5 Port Solenoid Valve

Metal Seal / Rubber Seal The EX510 series is to be discontinued. When designing new equipment and facilities, consider using another series (EX260/EX600) instead.





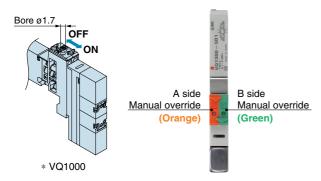


Space-saving profile

All pilot valves are compactly mounted on one side. The space-saving design of mounting all fittings on one side permits mounting in three directions.

- The non-bias, one-clamp structure permits easy valve replacement.
- Built-in one-touch fittings for easy piping
- Slide locking type manual override provided

Manual override cannot be pushed by sliding the switch, to prevent malfunction.

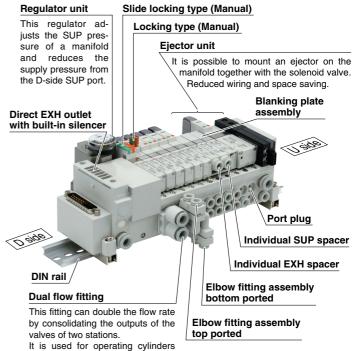


Thin compact design with high flow capacity

	Manifold	Flow-rate ch	aracteristics	Applicable
Model	pitch	Metal seal	Rubber seal	cylinder
	(mm)	C [dm³/(s·bar)]	C [dm³/(s·bar)]	bore size
VQ1000	10.5	0.72	1.0	Up to ø50
VQ2000	16	2.6	3.2	Up to ø80

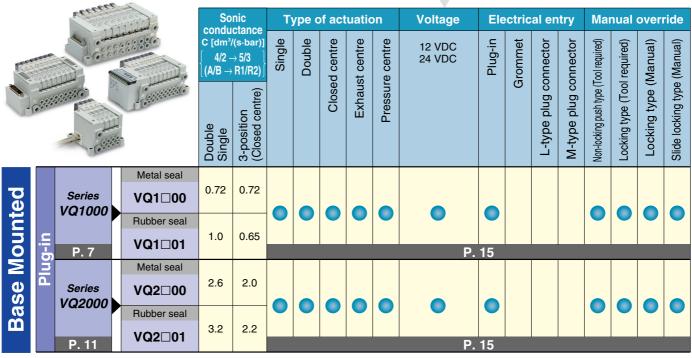
Note) Flow-rate characteristics: $4/2 \rightarrow 5/3$ (A/B \rightarrow R1/R2)

A wide variety of optinal parts (The photo does not show an actual use example.



Valve Specifications

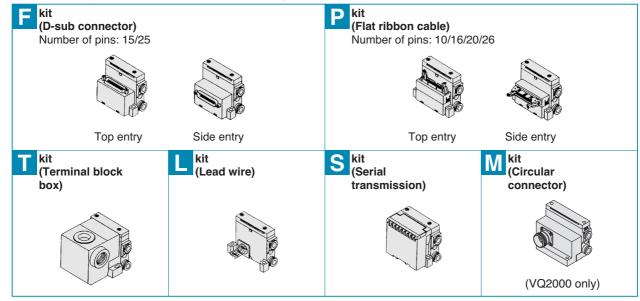
with large bore size.







A variety of common wiring methods are standardized.



Dual 3-port valves, 4 positions

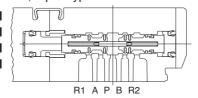
Rubber seal only

- Two 3-port valves built into one body.
- The 3-port valves on the A and B sides can operate independently.
- When used as 3 port valves, only half the number of stations is required.
- Can also be used as a 4-position, 5-port type valve.

Exhaust centre: VQ1A01

: VQ2A01 Pressure centre: VQ1B01

: VQ2B01

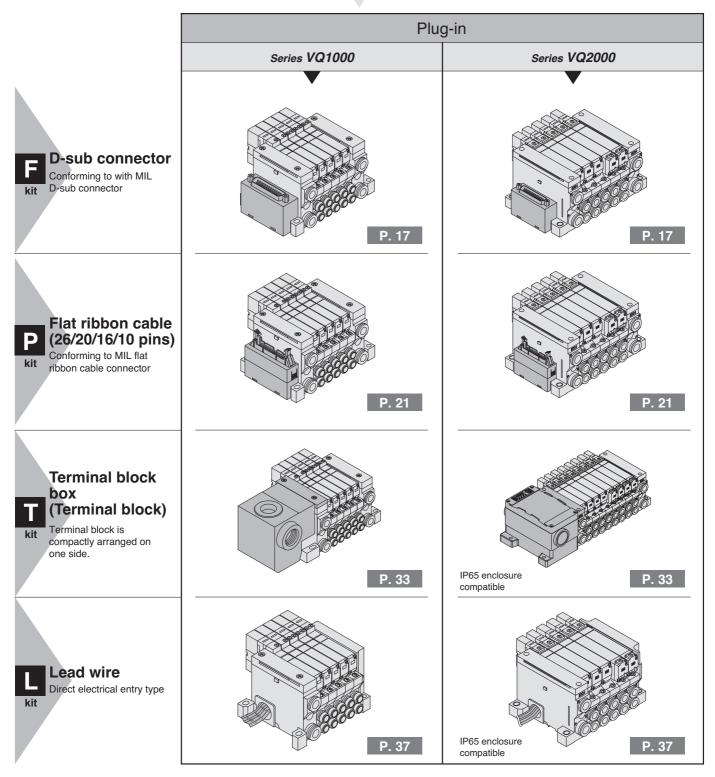


Model	A side	B side	JIS symbol			
VQ1A01	N.C.	N.C.	(A) (B) (B) (C) (C) (C) (C) (C) (C) (C) (C) (C) (C			
VQ2A01	valve	valve				
VQ1B01	N.O.	N.O.	(A) (B) (B) (B) (B) (B) (B) (B) (B) (B) (B			
VQ2B01	valve	valve				
VQ1C01	N.C.	N.O.	(A) (B) (B) (B1) (B2) (B2)			
VQ2C01	valve	valve				

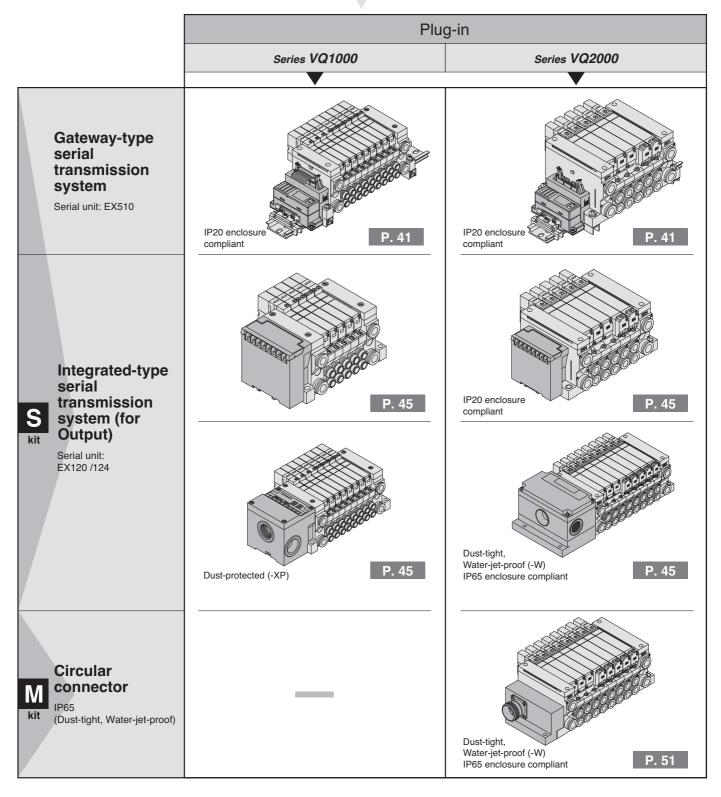
S	Semi-standard										C	pti	on	S					
External pilot	D-sub connector 15P	Flat ribbon cable 10P/16P/20P	Negative COM specifications	Inch-size one-touch fittings	Special wiring specifications	Blanking plate	Individual SUP/EXH spacer	SUP/EXH block plate	Name plate	Back pressure check valve	DIN rail mounting	Built-in silencer	Silencer for EXH port	Elbow fitting for cylinder port	Dual flow fitting	Plug for cylinder port	Regulator unit	Ejector unit	Double check block (Separated)
•	•	•	Except S kit	•	Except L kit	•	•	•	•	•	•	•	O	•	•	•	•	•	•
			Except S kit		Except L kit	•						P. • P.	65 69						

Series VQ/Base Mounted: Variations

Manifold Variations

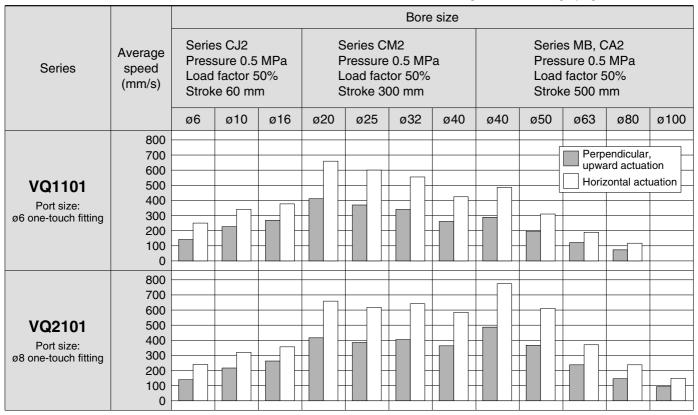


Manifold Variations



Cylinder Speed Chart

This chart is provided as guidelines only. For performance under various conditions, use SMC's Model Selection Program before making a judgment.





Note 1) It is when the cylinder is extending that is meter-out controlled by speed controller which is directly connected with cylinder, and its needle valve with being fully open.

Note 2) The average velocity of the cylinder is what the stroke is divided by the total stroke time.

Note 3) Load factor: ((Load mass x 9.8)/Theoretical force) x 100%.

Conditions

Series	Conditions	Series CJ2	Series CM2	Series MB, CA2				
	Tube bore x Length	T0604 (O.D. ø6/I.D. ø4) x 1 m						
VQ1101	Speed controller	Speed controller AS3001F-06						
	Silencer	AN200-KM8						
	Tube bore x Length	T080	06 (O.D. ø8/I.D. ø6) x	x 1 m				
VQ2101	Speed controller	AS3001F-08						
	Silencer	AN200-KM10						



V N D E X

	Features	P. 1
	Variations	P. 3
	Cylinder Speed Chart	P. 5
	VQ1000 How to Order, Manifold Options	P. 7
	VQ2000 How to Order, Manifold Options	P. 11
	VQ1000/2000 Model, Standard/Manifold Specification	ns P. 15
	VQ1000/2000	
	F kit (D-sub connector)	P. 17
	VQ1000/2000	
	P kit (Flat ribbon cable)	
Control of the contro	Rit (Flat Hobori Cable)	P. 21
	VQ1000/2000	
	T kit (Tarminal block box)	
	Nit (Terminal block box)	P. 33
	VQ1000/2000	
	kit (Lead wire)	D 07
	= M. (2000 Willo)	P. 37
	VQ1000/2000	
	S kit (Serial transmission) EX510	D //1
0.00 m m m m m m m m m m m m m m m m m m		F. 41
	<u>VQ</u> 1000/2000	
	S kit (Serial transmission) EX120/124	P. 45
ODP C	VQ2000	
	M kit (Circular connector)	P. 51
	VQ2000 Sub-plate Single Unit	P. 54
	VQ1000/2000 Semi-standard	P . 55
	VQ1000/2000 Construction	P. 59
	VQ1000/2000 Exploded View of Manifold	P . 61
	VQ1000/2000 Manifold Optional Parts	P . 65
	VQ1000/2000 Specific Product Precautions	. Back page

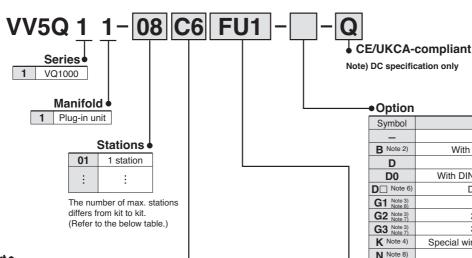


Plug-in Unit

Base Mounted

Series VQ1000 (€ LK

How to Order Manifold



Cylinder port •

Port size
With ø3.2 one-touch fitting
With ø4 one-touch fitting
With ø6 one-touch fitting
M5 thread
Mixed sizes and with port plug
Top ported elbow with ø3.2 one-touch fitting
Top ported elbow with ø4 one-touch fitting
Top ported elbow with ø6 one-touch fitting

Symbol	Port size
L5	Top ported elbow M5 thread
В3	Bottom ported elbow with ø3.2 one-touch fitting
B4	Bottom ported elbow with ø4 one-touch fitting
B6	Bottom ported elbow with ø6 one-touch fitting
B5	Bottom ported elbow M5 thread
LM Note 1)	Elbow port, mixed sizes
MM Note 2)	Mixed size for different types of piping, option installed

Note 1) Indicate "Mixed sizes and with port plug" by means of the manifold specification sheet.

Note 2) When selecting the mixed size for different types of piping or dual flow fitting assembly, enter "MM" and give instructions in the manifold specification sheet.

Note 3) Inch-size one-touch fittings are also available. Refer to page 57 for details.

Note 4) M5 fittings for M5 thread are attached without being incorporated.

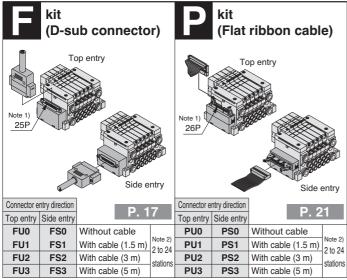
Option Symbol Option None B Note 2) With back pressure check valve DIN rail mounting D D0 With DIN rail bracket (Without DIN rail) D Note 6) DIN rail length specified G1 Note 3) Note 8) 1 set of regulator unit G2 Note 3) Note 7) 2 sets of regulator unit G3 Note 3) Note 7) 3 sets of regulator unit K Note 4) Special wiring spec. (Except double wiring) Note 8) With name plate R Note 5) External pilot Direct EXH outlet with built-in silencer

- Note 1) When multiple symbols are specified, indicate them by letter in the order that they appear in the table, starting from the top. Example: -BRS

 Note 2) Models with a suffix "-B" have check valves for prevention of back pressure at all manifold stations. When a back
- pressure check valve is desired, and is to be installed only in certain manifold stations, specify the mounting position by means of the manifold specification sheet
- Note 3) Specify the mounting position by means of the manifold specification sheet.

 Note 4) Specify the wiring specifications by means of the manifold
- specification sheet. (Except L kit)
 Note 5) Indicate "R" for the valve with external pilot.
- Note 6) □: Station. Example: D08: The number of stations that may be displayed is longer than the manifold number of
- Note 7) G1, G2, or G3 cannot be combined with N.
- Note 8) When mounting the blanking plate with connector and the slide locking manual type valve by ordering only the manifold, order the name plate separately.

Kit type/Electrical entry/Cable length •

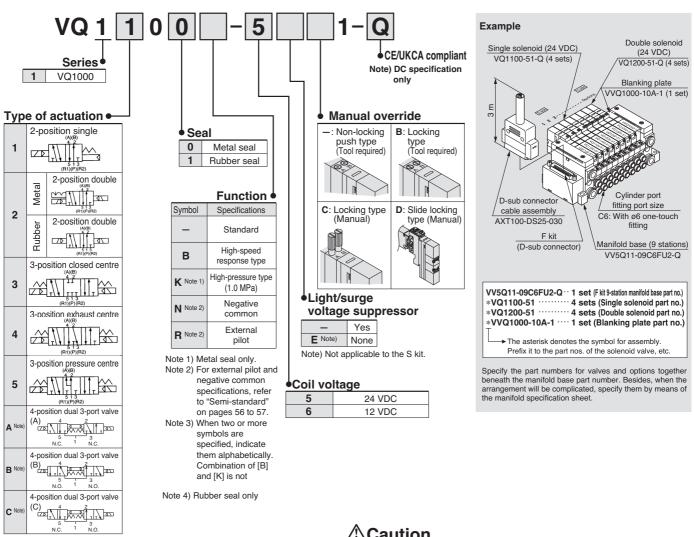


Note 1) Besides the above, F/P kit with different number of pins are available. Refer to page 55 for details Note 2) Refer to page 56 for details.

How to Order Valves

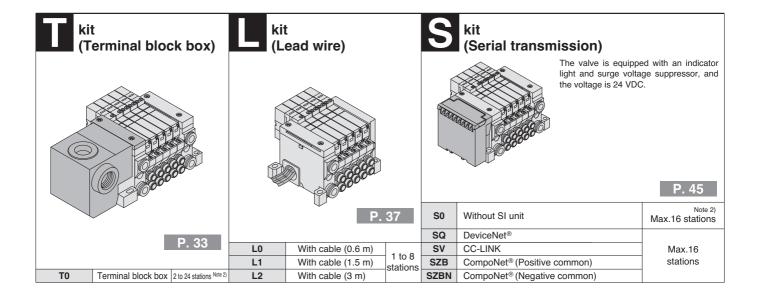


How to Order Manifold Assembly



⚠Caution

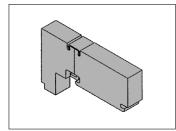
Use the standard specification when continuously energizing for long periods of time.



