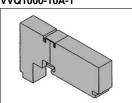
Series VQ1000

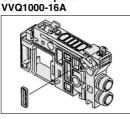
Manifold Option

Double check block

Blanking plate assembly VVQ1000-10A-1

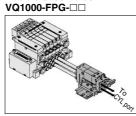


Individual SUP spacer VVQ1000-P-1-C6



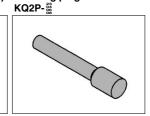
SUP block plate

EXH block base assembly VVQ1000-19A-



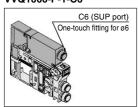


Silencer (For EXH port) AN200-KM8/AN203-KM8

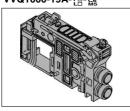


Blanking plug

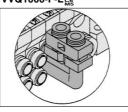
Blanking plate with connector VVQ1000-1C□-□

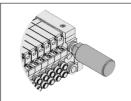


Individual EXH spacer VVQ1000-R-1-C6

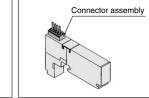


Back pressure check valve assembly [-B] DIN rail mounting bracket [-D] VVQ1000-18A VVQ1000-57A





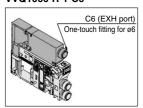
Regulator unit VVQ1000-AR-1



For replacement parts, refer to page 2-4-227.



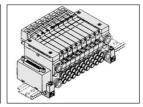
175.

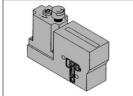


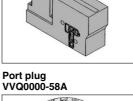
With vacuum ejector unit [-J□]

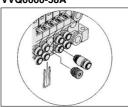


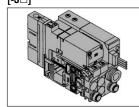
Name plate [-N] Built-in silencer, VVQ1000-NC -Station (1 to Max. stations) direct exhaust [-S]













Exhaust port

2-4-122

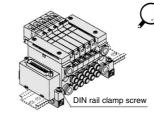
Series VQ1000

Manifold Option Parts for VQ1000

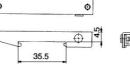
DIN rail mounting bracket VVQ1000-57A

It is used for mounting a manifold on a DIN rail. The DIN rail mounted bracket is fixed to the manifold end plate. (The specification is the same as that for the option "-D".)

1 set of DIN rail mounting bracket is used for 1 manifold (2 DIN rail mounting brackets).



When ordering assemblies incorporated with a manifold, add suffix "D" to the manifold no.



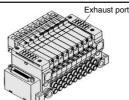
Mounting screws are attached

Built-in silencer, Direct exhaust [-S]

This is a type with an exhaust port a top the manifold end plate. The built-in silencer exhibits an excellent noise suppression effect. (Silencing effect: 30 dB)



Note) A large quantity of drainage generated in the air source results in exhaust of air together with drainage. For maintenance, refer to page 2-4-176.

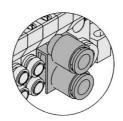


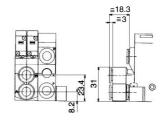
* When ordering assemblies incorporated with a manifold, add suffix "S" to the manifold no.

2 stations matching fitting assembly VVQ1000-52A-C8

For driving a cylinder with a large bore, valves for two stations are operated to double the flow rate. This assembly for the cylinder port is used in that case. The assembly is equipped with One-touch fittings for a $\emptyset 8$ bore.

- * The bore for the manifold no. is "CM".
- Clearly indicate the 2 station matching fitting assembly no., and specify the number of stations and positions by means of the manifold specifications.
- In 2 station matching fitting assembly, a special clip which is combined in one-piece of 2 stations is attached as a holding clip.



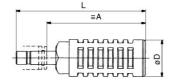


Silencer (For EXH port)

This silencer is to be inserted into the EXH port (One-touch fittings) of the common exhaust type

 When mounting elbow fittings assembly (VVQ1000-F-L□) on the edge of manifold station, select a silencer, AN203-KM8.

Silencer (AN200-KM8) is interfered with fittings.



Dimensions

Series	Applicable fittings size ød	Model	Α	L	D	Effective area (mm²)	Noise reduction (dB)
VQ1000	1 8	AN200-KM8	59	78	22	20	30
		AN203-KM8	32	51	16	14	25 *

Regulator unit VVQ1000-AR-1

The regulator controls the SUP air pressure in a manifold. Supply air from D side SUP port is regulated. SUP port on U side is plugged.

