

Manual installation tool with prewinder for **HELICOIL® Classic** and **HELICOIL® Plus**

Only required for **HELICOIL® Plus** for fine screw threads and special applications. Manual installation mandrels are described on page 42 (**HELICOIL® Plus** installation mandrels).



Type **H-PSG**:
Threaded mandrel, pitch-controlled,
with depth stop
Item No 0150 **01**. ...*



Fly-over tool for
HELICOIL® and **HELICOIL® Plus**
Type **H-M**
with depth stop
Item No 0150 **07**. ...*



Type **H-PMG**:
Plain mandrel, pitch-controlled,
with depth stop
on request



Type **H-PM**:
Plain mandrel, without pitch control,
with depth stop
on request

Nominal thread Ø	Type	Installation tool with prewinder Item No	Fly-over tool Type H-M Item No
M 2	H-PSG	0150 010 2000	–
M 2.5	H-PSG	0150 012 5000	–
M 3	H-PSG	0150 010 3000	–
M 3.5	H-PSG	0150 013 5000	–
M 4	H-PSG	0150 010 4000	–
M 5	H-PSG	0150 010 5000	–
M 6	H-PSG	0150 010 6000	–
M 7	H-PSG	0150 010 7000	–
M 8	H-PSG	0150 010 8000	–
M 8 x 1	H-PSG	0150 010 8300	–
M 9	H-PSG	0150 010 9000	–
M 10	H-PSG	0150 011 0000	–
M 10 x 1	H-PSG	0150 011 0300	–
M 10 x 1.25	H-PSG	0150 011 0900	–
M 11	H-PSG	0150 011 1000	–
M 12	H-PSG	0150 011 2000	–
M 12 x 1	H-PSG	0150 011 2300	–
M 12 x 1.25	H-PSG	0150 011 2900	–
M 12 x 1.5	H-PSG	0150 011 2400	–
M 14	H-PSG	0150 011 4000	–
M 14 x 1	H-PSG	0150 011 4300	–
M 14 x 1.25	H-PSG	0150 011 4900	–
M 14 x 1.5	H-PSG	0150 011 4400	–
M 16	H-PSG	0150 011 6000	–
M 16 x 1.5	H-PSG	0150 011 6400	–
M 18	H-M	–	0150 071 8000
M 18 x 1.5	H-PSG	0150 011 8400	–
M 18 x 2	H-PSG	0150 011 8500	–
M 20	H-M	–	0150 072 0000
M 20 x 1.5	H-PSG	0150 012 0400	–
M 20 x 2	H-PSG	0150 012 0500	–
M 22	H-M	–	0150 072 2000
M 22 x 1.5	H-PSG	0150 012 2400	–
M 22 x 2	H-PSG	0150 012 2500	–
M 24	H-M	–	0150 072 4000
M 24 x 1.5	H-PSG	0150 012 4400	–
M 24 x 2	H-PSG	0150 012 4500	–
M 26 x 1.5	H-PSG	0150 012 6400	–
M 27	H-M	–	0150 072 7000
M 27 x 1.5	H-PSG	0150 012 7400	–
M 27 x 2	H-PSG	0150 012 7500	–
M 28 x 1.5	H-PSG	0150 012 8400	–
M 30	H-M	–	0150 073 0000
M 30 x 1.5	H-PSG	0150 013 0400	–
M 30 x 2	H-PSG	0150 013 0500	–
M 33	H-M	–	0150 073 3000
M 33 x 2	H-PSG	0150 013 3500	–
M 36	H-M	–	0150 073 6000
M 36 x 1.5	H-PSG	0150 013 6400	–
M 36 x 2	H-PSG	0150 013 6500	–
M 36 x 3	H-PSG	0150 013 6600	–

*Adapted tools for thread inserts of Inconel X 750, Nimonic 90 and aluminium on request.