

ISO Standards [ISO/21287]

Compact Cylinder

Series C55

Ø20, Ø25, Ø32, Ø40, Ø50, Ø63, Ø80, Ø100

How to Order

C55 B 20 - 10

With auto switch CD55 B 20 - 10 - M9B S

With auto switch (Built-in magnet)

Mounting style

B	Through-hole/Both ends tapped common (Standard)
L	Foot style
F	Rod side flange style
G	Head side flange style
C	Single clevis style

Bore size

20	20 mm
25	25 mm
32	32 mm
40	40 mm
50	50 mm
63	63 mm
80	80 mm
100	100 mm

Number of auto switches

Nil	2 pcs.
S	1 pc.
n	"n" pcs.

Auto switch

Nil	Without auto switch (Built-in magnet cylinder)
------------	--

* For the applicable auto switch model, refer to the table below.
* Auto switches are shipped together, (but not assembled).

Rod end thread

Nil	Rod end female thread
M	Rod end male thread

Cylinder stroke (mm)

Refer to page 2 for standard and intermediate strokes.

Applicable Auto Switches/Refer to pages 16 to 21 for further information on auto switches.

Type	Special function	Electrical entry	Indicator light	Wiring (Output)	Load voltage		Auto switch model		Lead wire length (m)					Pre-wired connector	Applicable load		
					DC	AC	Perpendicular	In-line	0.5 (Nil)	1 (M)	3 (L)	5 (Z)	None (N)				
Solid state switch	—	Grommet	Yes	3-wire (NPN)	24 V	5 V, 12 V	—	M9NV	M9N	●	●	●	○	—	○	IC circuit	Relay, PLC
				3-wire (PNP)				M9PV	M9P	●	●	●	○	—	○		
	2-wire			M9BV				M9B	●	●	●	○	—	○	—		
	Diagnostic indication (2-color indication)			3-wire (NPN)				M9NWV	M9NW	●	●	●	○	—	○	IC circuit	
				3-wire (PNP)				M9PWV	M9PW	●	●	●	○	—	○		
	Water resistant (2-color indication)			2-wire				M9BWV	M9BW	●	●	●	○	—	○	—	
				3-wire (NPN)				M9NAV	M9NA	○	○	●	○	—	○	IC circuit	
				3-wire (PNP)				M9PAV	M9PA	○	○	●	○	—	○		
				Magnetic field resistant (2-color indication)				2-wire	M9BAV	M9BA	○	○	●	○	—	○	
	2-wire (Non-polar)			—				—	P3DW	●	—	●	●	—	●	—	
Reed switch	—	Grommet	Yes	3-wire (NPN equivalent)	—	5 V	—	A96V	A96	●	—	●	—	—	—	IC circuit	—
				2-wire	24 V	12 V	100 V	A93V	A93	●	—	●	—	—	—	—	Relay,
			5 V, 12 V			100 V or less	A90V	A90	●	—	●	—	—	—	—	IC circuit	PLC

Lead wire length symbols: 0.5 m..... Nil (Example) M9NV
1 m..... M (Example) M9NWM
3 m..... L (Example) M9NWL
5 m..... Z (Example) M9NWZ

* Solid state auto switches marked with "○" are produced upon receipt of order.

* There are other applicable auto switches other than the listed above. For details, refer to page 11.

* For details about auto switches with pre-wired connector, refer to pages 1328 and 1329 in Best Pneumatics No. 2. Refer to pages 20 and 21 for the D-P3DW□ type.

* Auto switches are shipped together, (but not assembled).



⚠ Caution

Be sure to read before handling.

- ① Refer to back cover for Safety Instructions and "Handling Precautions for SMC Product" (M-E03-3) for Actuators and Auto Switches Precautions.
- ② This product should not be used as a stopper.
- ③ Use the PF thread fittings for this cylinder.

Theoretical Output



Unit: N

Bore size (mm)	Operating direction	Operating pressure (MPa)		
		0.3	0.5	0.7
20	IN	71	118	165
	OUT	94	157	220
25	IN	113	189	264
	OUT	147	245	344
32	IN	181	302	422
	OUT	241	402	563
40	IN	317	528	739
	OUT	377	628	880
50	IN	495	825	1150
	OUT	589	982	1370
63	IN	841	1400	1960
	OUT	935	1560	2180
80	IN	1360	2270	3180
	OUT	1510	2520	3520
100	IN	2150	3580	5010
	OUT	2360	3930	5500

Mounting Bracket Part No.

