

Oval Type Metric Size One-touch Fittings

Applicable Tubing: Metric Size, Connection Thread: M, R, Rc

KQ2 Series

Guide

Chuck

Suitable for use with nylon and urethane. Large retaining force.

The chuck provides secure retention and the collet increases the holding force on the tube.

Seal

Can be used for a wide range of pressures from a low vacuum up to a pressure of 1 MPa.

The use of a special profile ensures sealing and reduces resistance when the tube is inserted.

Guide

Chuck

Body

Release button (Light gray)

Requires little force for removal.

Releases the chuck collet to remove the tube as well as to prevent the chuck from biting too deeply into the tubing.

Body

O-ring

Stud

Effective when piping in a confined space.

Body part rotates allowing for positioning.

Connection thread

M, R, Rc

Release button (Light gray)

Seal

* Fittings without thread portion, and with all resin body material are copper free specification.

One-touch IN/OUT connection.
Possible to use in vacuum to -100 kPa.



Applicable Tubing

Tubing material	FEP, PFA, Nylon, Soft nylon, Polyurethane
Tubing O.D.	ø3.2, ø4, ø6

Specifications

Fluid		Air, Water*1 *2
Operating pressure range*3		-100 kPa to 1 MPa
Proof pressure (at 23°C)		3 MPa
Ambient and fluid temperature		-5 to 60°C, Water: 0 to 40°C (No freezing)
Thread	Mounting section	JIS B0203 (Taper thread for piping)
	Nut section	JIS B0205 (Metric coarse thread)
Seal on the threads		JIS B0205 (Metric fine thread)
		With sealant

*1 The surge pressure must be under the maximum operating pressure.

*2 Deionized water is not recommended for use as it may affect the material used in the fittings. In addition, it is known to degrade the water quality.

*3 Do not use the fittings with a leak tester or for vacuum retention because they are not guaranteed for zero leakage.

Principal Parts Material

Body	C3604, PBT, PP, Stainless steel 303
Stud	C3604 (Thread portion), Stainless steel 303 (Thread portion)
Chuck	Stainless steel 304
Guide	Stainless steel 304
Release button	POM
Seal, O-ring	NBR
Gasket	Stainless steel 304, NBR



Made to Order
(Refer to page 27 for details.)

Metric Size One-touch Fittings **KQ2 Series**

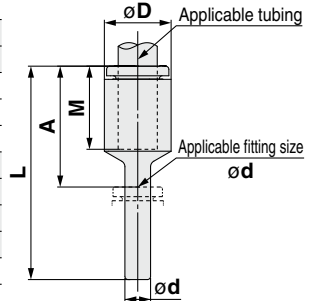
Applicable Tubing: Metric Size, Connection Thread: M, R, Rc

Dimensions

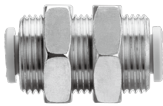
Plug-in Reducer: KQ2R



Applicable tubing O.D. [mm]	Applicable fitting size ϕd	Model	ϕD	L	A	M	Effective area [mm ²]		Min. port size	Weight [g]
							Nylon	Urethane		
$\phi 2$	$\phi 4$	KQ2R02-04A	5.8	27.8	14.5	11.9	—	0.9	1.4	0.6
$\phi 3.2$	$\phi 4$	KQ2R23-04A	7.1	28.6	15.3	13.3	3.4	2.9	2.5	0.8
	$\phi 6$	KQ2R23-06A	7.1	29.1	15.8	13.3	3.4	2.9	2.5	1
$\phi 4$	$\phi 6$	KQ2R04-06A	8.2	28.6	15.3	13.3	5.6	4	3	1.1
	$\phi 8$	KQ2R04-08A	8.2	29.6	15.4	13.3	5.6	4	3	1.3
	$\phi 10$	KQ2R04-10A	10.4	31.7	16.1	13.3	5.6	4	3	2.2
$\phi 6$	$\phi 4$	KQ2R06-04A	10.4	33.6	20.3	13.3	4	4	2.5	1.4
	$\phi 8$	KQ2R06-08A	10.4	31.6	17.4	13.3	13.1	10.4	4.5	1.7
	$\phi 10$	KQ2R06-10A	10.4	33.9	18.3	13.3	13.1	10.4	4.5	2.1
	$\phi 12$	KQ2R06-12A	12	35.7	18.7	13.3	13.1	10.4	4.5	3.2
$\phi 8$	$\phi 10$	KQ2R08-10A	13.2	35.1	19.5	14.2	26.1	18	6	2.9
	$\phi 12$	KQ2R08-12A	13.2	36.5	19.5	14.2	26.1	18	6	3.4
$\phi 10$	$\phi 12$	KQ2R10-12A	15.9	39.2	22.2	15.6	41.5	32.8	7.5	4.5
	$\phi 16$	KQ2R10-16A	16	44.7	24.1	15.6	41.5	32.8	7.5	6
$\phi 12$	$\phi 16$	KQ2R12-16A	18.5	45.7	25.1	17	58.3	46.1	9	7

