

Multipurpose

49

**3M™ Fastbond™ Insulation Adhesive 49**

- Fast-tacking, high performance, water-based, pressure-sensitive adhesive
- Ideal for lightweight materials such as fiberglass, felt, paper
- Permits immediate repositioning while providing long-lasting strength

Clear	
7000079968	2 liter, Jerry can
7000079967	20 liter, Pail

70

**3M™ HoldFast 70 Spray Adhesive**

- Extremely versatile, fast-tacking, industrial-grade adhesive
- Unique wide-web spray pattern with heavy body and low soak-in formula
- Bonds polystyrene without degrading the surface

Clear	
7100138478	Large Cylinder

77

**3M™ Super 77™ Multipurpose Spray Adhesive**

- High tack, high coverage and low soak-in formula
- Bonds many lightweight materials such as foils, carpeting, paper, cardboard, felt and more
- Bonds in 15 seconds

Clear	
7000116782	500 ml, Aerosol
7000116822	20 liter, Drum
7100138125	Large Cylinder

1000NF

**3M™ Fast Tack Water Based Adhesive 1000NF**

- Quick bond in a one-part adhesive
- High coverage with potential for one surface application
- Bonds a wide variety of substrates with high temperature resistance
- Performs best when at least one substrate is porous

Clear		Purple	
7100011610	1 gallon, Jerry can	7100007793	1 gallon, Jerry can
7100007793	5 gallon, Pail	7000046563	5 gallon, Pail
7100169834	52 gallon, Drum	7000046564	52 gallon, Drum

Heavy Duty

10

**3M™ Neoprene Contact Adhesive 10**

- Economical, fast-grabbing, industrial-grade adhesive
- Variable-width spray pattern
- Forms powerful, permanent bonds to concrete, wood, MDF, laminates and polyethylene

Light Yellow	
7000080206	1 liter, Can
7000080207	5 liter, Can
7000080208	20 liter, Can

30NF

**3M™ Fastbond™ Contact Adhesive 30NF**

- Water-dispersed, high strength contact adhesive
- Long bonding range with high immediate bond strength
- Bonds most foamed plastics, plastic laminate, wood, plywood, wood veneer, canvas and more

Clear		Blue	
7000080239	1 liter, Can	7100015462	1 liter, Can
7000080242	5 liter, Can	7000080243	5 liter, Can
7000080245	20 liter, Drum	7000080244	20 liter, Drum
7000080246	200 liter, Drum	7000080247	200 liter, Drum

2000NF

**3M™ Fastbond™ Contact Adhesive 2000NF**

- A water-dispersed, high solids activated adhesive
- Immediate bonding and handling strength without forced drying
- High heat resistance, high strength

Clear		Blue	
7100029348	19 liter, Kit	7100083354	17 liter, Drum
7100029517	220 liter, Kit	7100029519	10 liter, Cubitainer
		7100029518	220 liter, Kit
		7100028967	1000 liter, Tote

90

**3M™ Hi-Strength 90 Spray Adhesive**

- High strength and fast-tack adhesive performance
- Bonds to concrete, wood, MDF, laminates and polyethylene
- High temperature and moisture resistance

Clear	
7000116790	500 ml, Aerosol
7000028603	Large Cylinder

94CA

**3M™ Hi-Strength Postforming 94CA Spray Adhesive**

- Unique, non-telegraphing spray pattern delivers postformable strength
- High solids maximize coverage
- Low VOC

Clear	
7100176092	Large Cylinder

Foam & Fabric

74

**3M™ Foam Fast 74 Spray Adhesive**

- Fast-tacking adhesive with soft, non-dimpling bond lines
- Immediate foam-tearing strength
- Ideal for bonding flexible urethane or latex foam to many substrates such as wood, metal, fabrics and more

Clear		Orange	
7000046594	Large Cylinder	7000116772	500 ml, Aerosol

100NF

**3M™ Fastbond™ Foam Adhesive 100NF**

- A water-dispersed, neoprene-based contact adhesive
- One part, rapid setting adhesive
- Ideal for bonding foam to many substrates such as wood, metal, fabrics and more

Clear		Lavendar	
7000080258	20 liter, Pail	7100018691	200 liter, Drum
7000079963	200 liter, Drum		

Specialty

71

**3M™ Hi-Tack Composite Spray Adhesive 71**

- Specifically designed to optimize the ultimate strength of resin-infused composite parts
- Ideally suited to the dry lay up process to have little to no intrusion in resin infusion to reduce delamination risk
- Fast tack and high strength, with excellent shear holding power
- Consistent fine mist spray with high adhesive solids content for exceptional coverage
- Available in clear, or in green for better visual control during application

Clear		Green	
7010407935	710 ml, Aerosol	7010412264	710 ml, Aerosol
7100178529	Large Cylinder	7100178775	Large Cylinder

75

**3M™ Repositionable 75 Spray Adhesive**

- Adhesive holds strong yet removes easily for repeated use
- Low soak-in formula
- Bonds lightweight materials without damage and prevents wrinkling when bonded

Clear	
7000116775	500 ml, Aerosol

76

**3M™ Hi-Tack 76 Spray Adhesive**

- High tack spray adhesive creates quick, strong bonds
- Bonds hard-to-hold surfaces such as plastics to rubber, fabric, cardboard, wood, metal and more
- Variable-width lace spray pattern

Clear	
7000116779	500 ml, Aerosol

78 HT

**3M™ Hi-Temperature Polystyrene Insulation 78HT Spray Adhesive**

- Permanently bonds to polystyrene foam and other materials
- Will not degrade the foam
- Sprays with a lace pattern optimized for foam

Blue	
7100138817	Large Cylinder

80

**3M™ Rubber and Vinyl 80 Spray Adhesive**

- High strength adhesive provides strong bonds for vinyl, leather, rubber (except EPDM) and most plastics
- High temperature and plasticizer resistant
- Fast-setting contact adhesive produces rapid results

Yellow	
7000116787	500 ml, Aerosol

847

**3M™ Nitrile High Performance Rubber and Gasket Adhesive 847**

- Medium viscosity grade adhesive for many brush or flow applications.
- High performance adhesive intended to bond gaskets
- Adheres to nitrile rubber (BUNA), neoprene, SBR, butyl, leather, vinyl and various rubbers
- Excellent fuel, oil and water resistance
- Offers resistance to heat and moisture, performing in temperatures up to 148 °C
- Optional heat cure increases bond strength

Brown	
7000079818	150 ml, Tube
7000079819	1 liter, Can
7000079823	5 liter, Can
7000079817	20 liter, Drum

847H

**3M™ Nitrile High Performance Rubber and Gasket Adhesive 847H**

- High viscosity grade adhesive for many brush or flow applications requiring gap filling or reduced soak-in.
- High performance adhesive intended to bond gaskets
- Adheres to nitrile rubber (BUNA), neoprene, SBR, butyl, leather, vinyl and various rubbers
- Excellent fuel, oil and water resistance
- Offers resistance to heat and moisture, performing in temperatures up to 148°C
- Optional heat cure increases bond strength

Brown	
7000079843	20 liter, Drum