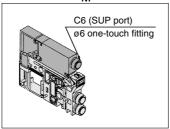
VQ1000: Manifold Options

P. 65 to 68

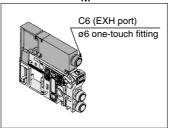
Blanking plate assembly VVQ1000-10A-1



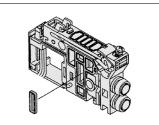
Individual SUP spacer VVQ1000-P-1-^{C6}_{N7}



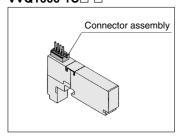
Individual EXH spacer VVQ1000-R-1-^{C6}_{N7}



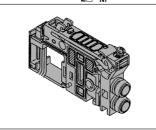
SUP block plate VVQ1000-16A



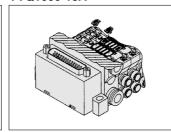
Blanking plate with connector VVQ1000-1C□-□



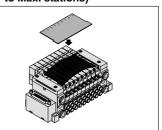
EXH block base assembly VVQ1000-19A



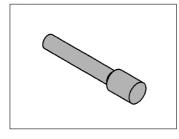
Back pressure check valve assembly [-B] VVQ1000-18A



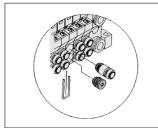
Name plate [-N] VVQ1000-NC-Station (1 to Max. stations)



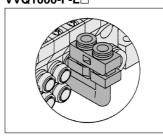
Blanking plug KQ2P-□



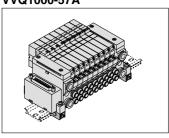
Port plug VVQ0000-58A



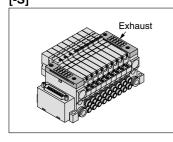
Elbow fitting assembly VVQ1000-F-L□



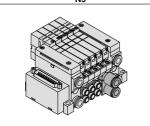
DIN rail mounting bracket [-D/-D0/-D□] VVQ1000-57A



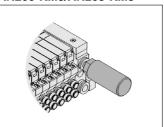
Direct EXH outlet with built-in silencer [-S]



Dual flow fitting assembly VVQ1000-52A-08

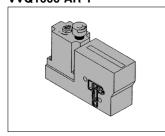


Silencer (For EXH port) AN200-KM8/AN203-KM8

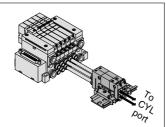


- Refer to back page 4 for cylinder port fittings part number.
- Refer to page 62 for replacement parts.

Regulator unit VVQ1000-AR-1



Double check block



VQ1000-FPG-□□-□



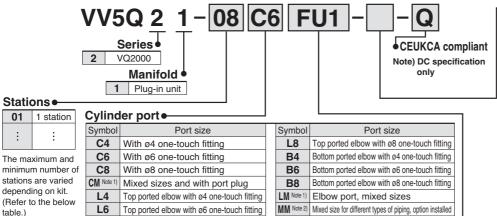


Plug-in Unit

Base Mounted

Series VQ2000 (ELK

How to Order Manifold



Note 1) Indicate "Mixed size and with port plug" by means of the manifold specification sheet

Note 2) When selecting the mixed size for different types of piping, dual flow fitting assembly, or double check block (direct mounting), enter "MM" and give instructions in the manifold specification sheet.

Note 3) Inch-size one-touch fittings are also available. Refer to page 57 for details.

Option

l	Symbol	Option
	_	None
	B Note 2)	With back pressure check valve
	D	DIN rail mounting
	D0	With DIN rail bracket (Without DIN rail)
l	D□ Note 5)	DIN rail length specified
,	K Note 3)	Special wiring spec. (Except double wiring)
	Note 6)	With name plate
	R Note 4)	External pilot
	S	Direct EXH outlet with built-in silencer
	W Note 7)	Enclosure: Dust-tight, Water-jet-proof (IP65) (T/L/S/M kit only)

Note 1) When two or more symbols are specified, indicate them alphabetically Example: -DNR

Note 2) Models with a suffix "-B" have check valves for prevention of back pressure at all manifold stations. When a back pressure check valve is desired, and is to be installed only in certain manifold stations, specify the mounting position by means of the manifold specification sheet.

Note 3) Specify the wiring specifications by means of the manifold specification sheet, (Except L kit)

Note 4) Indicate "R" for the valve with external pilot.

Note 5) \square : Station. Example: D08: The number of stations that may be displayed is longer than the manifold number of stations

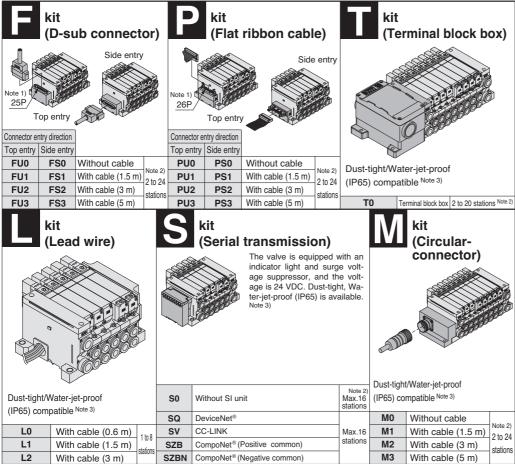
Note 6) When mounting the slide locking manual type valve by ordering only the manifold, order the name plate separately.

Note 7) When used in combination with the direct EXH outlet with built-in silencer

type, keep the exhaust port from coming into direct contact with water or other liquids.

Kit type/Electrical entry/Cable length •

table.)



Note 1) Besides the above, F/P kit with different number of pins are available. Refer to page 55 for details.

Note 3) Refer to the pages on respective kits for IP65 type. (T/L/S kit)



Note 2) Refer to page 56 for details.

How to Order Valves

VQ 2 1 0 0 CE/UKCA compliant Series • Note) DC specification **2** VQ2000 only Seal Light/surge Metal seal voltage suppressor Rubber seal Yes E Note) Type of actuation Note) Not applicable to the S kit. 2-position single 4-position dual 3-port valve Coil voltage I-position dual 3-port valve 2-position double 5 24 VDC 12 VDC 2 4-position dual 3-port valve 2-position double 3-position closed centre Note) Rubber seal only 3 Manual override 3-position exhaust centre -: Non-locking push type (Tool required) 3-position pressure centre 5 B: Push-locking slotted type (Tool required) Note) For sub-plate single unit type, refer to page 54. C: Locking type (Manual) **Function** Symbol Specifications Standard High-speed response type D: Slide locking type (Manual) В

High-pressure type

(1.0 MPa)

common

Note 1) Metal seal only
Note 2) For external pilot and
negative common
specifications, refer to
"Semi-standard" on
pages 56 to 57.
Note 3) When two or more

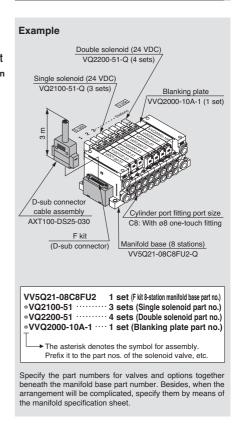
symbols are specified, indicate them alphabetically. Combination of [B] and [K] is not

K Note 1)

Note 2)

R Note 2)

How to Order Manifold Assembly



△ Caution

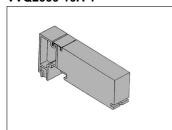
Use the standard specification when continuously energizing for long periods of time.



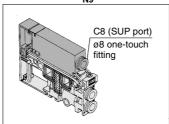
VQ2000: Manifold Options

P. 69 to 73

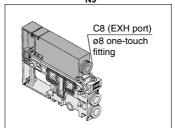
Blanking plate assembly VVQ2000-10A-1



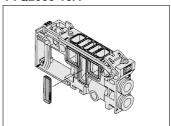
Individual SUP spacer VVQ2000-P-1-^{C8}_{N9}



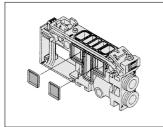
Individual EXH spacer VVQ2000-R-1-^{C8}_{N9}



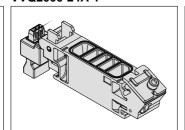
SUP block plate VVQ2000-16A



EXH block plate VVQ2000-19A



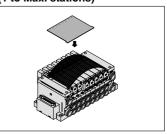
SUP stop valve spacer VVQ2000-24A-1



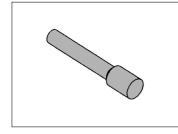
Back pressure check valve assembly [-B] VVQ2000-18A



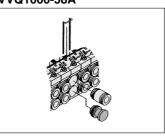
Name plate [-N] VVQ2000-N-Station (1 to Max. stations)



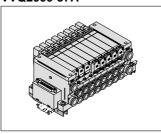
Blanking plug KQ2P-□



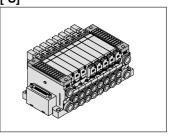
Port plug VVQ1000-58A



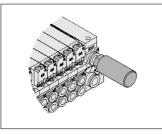
DIN rail mounting bracket [-D/-D0/-D□] VVQ2000-57A



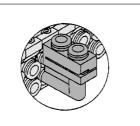
Direct EXH outlet with built-in silencer [-S]



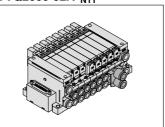
Silencer (For EXH port) AN200-KM10



Elbow fitting assembly VVQ2000-F-L \Box

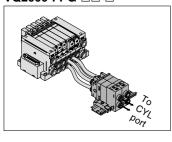


Dual flow fitting assembly VVQ2000-52A-C10

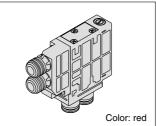


- Refer to back page 4 for cylinder port fittings part number.
- Refer to page 64 for replacement parts.

Double check block (Separated) VQ2000-FPG-□□-□



Double check block (Direct mounting) VVQ2000-23A-□





Plug-in Unit

Base Mounted

Series VQ1000/2000



Model

						Flo	w-rat	e characteristic	cs Note 1)				Response tir	ne (ms) Note 2)	
Series		Type of	Model I		1 → 2/4	I (P →	A/B)		2/4 -> 3/5	(A/B -	→ R1/	R2)	Standard:	High-speed	Weight
	a	ectuation			C [dm³/(s·bar)]	b	Cv	Q Note 3) [e/min] (ANR)	C [dm³/(s·bar)]	b	Cv	Q Note 3) [Umin] (ANR)	0.4 W	response: 0.95 W	(g)
	_	Single	Metal seal	VQ1100	0.70	0.15	0.16	163	0.72	0.25	0.18	178	15 or less	12 or less	67
	sition	Sirigle	Rubber seal	VQ1101	0.85	0.20	0.21	204	1.0	0.30	0.25	254	20 or less	15 or less	67
	2-position	Double	Metal seal	VQ1200	0.70	0.15	0.16	163	0.72	0.25	0.18	178	13 or less	10 or less	
	CA	Double	Rubber seal	VQ1201	0.85	0.20	0.21	204	1.0	0.30	0.25	254	20 or less	15 or less	
		Closed	Metal seal	VQ1300	0.68	0.15	0.16	158	0.72	0.25	0.18	178	26 or less	20 or less	
VQ1000	_	centre	Rubber seal	VQ1301	0.70	0.20	0.16	168	0.65	0.42	0.18	179	33 or less	25 or less	-
VQ1000	sition	Exhaust	Metal seal	VQ1400	0.68	0.15	0.16	158	0.72	0.25	0.18	178	26 or less	20 or less	
	3-position		Rubber seal	VQ1401	0.70	0.20	0.16	168	1.0	0.30	0.25	254	33 or less	25 or less	77
	(7)	Pressure	Metal seal	VQ1500	0.70	0.15	0.16	163	0.72	0.25	0.18	178	26 or less	20 or less	
		centre	Rubber seal	VQ1501	0.85	0.20	0.21	204	0.65	0.42	0.18	179	33 or less	25 or less	
	4-position	Dual 3-port valve	Rubber seal	VQ1B01	0.70	0.20	0.16	168	0.70	0.20	0.16	168	33 or less	25 or less	
	_	Single	Metal seal	VQ2100	2.0	0.15	0.46	466	2.6	0.15	0.60	606	29 or less	22 or less	95
	2-position		Rubber seal	VQ2101	2.2	0.28	0.55	552	3.2	0.30	0.80	814	31 or less	24 or less	95
	sod-	Davible	Metal seal	VQ2200	2.0	0.15	0.46	466	2.6	0.15	0.60	606	20 or less	15 or less	
	21	Double	Rubber seal	VQ2201	2.2	0.28	0.55	552	3.2	0.30	0.80	814	26 or less	20 or less	
		Closed	Metal seal	VQ2300	2.0	0.15	0.46	466	2.0	0.18	0.46	474	38 or less	29 or less	
V00000	_	centre	Rubber seal	VQ2301	2.0	0.28	0.49	502	2.2	0.31	0.60	563	44 or less	34 or less	
VQ2000	3-position	Exhaust	Metal seal	VQ2400	2.0	0.15	0.46	466	2.6	0.15	0.60	606	38 or less	29 or less	105
	od-	centre	Rubber seal	VQ2401	2.0	0.28	0.49	502	3.2	0.30	0.80	814	44 or less	34 or less	105
	(7)	Pressure	Metal seal	VQ2500	2.4	0.17	0.57	565	2.0	0.18	0.46	474	38 or less	29 or less	
		centre	Rubber seal	VQ2501	3.2	0.28	0.80	804	2.2	0.31	0.60	563	44 or less	34 or less	
	4-position	Dual 3-port valve	Rubber seal	VQ2B 01	1.8	0.28	0.46	452	1.8	0.28	0.46	452	44 or less	34 or less	

Note 1) The values are given for port size C6: (VQ1000), C8: (VQ2000) without back pressure check valve.

Note 2) As per JIS B 8375-1981 (Supply pressure 0.5 MPa; with indicator light/surge voltage suppressor; clean air

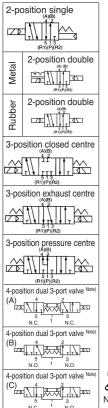
The response time is subject to the pressure and quality of the air.) The values at the time of ON are given for double types.

Note 3) These values have been calculated according to ISO6358 and indicate the flow rate under standard conditions with an inlet pressure of 0.6 MPa (relative pressure)



Base Mounted Plug-in Unit Series VQ1000/2000

JIS symbol





Standard Specifications

	Valve type		Metal seal	Rubber seal		
	Fluid		Air, Inert gas	Air, Inert gas		
	Maximum operating p	ressure	0.7 MPa (High-pressure type: 1.0 MPa)	0.7 MPa		
S	Single 0.1 MPa		0.15 MPa			
Valve specifications	Minimum	Double	0.1 MPa	0.1 MPa		
i ii	operating pressure 3-position 0.1 MPa	0.2 MPa				
sbec		4-position		0.15 MPa		
<u>×</u>	Ambient and fluid temperature -10 to 50C Note 1)	OC Note 1)				
\ A	Lubrication		Not required			
	Manual override		Push type, Locking type (Tool required, Manual) semi-standard			
	Impact/Vibration resis	stance Note 2)	150/30 m/s ²			
	Enclosure		Dust-protected; Dust-tight, V	Water-jet-proof (IP65) Note 4)		
	Coil rated voltage		12,24	4 VDC		
le ons	Allowable voltage flu	ctuation	10% of rat	ed voltage		
Electrical	Coil insulation type		Equivalent	to Class B		
Elec	Power consumption	24 VDC	0.4 W DC (17 mA), 0.9	5 W DC (40 mA) Note 3)		
ď	(Current) 12 VDC		0.4 W DC (34 mA), 0.95 W DC (80 mA) Note 3)			

Note 1) Use dry air to prevent condensation when operating at low temperatures.

Note 2) Impact resistance ····· No malfunction occurred when it is tested in the axial direction and at the right angles to the main valve and armature in both energized and de-energized states every once for each condition. (Values at the initial period)

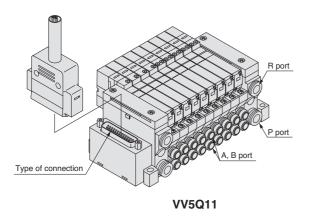
Vibration resistance ··· No malfunction occurred in a one-sweep test between 45 and 2000 Hz. Test was performed at both energized and de-energized states in the axial direction and at the right angles to the main valve and armature. (Values at the initial period)

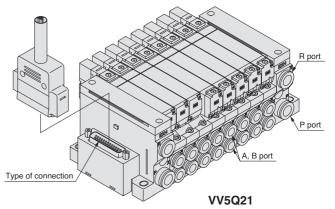
Note 3) Value for high-speed response, high-voltage type (0.95 W) Note 4) Dust-tight, Water-jet-proof (IP65) is available on T/L/S/M kit of the VQ2000.

Manifold Specifications

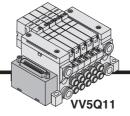
			F	Piping specification	ons	Note 2)	A	5-station	
Series	Base model	Connection type	Piping	Port siz	ze Note 1)	Applicable	Applicable solenoid valve	weight	
			direction	1(P), 3(R)	4(A), 2(B)	stations	Soleriola valve	(g)	
VQ1000	VV5Q11-□□□-Q	F kit–D-sub connector P kit–Flat ribbon cable T kit–Terminal block box L kit–Lead wire S kit–Serial transmission	Side	C8 (ø8) Option: Direct EXH outlet with built-in silencer	C3 (ø3.2) C4(ø4) C6 (ø6) M5 (M5 thread)	(F/P/T kit 2 to 24 stations) (S kit 2 to 16 stations) (L kit 1 to 8 stations)	VQ1□00 VQ1□01	643 (Single) 754 (Double, 3-position)	
VQ2000	VV5Q21-□□□-Q	F kit–D-sub connector P kit–Flat ribbon cable T kit–Terminal block box L kit–Lead wire S kit–Serial transmission M kit–Circular connector	Side	C10 (ø10) Option: Direct EXH outlet with built-in silencer	C4 (ø4) C6 (ø6) C8 (ø8)	F/P kit 2 to 24 stations S kit 2 to 16 stations L kit 1 to 8 stations T kit 2 to 20 stations	VQ2□00 VQ2□01	1076 (Single) 1119 (Double, 3-position)	

Note 1) Inch-size one-touch fittings are also available. Refer to page 57 for details. Note 2) Refer to page 56 for details.











