

The Timken Company

4500 Mt Pleasant St. NW N. Canton, OH 44720

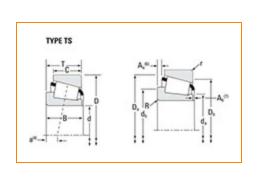
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Part Number 1380 - 1329, Tapered Roller Bearings - TS (Tapered Single) Imperial

This is the most basic and most widely used type of tapered roller bearing. It consists of two main separable parts: the cone (inner ring) assembly and the cup (outer ring). It is typically mounted in opposing pairs on a shaft.





<u>Specifications</u> | <u>Dimensions</u> | <u>Abutment and Fillet Dimensions</u> | <u>Basic Load Ratings</u> | <u>Factors</u>

Spe	Specifications -		
	Series	1300	
	Cone Part Number	1380	
	Cup Part Number	1329	
	Design Unit	Inch	
	Bearing Weight	0.5 lb 0.2 Kg	
	Cage Material	Stamped Steel	

Dimensions		-
Bore	7/8 in 22.225 mm	

D - Cup Outer Diameter	2.125 in 53.975 mm
B - Cone Width	0.7940 in 20.168 mm
C - Cup Width	0.5625 in 14.288 mm
T - Bearing Width	0.7625 in 19.368 mm

Abutment and Fillet Dimensions –			-
	R - Cone Backface "To Clear" Radius 1	0.06 in 1.5 mm	
	r - Cup Backface "To Clear" Radius ²	0.06 in 1.52 mm	
	da - Cone Frontface Backing Diameter	1.06 in 27 mm	
	db - Cone Backface Backing Diameter	1.16 in 29.5 mm	
	Da - Cup Frontface Backing Diameter	1.95 in 49.53 mm	
	Db - Cup Backface Backing Diameter	1.81 in 45.97 mm	
	Ab - Cage-Cone Frontface Clearance	0.07 in 1.8 mm	
	Aa - Cage-Cone Backface Clearance	0.03 in 0.8 mm	
	a - Effective Center Location ³	-0.3 in -7.6 mm	

Basic Load Ratings -

C90 - Dynamic Radial Rating (90 million revolutions) ⁴	2790 lbf 12400 N
C1 - Dynamic Radial Rating (1 million revolutions) ⁵	10800 lbf 47900 N
C0 - Static Radial Rating	10900 lbf 48300 N
C _{a90} - Dynamic Thrust Rating (90 million revolutions) ⁶	1390 lbf 6200 N

Factors -		
К	(- Factor ⁷	2
е	- ISO Factor ⁸	0.29
Υ	′ - ISO Factor ⁹	2.05
	G1 - Heat Generation Factor Roller-Raceway)	10.3
	62 - Heat Generation Factor Rib-Roller End)	5.21
С	Cg - Geometry Factor ¹⁰	0.0508

¹ These maximum fillet radii will be cleared by the bearing corners.

² These maximum fillet radii will be cleared by the bearing corners.

³ Negative value indicates effective center inside cone backface.

 $^{^4}$ Based on 90 x 10 6 revolutions L $_{10}$ life, for The Timken Company life calculation method. C $_{90}$ and C $_{a90}$ are radial and thrust values.

 $^{^{5}}$ Based on 1 x 10 6 revolutions L₁₀ life, for the ISO life calculation method.

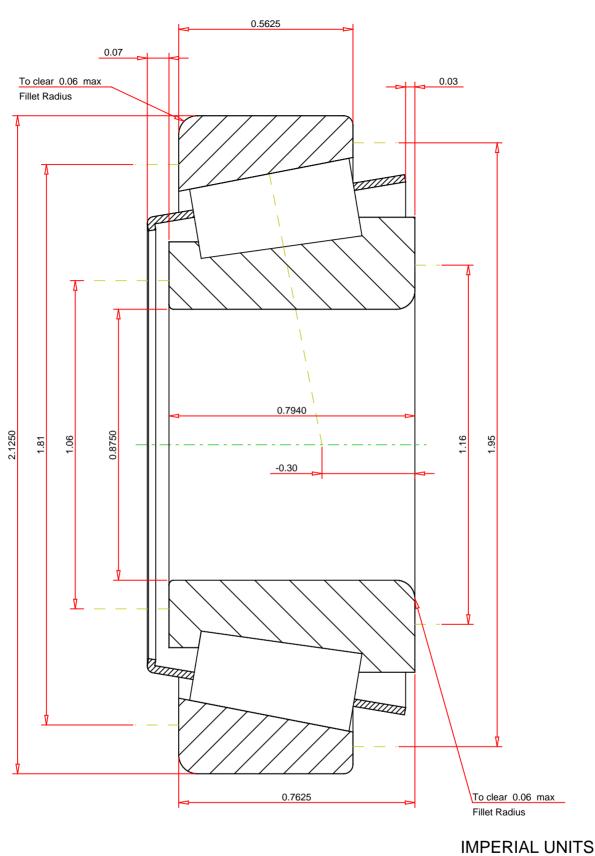
 $^{^6}$ Based on 90 x 10^6 revolutions L $_{10}$ life, for The Timken Company life calculation method. C $_{90}$ and C $_{a90}$ are radial and thrust values for a single-row, C $_{90(2)}$ is the two-row radial value.

⁷ These factors apply for both inch and metric calculations. Consult your Timken representative for instruction on use.

 $^{^8}$ These factors apply for both inch and metric calculations. Consult your Timken representative for instruction on use.

⁹ These factors apply for both inch and metric calculations. Consult your Timken representative for instruction on use.

¹⁰ Geometry constant for Lubrication Life Adjustment Factor a3l.



Bearing Weight Number of Rollers Per Row Effective Center Location	0.5 lb 14 -0.3 inch		Ta K I
		THE TIMKEN COMPANY NORTH CANTON, OHIO USA	Dy Dy Sta

1380 - 1329 Fapered Roller Bearings - TS (Tapered Single)
Imperial

Factor Dynamic Radial Rating - C90 Dynamic Thrust Rating - Ca90 1390 lbf Static Radial Rating - C0 10900 Dynamic Radial Rating - C1 10800

Every reasonable effort has been made to ensure the accuracy of the information contained in this writing, but no liability is accepted for errors, omissions or for any other reason.

FOR DISCUSSION ONLY