

3M™ Scotch-Weld™ Flexible Epoxies

	Product (Color)	Key Features	Mix Ratio (Volume) B:A	Approx. Viscosity at 24°C (cP)	Approx. Mixed Work Life at 24°C	Approx. Time to Handling Strength at 24°C	Floating Roller Peel N/cm at 24°C	Overlap Shear: MPa			Size	Stock #	
								-55°C	24°C	82°C			
* KEY PRODUCT	DP100 Plus 100 Plus (Clear) 	Very flexible Colorless UL 94 HB rating	1:1	8,500	4 minutes	20 minute	98	21	24	1	48.5mL 200mL 5 gal. pail A 5 gal. pail B	7100148750 7100069498 7100046020 7100084539	★
	DP105 105 (Clear) 	Very flexible Colorless	1:1	6,500	5 minutes	20 minute	89	24	14	1	48.5mL 5 gal. pail A 5 gal. pail B	7100200485 7000000856 7000000850	★
	DP110 110 (Gray)	General purpose Flexible bonds	1:1	55,000	8 minutes	20 minute	71	19	24	2	48.5mL 5 gal. pail A 5 gal. pail B	7100200487 7010299362 7010299357	★
	DP110 110 (Translucent)	General purpose Flexible bonds	1:1	50,000	8 minutes	20 minute	71	17	17	1	48.5mL 400mL 5 gal. pail A 5 gal. pail B	7100200486 7000079998 7010366163 7010366143	★ ★
* KEY PRODUCT	DP125 125 (Gray) 	High performance Very flexible bonds UL 94 HB rating	1:1	52,500	25 minutes	2.5 hours	160	23	30	3	48.5mL 400mL 5 gal. pail A 5 gal. pail B	7100200488 7100076727 7100084588 7100084538	★ ★
	DP190 (Gray) 	High performance Slightly flexible bonds UL 94 HB rating	1:1	80,000	90 minutes	10 hours	89	10	17	3	48.5mL 400mL 10 Liter Kit 18 Liter Part A 18 Liter Part B	7100200489 7100200490 7000080020 7100269977 7100269976	★ ★ ★ ★ ★
	2216 B/A (Gray)	High performance Very flexible bonds	2:3	80,000	90 minutes	10 hours	89	21	22	3	41.5mL Duo-Pak 135 ml 250 ml 1.6 Liter Kit Pint kit 5 gal. pail A 5 gal. pail B	7100262036 7100141716 7100141986 7100141727 7000046358 7000046361 7000046360	★ ★ ★ ★ ★ ★ ★
	2216 B/A (Translucent)	General purpose Very flexible bonds	1:1	10,000	2 hours	14 hours	125	21	12	1	2 oz. tube kit Quart kit Gallon kit 5 gal. pail A 5 gal. pail B	7000046479 7000000861 7000046480 7000046494 7000121307	★ ★ ★ ★ ★
	7838 B/A (Tan)	General purpose Flexible bonds	1:1	160,000	180 minutes	12 hours	27	18	23	6	2 kg kit	7100185187	★

For lead times on bulk adhesives, please contact your 3M representative.

Note: The technical information and data on these pages should be considered representative or typical only and should not be used for specification purposes.

KEY PRODUCT Denotes product to consider first in this category

***** After Key Products, consider these.

★ These products are in stock