Bore size (mm)	Foot	Flange	Single clevis
20	C55-L020	C55-F020	C55-C020
25	C55-L025	C55-F025	C55-C025
32	C55-L032	C55-F032	C55-C032
40	C55-L040	C55-F040	C55-C040
50	C55-L050	C55-F050	C55-C050
63	C55-L063	C55-F063	C55-C063
80	C55-L080	C55-F080	C55-C080
100	C55-L100	C55-F100	C55-C100

- Order two foot brackets per cylinder.
- Parts belonging to each bracket are as follows.
Foot, Flange, Single clevis/Body mounting bolt

Specifications

Type	Pneumatic (Non-lube)	
Action	Double acting, Single rod	
Fluid	Air	
Proof pressure	1.5 MPa	
Maximum operating pressure	1.0 MPa	
Minimum operating pressure	0.05 MPa (ø20 to ø63), 0.03 MPa (ø80, ø100)	
Ambient and fluid temperature	Without auto switch: -10 to 70°C (No freezing) With auto switch: -10 to 60°C (No freezing)	
Cushion	Rubber bumper on both end	
Stroke length tolerance ^{Note)}	+1.0 0 mm	
Mounting	Through-hole/Both ends tapped common	
Piston speed	ø20 to ø63	50 to 500 mm/s
	ø80, ø100	50 to 300 mm/s

Note) Stroke length tolerance dose not include the amount of bumper change.

Standard Stroke

Bore size (mm)	Standard stroke (mm)
20 to 63	5, 10, 15, 20, 25, 30, 35, 40, 45, 50, 60, 80, 100, 125, 150
80, 100	10, 15, 20, 25, 30, 35, 40, 45, 50, 60, 80, 100, 125

Manufacture of Intermediate Stroke

Description	Dealing with the stroke by the 1 mm interval by using an exclusive body with the specified stroke
Part no.	Refer to "How to Order" for the standard model no. (page at left)
Stroke range	6 to 149
Example	Part no.: C55B32-47
	Makes 47 stroke tube

Weight

Without Auto Switch

Unit: g

Bore size (mm)	Cylinder stroke (mm)														
	5	10	15	20	25	30	35	40	45	50	60	80	100	125	150
20	111	124	137	150	163	176	189	202	215	228	254	306	357	422	487
25	152	168	183	199	214	230	246	261	277	292	323	386	448	526	603
32	250	273	295	317	339	362	384	406	428	451	495	584	673	785	896
40	315	339	364	388	412	436	461	485	509	533	582	679	776	897	1018
50	497	534	570	607	644	681	718	755	791	828	902	1049	1197	1381	1565
63	677	717	757	797	837	877	917	957	997	1037	1117	1277	1437	1638	1838
80	—	1164	1223	1281	1339	1398	1456	1514	1573	1631	1748	1981	2214	2506	—
100	—	2213	2295	2377	2459	2541	2623	2705	2787	2870	3034	3362	3690	4101	—

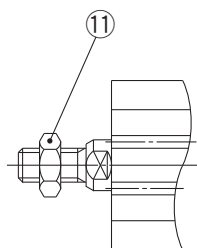
With Auto Switch (Built-in magnet)

Unit: g

Bore size (mm)	Cylinder stroke (mm)														
	5	10	15	20	25	30	35	40	45	50	60	80	100	125	150
20	113	126	139	152	165	178	191	204	216	229	255	307	359	424	489
25	154	170	185	201	217	232	248	263	279	294	325	388	450	528	606
32	254	277	299	321	343	366	388	410	432	455	499	588	677	788	900
40	319	344	368	392	416	441	465	489	513	537	586	683	780	901	1022
50	502	539	575	612	649	686	723	760	796	833	907	1054	1202	1386	1570
63	685	725	765	805	845	885	925	965	1005	1045	1125	1285	1445	1645	1845
80	—	1188	1246	1305	1363	1421	1480	1538	1596	1654	1771	2004	2238	2529	—
100	—	2248	2330	2412	2494	2577	2659	2741	2823	2905	3069	3397	3726	4136	—

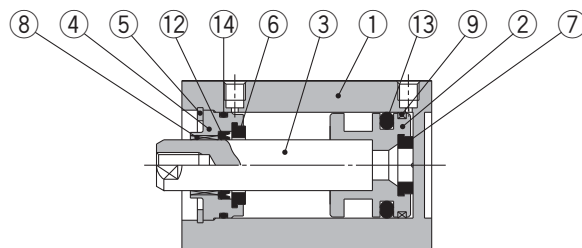
Add each weight of auto switches and mounting brackets when mounting an auto switches.
Refer to pages 16 to 21 for auto switch weight.