Specifications

Maximum operating pressure	0.8 MPa		
Set pressure range	0.05 to 0.7 MPa		
Ambient and fluid temp.	5 to 50°C		
Fluid	Air		
Cracking pressure	0.02 MPa		
Structure	Relieving type		

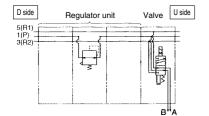
Pressure gauge
G27-10-01

Pressure control screw

Number of

Sup port on U side is plugged

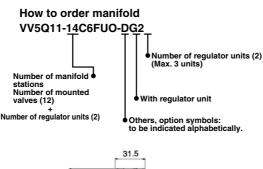
C8 (SUP) port One-touch fitting for ø8

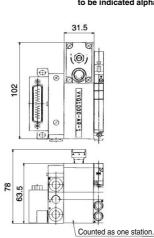


How to Order

Indicate an option symbol "-G"* for the manifold no. and be sure to specify the mounting position and number of stations by means of the manifold specification form. One unit is counted as one station and occupies a space for three stations, therefore, pay attention to the manifold size.

The regulator valve unit, to which no wire is connected, valves can be mounted up to the standard max. number of stations of each kit





Pressure characteristics Conditions (Initial setting) Inlet pressure 0.7 MPa Outlet pressure 0.2 MPa

Outlet pressure 0.7 MPa

Outlet pressure 0.7 MPa

Initial setting value

Outlet pressure 0.7 MPa

⚠ Caution

Pressure setting

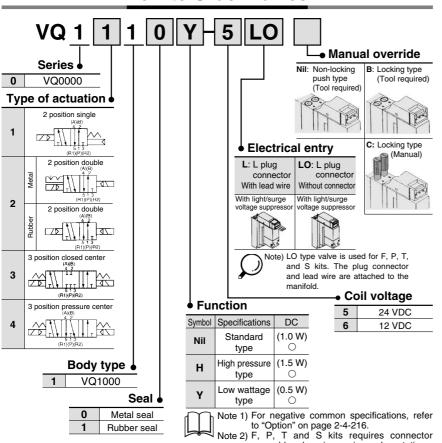
Check the supply pressure and then turn the pressure control screw to set the secondary pressure. Turning the screw clockwise will increase the secondary pressure while turning it counterclockwise decrease the pressure. (Set the pressure by turning the screw in the increase direction.)

• Installation

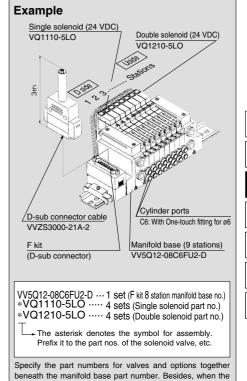
Since some level of the actuator's operational frequency may lead to a sharp pressure change, pay attention to the pressure gauge durability.

Plug-in Unit Series VQ1000





How to Order Valve Manifold Assembly



arrangement will be complicated, specify them by means of

the manifold specification sheet.

VQ0

SQ

VQC

VQ4

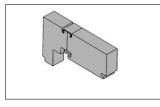
VQ5

VQZ

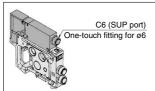
VQD

Manifold Option

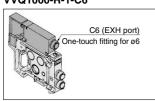
Blanking plate assembly VVQ1000-10A-1

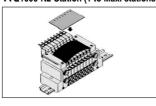


Individual SUP spacer VVQ1000-P-1-C6



Individual EXH spacer VVQ1000-R-1-C6

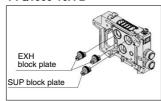




For cylinder port fittings part no., refer to page 2-4-213.

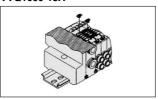
• For replacement parts, refer to page 2-4-231.

SUP/EXH block plate VVQ1000-16A-2



page 2-4-186.

