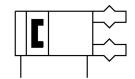
## Parallel gripper HGPD-35-A Part number: 1132945







## **Data sheet**

| Feature                                       | Value  |
|---|--|
| Size  | 35   |
| Stroke per gripper jaws                       | 8 mm   |
| Max. replacement accuracy                     | ≤0.2 mm  |
| Max. angular gripper jaw backlash ax, ay      | ≤0.1 deg   |
| Max. gripper jaw backlash Sz                  | ≤0.02 mm   |
| Rotationally symmetrical                      | ≤0.2 mm  |
| Repetition accuracy, gripper                  | ≤0.05 mm   |
| Short type code                               | HGPD   |
| Number of gripper jaws                        | 2  |
| Mounting position                             | optional   |
| Mode of operation                             | Double-acting  |
| Gripper function                              | Parallel   |
| Design  | Wedge-shaped drive<br>Force pilot operated motion sequence                                 |
| Position detection                            | Via proximity switch   |
| Symbol  | 00991894   |
| Total gripper force, opening, 6 bar           | 581 N  |
| Total gripper force, closing, 6 bar           | 534 N  |
| Operating pressure                            | 3 bar 8 bar  |
| Operating pressure of blocked air             | 0 bar 0.5 bar  |
| Max. operating frequency of gripper           | ≤3 Hz  |
| Min. opening time at 6 bar                    | 33 ms  |
| Min. closing time at 6 bar                    | 37 ms  |
| Operating medium                              | Compressed air to ISO 8573-1:2010 [7:4:4]  |
| Note on operating and pilot medium            | Lubricated operation possible (in which case lubricated operation will always be required) |
| Corrosion resistance class CRC                | 2 - Moderate corrosion stress  |
| Degree of protection                          | IP65   |
| Ambient temperature                           | 5 °C 60 °C   |
| Gripper force per gripper jaw, opening, 6 bar | 291 N  |
| Gripper force per gripper jaw, closing, 6 bar | 267 N  |
| Mass moment of inertia                        | 3.56 kgcm <sup>2</sup>   |
| Max. force on gripper jaw Fz static           | 750 N  |
| Max. torque at gripper Mx static              | 40 Nm  |
| Max. torque at gripper My static              | 30 Nm  |
| Max. torque at gripper Mz static              | 25 Nm  |

| Feature                                   | Value   |
|---|---|
| Lubrication interval for guide components | 5000000 MioCyc  |
| Max. mass per external gripper finger     | 278 g   |
| Product weight                            | 572 g   |
| Type of mounting                          | Either: Via female thread and centring sleeve Via through-hole and centring sleeve Via through-hole and dowel pin Via female thread and dowel pin |
| Pneumatic connection, blocked air         | M5  |
| Pneumatic connection                      | M5  |
| Note on materials                         | RoHS-compliant  |
| Material cover cap                        | High-alloy stainless steel  |
| Material housing                          | Aluminium<br>Anodised   |
| Material gripper jaws                     | Steel<br>Hardened   |