- D-sub connector reduces installation labour for electrical connections
- Using the D-sub connector (25P), (15P as semi-standard) conforming to MIL standard permits the use of connectors put on the market and gives a wide interchangeability.
- Top or side receptacle position can be selected in accordance with the available mounting space.
- Maximum stations are 24.

Manifold Specifications

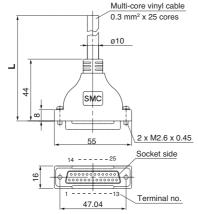
	Р	iping specif	ications		
Series	Piping				
	direction	1(P), 3(R)	4(A), 2(B)	Applicable stations Max. 24 stations Max. 24 stations	
VQ1000	Side	C8	C3, C4, C6, M5	Max. 24 stations	
VQ2000	Side	C10	C4, C6, C8	Max. 24 stations	

D-sub Connector (25 Pins)

Cable Assembly ●

AXT100-DS25-

The D-sub connector cable assembly can be ordered individually or \included in a specific manifold model no. Refer to "How to Order Manifold.",



D-sub connector cable assembly

length (L)	Assembly part no.	Note
1.5 m	AXT100-DS25-015	Cable
3 m	AXT100-DS25-030	0.3 mm ² x
5 m	AXT100-DS25-050	25 cores

Note 1) For other commercial connectors, use a 25 pins type with female connector conforming to MIL-C-24308.

Note 2) Cannot be used for transfer wiring.

Connector manufacturers' example

- Fuiitsu Limited
- Japan Aviation Electronics Industry, Ltd.
- · J.S.T. Mfg. Co., Ltd.
- · Hirose Electric Co., Ltd.

Electrical characteristics

Item	Property
Conductor resistance /km, 20C	65 or less
Voltage limit V, 1 min, AC	1000
Insulation resistance M/km, 20C	5 or more

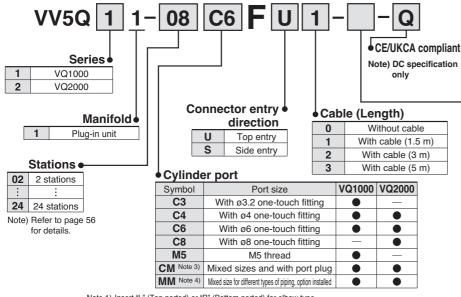
Note) The min. bending radius of the D-sub connector cable assembly is 20 mm.

Wire colour by terminal no. of D-sub connector cable assembly

Terminal no.	Lead wire colour	Dot marking
1	Black	None
2	Brown	None
3	Red	None
4	Orange	None
5	Yellow	None
6	Pink	None
7	Blue	None
8	Purple	White
9	Grey	Black
10	White	Black
11	White	Red
12	Yellow	Red
13	Orange	Red
14	Yellow	Black
15	Pink	Black
16	Blue	White
17	Purple	None
18	Grey	None
19	Orange	Black
20	Red	White
21	Brown	White
22	Pink	Red
23	Grey	Red
24	Black	White
25	White	None

Note 1) Types with 15 pins are also available. Refer to page 55 for details. Note 2) Lengths other than the above are also available. Please contact SMC for details.

How to Order Manifold



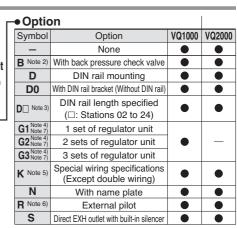
Note 1) Insert "L" (Top ported) or "B" (Bottom ported) for elbow type

Example) B6 (Bottom ported elbow with ø6 one-touch fitting)
Note 2) Indicate "LM" for models with elbow fittings and mixed cylinder port sizes

Note 3) Indicate "Mixed sizes and with port plug" by means of the manifold specification sheet.

Note 4) When selecting the mixed size for different types of piping, dual flow fitting assembly, or double check block (direct mounting), enter "MM" and give instructions in the manifold

Note 5) Inch-size one-touch fittings are available. Refer to "Semi-standard" on page 57 for details.



Note 1) When two or more symbols are specified, indicate them alphabetically. Example) -BRS

Note 2) Models with a suffix "-B" have check valves for prevention of back pressure at all manifold stations. When a back pressure check valve is desired, and is to be installed only in certain manifold stations, specify the mounting position by means of

the manifold specification sheet.

Note 3) The number of stations that may be displayed is longer than the manifold number of stations

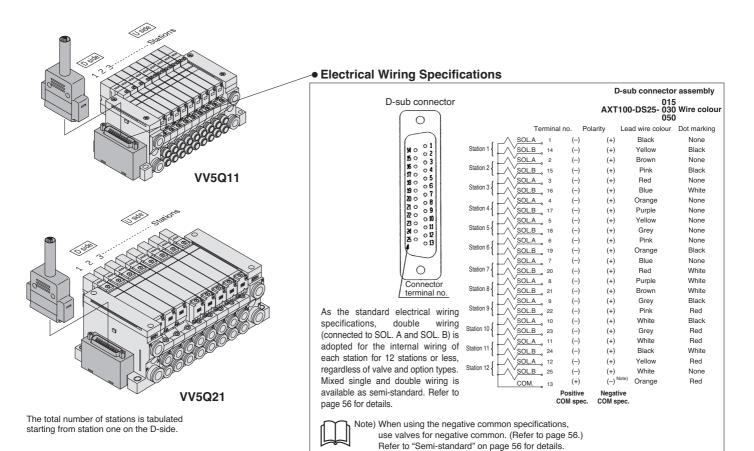
Note 4) Specify the mounting position by means of the manifold specification sheet.

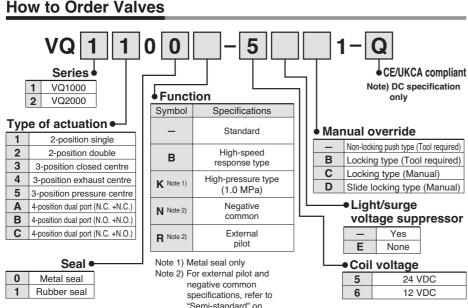
Note 5) Specify the wiring specifications by means of the manifold specification sheet.

Note 6) Indicate "R" for the valve with external pilot.

Note 7) G1, G2, or G3 cannot be combined with N







pages 56 to 57. Note 3) When two or more symbols are specified, indicate them alphabetically

Combination of [B] and [K] is not possible

How to Order Manifold Assembly

Specify the part numbers for valves and options together beneath the manifold base part number.

<Example>

D-sub connector kit with cable (3 m)

VV5Q11-09C6FU2-Q ·· 1 set-Manifold base part no.

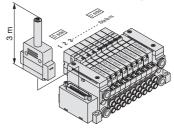
*VQ1100-51-Q · ······2 sets-Valve part no. (Stations 1 to 2) *VQ1200-51-Q ·······4 sets-Valve part no. (Stations 3 to 6)

*VQ1300-51-Q ·······2 sets-Valve part no. (Stations 7 to 8) *VVQ1000-10A-1-Q ···1 set-Blanking plate part no. (Station 9)

Prefix the asterisk to the part nos. of the solenoid valve, etc.

Write sequentially from the 1st station on the D-side. When part nos.

collectively are complicated, specify them by means of the manifold specification sheet.

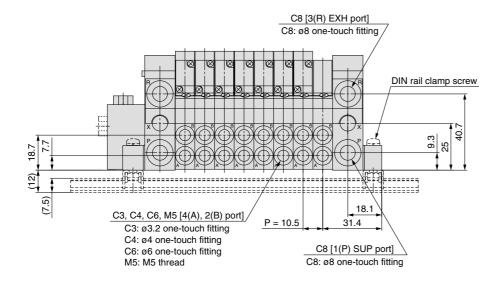


△Caution

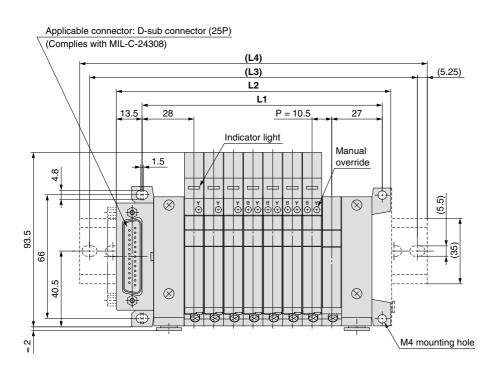
Use the standard specification when continuously energizing for long periods of time.

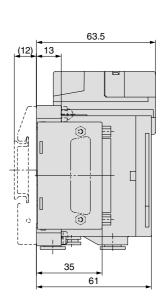


The dashed lines indicate the DIN rail mounting [-D] and the side entry connection [-FS].



D side Stations - 1 - 2 - 3 - 4 - 5 - 6 - 7 - 8 --- n U side





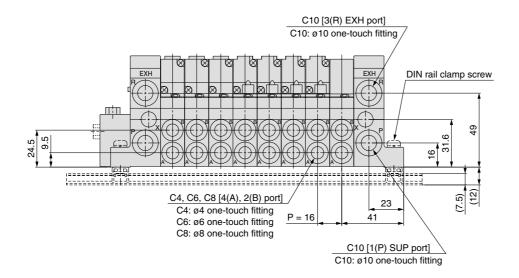
Dimen	sions											Formu	ıla L1 =	= 10.5n	+ 44.5	, L2 =	10.5n +	62.5	n: Sta	ition (N	laximuı	m 24 st	tations)
	ີ 2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24
L1	65.5	76	86.5	97	107.5	118	128.5	139	149.5	160	170.5	181	191.5	202	212.5	223	233.5	244	254.5	265	275.5	286	296.5
L2	83.5	94	104.5	115	125.5	136	146.5	157	167.5	178	188.5	199	209.5	220	230.5	241	251.5	262	272.5	283	293.5	304	314.5
(L3)	112.5	125	125	137.5	150	162.5	175	187.5	187.5	200	212.5	225	237.5	250	250	262.5	275	287.5	300	312.5	325	325	337.5
(L4)	123	135.5	135.5	148	160.5	173	185.5	198	198	210.5	223	235.5	248	260.5	260.5	273	285.5	298	310.5	323	335.5	335.5	348

With ejector unit: Formula L1 = 10.5n + 28.7 + (Number of ejector units x 26.7) L2 = 10.5n + 46.3 + (Number of ejector units x 26.7)

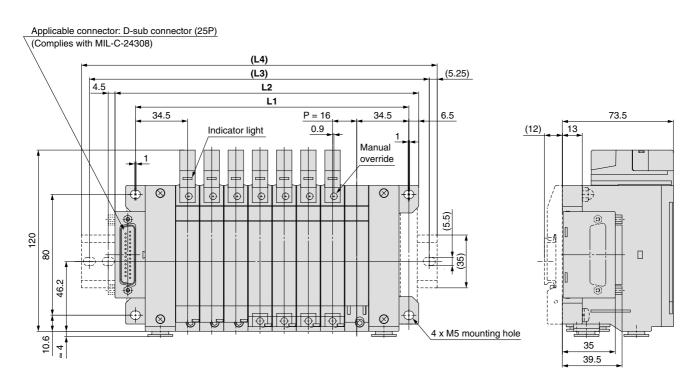
L4 is L2 plus about 30.



The dashed lines indicate the DIN rail mounting [-D] and the side entry connection [-FS].

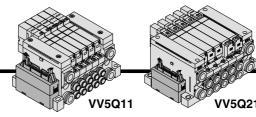


D side Stations -- 1 --- 2 --- 3 --- 4 --- 5 --- 6 --- 7 --- 8 ---- n



Di	imens	sions												Form	ula L1	= 16n +	+ 53, L	2 = 16n	+ 73	n: Sta	tion (M	laximur	n 24 st	tations)
L	/=	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24
	L1	85	101	117	133	149	165	181	197	213	229	245	261	277	293	309	325	341	357	373	389	405	421	437
	L2	105	121	137	153	169	185	201	217	233	249	265	281	297	313	329	345	361	377	393	409	425	441	457
	(L3)	137.5	150	162.5	187.5	200	212.5	225	250	262.5	275	300	312.5	325	337.5	350	375	387.5	400	412.5	437.5	450	462.5	487.5
	(L4)	148	160.5	173	198	210.5	223	235.5	260.5	273	285.5	310.5	323	335.5	348	360.5	385.5	398	410.5	423	448	460.5	473	498

Series **VQ1000/2000** kit (Flat ribbon cable)



- MIL flat ribbon cable connector reduces installation labour for electrical connection.
- Using the connector for flat ribbon cable (26P) conforming to MIL standard permits the use of connectors put on the market and gives a wide interchangeability.
- Top or side receptacle position can be selected in accordance with the available mounting space.
- Maximum stations are 24.

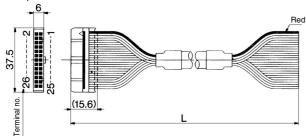
Manifold Specifications

	Р	iping specif	ications	
Series	Piping	Applicable stations		
	direction	1(P), 3(R)	4(A), 2(B)	Stations
VQ1000	Side	C8	C3, C4, C6, M5	Max. 24 stations
VQ2000	Side	C10	C4, C6, C8	Max. 24 stations

Flat Ribbon Cable (26 Pins)

AXT100-FC26-to

Flat ribbon cable connector assembly can be ordered individually or included in a specific manifold model no. Refer to "How to Order Manifold."/



Flat Ribbon Cable Connector Assembly

Cable length (L)	Assembly part no.	Note
1.5 m	AXT100-FC26-1	0.11.00
3 m	AXT100-FC26-2	Cable 26 cores x 28AWG
5 m	AXT100-FC26-3	X ZOAWA

Note 1) For other commercial connectors, use a 26 pins type with strain relief conforming to MIL-C-83503. Note 2) Cannot be used for transfer wiring.

Connector manufacturers' example

- Hirose Electric Co., Ltd. Fujitsu Limited Sumitomo 3M Limited
- J.S.T. Mfg. Co., Ltd.

♦CE compliant

only

0

1

2

3

Note) DC specification

Cable (Length)

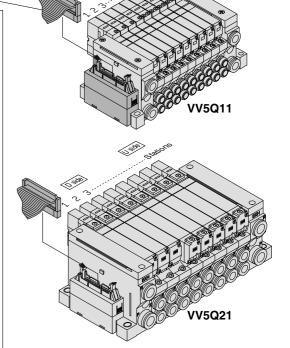
Without cable

With cable (5 m)

Cable Assembly

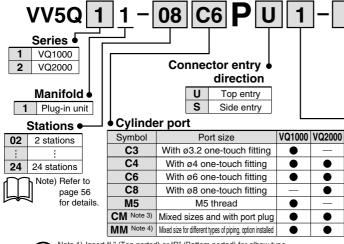
 Japan Aviation Electronics Oki Electric Cable Co., Ltd. Industry, Ltd.

Note 1) Other than the above model, 10P, 16P, 20P are also available. Refer to page 55 for details. Note 2) Lengths other than the above are also available. Please contact SMC for details.



The total number of stations is tabulated starting from one on the D-side.

How to Order Manifold



Note 1) Insert "L" (Top ported) or "B" (Bottom ported) for elbow type

Example) B6 (Bottom ported elbow with ø6 one-touch fitting)
Note 2) Indicate "LM" for models with elbow fittings and mixed cylinder port sizes. Note 3) Indicate "Mixed sizes and with port plug" by means of the manifold specifica-

tion sheet. Note 4) When selecting the mixed size for different types of piping, dual flow fitting assembly, or double check block (direct mounting), enter "MM" and give

instructions in the manifold specification sheet.

Note 5) Inch-size one-touch fittings are available. Refer to "Semi-standard" on page 57 for details.

VQ1000 VQ2000 Symbol Option None • With back pressure check valve D DIN rail mounting • D₀ With DIN rail bracket (Without DIN rail) lacktriangleDIN rail length specified **D**□ Note 3) • (□: Stations 02 to 24) G1 Note 4) 1 set of regulator unit **G2** Note 4) 2 sets of regulator unit **G3** Note 4) 3 sets of regulator unit With cable (1.5 m) Special wiring specifications K Note 5) With cable (3 m) (Except double wiring)

With name plate

External pilot

Direct EXH outlet with built-in silencer

Note 1) When two or more symbols are specified, indicate them alphabetically Example) -BRS

Note 2) Models with a suffix "-B" have check valves for prevention of back pressure at all manifold stations. When a back pressure check valve is desired, and is to be installed only in certain manifold stations, specify the mounting

position by means of the manifold specification sheet.

Note 3) The number of stations that may be displayed is longer than the manifold number of stations.