Back pressure check valve assembly [-B] VVQ1000-18A

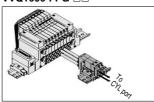


Name plate [-N*] VVQ1000-N2-Station (1 to Max. stations)

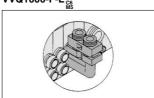


Double check block VVQ1000-FPG-□□

assembly when increasing valve stations. For part nos., refer to "Option" on page 2-4-For power consumption of AC type, refer to



Elbow fitting assembly VVQ1000-F-L



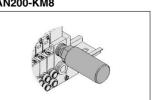
Built-in silencer, direct exhaust [-S]



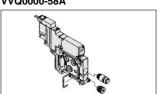
2 stations matching fitting assembly VVQ1000-52A-C8



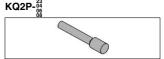
Silencer **AN200-KM8**



Port plug VVQ0000-58A



Blanking plug





VQC

SQ

VQ0

VQ4

VQ5

VQZ

VQD

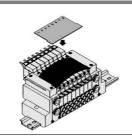
Plug-in Unit Series VQ1000

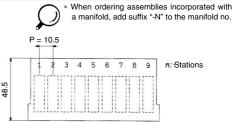
Name plate [-N*]

VVQ1000-N2-Station (1 to Max. stations)

It is a transparent resin plate for placing a label that indicates solenoid valve function, etc.

Insert it into the groove on the side of the end plate and bend it as shown in the figure.



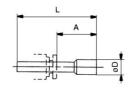


Blanking plug (For One-touch fittings)

KQ2P-

It is inserted into an unused cylinder port and SUP/EXH ports. Purchasing order is available in units of 10 pieces.



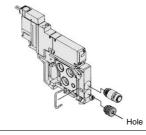


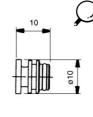
Dimensions

Applicable fitting size ød	Model	А	L	D
3.2	KQ2P-23	16	31.5	3.2
4	KQP-04	16	32	6
6	KQP-06	18	35	8
8	KQP-08	20.5	39	10

Port plug VVQ0000-58A

The plug is used to block the cylinder port when using a 4 port valve as a 3 port valve.





- * When ordering a plug incorporated with a manifold, indicate "CM" for the port size in the manifold no., as well as, the mounting position and number of stations andcylinder port mounting positions, A and B, by means of the manifold specification sheet.
- * Lightly screw an M3 screw in the port plug hole and pull it for removal.

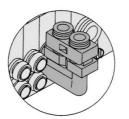
Elbow fittings assembly

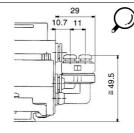
It is used for piping that extends upward or downward from the manifold.

When not mounting it to all manifold stations, clearly write the elbow type fitting assembly no. and specify the station's qty and position by manifold specifications.

* When mounting elbow fittings assembly on the edge of manifold station and a silencer on EXH port, select a silencer, AN203-KM8.

Silencer (AN200-KM8) is interfered with fittings.





* When ordering assemblies incorporated with a manifold, indicate "L\sum or "B\sum for the manifold port size.

Built-in silencer, Direct exhaust [-S]

This is an exhaust port on the manifold end plate.

The built-in silencer exhibits an excellent noise suppression effect. (Silencing effect: 30 dB)

Note) A large quantity of drainage generated in the air source results in exhaust of air together with drainage.



• For maintenance, refer to page 2-4-214.

Exhaust port

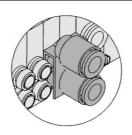
When ordering assemblies incorporated with a manifold, add suffix "-S" to the manifold no.

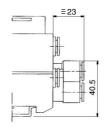
2 stations matching fitting assembly VVQ1000-52A-C8

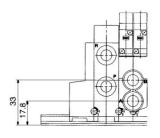
For driving a cylinder with a large bore, valves for two stations are operated to double the flow rate. This assembly for the cylinder port is used in that case. The assembly is equipped with One-touch fittings for a $\emptyset 8$ bore.

* The bore for the manifold no. is "CM"

Clearly indicate the 2 station matching fitting assembly no., and specify the number of stations and positions on the manifold specification sheet.





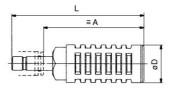


Silencer (For EXH port)

This is inserted into the centralized type EXH port (One-touch fitting).

 When mounting elbow fittings assembly (VVQ1000-F-L□) on the edge of manifold station, select a silencer, AN203-KM8.

Silencer (AN200-KM8) is interfered with fittings.



Dimensions

Series	Applicable fitting size ød	Model	A	L	D	Effective area (mm²)	Noise reduction (dB)
VQ1000	8	AN200-KM8	59	78	22	20	30
		AN203-KM8	32	51	16	14	25 *