

The Timken Company 4500 Mt Pleasant St. NW N. Canton, OH 44720

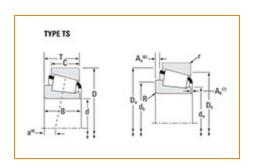
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Part Number 99603 - 99100, Tapered Roller Bearings - TS (Tapered Single) Imperial

This is the most basic and most widely used type of tapered roller bearing. It consists of two main separable parts: the cone (inner ring) assembly and the cup (outer ring). It is typically mounted in opposing pairs on a shaft.





<u>Specifications</u> | <u>Dimensions</u> | <u>Abutment and Fillet Dimensions</u> | <u>Basic Load Ratings</u> | <u>Factors</u>

Specifications -		
	Series	99000
	Cone Part Number	99603
	Cup Part Number	99100
	Design Units	Imperial
	-	12.7 Kg
	Bearing Weight	28.1 lb
	Cage Type	Stamped Steel

Dimensions		- `
d - Bore	152.400 mm 6.0000 in	

D - Cup Outer Diameter	254.000 mm 10.0000 in
B - Cone Width	71.438 mm 2.8125 in
C - Cup Width	47.625 mm 1.8750 in
T - Bearing Width	66.675 mm 2.6250 in

Abutment and Fillet Dimensions

R - Cone Backface "To Clear"	1.520 mm
Radius ¹	0.06 in
r - Cup Backface "To Clear"	3.3 mm
Radius ²	0.130 in
da - Cone Frontface Backing	169.93 mm
Diameter	7.52 in
db - Cone Backface Backing	169.93 mm
Diameter	6.69 in
Da - Cup Frontface Backing	238.30 mm
Diameter	9.38 in
Db - Cup Backface Backing	227.08 mm
Diameter	8.94 in
Ab - Cage-Cone Frontface	0.8 mm
Clearance	0.03 in
Aa - Cage-Cone Backface	8.6 mm
Clearance	0.34 in
a - Effective Center Location ³	-12.2 mm -0.48 in

Basic Load Ratings -

C90 - Dynamic Radial Rating (90 million revolutions) ⁴	34100 lbf 152000 N
C1 - Dynamic Radial Rating (1 million revolutions) ⁵	132000 lbf 585000 N
C0 - Static Radial Rating	211000 lbf 938000 N
C _{a90} - Dynamic Thrust Rating (90 million revolutions) ⁶	23800 lbf 106000 N

Factors -		
	K - Factor ⁷	1.43
	e - ISO Factor ⁸	0.41
	Y - ISO Factor ⁹	1.47
	G1 - Heat Generation Factor (Roller-Raceway)	521.2
	G2 - Heat Generation Factor (Rib-Roller End)	69.2
	Cg - Geometry Factor ¹⁰	0.143

¹ These maximum fillet radii will be cleared by the bearing corners.

² These maximum fillet radii will be cleared by the bearing corners.

³ Negative value indicates effective center inside cone backface.

 $^{^4}$ Based on 90 x 10^6 revolutions L $_{10}$ life, for The Timken Company life calculation method. C $_{90}$ and C $_{a90}$ are radial and thrust values.

 $^{^{5}}$ Based on 1 x 10^{6} revolutions L_{10} life, for the ISO life calculation method.

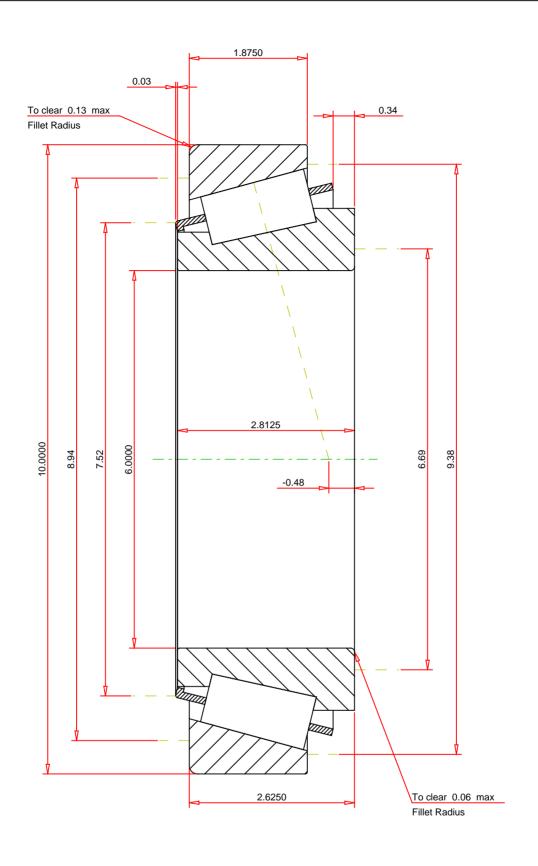
⁶ Based on 90 x 10⁶ revolutions L_{10} life, for The Timken Company life calculation method. C_{90} and C_{a90} are radial and thrust values for a single-row, $C_{90(2)}$ is the two-row radial value.

⁷ These factors apply for both inch and metric calculations. Consult your Timken representative for instruction on use.

⁸ These factors apply for both inch and metric calculations. Consult your Timken representative for instruction on use.

⁹ These factors apply for both inch and metric calculations. Consult your Timken representative for instruction on use.

 $^{\rm 10}\,{\rm Geometry}$ constant for Lubrication Life Adjustment Factor a3l.



IMPERIAL UNITS

99603 - 99100 TS BEARING ASSEMBLY

		THE TIMKEN COMPANY
ISO Factor - e ISO Factor - Y Bearing Weight Number of Rollers Per Row Effective Center Location	0.41 1.47 28.1 lb 21 -0.48 inch	

 K Factor
 1.43

 Dynamic Radial Rating - C90
 34100
 lbf

 Dynamic Thrust Rating - Ca90
 23800
 lbf

 Static Radial Rating - C0
 211000
 lbf

 Dynamic Radial Rating - C1
 132000
 lbf

Every reasonable effort has been made to ensure the accuracy of the information contained in this writing, but no liability is accepted for errors, omissions or for any other reason.

NORTH CANTON, OHIO USA

FOR DISCUSSION ONLY