Specify the mounting position by means of the manifold specification sheet. Note 5) Specify the wiring specifications by means of the manifold specification

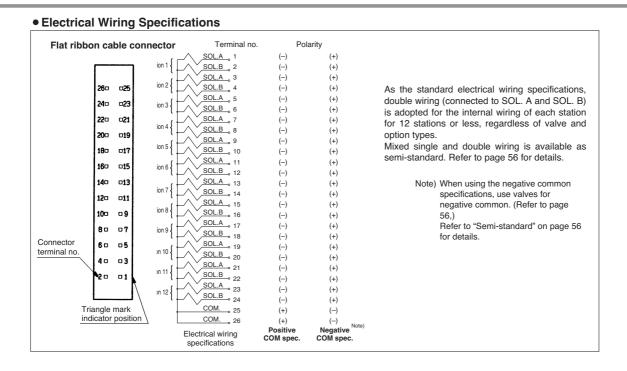
Note 6) Indicate "R" for the valve with external pilot.

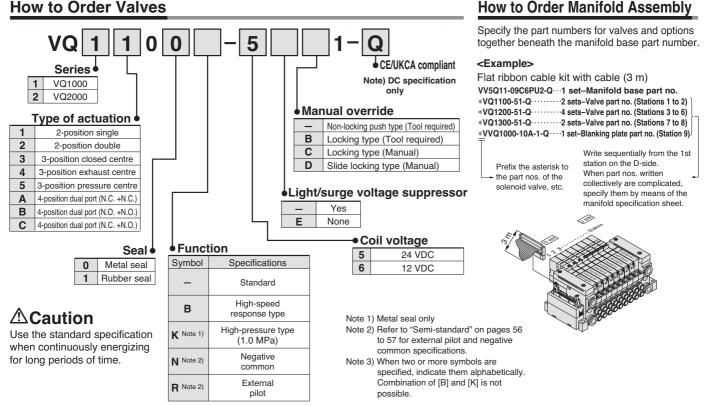
R Note 6)

S

Option



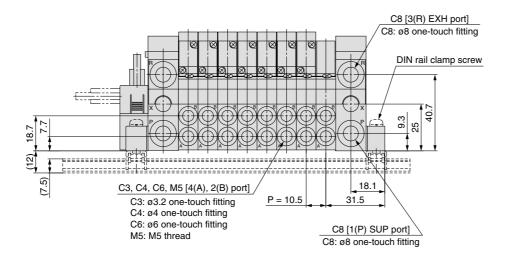




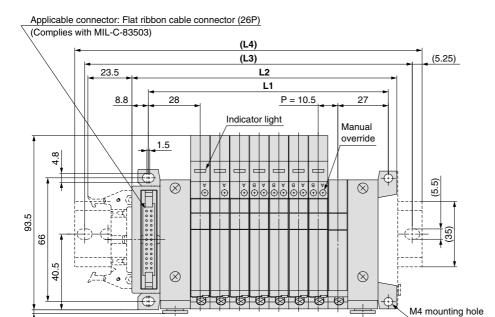
Series VQ1000/2000 kit (Flat ribbon cable)

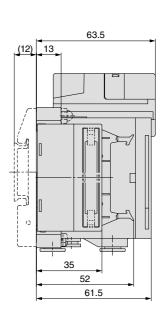
VV5Q11

The dashed lines indicate the DIN rail mounting [-D] and the side entry connection [-PS].



D side U side Stations -- 1 -- 2 -- 3 -- 4 -- 5 -- 6 -- 7 -- 8 ---- n





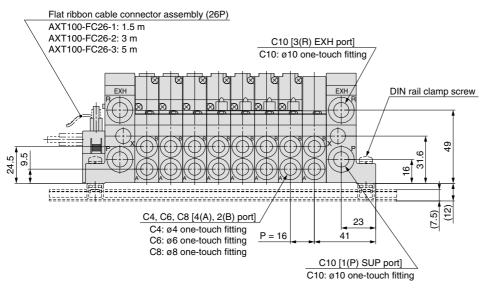
Dimens	ions											Formu	ıla L1 =	= 10.5n	+ 44.5	, L2 =	10.5n +	- 57.5	n: Sta	tion (M	laximuı	n 24 st	ations)
L	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24
L1	65.5	76	86.5	97	107.5	118	128.5	139	149.5	160	170.5	181	191.5	202	212.5	223	233.5	244	254.5	265	275.5	286	296.5
L2	78.5	89	99.5	110	120.5	131	141.5	152	162.5	173	183.5	194	204.5	215	225.5	236	246.5	257	267.5	278	288.5	299	309.5
(L3)	112.5	125	125	137.5	150	162.5	175	187.5	187.5	200	212.5	225	225	237.5	250	262.5	275	287.5	287.5	300	312.5	325	337.5
(L4)	123	135.5	135.5	148	160.5	173	185.5	198	198	210.5	223	235.5	235.5	248	260.5	273	285.5	298	298	310.5	323	335.5	348

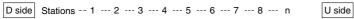
With ejector unit: Formula L1 = 10.5n + 28.7 + (Number of ejector units x 26.7) L2 = 10.5n + 41.3 + (Number of ejector units x 26.7)

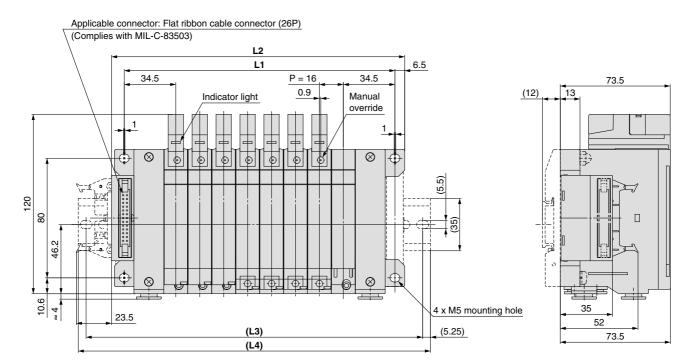
L4 is L2 plus about 30.



The dashed lines indicate the DIN rail mounting [-D] and the side entry connection [-PS].







Dimens	sions												Form	ula L1 :	= 16n +	+ 53, L2	2 = 16n	+ 68	n: Sta	ition (M	laximur	n 24 st	ations)
L	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24
L1	85	101	117	133	149	165	181	197	213	229	245	261	277	293	309	325	341	357	373	389	405	421	437
L2	100	116	132	148	164	180	196	212	228	244	260	276	292	308	324	340	356	372	388	404	420	436	452
(L3)	125	150	162.5	175	187.5	212.5	225	237.5	262.5	275	287.5	300	312.5	337.5	350	362.5	387.5	400	412.5	425	450	462.5	475
(L4)	135.5	160.5	173	185.5	198	223	235.5	248	273	285.5	298	310.5	323	348	360.5	373	398	410.5	423	435.5	460.5	473	485.5

Series VQ1000/2000 kit (Terminal block box)

IP65 compliant

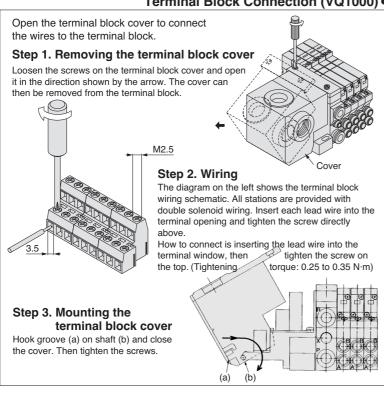
- This kit has a small terminal block inside a junction box. The electrical entry port {VQ1000: G 1/2, VQ2000: G 3/4} permits connection of conduit fittings.
- Maximum stations: 24 (VQ1000), 20 (VQ2000)
- Enclosure: Dust-tight, Water-jet-proof (IP65) compatible (Series VQ2000)

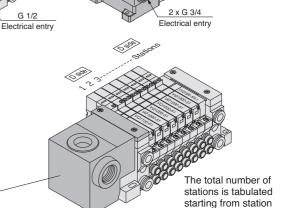
Manifold Specifications

	Р	iping specific	cations	Amuliaalala
Series	Piping	Po	rt size	Applicable stations
	direction	1(P), 3(R)	4(A), 2(B)	Stations
VQ1000	Side	C8	C3,C4,C6,M5	Max. 24 stations
VQ2000	Side	C10	C4,C6,C8	Max. 20 stations

Terminal Block Connection (VQ1000) ●

VV5Q11

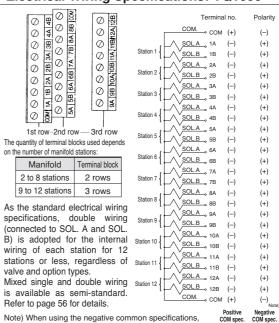




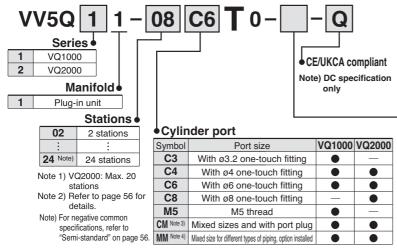
VV5Q21

one on the D-side.

Electrical Wiring Specifications: VQ1000



How to Order Manifold



Note 1) Insert "L" (Top ported) or "B" (Bottom ported) for elbow type. Example) B6 (Bottom ported elbow with ø6 one-touch fitting)

Note 2) Indicate "LM" for models with elbow fittings and mixed cylinder port sizes

Note 3) Indicate "Mixed sizes and with port plug" by means of the manifold specification sheet.

Note 4) When selecting the mixed size for different types of piping, dual flow fitting assembly, or double check block (direct mounting), enter "MM" and give instructions in the manifold

Note 5) Inch-size one-touch fittings are available. Refer to "Semi-standard" on page 57 for details.



Option	on		
Symbol	Option	VQ1000	VQ2000
_	None	•	
B Note 2)	With back pressure check valve	•	•
D	DIN rail mounting	•	•
D0	With DIN rail bracket (Without DIN rail)	•	•
D☐ Note 6)	DIN rail length specified (□: Stations 02 to 24)	•	•
G1 Note 4) Note 7)	1 set of regulator unit		
G2 Note 4) Note 7)	2 sets of regulator unit		_
G3 Note 4) Note 7)	3 sets of regulator unit		
K Note 5)	Special wiring spec. (Except double wiring)	•	•
N	With name plate	•	•
R Note 6)	External pilot	•	•
S	Direct EXH outlet with built-in silencer	•	•
W Note 8)	Enclosure: Dust-tight, Water-jet-proof (IP65)	_	

use valves for negative common

Refer to "Semi-standard" on page 56 for details.

Note 1) When two or more symbols are specified, indicate them alphabetically. Example) -BRS Note 2) Models with a suffix "-B" have check valves for prevention of back pressure at all manifold stations. When a back pressure check valve is desired, and is to be installed only in certain manifold stations, specify the mounting position by means of the manifold specification sheet.

Note 3) The number of stations that may be displayed is longer than the manifold number of stations

Note 4) Specify the mounting position by means of the manifold specification sheet. Note 5) Specify the wiring specifications by means of the manifold specification sheet.

Note 6) Indicate "R" for the valve with external pilot.

Note 7) G1, G2, or G3 cannot be combined with N. Note 8) When used in combination with the direct EXH outlet with built-in silencer type, keep the exhaust port from coming into direct contact with water or other liquids.



Open the terminal block cover to connect the wires to the terminal block.

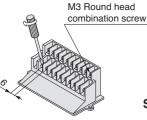
Step 1. Removing the terminal block cover

Loosen mounting screws (4 pcs.) on the terminal block cover and remove the cover.

Step 2. Wiring

Loosen screws on the terminal block, connect wiring and complete it by tightening screws.(Tightening torque: 0.5 to 0.7 N·m)

The diagram on the right shows the terminal block wiring. All stations are provided with double wiring regardless of the valves which are mounted.



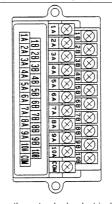
Applicable crimped terminal: 1.25-3S, 1.25Y-3, 1.25Y-3N, 1.25Y-3.5

Step 3. Mounting the terminal block cover

Cover

Securely tighten the screws after confirming that the gasket is installed correctly. (Tightening torque: 0.7 to 1.2 N·m)

Special Wiring Specifications: VQ2000

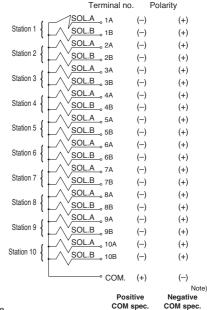


As the standard electrical wiring specifications, double wiring (connected to SOL. A and SOL. B) is adopted for the internal wiring of each station for 10 stations or less, regardless of valve and option types.

Mixed single and double wiring is available as semi-standard.

Note) When using the negative common specifications, use valves for negative common.

Refer to "Semi-standard" on page 56 for details



How to Order Valves

♦ CE/UKCA compliant Series Note) DC specification VQ1000 only 2 VQ2000 Type of actuation ● **Enclosure** 2-position single **Dust-protected** 2 2-position double Dust-tight, Water-jet-proof 3 3-position closed centre W Note) (IP65) 4 3-position exhaust centre Note) VQ2000 only 5 3-position pressure centre Α 4-position dual port (N.C. +N.C.) 4-position dual port (N.O. +N.O.) В Manual override 4-position dual port (N.C. +N.O.)

Non-locking push type (Tool required) В Locking type (Tool required) С Locking type (Manual) D Slide locking type (Manual)

Light/surge voltage suppressor

5

6

Coil voltage

_	Yes
E	None

Function

Seal

Metal seal

Rubber seal

Symbol	Specifications
1	Standard
В	High-speed response type
K Note 1)	High-pressure type (1.0 MPa)
Note 2)	Negative common
R Note 2)	External pilot

Note 1) Metal seal only

24 VDC

12 VDC

Note 2) Refer to "Semi-standard" on pages 56 to 57 for external pilot and negative common specifications.

Note 3) When two or more symbols are specified, indicate them alphabetically. Combination of [B] and [K] is not possible.

SMC

How to Order Manifold Assembly

Specify the part numbers for valves and options together beneath the manifold base part number.

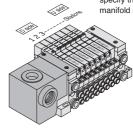
<Example>

Terminal block box kit

VV5Q11-08C6T0-Q···1 set-Manifold base part no. *VQ1100-51-Q······2 sets-Valve part no. (Stations 1 to 2) *VQ1200-51-Q······4 sets-Valve part no. (Stations 3 to 6) *VQ1300-51-Q······1 set-Valve part no. (Station 7) *VVQ1000-10A-1····· 1 set-Blanking plate part no. (Station 8)

Prefix the asterisk to the part nos, of the solenoid valve, etc.

Write sequentially from the 1st station on the D-side. When part nos. written collectively are complicated. specify them by means of the manifold specification sheet.

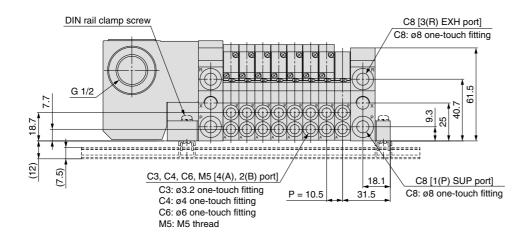


△Caution

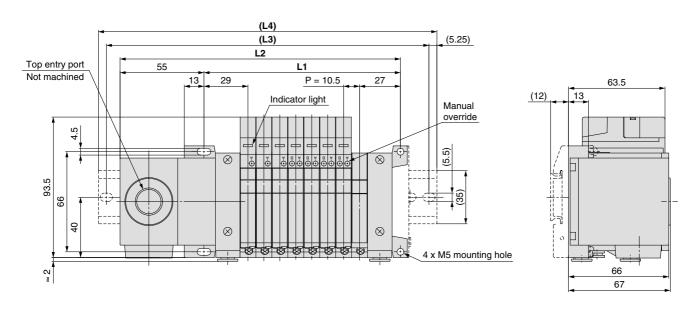
Use the standard specification when continuously energizing for long periods of time.



The dashed lines and dimensions in parentheses indicate DIN rail mounting [-D].



D side Stations - 1 - 2 - 3 - 4 - 5 - 6 - 7 - 8 - n



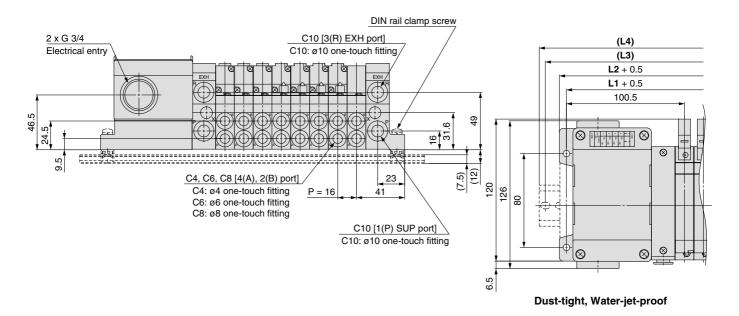
Dimens	sions											Form	ula L1 :	= 10.5r	ı + 45.5	5, L2 =	10.5n	+ 105	n: Sta	tion (M	laximur	m 24 st	ations)
L	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24
L1	66.5	77	87.5	98	108.5	119	129.5	140	150.5	161	171.5	182	192.5	203	213.5	224	234.5	245	255.5	266	276.5	287	297.5
L2	126	136.5	147	157.5	168	178.5	189	199.5	210	220.5	231	241.5	252	262.5	273	283.5	294	304.5	315	325.5	336	346.5	357
(L3)	150	162.5	175	187.5	187.5	200	212.5	225	237.5	250	262.5	262.5	275	287.5	300	312.5	325	325	337.5	350	362.5	375	387.5
(L4)	160.5	173	185.5	198	198	210.5	223	235.5	248	260.5	273	273	285.5	298	310.5	323	335.5	335.5	348	360.5	373	385.5	398

With ejector unit: Formula L1 = 10.5n + 29.7 + (Number of ejector units x 26.7)L2 = 10.5n + 88.8 + (Number of ejector units x 26.7)

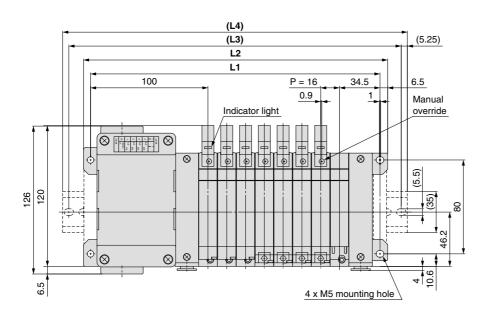
L4 is L2 plus about 30.

