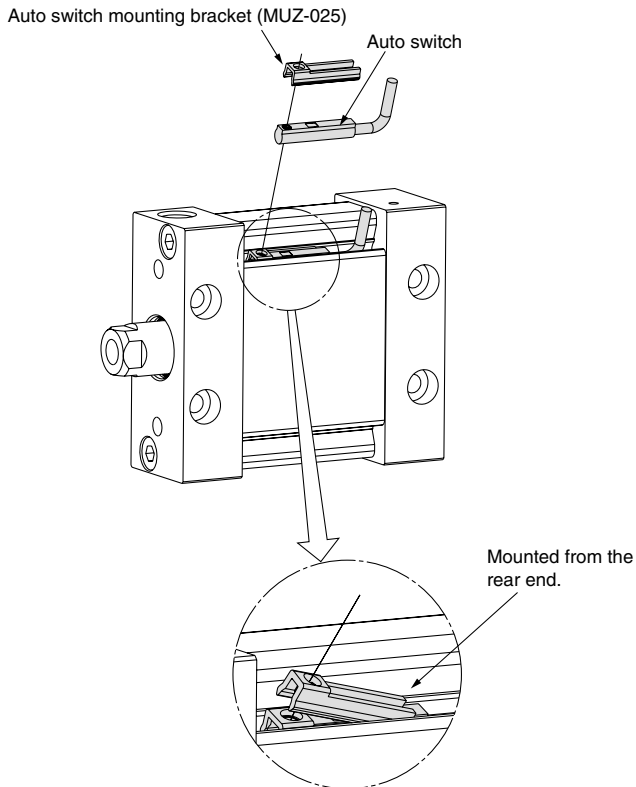


Mounting and Moving Method of Auto Switch

A Stroke of 20 or less

1. First insert the auto switch into the switch groove.
2. Then, press the auto switch mounting bracket into the switch groove.



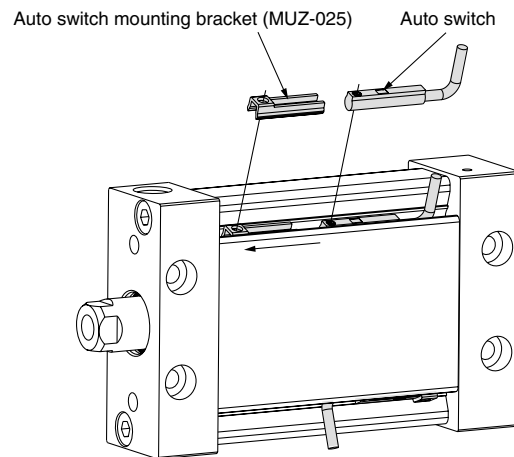
* The auto switch mounting bracket should be mounted from the rear end.

3. Confirm where the mounting position is, and tighten the auto switch mounting screw using a flat head screwdriver to fix the auto switch.

B Stroke of 25 or more

1. First press the auto switch mounting bracket into the switch groove.
2. Then, insert the auto switch into the switch groove, and slide it onto the auto switch mounting bracket.

* Slide the end of the auto switch under the auto switch mounting bracket.



3. Confirm where the mounting position is, and tighten the auto switch mounting screw using a flat head screwdriver to fix the auto switch.

Auto Switch Mounting Bracket Part No.

Cylinder series	Applicable bore size (mm)				
	25	32	40	50	63
MU□-□□Z	MUZ-025				

Note 1) For strokes of 25 or more, mounting method A is also possible.

Note 2) When tightening the auto switch mounting screw, use a watchmaker's screwdriver with the handle diameter of about 5 to 6 mm.

The tightening torque of the mounting screw should be approx. 0.05 to 0.1 N·m.

As a guide, turn an additional 90 degree from the position where it feels tight.