

#### The Timken Company

4500 Mt Pleasant St. NW N. Canton, OH 44720

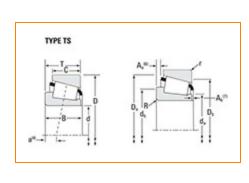
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# Part Number M86649 - M86610, Tapered Roller Bearings - TS (Tapered Single) Imperial

This is the most basic and most widely used type of tapered roller bearing. It consists of two main separable parts: the cone (inner ring) assembly and the cup (outer ring). It is typically mounted in opposing pairs on a shaft.





# <u>Specifications</u> | <u>Dimensions</u> | <u>Abutment and Fillet Dimensions</u> | <u>Basic Load Ratings</u> | <u>Factors</u>

Specifications –			
	Series	M86600	
	Cone Part Number	M86649	
	Cup Part Number	M86610	
	Design Unit	Inch	
	Cage Material	Stamped Steel	
	Related Assembly Number(s)	M86649-90010 M86649-90011 M86649-90024 M86649-90025	



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d - Bore	1 3/16 in 30.163 mm
D - Cup Outer Diameter	2.5312 in 64.292 mm
B - Cone Width	0.8438 in 21.433 mm
C - Cup Width	0.6563 in 16.670 mm
T - Bearing Width	0.8438 in 21.433 mm

### Abutment and Fillet Dimensions

R - Cone Backface "To Clear" 0.06 in Radius<sup>1</sup> 1.5 mm r - Cup Backface "To Clear" 0.06 in Radius<sup>2</sup> 1.52 mm da - Cone Frontface Backing 1.5 in Diameter 38 mm 1.73 in db - Cone Backface Backing Diameter 44 mm Da - Cup Frontface Backing 2.40 in Diameter 60.96 mm **Db - Cup Backface Backing** 2.13 in Diameter 54.10 mm Ab - Cage-Cone Frontface 0.07 in Clearance 1.8 mm Aa - Cage-Cone Backface 0.03 in Clearance 0.8 mm -0.13 in a - Effective Center Location<sup>3</sup> -3.3 mm

Basic Load Ratings –				
	C90 - Dynamic Radial Rating (90 million revolutions) <sup>4</sup>	3510 lbf 15600 N		
	C1 - Dynamic Radial Rating (1 million revolutions) <sup>5</sup>	13500 lbf 60200 N		
	C0 - Static Radial Rating	16100 lbf 71700 N		
	C <sub>a90</sub> - Dynamic Thrust Rating (90 million revolutions) <sup>6</sup>	3280 lbf 14600 N		

Factors -		
	K - Factor <sup>7</sup>	1.07
	e - ISO Factor <sup>8</sup>	0.55
	Y - ISO Factor <sup>9</sup>	1.1
	G1 - Heat Generation Factor (Roller-Raceway)	16.8
	G2 - Heat Generation Factor (Rib-Roller End)	9.36
	Cg - Geometry Factor <sup>10</sup>	0.0736

<sup>&</sup>lt;sup>1</sup> These maximum fillet radii will be cleared by the bearing corners.

<sup>&</sup>lt;sup>2</sup> These maximum fillet radii will be cleared by the bearing corners.

<sup>&</sup>lt;sup>3</sup> Negative value indicates effective center inside cone backface.

 $<sup>^4</sup>$  Based on 90 x 10 $^6$  revolutions L $_{10}$  life, for The Timken Company life calculation method. C $_{90}$  and C $_{a90}$  are radial and thrust values.

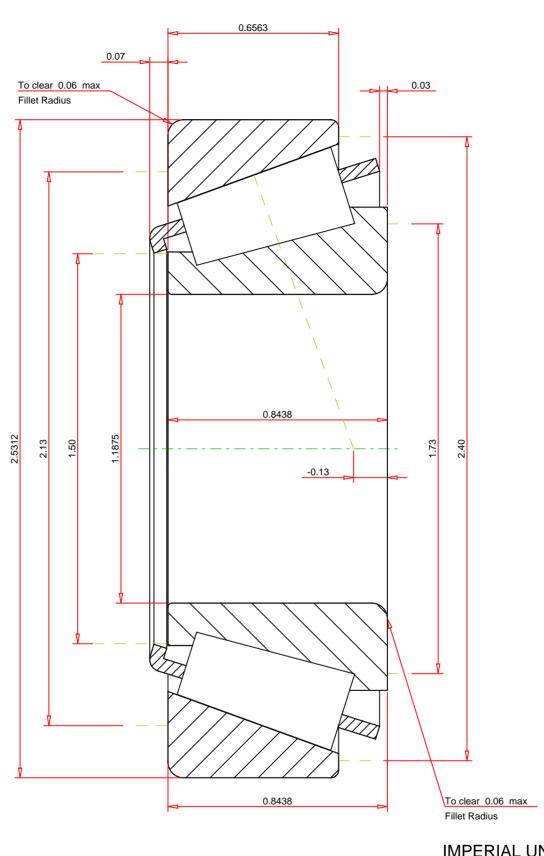
 $<sup>^{5}</sup>$  Based on 1 x  $10^{6}$  revolutions  $L_{10}$  life, for the ISO life calculation method.

 $<sup>^6</sup>$  Based on 90 x  $10^6$  revolutions  $L_{10}$  life, for The Timken Company life calculation method.  $C_{90}$  and  $C_{a90}$  are radial and thrust values for a single-row,  $C_{90(2)}$  is the two-row radial value.

 $<sup>^{7}</sup>$  These factors apply for both inch and metric calculations. Consult your Timken representative for instruction

on use.

- $^8$  These factors apply for both inch and metric calculations. Consult your Timken representative for instruction on use.
- <sup>9</sup> These factors apply for both inch and metric calculations. Consult your Timken representative for instruction on use.
- <sup>10</sup> Geometry constant for Lubrication Life Adjustment Factor a3l.



#### **IMPERIAL UNITS**

ISO Factor - e	0.55	
ISO Factor - Y	1.1	
Bearing Weight	0.7	lb
Number of Rollers Per Row	18	
Effective Center Location	-0.13	inch



# THE TIMKEN COMPANY NORTH CANTON, OHIO USA

### M86649 - M86610

Tapered Roller Bearings - TS (Tapered Single) Imperial

K Factor	1.07	
Dynamic Radial Rating - C90	3510	lbf
Dynamic Thrust Rating - Ca90	3280	lbf
Static Radial Rating - C0	16100	lbf
Dynamic Radial Rating - C1	13500	lbf

Every reasonable effort has been made to ensure the accuracy of the information contained in this writing, but no liability is accepted for errors, omissions or for any other reason.

FOR DISCUSSION ONLY