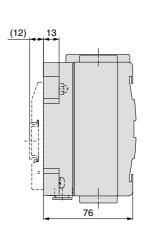


The dashed lines indicate DIN rail mounting [-D] (with DIN rail mounting bracket).



D side Stations -- 1 -- 2 -- 3 -- 4 -- 5 -- 6 -- 7 -- 8 -- n U side





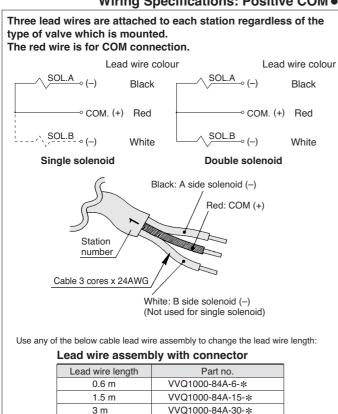
Dimens	sions									For	nula L1	= 16n +	118.5, L	2 = 16n	+ 131	n: Statio	n (Maxir	num 20	stations)
L	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20
L1	150.5	166.5	182.5	198.5	214.5	230.5	246.5	262.5	278.5	294.5	310.5	326.5	342.5	358.5	374.5	390.5	406.5	422.5	438.5
L2	163	179	195	211	227	243	259	275	291	307	323	339	355	371	387	403	419	435	451
(L3)	187.5	200	225	237.5	250	262.5	287.5	300	312.5	337.5	350	362.5	375	400	412.5	425	450	462.5	475
(L4)	198	210.5	235.5	248	260.5	273	298	310.5	323	348	360.5	373	385.5	410.5	423	435.5	460.5	473	485.5

Series VQ1000/2000 kit (Lead wire)

IP65 compliant

- Direct electrical entry. Models with one or more stations are available.
- (SUP) and (EXH) ports are provided on one side for further space savings.
- Maximum stations are 8.
- Enclosure: Dust-tight, Water-jet-proof (IP65) compatible (Series VQ2000)

Wiring Specifications: Positive COM ●

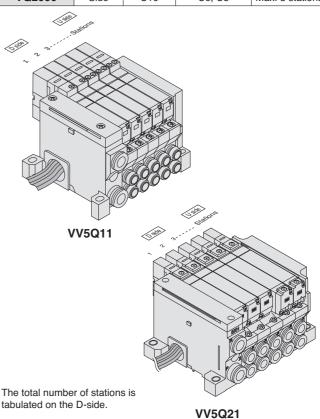


Manifold Specifications

VV5Q11

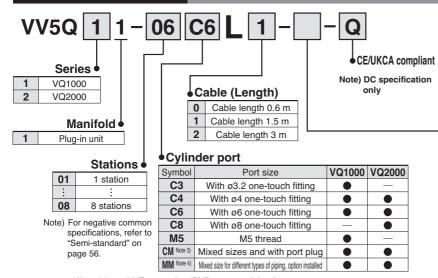
	Р			
Series	Piping	Р	ort size	Applicable stations
	direction	1(P), 3(R)	4(A), 2(B)	otationio -
VQ1000	Side	C8	C3, C4, C6, M5	Max. 8 stations
VQ2000	Side	C10	C6, C8	Max. 8 stations

VV5Q21



How to Order Manifold

* Station number 1 to 8



Note 1) Insert "L" (Top ported) or "B" (Bottom ported) for elbow type.
Example) B6 (Bottom ported elbow with o6 one-touch fitting)
Note 2) Indicate "LM" for models with elbow fittings and mixed cylinder port sizes.
Note 3) Indicate "Mixed sizes and with port plug" by means of the manifold specification sheet.

Note 4) When selecting the mixed size for different types of piping, dual flow fitting assembly, or double check block (direct mounting), enter "MM" and give instructions in the manifold specification sheet

Note 5) Inch-size one-touch fittings are available. Refer to "Semi-standard" on page 57 for details



Symbol	Option	VQ1000	VQ2000
_	None		
B Note 2)	With back pressure check valve		
D	DIN rail mounting		
D0	With DIN rail bracket (Without DIN rail)		
D ☐ Note 3)	DIN rail length specified (□: Stations 02 to 24)		
G1 Note 4) Note 6)	G1 Note 4) 1 set of regulator unit		_
G2 Note 4) Note 6)	2 sets of regulator unit		
G3 Note 4) Note 6)	3 sets of regulator unit		_
N	With name plate		
R Note 5)	External pilot		
S	Direct EXH outlet with built-in silencer	•	•
W Note 7)	Enclosure: Dust-tight, Water-jet-proof (IP65)	_	•

Note 1) When two or more symbols are specified, indicate them alphabetically. Example) -BRS

Note 2) Models with a suffix "-B" have check valves for prevention of back pressure at all manifold stations. When a back pressure check valve is desired, and is to be installed only in certain manifold stations, specify the mounting position by means of the manifold specification sheet.

Note 3) The number of stations that may be displayed is longer than the manifold

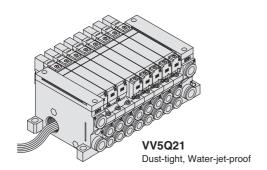
number of stations.

Note 4) Specify the mounting position by means of the manifold specification sheet.

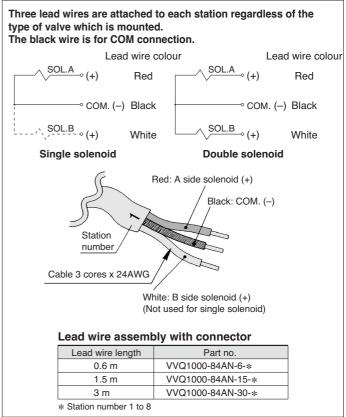
Note 5) Indicate "R" for the valve with external pilot. Note 6) G1, G2, or G3 cannot be combined with N.

Note 7) When used in combination with the direct EXH outlet with built-in silencer type, keep the exhaust port from coming into direct contact with water or oth-



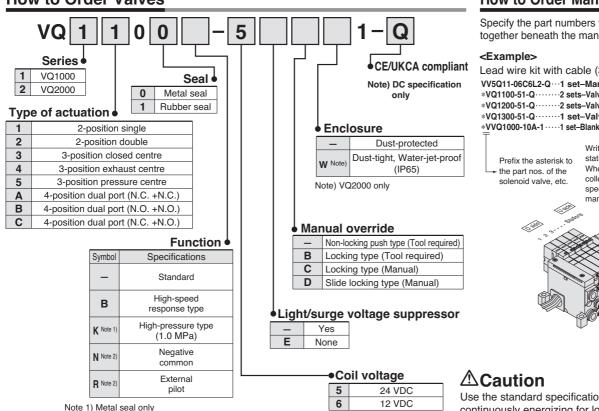


• Wiring Specifications: Negative COM (Semi-standard)



Note) When using the negative common specifications, use valves for negative common. For negative common specifications, refer to "Semi-standard" on





Note 2) For external pilot and negative common specifications, refer to "Semi-standard" on pages 56 to 57.

Note 3) When two or more symbols are specified, indicate them alphabetically. Combination of [B] and [K] is not possible.

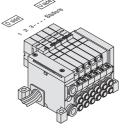
How to Order Manifold Assembly

Specify the part numbers for valves and options together beneath the manifold base part number.

Lead wire kit with cable (3 m)

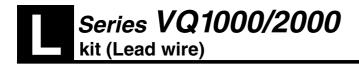
VV5Q11-06C6L2-Q···1 set-Manifold base part no. *VQ1100-51-Q······2 sets-Valve part no. (Stations 1 to 2) *VQ1200-51-Q······2 sets-Valve part no. (Stations 3 to 4) *VQ1300-51-Q······1 set-Valve part no. (Station 5) *VVQ1000-10A-1 ····· 1 set-Blanking plate part no. (Station 6) Write sequentially from the 1st station on the D-side.

When part nos. written collectively are complicated, specify them by means of the manifold specification sheet.

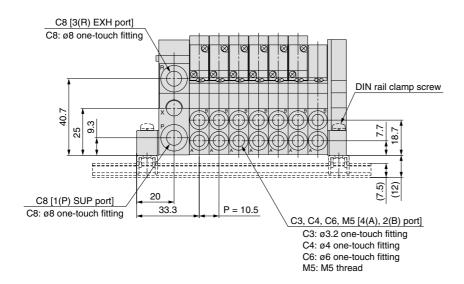


Use the standard specification when continuously energizing for long periods of time.

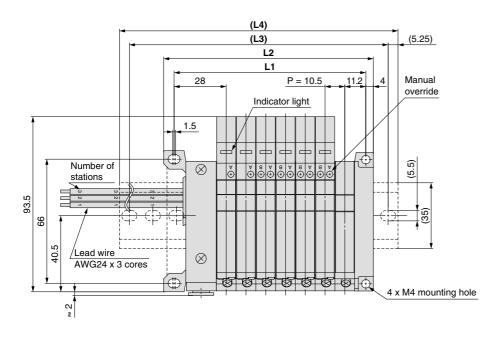


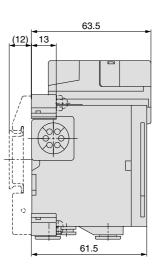


The dashed lines indicate DIN rail mounting [-D] (with DIN rail mounting bracket).



D side Stations -- 1 -- 2 -- 3 -- 4 -- 5 -- 6 -- 7 -- n U side





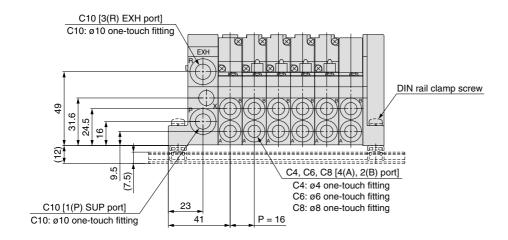
Dimensions

Formula L1 = 10.5n + 28.5, L2 = 10.5n + 38 n: Station (Maximum 8 stations)

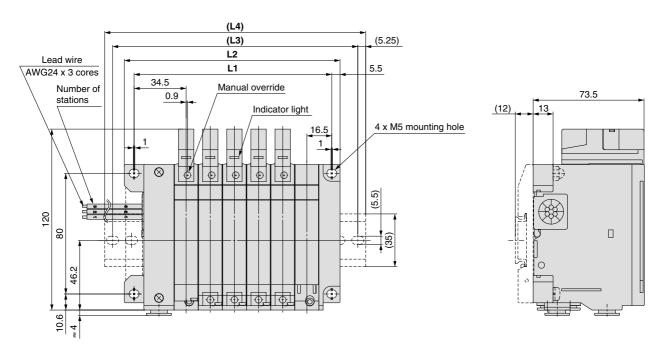
The state (maximum e state)								
L	1	2	3	4	5	6	7	8
L1	39	49.5	60	70.5	81	91.5	102	112.5
L2	48.5	59	69.5	80	90.5	101	111.5	122
(L3)	75	87.5	87.5	100	112.5	125	137.5	150
(L4)	85.5	98	98	110.5	123	135.5	148	160.5

With ejector unit: Formula L1 = $10.5n + 28.5 + (Number of ejector units \times 26.7)$ L2 = $10.5n + 38 + (Number of ejector units \times 26.7)$ L4 is L2 plus about 30.

The dashed lines indicate DIN rail mounting [-D] (with DIN rail mounting bracket).



D side Stations --- 1 --- 2 --- 3 --- 4 --- 5 --- 6 --- n U side



Dust-tight, Water-jet-proof

Dimens	Dimensions Formula L1 = 16n + 35, L2 = 16n + 47 n: Station (Maximum 8 stations)							
L	1	2	3	4	5	6	7	8
L1	51	67	83	99	115	131	147	163
L2	63	79	95	111	127	143	159	175
(L3)	87.5	100	125	137.5	150	162.5	184.5	200
(L4)	98	110.5	135.5	148	160.5	173	198	210.5

kit (Serial transmission) Base mounted plug-in manifold: For EX510 Gateway-type serial transmission system

The EX510 series is to be discontinued. When designing new equipment and facilities, consider using another series (EX260/EX600) instead.

How to Order Manifold

VV5Q 1 1 - SB 08 - - Q

Manifold series • 1 VQ1000

2 VQ2000
SI unit specifications

NPN output (+COM.)N PNP output (-COM.)

SI unit part no.								
Symbol	SI unit specifications	SI unit part no.						
_	NPN output (+COM.)	EX510-S002A						
N	PNP output (-COM.)	EX510-S102A						

Valve stations

Symbol	Stations
01	1 station
÷	:
08	8 stations

Note) Max. 16 stations. (Special wiring specifications)

Cylinder port •

S	ymbol	Port size	VQ1000	VQ2000
	C3	With ø3.2 one-touch fitting	0	_
	C4	With ø4 one-touch fitting	0	0
	C6	With ø6 one-touch fitting	0	0
	C8	With ø8 one-touch fitting	_	0
	M5	M5 thread	0	_
	CM Note 1)	With mixed sizes and with port plug	0	0
-	L3	Top ported elbow with ø3.2 one-touch fitting	0	_
Metric size	L4	Top ported elbow with ø4 one-touch fitting	0	0
iric	L6	Top ported elbow with ø6 one-touch fitting	0	0
Met	L8	Top ported elbow with ø8 one-touch fitting	_	0
	L5	Top ported elbow M5 thread	0	_
	В3	Bottom ported elbow with ø3.2 one-touch fitting	0	
	B4	Bottom ported elbow with ø4 one-touch fitting	0	0
	B6	Bottom ported elbow with ø6 one-touch fitting	0	0
	B8	Bottom ported elbow with ø8 one-touch fitting	_	0
	B5	Bottom ported elbow M5 thread	0	_
	LM Note 1)	Elbow port, mixed sizes	0	0
	N1	ø1/8" with one-touch fitting	0	_
	N3	ø5/32" with one-touch fitting	0	0
	N7	ø1/4" with one-touch fitting	0	0
	N9	ø5/16" with one-touch fitting	_	0
	M5T	UNF10-32 thread	0	_
	NM Note 1)	With mixed sizes and with port plug	0	0
	LN1	Top ported elbow with ø1/8" one-touch fitting	0	_
ize	LN3	Top ported elbow with ø5/32" one-touch fitting	0	0
Inch size	LN7	Top ported elbow with ø1/4" one-touch fitting	0	0
ĭ	LN9	Top ported elbow with ø5/16" one-touch fitting		0
	L5T	Top ported elbow UNF10-32 thread	0	
	BN1	Bottom ported elbow with ø1/8" one-touch fitting	0	_
	BN3	Bottom ported elbow with ø5/32" one-touch fitting	0	0
	BN7	Bottom ported elbow with ø1/4" one-touch fitting	0	0
	BN9	Bottom ported elbow with ø5/16" one-touch fitting		0
	B5T	Bottom ported elbow UNF10-32 thread	0	
	LNM Note 1)	Elbow port, mixed sizes	0	0
NAN	Note 2)	Mixed size for different types of piping, option installed		

Note 1) Indicate "Mixed sizes and with port plug" in the manifold specification sheet.

Note 2) When selecting the mixed size for different types of piping, dual flow fitting assembly, or double check block (direct mounting), enter "MM" and give instructions in the manifold specification sheet.

Refer to Best Pneumatics No. 1 for details on EX510 gateway-type serial transmission system.

Option

- 1					
Symbol	Option				
_	None				
B Note 2)	With back pressure check valve				
D Note 8) DIN rail mounting					
D ☐ Note 7)	DIN rail length specified (□: Stations 02 to 16)				
G1 Note 3) Note 6)	1 set of regulator unit				
G2 Note 3) Note 6)	2 sets of regulator unit				
G3 Note 3) Note 6)	3 sets of regulator unit				
K Note 4)	Special wiring spec. (Except double wiring)				
N	With name plate				
R Note 5)	with external pilot				
S	Direct EXH outlet with built-in silencer				

Note 1) When two or more symbols are specified, indicate them alphabetically. Example) -BRS

Note 2) Models with a suffix "-B" have check valves for prevention of back pressure at all manifold stations. When a back pressure check valve is desired, and is to be installed only in certain manifold stations, specify the mounting position by means of the manifold specification sheet.

Note 3) Specify the mounting position by means of the manifold specification sheet.

Note 4) Specify the wiring specifications by means of the manifold specification sheet.

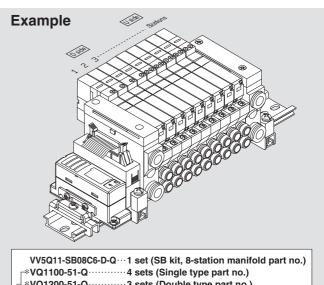
Note 5) Indicate "R" for the valve with external pilot.

