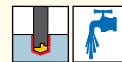
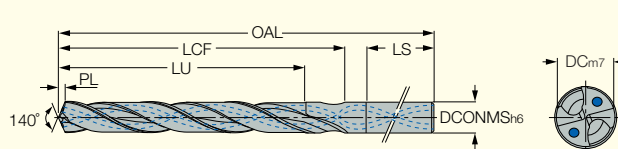


SOLIDDRILL**SCD-ACP8 (8xD)**Solid Carbide Drills with Coolant
Holes, Drilling Depth 8xD

D	Tolerance m7
3.00-6	0.004-0.016
6.01-10	0.006-0.021
10.01-18	0.007-0.025
18.01-21	0.008-0.029



Designation	Dimensions							IC908
	DC	DCONMS	LU	LCF	OAL	LS	PL	
SCD 049-048-060 ACP8	4.90	6.00	48.0	57.0	95.00	35.0	0.89	●
SCD 051-048-060 ACP8	5.10	6.00	48.0	57.0	95.00	35.0	0.93	●
SCD 054-048-060 ACP8	5.40	6.00	48.0	57.0	95.00	35.0	0.98	●
SCD 056-048-060 ACP8	5.60	6.00	48.0	57.0	95.00	35.0	1.02	●
SCD 057-048-060 ACP8	5.70	6.00	48.0	57.0	95.00	35.0	1.04	●
SCD 059-048-060 ACP8	5.90	6.00	48.0	57.0	95.00	35.0	1.07	●
SCD 062-064-080 ACP8	6.20	8.00	64.0	76.0	114.00	35.0	1.13	●
SCD 063-064-080 ACP8	6.30	8.00	64.0	76.0	114.00	35.0	1.15	●
SCD 064-064-080 ACP8	6.40	8.00	64.0	76.0	114.00	35.0	1.16	●
SCD 065-064-080 ACP8	6.50	8.00	64.0	76.0	114.00	35.0	1.18	●
SCD 066-064-080 ACP8	6.60	8.00	64.0	76.0	114.00	35.0	1.20	●
SCD 067-064-080 ACP8	6.70	8.00	64.0	76.0	114.00	35.0	1.22	●
SCD 069-064-080 ACP8	6.90	8.00	64.0	76.0	114.00	35.0	1.26	●
SCD 072-064-080 ACP8	7.20	8.00	64.0	76.0	114.00	35.0	1.31	●
SCD 073-064-080 ACP8	7.30	8.00	64.0	76.0	114.00	35.0	1.33	●
SCD 074-064-080 ACP8	7.40	8.00	64.0	76.0	114.00	35.0	1.35	●
SCD 075-064-080 ACP8	7.50	8.00	64.0	76.0	114.00	35.0	1.36	●
SCD 076-064-080 ACP8	7.60	8.00	64.0	76.0	114.00	35.0	1.38	●
SCD 077-064-080 ACP8	7.70	8.00	64.0	76.0	114.00	35.0	1.40	●
SCD 079-064-080 ACP8	7.90	8.00	64.0	76.0	114.00	35.0	1.44	●
SCD 082-080-100 ACP8	8.20	10.00	80.0	95.0	142.00	38.0	1.49	●
SCD 083-080-100 ACP8	8.30	10.00	80.0	95.0	142.00	38.0	1.51	●
SCD 084-080-100 ACP8	8.40	10.00	80.0	95.0	142.00	38.0	1.53	●
SCD 086-080-100 ACP8	8.60	10.00	80.0	95.0	142.00	38.0	1.57	●
SCD 087-080-100 ACP8	8.70	10.00	80.0	95.0	142.00	38.0	1.58	●
SCD 092-080-100 ACP8	9.20	10.00	80.0	95.0	142.00	38.0	1.67	●
SCD 093-080-100 ACP8	9.30	10.00	80.0	95.0	142.00	38.0	1.69	●
SCD 094-080-100 ACP8	9.40	10.00	80.0	95.0	142.00	38.0	1.71	●
SCD 096-080-100 ACP8	9.60	10.00	80.0	95.0	142.00	38.0	1.75	●
SCD 097-080-100 ACP8	9.70	10.00	80.0	95.0	142.00	38.0	1.77	●
SCD 098-080-100 ACP8	9.80	10.00	80.0	95.0	142.00	38.0	1.78	●
SCD 099-080-100 ACP8	9.90	10.00	80.0	95.0	142.00	38.0	1.80	●

• For user guide and cutting conditions, see pages 651-667 • For regrinding instructions, see pages 662-666