Construction

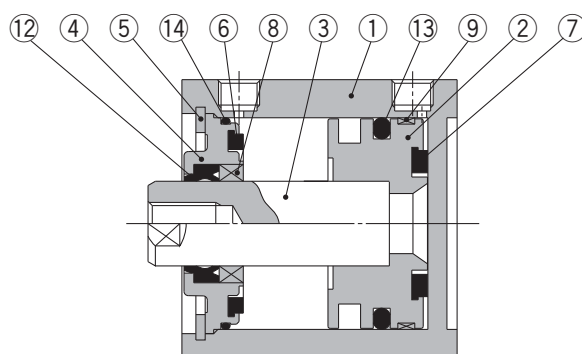


M: Rod end male thread

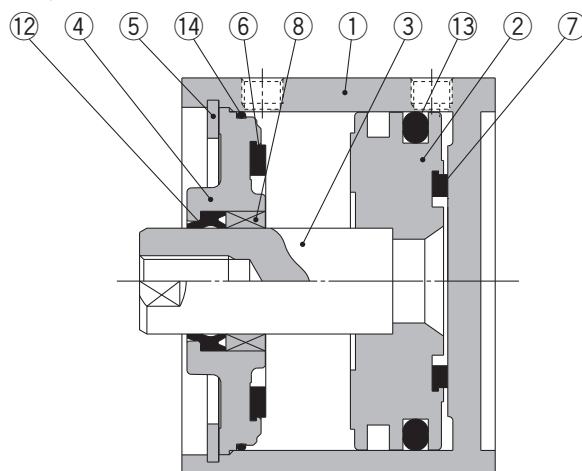
ø20, ø25



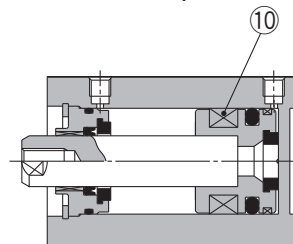
ø32 to ø63



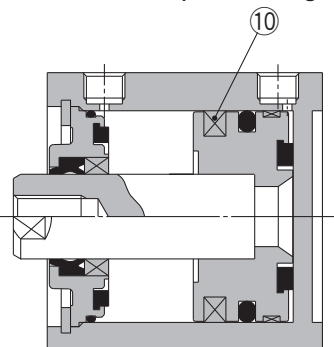
ø80, ø100



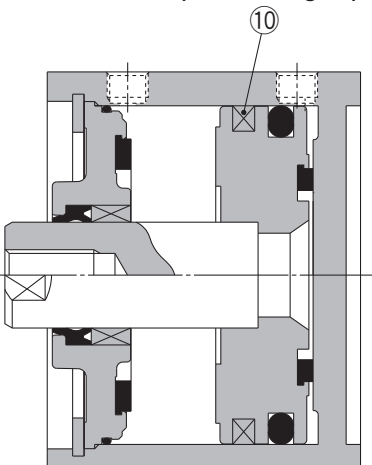
With auto switch (Built-in magnet)



With auto switch (Built-in magnet)



With auto switch (Built-in magnet)



Component Parts

No.	Description	Material	Note
1	Cylinder tube	Aluminum alloy	Hard anodized
2	Piston	Aluminum alloy	Chromated
3	Piston rod	Stainless steel	ø20, ø25
		Carbon steel	ø32 to ø100 Hard chrome plated
4	Collar	Aluminum alloy	ø20 to ø40 Anodized
		Aluminum alloy casted	ø50 to ø100 Painted after chromated
5	Retaining ring	Carbon tool steel	Phosphate coated
6	Bumper A	Urethane	
7	Bumper B	Urethane	
8	Bushing	Bearing alloy	
9	Wear ring	Resin	ø20 to ø63
10	Magnet	—	
11	Rod end nut	Carbon steel	Nickel plated
12	Rod seal	NBR	
13	Piston seal	NBR	
14	Tube gasket	NBR	

Replacement Parts/Seal Kit

Bore size (mm)	Kit no.	Contents
20	CQ2B20-PS	Set of nos. at left 12, 13, 14
25	CQ2B25-PS	
32	CQ2B32-PS	
40	CQ2B40-PS	
50	CQ2B50-PS	
63	CQ2B63-PS	
80	CQ2B80-PS	
100	CQ2B100-PS	

* Seal kit includes 12, 13, 14. Order the seal kit, based on each bore size.