Note 6) VQ1000 only

Note 7) The number of stations that may be displayed is longer than the manifold number of stations.

Note 8) Need to be chosen with "D" or "D□".

How to Order Manifold Assembly



*VQ1200-51-Q··········3 sets (Double type part no.)

*VQ1300-51-Q·········1 set (3 position type part no.)

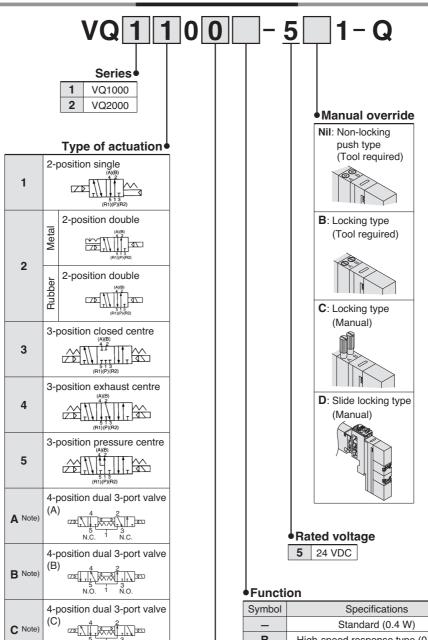
→ The asterisk denotes the symbol for assembly. Prefix it to the part nos. of the solenoid valve, etc.

► Enter in order starting from the first station on the D-side.

Add the valve and option part numbers under the manifold base part number. In the case of complex arrangement, specify them by means of the manifold specification sheet.



How to Order Valves



N.C. 1 N.O.

Note) Rubber seal only

Symbol	Specifications				
_	Standard (0.4 W)				
В	B High-speed response type (0.95 W)				
K Note 1)	High-pressure type (1.0 MPa) [0.95 W]				
Note 2)	Negative common				
R Note 2)	2) External pilot				

Note 1) Metal seal only

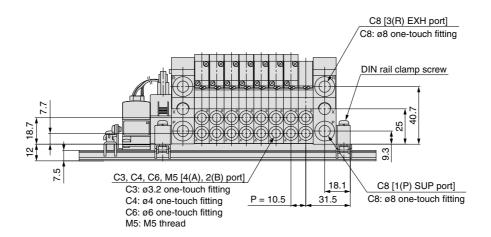
Note 2) For external pilot and negative common specifications, refer to "Semi-standard" on pages 56 to 57.

Note 3) When two or more symbols are specified, indicate them alphabetically. Combination of [B] and [K] is not possible.

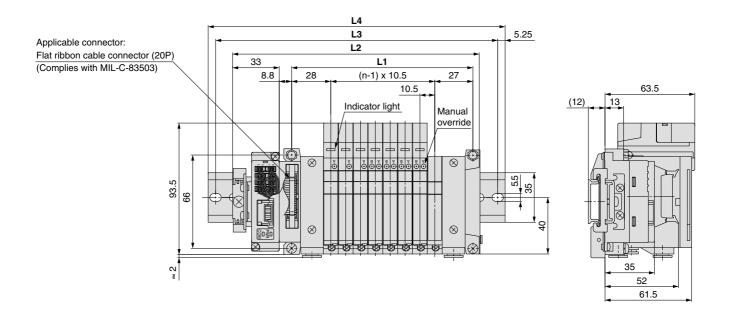
Seal

0	Metal seal
1	Rubber seal



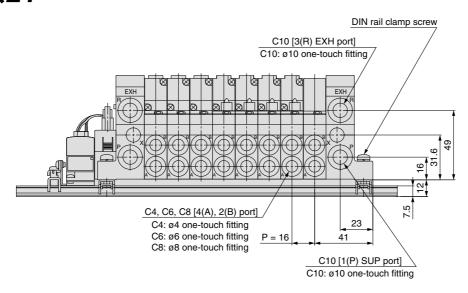


D side Stations -- 1 -- 2 -- 3 -- 4 -- 5 -- 6 -- 7 -- 8 --- n U side



Dimensions Formula L1 = $10.5n + 44.5$, L2 = $10.5n + 91$ n: Station (Maximu													aximum 16	stations)		
L	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16
L1	55	65.5	76	86.5	97	107.5	118	128.5	139	149.5	160	170.5	181	191.5	202	212.5
L2	101.5	112	122.5	133	143.5	154	164.5	175	185.5	196	206.5	217	227.5	238	248.5	259
L3	125	137.5	150	162.5	175	175	187.5	200	212.5	225	237.5	237.5	250	262.5	275	287.5
L4	135.5	148	160.5	173	185.5	185.5	198	210.5	223	235.5	248	248	260.5	273	285.5	298

VV5Q21



D side Stations -- 1 --- 2 --- 3 --- 4 --- 5 --- 6 --- 7 --- 8 --- n U side

Applicable connector: Flat ribbon cable connector (20P) (Complies with MIL-C-83503) (5.25)L3 L2 33 6.5 73.5 8.5 34.5 P = 16 34.5 13 Indicator light (12) 0.9 Manual override \otimes $| \oplus |$ 120 80 46.2 52

Dimens	sions								Formu	ıla L1 = 16	8n + 53, L	2 = 16n +	101 n: S	Station (Ma	aximum 16	3 stations)
L	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16
L1	69	85	101	117	133	149	165	181	197	213	229	245	261	277	293	309
L2	117	133	149	165	181	197	213	229	245	261	277	293	309	325	341	357
L3	137.5	162.5	175	187.5	212.5	225	237.5	250	275	287.5	300	312.5	337.5	350	362.5	387.5
L4	148	173	185.5	198	223	235.5	248	260.5	285.5	298	310.5	323	348	360.5	373	398

kit (Serial transmission): For EX120/124 Integrated-type (Output) serial transmission system

IP65 compliant

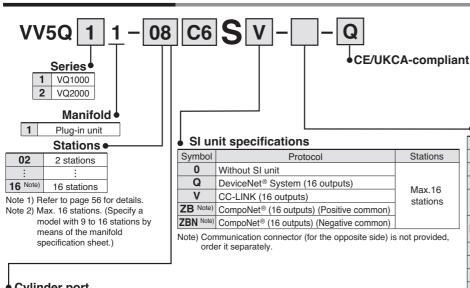
- The serial transmission system reduces wiring work, while minimizing wiring and saving space.
- Enclosure: Dust-tight, Water-jet-proof (IP65) compatible (Series VQ2000)

Manifold Specifications

		Р				
Series		Piping	Р	ort size	Applicable stations	
		direction	1(P), 3(R)	4(A), 2(B)	Stations	
	VQ1000	Side	C8	C3, C4, C6, M5	Max. 16 stations	
	VQ2000	Side	C10	C4, C6, C8	Max. 16 stations	

Option

How to Order Manifold



		Cyl	lind	er	port	
--	--	-----	------	----	------	--

Symbol	Port size	VQ1000	VQ2000
C3 Note 1)	With ø3.2 One-touch fitting	•	_
C4 Note 1)	With ø4 One-touch fitting	•	•
C6 Note 1)	With ø6 One-touch fitting	•	•
C8 Note 1)	With ø8 One-touch fitting	_	•
M5	M5 thread	•	_
CM Note 2) Note 3)	Mixed sizes and with port plug	•	•
MM Note 4)	Mixed size for different types of piping, option installed	•	•

- Note 1) Insert "L" (Top ported) or "B" (Bottom ported) for elbow type. Example) B6 (Bottom ported elbow
- with ø6 One-touch fitting)
 Note 2) Indicate as "LM" (Including upward, downward piping and mixed) for models with elbow fittings and mixed cylinder port sizes.
- Note 3) Indicate "Mixed sizes and with port plug" by means of the manifold specification sheet.
- Note 4) When selecting the mixed size for different types of piping, dual flow fitting assembly, or double check block (direct mounting), enter "MM" and give instructions in the manifold specification sheet
- Note 5) Inch-size One-touch fittings are available. Refer to "Semi-standard" on page 57 for details.

Symbol	Option	VQ1000	VQ2000
_	None	•	•
B Note 2)	With back pressure check valve	•	•
D	DIN rail mounting	•	•
D0	With DIN rail bracket (Without DIN rail)	•	•
D□ Note 3)	DIN rail mounting (□: Stations 02 to 24)	•	•
G1 Note 4) Note 8)	1 set of regulator unit		
G2 Note 4) Note 8)	2 sets of regulator unit	•	_
G3 Note 4) Note 8)	3 sets of regulator unit		
K Note 5)	Special wiring specifications (Except double wiring)	•	•
N	With name plate	•	•
R Note 6)	With external pilot	•	•
S	Direct EXH outlet with built-in silencer	•	•
W Note 7) Note 9)	Enclosure: Dust-tight, Water-jet-proof (IP65)	_	•

- Note 1) When two or more symbols are specified, indicate them alphabetically. Example) -BRS.
- Note 2) Models with a suffix "-B" have check valves for prevention of back pressure at all manifold stations. When a back pressure check valve is desired, and is to be installed only in certain manifold stations, specify the mounting position by means of the manifold specification sheet.
- Note 3) The number of stations that may be displayed is longer than the manifold number of stations.
- Note 4) Specify the mounting position by means of the manifold specification sheet.
- Note 5) Specify the wiring specifications by means of the
- manifold specification sheet.

 Note 6) Indicate "R" for the valve with external pilot. Note 7) Refer to "Dimensions" on page 48 for SI unit and valve, in case of W (Dust-tight, Water-jet-proof).
- Note 8) G1 G2 or G3 cannot be combined with N
- Note 9) When used in combination with the direct EXH outlet with built-in silencer type, keep the exhaust port from coming into direct contact with water or other liquids

SI Unit Part No. (Without option W)

Symbol	Protocol	SI unit part no.				
Q	DeviceNet® (16 outputs)	Standard: EX120-SDN1				
G	Devicence: (10 outputs)	Dust-protected: No part no.				
V	CC-LINK (16 outputs)	Standard: EX120-SMJ1				
ZB	CompoNet® (16 outputs)	Standard: EX120-SCM1				
ZD	(Positive common)	Dust-protected: No part no.				
ZBN	CompoNet® (16 outputs)	Standard: EX120-SCM3				
ZDIN	(Negative common)	Dust-protected: No part no				

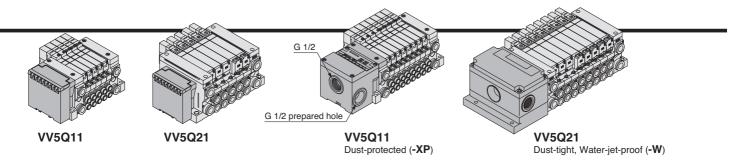
SI Unit Part No. (With option W)

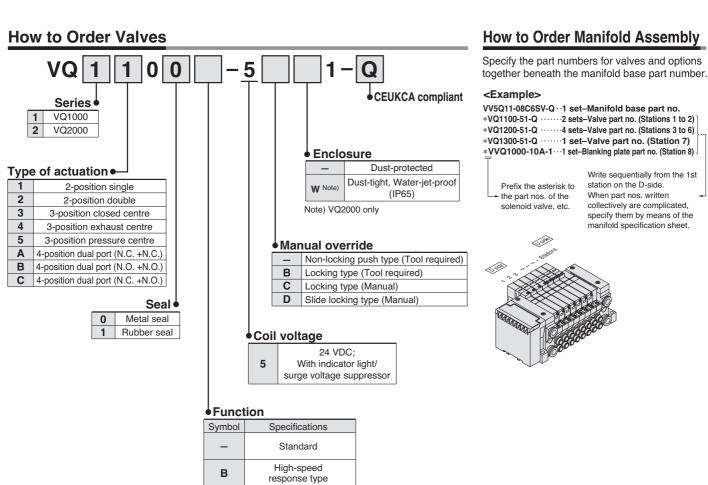
Symbol	Protocol	SI unit part no.
Q	DeviceNet® System (16 outputs)	EX124D-SDN1
٧	CC-LINK (16 outputs)	EX124D-SMJ1

Refer to the Web Catalogue and the Operation Manual for the details of EX120/124 Integrated-type (for Output) Serial Transmission System. Please download the Operation Manual via our website, https://www.smc.eu



Base Mounted Plug-in Unit Series VQ1000/2000





Note 1) Metal seal only

K Note 1)

Note 2)

R Note 2

Note 2) For external pilot and negative common specifications, refer to "Semi-standard" on pages 56 to 57.

High-

pressure type (1.0 MPa) Negative

External

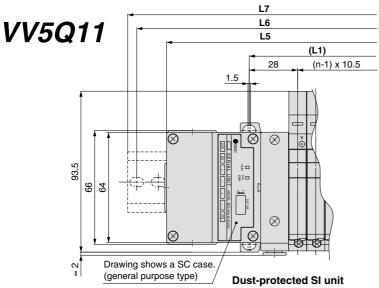
pilot

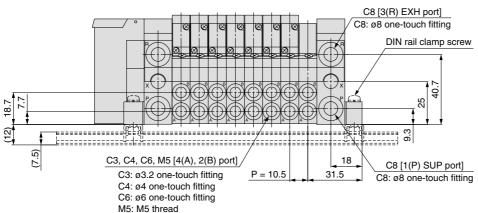
Note 4) When two or more symbols are specified, indicate them alphabetically. Combination of [B] and [K] is not possible.

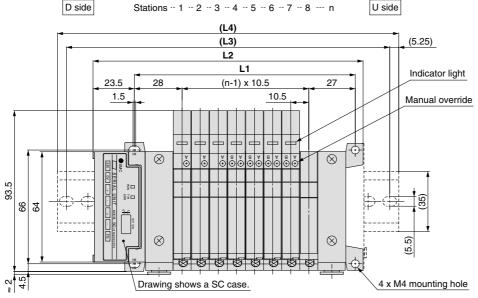


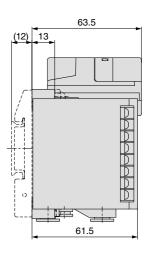
Series VQ1000/2000 kit (Serial transmission): For EX120 Integrated-type (Output) serial transmission system

The dashed lines indicate DIN rail mounting [-D] (with DIN rail mounting bracket).









With ejector unit: Formula

L1 = $10.5n + 28.7 + (Number of ejector units \times 26.7)$ L2 = $10.5n + 56.3 + (Number of ejector units \times 26.7)$

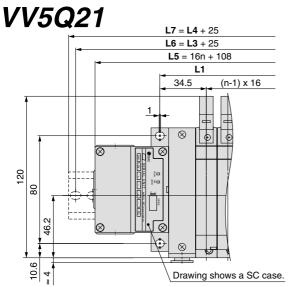
Dimensions

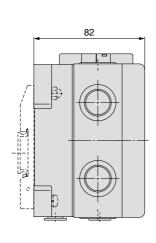
Dust-protected SI unit: L5 = 10.5n + 97, L6 = L3 + 25, L7 = L4 + 25Formula L1 = 10.5n + 44.5, L2 = 10.5n + 72.5 n: Station (Maximum 16 stations)

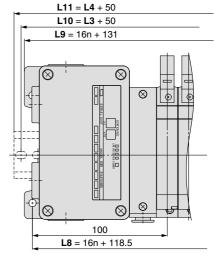
	,							. 0		=			Otation (ii	i caratti i i	0 010110110)
L	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16
L1	65.5	76	86.5	97	107.5	118	128.5	139	149.5	160	170.5	181	191.5	202	212.5
L2	93.5	104	114.5	125	135.5	146	156.5	167	177.5	188	198.5	209	219.5	230	240.5
(L3)	125	125	137.5	150	162.5	175	187.5	187.5	200	212.5	225	237.5	250	250	262.5
(L4)	135.5	135.5	148	160.5	173	185.5	198	198	210.5	223	235.5	248	260.5	260.5	273

Base Mounted Plug-in Unit Series VQ1000/2000

The dashed lines indicate DIN rail mounting [-D] (with DIN rail mounting bracket).

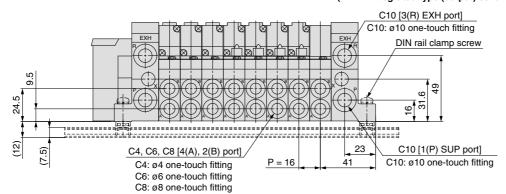




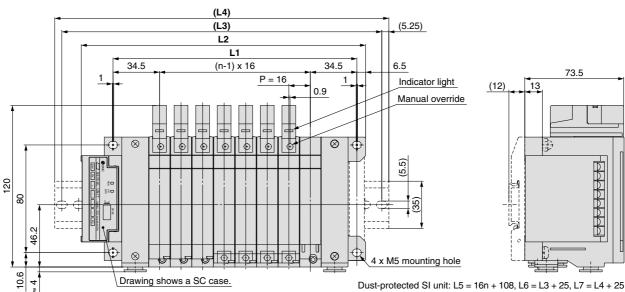


Dust-protected SI unit

Dust-tight, Water-jet-proof (IP65) SI unit (EX124 Integrated-type (output) serial transmission system)



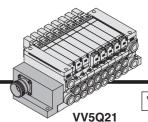
D side Stations -- 1 -- 2 -- 3 -- 4 -- 5 -- 6 -- 7 -- 8 -- n U side



Dust-tight, Water-jet-proof SI unit: L8 = 16n + 118.5, L9 = 16n + 131 L10 = L3 + 50, L11 = L4 + 50

Dir	nens	sions								Formula L	1 = 16n + 5	53, L2 = 16	in + 83 r	: Station (N	Maximum 1	6 stations)
_	/_	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16
	L1	85	101	117	133	149	165	181	197	213	229	245	261	277	293	309
	L2	115	131	147	163	179	195	211	227	243	259	275	291	307	323	339
(L3)	137.5	162.5	175	187.5	200	225	237.5	250	262.5	287.5	300	312.5	337.5	350	362.5
(L4)	148	173	185.5	198	210.5	235.5	248	260.5	273	298	310.5	323	348	360.5	373





VQ2000 only

- MIL flat cable connector reduces installation labour for electrical connection.
- Manifold and connectors, both compliant with the IP65 rating (Dust-tight, Water-jet-proof), provide a high-degree of protection for the electrical parts.
- Maximum stations are 24.

