

Manual installation tools for **HELICOIL®**

Manual installation tool with prewinder for HELICOIL® Classic and HELICOIL® Plus. Only required for HELICOIL® Plus for fine screw threads and special applications.



Type **H-PSG**:
Threadet mandrel, pitch-controlled,
with depth stop
Item No 0150 **01**. ...*



Type **H-PMG**:
Plain mandrel, pitch-controlled,
with depth stop
Item No 0150 **02**. ...*



Type **H-PM**:
Plain mandrel, without pitch control,
with depth stop
Item No 0150 **04**. ...*



**Fly-over tool for
HELICOIL® Classic and HELICOIL® Plus**
Type **H-M**
with depth stop
Item No 0150 **07**. ...*

Nominal thread Ø d	Type	Installation tool with prewinder Item No	Fly-over tool Type H-M Item No
UNC/NC = American National Coarse threads			
2-56	H-PSG UNC 2-56	on request	–
4-40	H-PSG UNC 4-40	0150 016 5600	–
5-40	H-PSG UNC 5-40	0150 016 6600	–
6-32	H-PSG UNC 6-32	0150 016 7600	–
8-32	H-PSG UNC 8-32	0150 016 8600	–
10-24	H-PSG UNC 10-24	0150 016 9600	–
12-24	H-PM UNC 12-24	0150 047 0600	–
1/4"-20	H-PM UNC 1/4"-20	0150 047 4600	–
5/16"-18	H-PM UNC 5/16"-18	0150 047 6600	–
3/8"-16	H-PM UNC 3/8"-16	0150 047 7600	–
7/16"-14	H-PM UNC 7/16"-14	0150 047 8600	–
1/2"-13	H-PM UNC 1/2"-13	0150 047 9600	–
9/16"-12	H-PM UNC 9/16"-12	0150 048 0600	–
5/8"-11	H-M UNC 5/8"-11	–	0150 078 1000
3/4"-10	H-M UNC 3/4"-10	–	0150 078 3000
7/8"-9	H-M UNC 7/8"-9	–	0150 078 5000
1"-8	H-M UNC 1"-8	–	0150 078 6000
1 1/8"-7	H-M UNC 1 1/8"-7	–	0150 078 7000
1 1/4"-7	H-M UNC 1 1/4"-7	–	0150 078 8000
1 3/8"-6	H-M UNC 1 3/8"-6	–	0150 078 9000
1 1/2"-6	H-M UNC 1 1/2"-6	–	0150 079 0000
UNF/NF = American National Fine threads			
4-48	H-PSG UNF 4-48	0150 016 5700	–
6-40	H-PSG UNF 6-40	0150 016 7700	–
8-36	H-PSG UNF 8-36	0150 016 8700	–
10-32	H-PSG UNF 10-32	0150 016 9700	–
1/4"-28	H-PSG UNF 1/4"-28	0150 017 4700	–
5/16"-24	H-PSG UNF 5/16"-24	0150 017 6700	–
3/8"-24	H-PSG UNF 3/8"-24	0150 017 7700	–
7/16"-20	H-PSG UNF 7/16"-20	0150 017 8700	–
1/2"-20	H-PSG UNF 1/2"-20	0150 017 9700	–
9/16"-18	H-PMG UNF 9/16"-18	0150 028 0700	–
5/8"-18	H-PMG UNF 5/8"-18	0150 028 1700	–
3/4"-16	H-PMG UNF 3/4"-16	0150 028 3700	–
7/8"-14	H-PMG UNF 7/8"-14	0150 028 5700	–
1"-14	H-PMG UNF 1"-14	0150 028 6900	–
1"-12	H-PMG UNF 1"-12	0150 028 6700	–
1 1/8"-12	H-PMG UNF 1 1/8"-12	0150 028 7700	–
1 1/4"-12	H-PMG UNF 1 1/4"-12	0150 028 8700	–
1 3/8"-12	H-PMG UNF 1 3/8"-12	0150 028 9700	–
1 1/2"-12	H-PMG UNF 1 1/2"-12	0150 029 0700	–

* Adapted tools for thread inserts of NiCr 15 Fe 7 Ti Al, NiCr 20 Co 18 Ti, AlZn Mg Cu 1.5 on request.