (mm), L = Length (mm)



M 18 – M 36 x 1.5 ISO metric threads, stainless steel A2

Contents:

- HELICOIL® Plus thread inserts
- Hand tap (two-parts set consisting of pre and final cutter, HSS)
- Installation mandrel (M 18 – M 24 normal pitch)
- HELICOIL® hand tool
(M 27 – M 33 normal pitch and M 18 x 1.5 – M 36 x 1.5 threads fine pitch)

Thread size d x P x L	Pitch P	Order no. Repair kit	Quantity of HELICOIL®	Repair kit €	Order no. Refill pack	Quantity of HELICOIL®	Refill pack €
M 18 x 18	2.5	4185 118 0018	10	on request	0189 118 0018	10	on request
M 18 x 27	2.5	4185 118 0027	10	on request	0189 118 0027	10	on request
M 18 x 36	2.5	4185 118 0036	10	on request	0189 118 0036	10	on request
M 18 x 1.5 x 18	1.5	4185 118 4018	10	on request	0189 118 4018	10	on request
M 18 x 1.5 x 27	1.5	4185 118 4027	10	on request	0189 118 4027	10	on request
M 18 x 1.5 x 36	1.5	4185 118 4036	10	on request	0189 118 4036	10	on request
M 18 x 2 x 18	2	4185 118 5018	10	on request	0189 118 5018	10	on request
M 18 x 2 x 27	2	4185 118 5027	10	on request	0189 118 5027	10	on request
M 18 x 2 x 36	2	4185 118 5036	10	on request	0189 118 5036	10	on request