Manifold Specifications

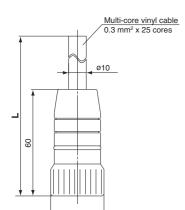
	Р	iping specifica		
Series	Piping	Applicable stations		
	direction	1(P), 3(R)	4(A), 2(B)	Stations
VQ2000	Side	C10	C4, C6, M8	Max. 24 stations

Circular Connector (26 Pins)

Cable Assembly •

AXT100-MC26-030 050

Circular connector cable assembly included in a specific manifold model no. Refer to "How to Order Manifold."



Circular connector cable assembly

Cable length (L)	Assembly part no.	Note
1.5 m	AXT100-MC26-015	0 11 05
3 m	AXT100-MC26-030	Cable 25-core
5 m	AXT100-MC26-050	X 2-7/11/G

Electrical chara	cteristics			
Item	Property			
Conductor resistance /km, 20C	65 or less			
Voltage limit V, 1 min, AC	1000			
Insulation resistance M/km, 20C	5 or more			

Note) The minimum bending radius of the circular connector cable is 20 mm.

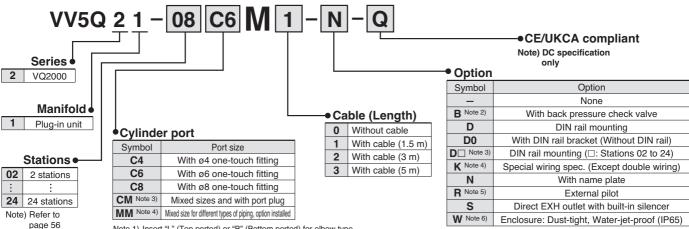
Circular connector cable assembly terminal no.

Terminal no.	Lead wire colour	Dot marking	
1	Black	None	
2	Brown	None	
3	Red	None	
4	Orange	None	
5	Yellow	None	
6	Pink	None	
7	Blue	None	
8	Purple	White	
9	Grey	Black	
10	White	Black	
11	White	Red	
12	Yellow	Red	
13	Orange	Red	
14	Yellow	Black	
15	Pink	Black	
16	Blue	White	
17	Purple	None	
18	Grey	None	
19	Orange	Black	
20	Red	White	
21	Brown	White	
22	Pink	Red	
23	Grey	Red	
24	Black	White	
25	White	None	
26	White	None	

Note) Lengths other than the above are also available. Please contact SMC for details.

Plug terminal no.

How to Order Manifold



- Note 1) Insert "L" (Top ported) or "B" (Bottom ported) for elbow type. Example) B6 (Bottom ported elbow with ø6 one-touch fitting)
- Note 2) Indicate "LM" for models with elbow fittings and mixed cylinder port sizes.
- Note 3) Indicate "Mixed sizes and with port plug" by means of the manifold specification sheet.
- Note 4) When selecting the mixed size for different types of piping, dual flow fitting assembly, or double check block (direct mounting), enter "MM" and give instructions in the manifold specification sheet.
- Note 5) Inch-size one-touch fittings are available. Refer to "Semi-standard" on page 57 for details.

- Note 1) When two or more symbols are specified, indicate them alphabetically. Example) -BKR

 Note 2) Models with a suffix "-B" have check valves for prevention of back pressure at all manifold stations. When a back pressure check valve is desired, and is to be installed only in certain manifold stations, specify the mounting position by means of the manifold specification sheet.

 Note 3) The number of stations that may be displayed is longer than the manifold number of stations that may be displayed is longer than the specification sheet.

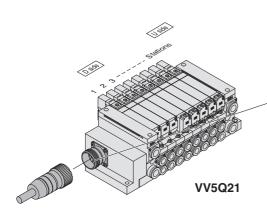
- specification sheet.

 Note 5) Indicate "R" for the valve with external pilot.

 Note 6) When used in combination with the direct EXH outlet with built-in
 - silencer type, keep the exhaust port from coming into direct contact with water or other liquids.

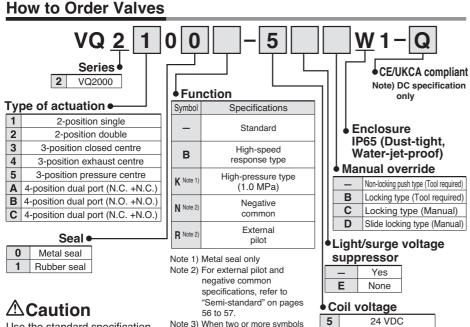


for details



The total number of stations is tabulated starting from station one on the D-side

Electrical Wiring Specifications Circular connector cable assembly 015 AXT100-MC26-030 Wire colour 050 Terminal no. Dot marking SOL.A Black SOL.B Brown None SOL.A Red (+)None SOL.B_ Orange SOL.A Yellow None SOL.B Pink None SOL.A Blue None (+) SOL.B White SOL.A Grev Black Station 5 SOL.B White Black (+) SOL.A 11 White SOL.B Yellow Red SOL.A (-) Orange Red (+) SOL.B 14 Station 7 Black SOL.A Pink Black SOL.B Blue White (+)SOL.A 17 As the standard electrical wiring Purple specifications, double SOL.B Grey None (connected to SOL. A and SOL. B) SOL.A Orange (+)Black Station 10 SOL.B is adopted for the internal wiring of White SOL.A each station for 12 stations or less, Brown White SOL.B Pink regardless of valve and option types. (+)Red SOL.A Mixed single and double wiring is SOL.B 24 Black White available as semi-standard. Refer to сом. White (+) Note) (-) None page 56 for details. COM (+) (-)None Positiv Negative Note) When using the negative common specifications, use valves for negative common. (Refer to page 56.) Refer to "Semi-standard" on page 56 for details.



How to Order Manifold Assembly

Specify the part numbers for valves and options

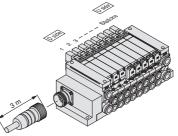
<Example>

together beneath the manifold base part number.

Circular connector kit with cable (3 m) VV5Q21-09C6M2-W-Q 1 set-Manifold base part no. *VQ2100-51-Q·····3 sets-Valve part no. (Stations 1 to 3) *VQ2200-51-Q·····3 sets-Valve part no. (Stations 4 to 6) *VQ2300-51-Q·····2 sets-Valve part no. (Stations 7 to 8) *VVQ2000-10A-1···1 set-Blanking plate part no. (Station 9)

Prefix the asterisk to the part nos. of the solenoid valve, etc.

Write sequentially from the 1st station on the D-side. When part nos. written collectively are complicated, specify them by means of the manifold specification sheet.

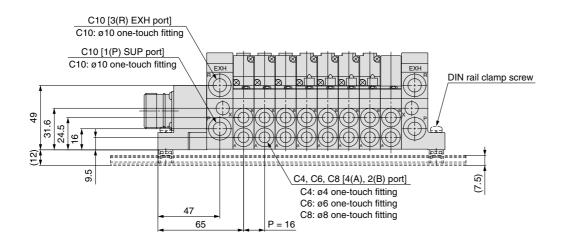


Use the standard specification when continuously energizing for long periods of time.

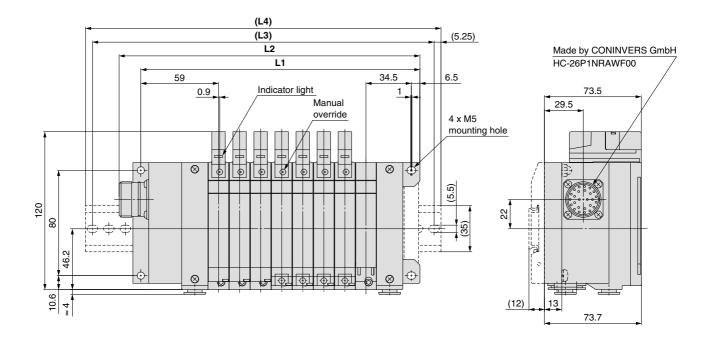
Note 3) When two or more symbols are specified, indicate them alphabetically. Combination of [B] and [K] is not possible. **12 VDC**

VV5Q21

The dashed lines and dimensions in parentheses indicate DIN rail mounting [-D].



D side Stations -- 1 -- 2 -- 3 -- 4 -- 5 -- 6 -- 7 -- 8 -- n U side



Dimensions							a L1 = 16n + 7	7.5, L2 = 16n	+ 100.5 n: St	tation (Maximu	ım 12 stations)
L	2	3	4	5	6	7	8	9	10	11	12
L1	109.5	125.5	141.5	157.5	173.5	189.5	205.5	221.5	237.5	253.5	269.5
L2	132.5	148.5	164.5	180.5	196.5	212.5	228.5	244.5	260.5	276.5	292.5
(L3)	162.5	175	187.5	200	225	237.5	250	275	287.5	300	312.5
(L4)	173	185.5	198	210.5	235.5	248	260.5	285.5	298	310.5	323



Sub-plate Single Unit

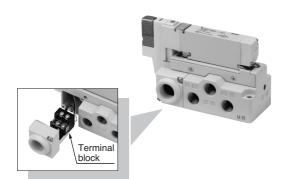
VQ2000 Only

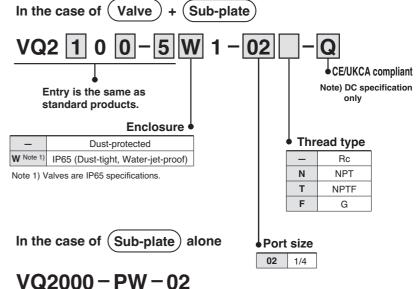
Series VQ2000

How to Order

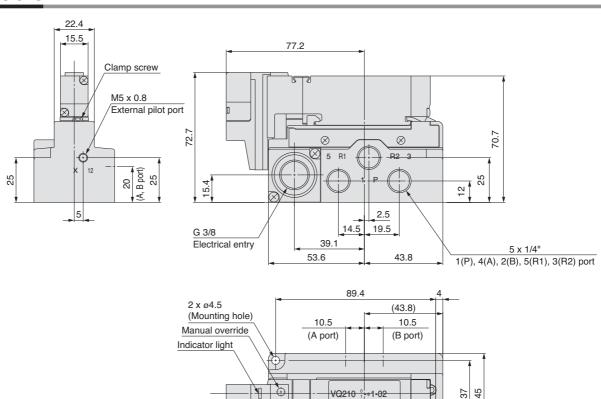
IP65 enclosure in standard specifications

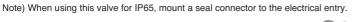
Easy-to-use terminal block





Dimensions







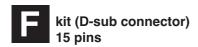
121

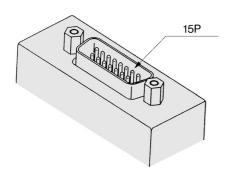
Series VQ1000/2000

Semi-standard

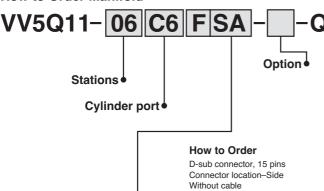
Different Number of Connector Pins

F and P kits with the following number of pins are available besides the standard number (F = 25P; P = 26P). Select the desired number of pins and cable length from the cable assembly list. Place an order for the cable assembly separately.





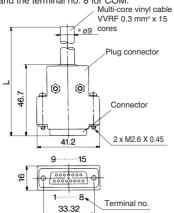
How to Order Manifold



Kit type/Electrical entry

Pins	Top	entry	Side	entry
15P (Max. 7 stations)	F kit	UA	F kit	SA

Note) In the same way as the 25-pin models (standard), the terminal no. 1 is for SOL.A at the 1st station, the terminal no. 9 for SOL.B at the 1st station, and the terminal no. 8 for COM.



Wire Colour Table by Terminal No. of D-sub Connector Cable Assembly

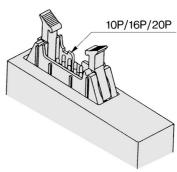
Terminal no.	Lead wire colour	Dot marking
1	Black	None
2	Brown	None
3	Red	None
4	Orange	None
5	Yellow	None
6	Pink	None
7	Blue	None
8	Purple	White
9	Grey	Black
10	White	Black
11	White	Red
12	Yellow	Red
13	Orange	Red
14	Yellow	Black
15	Pink	Black

D-sub Connector Cable Assembly

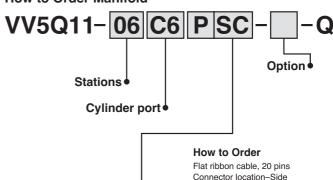
	100101 041010 11000111101,
Cable length (L)	15P
1.5 m	AXT100-DS15-1
3 m	AXT100-DS15-2
5 m	AXT100-DS15-3

Note) For other commercial connectors, use a type conforming to MIL-C-24308.





How to Order Manifold

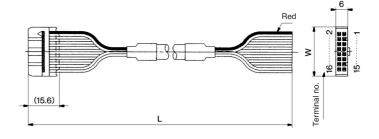


Kit type/Electrical entry

Pins	Top e	entry	Side entry		
10P (Max. 4 stations)		UA	D	SA	
16P (Max. 7 stations)	kit	UB	kit	SB	
20P (Max. 9 stations)		UC	MI	SC	

Without cable

Note) In the same way as the 26-pin models (standard), the terminal no. 1 is for SOL.A at the 1st station, the terminal no. 2 for SOL.B at the 1st station, and two pins from the max. terminal numbers are for COM.



Flat Ribbon Cable Assembly

Cable length (L)	10P	16P	20P
1.5 m	AXT100-FC10-1	AXT100-FC16-1	AXT100-FC20-1
3 m	AXT100-FC10-2	AXT100-FC16-2	AXT100-FC20-2
5 m	AXT100-FC10-3	AXT100-FC16-3	AXT100-FC20-3
Connector width (W)	17.2	24.8	30

Note) For other commercial connectors, use a type with strain relief conforming to MIL-C-83503.



Special Wiring Specifications

In the internal wiring of F/P/J/G/T/S kit, double wiring (connected to SOL. A and SOL. B) is adopted for each station regardless of the valve and option types. Mixed single and double wiring is available as an option.

1. How to Order

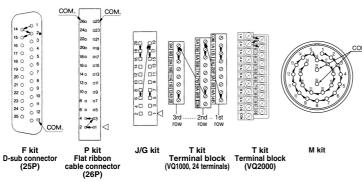
Indicate an option symbol "-K", for the manifold no. and be sure to specify the mounting position and number of stations of the single and double wiring by means of the manifold specification sheet.



2. Wiring specifications

With the A side solenoid of the 1st station as no.1 (meaning, to be connected to no.1 terminal), without making any terminals vacant.

to be indicated alphabetically.



3. Max. number of stations

The maximum number of stations depends upon the number of solenoids. Assuming one for a single and two for a double, determine the number of stations so that the total number is not more than the max. number given in the following table.

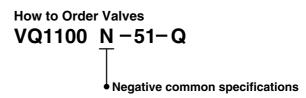
Kit	F kit (I	D-sub ector)	P kit (Flat ribbon cable)			ble)	J kit (Flat ribbon cable)	G kit (Flat ribbon cable with terminal block)
Туре	F s □ 25P	F _s A 15P	P s □ 26P	PsC 20P	P S B 16P	P s A 10P	J ^U □ 20P	G□
Max. points	24	14	24	18	14	8	16	16

Kit		T ki (Terminal bl		S kit (Serial transmission)	M kit (Circular connector)
Type S		2 rows of terminal blocks	3 rows of terminal blocks	S M	
	×	16	24		
Max. points	VQ2000	20		16	24

Negative Common Specifications

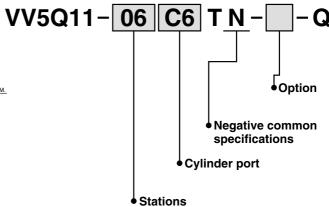
Specify the valve model no. as shown below for negative common specification.

The manifold no. shown below is for the T (VQ1000) and L (VQ1000/2000) kits. For other kits the standard manifold can be used. However, negative common is not compatible with S (except EX510 gateway-type and EX240 integrated-type) and G kits.

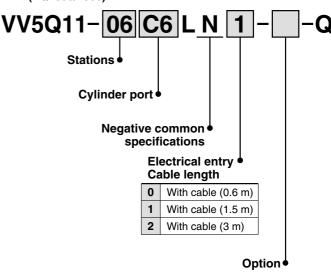


How to Order Manifold

T kit (VQ1000):



L kit (VQ1000/2000):





Series VQ1000/2000

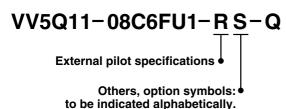
Semi-standard

External Pilot Specifications

When the supply air pressure is lower than the required minimum operating pressure (0.1 to 0.2 MPa) for the solenoid valve (or when the valve is used for vacuum), specify an external pilot model. Order a manifold or valve by suffixing the external pilot specification, "R". The X-port of the manifold base is equipped with one-touch fittings for external pilot.