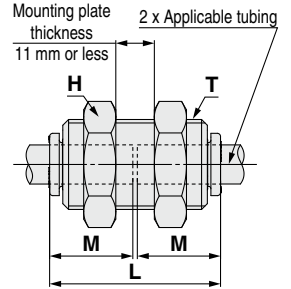


Bulkhead Union: KQ2E (Interchangeable with KQ)



Applicable tubing O.D. [mm]	Model	T (M)	H (Width across flats)	L	Mounting hole	M	Effective area [mm ²]		Min. port size	Weight [g]
							Nylon	Urethane		
$\phi 3.2$	KQ2E23-00□	M12 x 1	14	27.3	13	13.3	3.4	2.9	2.5	24.1
$\phi 4$	KQ2E04-00□	M12 x 1	14	27.3	13	13.3	5.6	4	3	22.9
$\phi 6$	KQ2E06-00□	M14 x 1	17	27.3	15	13.3	13.1	10.4	4.5	28
$\phi 8$	KQ2E08-00□	M16 x 1	19	29.1	17	14.2	26.1	18	6	34
$\phi 10$	KQ2E10-00□	M20 x 1	24	31.9	21	15.6	41.5	29.5	7.5	64.4
$\phi 12$	KQ2E12-00□	M22 x 1	27	34.7	23	17	58.3	46.1	9	63.8
$\phi 16$	KQ2E16-00□	M28 x 1.5	32	41.9	29	20.6	113	67	13	120.1

□: A (Brass), N (Brass + Electroless nickel plating)

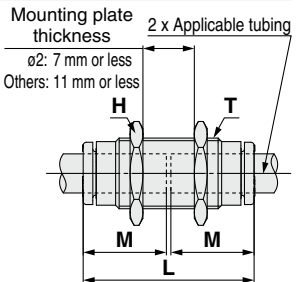


Bulkhead Union: KQ2E (Interchangeable with KJ)

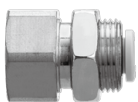


Applicable tubing O.D. [mm]	Model	T (M)	H (Width across flats)	L	Mounting hole	M	Effective area [mm ²]		Min. port size	Weight [g]
							Nylon	Urethane		
$\phi 2$	KQ2E02-00□J	M7 x 0.75	9	24.5	8	11.9	—	0.9	1.4	5.2
$\phi 3.2$	KQ2E23-00□J	M8 x 0.75	10	27.3	9	13.3	3	2.5	2.5	6.9
$\phi 4$	KQ2E04-00□J	M9 x 0.75	11	27.3	10	13.3	4	4	3	8.3
$\phi 6$	KQ2E06-00□J	M11 x 0.75	14	27.3	12	13.3	10	10	4.5	11.2

□: A (Brass), N (Brass + Electroless nickel plating)



Bulkhead Connector: KQ2E



Applicable tubing O.D. [mm]	Connection thread Rc	Model	T (M)	H1 (Width across flats)	H2 (Width across flats)	L1	L2	Mounting hole	M	Effective area [mm ²]		Min. port size	Weight [g]
										Nylon	Urethane		
$\phi 3.2$	1/4	KQ2E23-02□	M12 x 1	17	14	28.7	14.3	13	13.3	3.4	2.9	2.5	31.2
	1/8	KQ2E04-01□	M12 x 1	14	14	24.4	10	13	13.3	5.6	4	3	21.2
$\phi 4$	1/4	KQ2E04-02□	M12 x 1	17	14	29	14.6	13	13.3	5.6	4	3	30.9
	1/8	KQ2E06-01□	M14 x 1	17	17	23.6	9.2	15	13.3	13.1	10.4	4.5	28.9
$\phi 6$	1/4	KQ2E06-02□	M14 x 1	17	17	28.4	14	15	13.3	13.1	10.4	4.5	32.4
	3/8	KQ2E06-03□	M14 x 1	19	17	30.7	16.3	15	13.3	13.1	10.4	4.5	35.9
$\phi 8$	1/8	KQ2E08-01□	M16 x 1	17	19	24.1	6.7	17	14.2	26.1	18	6	30.5
	1/4	KQ2E08-02□	M16 x 1	17	19	28.4	11	17	14.2	26.1	18	6	33.1
$\phi 10$	3/8	KQ2E08-03□	M16 x 1	19	19	31.7	14.3	17	14.2	26.1	18	6	37.4
	1/4	KQ2E10-02□	M20 x 1	22	24	29.3	9.9	21	15.6	41.5	29.5	7.5	63.8
$\phi 12$	3/8	KQ2E10-03□	M20 x 1	22	24	31.4	12	21	15.6	41.5	29.5	7.5	71.6
	1/2	KQ2E12-04□	M22 x 1	24	27	32.3	11.9	23	17	58.3	46.1	9	69.3
$\phi 16$	1/2	KQ2E12-04□	M22 x 1	24	27	37.7	17.3	23	17	58.3	46.1	9	72.7
	3/8	KQ2E16-03□	M28 x 1.5	30	32	34.4	11.5	29	20.6	96	67	13	122.2
	1/2	KQ2E16-04□	M28 x 1.5	30	32	38.8	15.9	29	20.6	113	67	13	132.1

□: A (Brass), N (Brass + Electroless nickel plating)

