

HELICOIL® Kits – Metrical solutions

Standard solutions



M 2 – M 16 x 1.5

ISO metric threads, stainless steel A2

Contents:

- HELICOIL® Plus thread inserts in three lengths
- Twist drill (up to M 12, HSS)
- Hand tap (HSS)
- Installation mandrel
- Tang break-off tool (up to M 12)

Thread size d x P	Pitch P	Order no. Repair kit	Quantity of HELICOIL®	Repair kit €	Thread size Refill pack d x P x L	Order no. Refill pack	Quantity of HELICOIL®	Refill pack €
M 2	0.4	4185 102 0000	20 x M 2 x 2	on request	M 2 x 2	4189 002 0002	20	on request
			20 x M 2 x 3		M 2 x 3	4189 002 0003	20	on request
			20 x M 2 x 4		M 2 x 4	4189 002 0004	20	on request
M 2.5	0.45	4185 125 0000	20 x M 2.5 x 2.5	on request	M 2.5 x 2.5	4189 025 0025	20	on request
			20 x M 2.5 x 3.75		M 2.5 x 3.75	4189 025 0375	20	on request
			20 x M 2.5 x 5		M 2.5 x 5.0	4189 025 0005	20	on request
M 3	0.5	4185 103 0000	20 x M 3 x 3	on request	M 3 x 3	4189 003 0003	20	on request
			20 x M 3 x 4.5		M 3 x 4.5	4189 003 0045	20	on request
			20 x M 3 x 6		M 3 x 6	4189 003 0006	20	on request
M 3.5	0.6	4185 135 0000	20 x M 3.5 x 3.5	on request	M 3.5 x 3.5	4189 035 0035	20	on request
			20 x M 3.5 x 5.25		M 3.5 x 5.25	4189 035 0053	20	on request
			20 x M 3.5 x 7		M 3.5 x 7	4189 035 0007	20	on request
M 4	0.7	4185 104 0000	20 x M 4 x 4	on request	M 4 x 4	4189 004 0004	20	on request
			20 x M 4 x 6		M 4 x 6	4189 004 0006	20	on request
			20 x M 4 x 8		M 4 x 8	4189 004 0008	20	on request
M 5	0.8	4185 105 0000	20 x M 5 x 5	on request	M 5 x 5	4189 005 0005	20	on request
			20 x M 5 x 7.5		M 5 x 7.5	4189 005 0075	20	on request
			20 x M 5 x 10		M 5 x 10	4189 005 0010	20	on request
M 6	1.0	4185 106 0000	20 x M 6 x 6	on request	M 6 x 6	4189 006 0006	20	on request
			20 x M 6 x 9		M 6 x 9	4189 006 0009	20	on request
			20 x M 6 x 12		M 6 x 12	4189 006 0012	20	on request
M 7	1.0	4185 107 0000	10 x M 7 x 7	on request	M 7 x 7	4189 007 0007	10	on request
			10 x M 7 x 10.5		M 7 x 10.5	4189 007 0105	10	on request
			10 x M 7 x 14		M 7 x 14	4189 007 0014	10	on request
M 8	1.25	4185 108 0000	10 x M 8 x 8	on request	M 8 x 8	4189 008 0008	10	on request
			10 x M 8 x 12		M 8 x 12	4189 008 0012	10	on request
			10 x M 8 x 16		M 8 x 16	4189 008 0016	10	on request
M 8 x 1	1.0	4185 108 3000	10 x M 8 x 1 x 8	on request	M 8 x 1 x 8	4189 008 3008	10	on request
			10 x M 8 x 1 x 12		M 8 x 1 x 12	4189 008 3012	10	on request
			10 x M 8 x 1 x 16		M 8 x 1 x 16	4189 008 3016	10	on request
M 9	1.25	4185 109 0000	10 x M 9 x 9	on request	M 9 x 9	4189 009 0009	10	on request
			10 x M 9 x 13.5		M 9 x 13.5	4189 009 0135	10	on request
			10 x M 9 x 18		M 9 x 18	4189 009 0018	10	on request
M 10	1.5	4185 110 0000	10 x M 10 x 10	on request	M 10 x 10	4189 010 0010	10	on request
			10 x M 10 x 15		M 10 x 15	4189 010 0015	10	on request
			10 x M 10 x 20		M 10 x 20	4189 010 0020	10	on request
M 10 x 1	1.0	4185 110 3000	10 x M 10 x 1 x 10	on request	M 10 x 1 x 10	4189 010 3010	10	on request
			10 x M 10 x 1 x 15		M 10 x 1 x 15	4189 010 3015	10	on request
			10 x M 10 x 1 x 20		M 10 x 1 x 20	4189 010 3020	10	on request
M 10 x 1.25	1.25	4185 110 9000	10 x M 10 x 1.25 x 10	on request	M 10 x 1.25 x 10	4189 010 9010	10	on request
			10 x M 10 x 1.25 x 15		M 10 x 1.25 x 15	4189 010 9015	10	on request
			10 x M 10 x 1.25 x 20		M 10 x 1.25 x 20	4189 010 9020	10	on request