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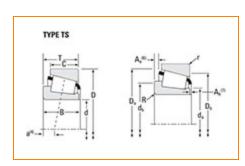
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Part Number HM903245 - HM903210, Tapered Roller Bearings - TS (Tapered Single)

Imperial

This is the most basic and most widely used type of tapered roller bearing. It consists of two main separable parts: the cone (inner ring) assembly and the cup (outer ring). It is typically mounted in opposing pairs on a shaft.





<u>Specifications</u> | <u>Dimensions</u> | <u>Abutment and Fillet Dimensions</u> | <u>Basic Load Ratings</u> | <u>Factors</u>

Specifications -		
	Series	HM903200
	Cone Part Number	HM903245
	Cup Part Number	HM903210
	Design Units	Imperial
	Bearing Weight	1.00 Kg 2.3 lb
	Cage Type	Stamped Steel

Dimensions		-
	41 275 mm	

d - Bore	1.6250 in
D - Cup Outer Diameter	95.250 mm 3.7500 in
B - Cone Width	28.575 mm 1.1250 in
C - Cup Width	22.225 mm 0.8750 in
T - Bearing Width	30.958 mm 1.2188 in

Abutment and Fillet Dimensions

R - Cone Backface "To Clear" Radius ¹	3.560 mm 0.14 in
r - Cup Backface "To Clear"	0.76 mm
Radius ²	0.03 in
da - Cone Frontface Backing	54.10 mm
Diameter	2.13 in
db - Cone Backface Backing	62.99 mm
Diameter	2.48 in
Da - Cup Frontface Backing	91.90 mm
Diameter	3.62 in
Db - Cup Backface Backing	81.03 mm
Diameter	3.19 in
Ab - Cage-Cone Frontface	2.8 mm
Clearance	0.11 in
Aa - Cage-Cone Backface	3 mm
Clearance	0.12 in
a - Effective Center Location ³	0.5 mm 0.02 in

Basic Load Ratings -			
C90 - Dynamic Radial Rating (90 million revolutions) ⁴	7950 lbf 35400 N		
C1 - Dynamic Radial Rating (1 million revolutions) ⁵	30700 lbf 136000 N		
CO - Static Radial Rating	29700 lbf 132000 N		
C _{a90} - Dynamic Thrust Rating (90 million revolutions) ⁶	10100 lbf 44800 N		

Factors -			
	K - Factor ⁷	0.79	
	e - ISO Factor ⁸	0.74	
	Y - ISO Factor ⁹	0.81	
	G1 - Heat Generation Factor (Roller-Raceway)	33.7	
	G2 - Heat Generation Factor (Rib-Roller End)	9.91	
	Cg - Geometry Factor ¹⁰	0.101	

¹ These maximum fillet radii will be cleared by the bearing corners.

 $^{^2}$ These maximum fillet radii will be cleared by the bearing corners.

³ Negative value indicates effective center inside cone backface.

 $^{^4}$ Based on 90 x 10^6 revolutions L $_{10}$ life, for The Timken Company life calculation method. C $_{90}$ and C $_{a90}$ are radial and thrust values.

 $^{^{5}}$ Based on 1 x 10^{6} revolutions L $_{10}$ life, for the ISO life calculation method.

 $^{^6}$ Based on 90 x 10^6 revolutions L_{10} life, for The Timken Company life calculation method. C_{90} and C_{a90} are radial and thrust values for a single-row, $C_{90(2)}$ is the two-row radial value.

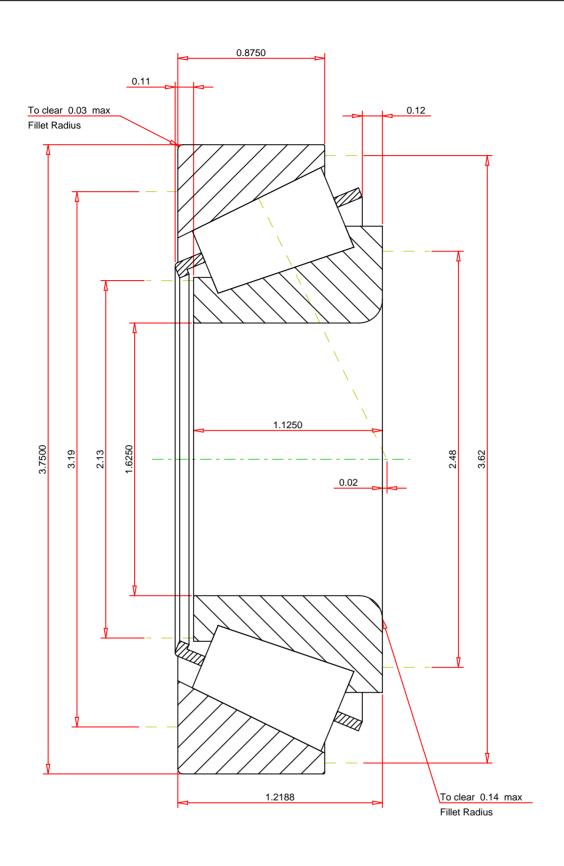
⁷ These factors apply for both inch and metric calculations. Consult your Timken representative for instruction on use.

 $^{^{8}}$ These factors apply for both inch and metric calculations. Consult your Timken representative for

instruction on use.

 $^{^{9}}$ These factors apply for both inch and metric calculations. Consult your Timken representative for instruction on use.

 $^{^{10}}$ Geometry constant for Lubrication Life Adjustment Factor a3l.



IMPERIAL UNITS

HM903245 - HM903210 TS BEARING ASSEMBLY

ISO Factor - e	0.74		
ISO Factor - Y	0.81		
Bearing Weight	2.3	lb	
Number of Rollers Per Row	16		
Effective Center Location	0.02	inch	

THE TIMKEN COMPANY NORTH CANTON, OHIO USA

0.79 Dynamic Radial Rating - C90 7950 Dynamic Thrust Rating - Ca90 10100 lbf Static Radial Rating - C0 29700 Dynamic Radial Rating - C1 30700

Every reasonable effort has been made to ensure the accuracy of the information contained in this writing, but no liability is accepted for errors, omissions or for any other reason.

FOR DISCUSSION ONLY