

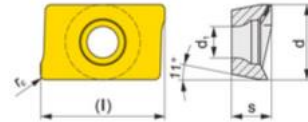
TECHNICAL DATASHEET

Update: 05/05/2022

MILLING INSERT

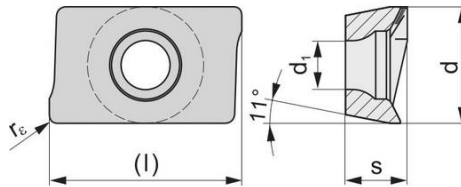


Description
MILLING INSERT



Characteristics

Ref.	EAN	Type	Tool
885892	3660338391361	APKT	SHOULDER MILL FRSD90
885893	3660338391378	APKT	
885894	3660338391385	APET	



Ref.	DESIGNATION	LENGTH (l)	WIDTH (d)	INSERT THICKNESS (s)	SCREW DIAMETER (d1)	RADIUS (r)	MOQ
885892	MILLING PLATE - PK - APKT1604PDR-GM MGP230	17 mm	9,44 mm	5,67 mm	4,6 mm	0,8 mm	10
885893	MILLING PLATE - MK - APKT1604PDR-GM MGP240						
885894	MILLING PLATE - N - APET160408FR-FA MG015						

Cutting parameters

Ref.	Grade	Cutting speed Vc (m/min)					Feed fz (mm)
		P	M	K	N	S	
885892	MGP230	120-190	-	140-200	-	-	0,2 - 0,4
885893	MGP240	-	120-180	140-200	-	-	0,2 - 0,4
885894	MG015	-	-	-	400-800	-	0,2 - 0,4

- Compatible with shoulder mill 90° FRSD90 (QC & AT)