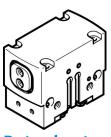
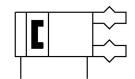
## Parallel gripper HGPD-20-A Part number: 1132939







## **Data sheet**

Feature	Value
Size	20
Stroke per gripper jaws	4 mm
Max. replacement accuracy	≤0.2 mm
Max. angular gripper jaw backlash ax, ay	≤0.1 deg
Max. gripper jaw backlash Sz	≤0.02 mm
Rotationally symmetrical	≤0.2 mm
Repetition accuracy, gripper	≤0.04 mm
Short type code	HGPD
Number of gripper jaws	2
Mounting position	optional
Mode of operation	Double-acting
Gripper function	Parallel
Design	Wedge-shaped drive Force pilot operated motion sequence
Position detection	Via proximity switch
Symbol	00991894
Total gripper force, opening, 6 bar	159 N
Total gripper force, closing, 6 bar	150 N
Operating pressure	3 bar 8 bar
Operating pressure of blocked air	0 bar 0.5 bar
Max. operating frequency of gripper	≤3 Hz
Min. opening time at 6 bar	28 ms
Min. closing time at 6 bar	31 ms
Operating medium	Compressed air to ISO 8573-1:2010 [7:4:4]
Note on operating and pilot medium	Lubricated operation possible (in which case lubricated operation will always be required)
Corrosion resistance class CRC	2 - Moderate corrosion stress
Degree of protection	IP65
Ambient temperature	5 °C 60 °C
Gripper force per gripper jaw, opening, 6 bar	80 N
Gripper force per gripper jaw, closing, 6 bar	75 N
Mass moment of inertia	0.4 kgcm <sup>2</sup>
Max. force on gripper jaw Fz static	250 N
Max. torque at gripper Mx static	12 Nm
Max. torque at gripper My static	7 Nm
Max. torque at gripper Mz static	6 Nm

Feature	Value
Lubrication interval for guide components	5000000 MioCyc
Max. mass per external gripper finger	57 g
Product weight	163 g
Type of mounting	Either: Via female thread and centring sleeve Via through-hole and centring sleeve Via through-hole and dowel pin Via female thread and dowel pin
Pneumatic connection, blocked air	M3
Pneumatic connection	M5
Note on materials	Copper/PTFE-free RoHS-compliant
Material cover cap	High-alloy stainless steel
Material housing	Aluminium Anodised
Material gripper jaws	Steel Hardened