VQ1000: C4 (ø4 one-touch fitting) VQ2000: C6 (ø6 one-touch fitting)

How to Order Manifold



How to Order Valves

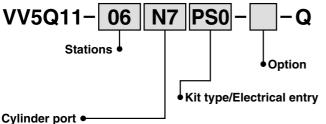


Note 1) When two or more functions are specified, indicate them alphabetically.

Note 2) Since the pilot EXH of this valve is released from the R1 passage, it is not
possible to vacuum from a part other than EXH pressure and SUP ports.

Inch-size One-touch Fittings

The valve with inch-size one-touch fittings is shown below.



	•						
Syr	mbol	N1	N3	N7	N9	M5T	NM
Applicable tub	ing O.D. (Inch)	ø1/8"	ø5/32"	ø1/4"	ø5/16"	10-32UNF (M5 thread)	Mixed
4(A), 2(B)	VQ1000	•	•	•	_	•	•
port	VQ2000	_	•	•	•	_	•

Note) When inch-size fittings are selected for the cylinder port, inch-size fittings are selected on 1(P), 3(R) port, too.

1(P), 3(R) port size VQ1000 ø5/16" (N9) VQ2000 ø3/8" (N11)

DIN Rail Mounting

Each manifold can be mounted on a DIN rail. Order it by indicating a DIN rail mounting option symbol, "-D". In this case, a DIN rail which is approx. 30 mm longer than the manifold with the specified number of stations is attached.

When DIN rail is unnecessary

(DIN rail mounting brackets only are attached.)

Indicate the option symbol, -D0, for the manifold part number.

Example)

VV5Q11-08C6FU1-D0S-Q

Others, option symbols: to be indicated alphabetically.

When using DIN rail longer than the manifold with specified number of stations

Clearly indicate the necessary number of stations next to the option symbol "-D" for the manifold part number.

Example)



Others, option symbols: to be indicated alphabetically.

Note) The number of stations that may be displayed is longer than the manifold number of stations.

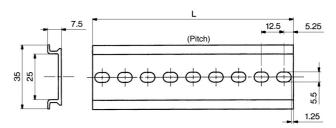
When changing to a DIN rail mounting.

Order brackets for mounting a DIN rail. (Refer to "Manifold Optional Parts" on pages 67 and 71.)

No. VVQ1000-57A (For VQ1000) VVQ2000-57A (For VQ2000) 2 pcs. per one set.

When ordering DIN rail only DIN rail no.: AXT100-DR-□

Note) As for □, specify the number from the DIN rail table. Refer to the dimensions of each kit for L dimension.



L Dir	L Dimension L = 12.5 x n + 10											
No.	1	2	3	4	5	6	7	8	9	10		
L dimension	23	35.5	48	60.5	73	85.5	98	110.5	123	135.5		
No.	11	12	13	14	15	16	17	18	19	20		
L dimension	148	160.5	173	185.5	198	210.5	223	235.5	248	260.5		
No.	21	22	23	24	25	26	27	28	29	30		
L dimension	273	285.5	298	310.5	323	335.5	348	360.5	373	385.5		
No.	31	32	33	34	35	36	37	38	39	40		
L dimension	398	410.5	423	435.5	448	460.5	473	485.5	498	510.5		

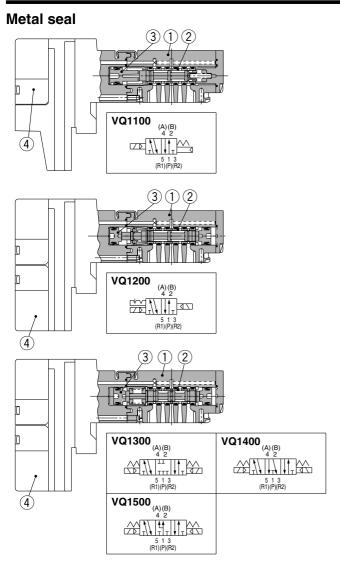


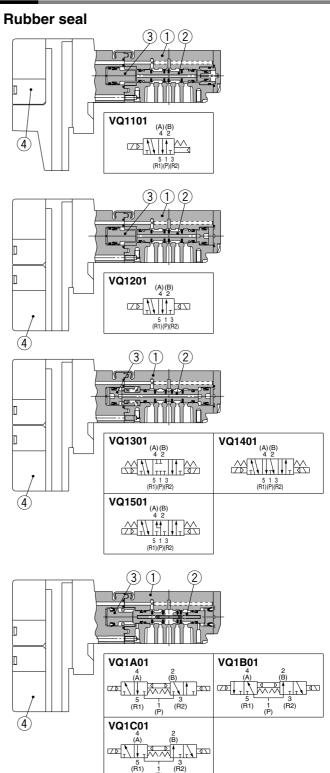


Series VQ1000/2000

Construction

VQ1000 Plug-in Unit: Main Parts/Replacement Parts





Component Parts

	- Component and											
No.	Description	Material	Note									
1	Body	Zinc die-casted										
2	Spool/Sleeve	Stainless steel										
3	Piston	Resin										
4	Pilot valve assembly	_										

Note) Refer to page 62 for "How to Order Pilot Valve Assembly".



4 Pilot valve assembly —

Note) Refer to page 62 for "How to Order Pilot Valve Assembly".



Component Parts

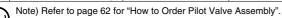
VQ2000 Plug-in Unit: Main Parts/Replacement Parts

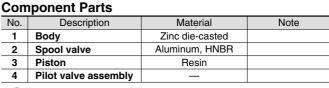
Metal seal VQ2100 (A)(B) VQ2200 (A) (B) VQ2300 (A) (B) VQ2400 (A) (B) VQ2500 (A) (B)

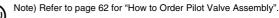
Rubber seal VQ2101 (A)(B) (3) VQ2201 VQ2301 VQ2401 VQ2501 **VQ2A01** VQ2B01 (R1) (R2) (R1) VQ2C01

Component Parts

No.	Description	Material	Note	
1	Body	Zinc die-casted		
2	Spool/Sleeve	Stainless steel		
3	Piston	Resin		
4	Pilot valve assembly	_		



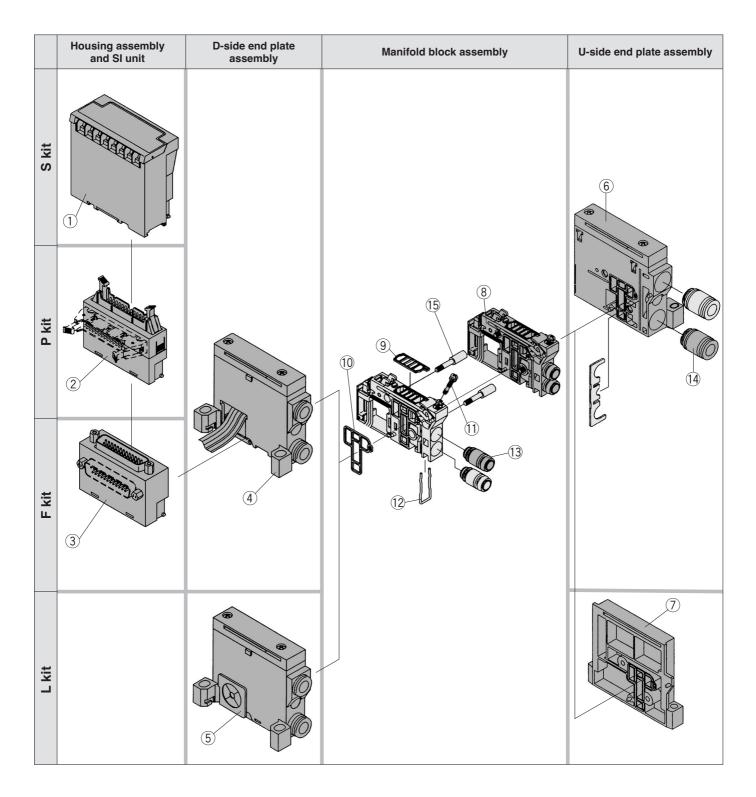






VQ1000 Plug-in Unit: Exploded View

(F/P/L/S kit)



<Housing Assembly and SI Unit>Housing assembly and SI unit no.

No.	Manifold	Part no.	Description
1	(SQ kit)	EX120-SDN1	DeviceNet®
	(SV kit)	EX120-SMJ1	CC-LINK
2	Ps kit	AXT100-1-P _S ^U □ Note)	Flat ribbon cable housing assembly □: Number of pins: 26/20/16/10
(3)	FU kit	AXT100-1-FU15	D-sub connector housing assembly (Top entry) Number of pins: 15
(3)	FS kit	AXT100-1-FS□	D-sub connector housing assembly (Side entry) □: Number of pins: 25/15

Note) Top entry connector for PU while side entry connector for PS.

<D-Side End Plate Assembly>

45 D-side end plate assembly no.

VVQ1000-3A-1-□-□

	ical entry •——	Optior	1
FU25	For F kit top entry 25 pins	_	Common EXH
F	For F kit	R Note 1)	External pilot
Р	For P kit	S Note 1)	Direct EXH outlet with built-in silencer
L	For L kit		
S	For S kit		

Note 1) When both options are specified, indicate as RS. Note 2) The housing assembly and SI unit of F/P/S kit are not included. Separately place an order for ①, ②, ③.

<Manifold Block Assembly> Tie-rod (2 pcs.) and lead wire assembly for extensions are (8) Manifold block assembly no. attached. VVQ1000-1A- □ - □ Port size Electrical entry ● C3 With ø3.2 one-touch fitting F0 Without lead wire C4 With ø4 one-touch fitting F kit for 2 to 12 stations/Double wiring C6 With ø6 one-touch fitting F kit for 13 to 24 stations/Double wiring M5 M5 thread F kit for 2 to 24 stations/Single wiring F3 Without one-touch fitting P/S kit for 2 to 12 stations/Double wiring (With clip) P/S kit for 13 to 24 stations/Double wiring P/S kit for 2 to 24 stations/Single wiring **L0** □ L0 kit □: Stations (1 to 8) L1 □ L1 kit □: Stations (1 to 8) L2 L2 kit □: Stations (1 to 8)

<Replacement Parts for Manifold Block>

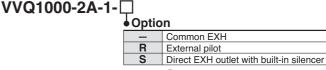
Replacement Parts

No.	Part no.	Description	Material	Quantity
9	VVQ1000-80A-1	Gasket	HNBR	12
10	VVQ1000-80A-2	Seal	HNBR	12
11)	VVQ1000-80A-3	Clamp screw	Carbon steel	12
12	VVQ1000-80A-4	Clip	Stainless steel	12

Note) A set of parts containing 12 pcs. each is enclosed.

<U-Side End Plate Assembly>

6 U-side end plate assembly no. (For F/P/S kit)



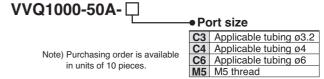
Note) The (4)'s fitting assembly is included

① U-side end plate assembly no. (For L kit)

VVQ1000-2A-1-L

<Fitting Assembly>

(3) Fitting assembly part no. (For cylinder port)



(4) Fitting assembly part no. (For 1(P), 3(R) port)

VVQ1000-51A-C8 Applicable tubing ø8

Note) Purchasing order is available in units of 10 pieces.

(5) Tie-rod assembly part no. (2 pcs./set)

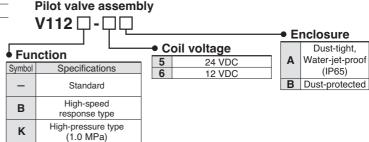
VVQ1000-TR- □

Note 1) Please order when eliminating manifold stations.

When adding stations, tie-rods are attached to the manifold block assembly. Therefore, it is not necessary to order.

Note 2) □: Stations 02 to 24

Note 3) For S/P/F/L kit



Note) Common to single solenoid and double solenoid



VQ2000 Plug-in Unit: Exploded View

(F/P/L/S kit)

	Housing assembly and SI unit	D-side end plate assembly	Manifold block assembly	U-side end plate assembly
Skit			9	
P kit	2			
Fkit	3	4		
L kit		5		

<Housing Assembly and SI Unit>

Housing assembly and SI unit no.

No.	Manifold	Part no.	Description
1	(SQ kit)	EX120-SDN1 [EX124D-SDN1] Note 1)	DeviceNet®
	(SV kit)	EX120-SMJ1 [EX124D-SMJ1] Note 1)	CC-LINK
(3)	P _s kit	AXT100-1-P ^U _S Note 2)	Flat ribbon cable housing assembly □: Number of pins: 26/20/16/10
3	F₅ kit	AXT100-1-F ^U _S □ Note 2)	D-sub connector housing assembly □: Number of pins: 25/15

Note 1) Dust-tight, Water-jet-proof (IP65)

Note 2) Top entry connector for FU, PU while side entry connector for FS, PS.

<D-Side End Plate Assembly>

45 D-side end plate assembly no.

VVQ2000-3A-1- □ - □ [Electrical entry

	, ,
F	For F kit
Р	For P kit
L	For L kit
S	For S/M kits

•	En	C	lo	S	u	re	3

_	Dust-protected	
W	Dust-tight, Water-jet-proof (IP65)	
Note) F/	P kit are only available with "—" option	١.

M kit is available with [W] only. S/L/T kit are selectable depending on the manifold type.

• Option			
Nil	Common EXH		
	External pilot		
S Note 1)	Direct EXH outlet with built-in silencer		

Note 1) When both options are specified, indicate as RS

Note 2) The housing assembly and SI unit of F/P/S kit are not included. Separately place an order for (1), (2), (3). (4)

Note 3) "S" (Built-in silencer) and "W" (IP65) cannot be combined.

<U-Side End Plate Assembly>

6 U-side end plate assembly no. (For F/P/T/S/M kits)

VVQ2000-2A-1-[

Option			
_	Common EXH		
R	R External pilot		
s	Direct EXH outlet		
	with built-in silencer		

Enclosure

_	Dust-protected	
W	Dust-tight, Water-jet-proof (IP65)	
Note) F/P kit are only available with "-" option		

M kit is available with [W] only. S/L/T kit are selectable depending on the manifold

Note 1) The 15's fitting assembly is included.

Note 2) The housing assembly and SI unit of F/P/S kit are not included. Separately place an order for 1, 2, 3, 4

Note 3) "S" (Built-in silencer) and "W" (IP65) cannot be combined.

(7) U-side end plate assembly no. (For L kit)

VVQ2000-2A-1-L-[Enclosure

• LIIC	Liiciosuie									
_	Dust-protected									
W	Dust-tight, Water-jet-proof (IP65)									

Note) Select it depending on the manifold type.

<Manifold Block Assembly>

8 Manifold block assembly no. VVQ2000-1A- □ - □ - □

Tie-rod (2 pcs.) and lead wire assembly for extensions are attached.

Electrical entry

F0	Without lead wire							
F1	F kit for 2 to 12 stations/Double wiring							
F2	F kit for 13 to 24 stations/Double wiring							
F3	F kit for 2 to 24 stations/Single wiring							
P1	P/S kit for 2 to 12 stations/Double wiring							
P2	P/S kit for 13 to 24 stations/Double wiring							
P3	P/S kit for 2 to 24 stations/Single wiring							
L0□	L0 kit □: Stations (1 to 8)							
L1 □	L1 kit □: Stations (1 to 8)							
L2 □	L2 kit □: Stations (1 to 8)							
T1	T kit for 2 to 20 stations/Double wiring							
T3	T kit for 2 to 20 stations/Single wiring							
M1	M kit for 2 to 12 stations/Double wiring							
M2	M kit for 13 to 24 stations/Double wiring							
М3	M kit for 2 to 24 stations/Single wiring							

Port size

C4	With ø4 one-touch fitting
C6	With ø6 one-touch fitting
C8	With ø8 one-touch fitting
C0	Without one-touch fitting (With clip)

Enclosure

_	Dust-protected							
W	Dust-tight, Water-jet-proof (IP65)							

Note) F/P kit are available with "Nil" only. M kit is available with [W] only. S/L/T kit are selectable depending on the manifold type.

<Fitting Assembly>

13 Fitting assembly part no. (For cylinder port) VVQ1000-51A-

Note) Purchasing order is available in units of 10 pieces.

• Port size								
C4	Applicable tubing ø4							
	Applicable tubing ø6							
C8	Applicable tubing ø8							

(4) Fitting assembly part no. (For 1(P), 3(R) port)

VVQ2000-51A-C10

Applicable tubing ø10

Note) Purchasing order is available in units of 10 pieces.

(5) Tie-rod assembly part no. (2 pcs./set)

VVQ2000-TR- Note 1) Please order when eliminating manifold stations

> When adding stations, tie-rods are attached to the manifold block assembly. Therefore, it is not necessary to order.

Note 2) □: Stations 02 to 24 Note 3) For S/P/J/F/L kit

<Replacement Parts for Manifold Block> **Replacement Parts**

No.	Part no.	Description	Material	Quantity	
9	VVQ2000-80A-1	Gasket	HNBR	12	
10	VVQ2000-80A-2	VVQ2000-80A-2 Seal			
11)	VVQ2000-80A-3	0-80A-3 Clamp screw		12	
12	VVQ2000-80A-4	Clip	Stainless steel	12	

Note) A set of parts containing 12 pcs. each is enclosed

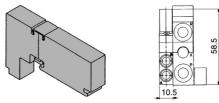
Series VQ1000

VQ1000: Manifold Optional Parts

Blanking plate assembly VVQ1000-10A-1

JIS symbol

It is used by attaching on the manifold block for being prepared for removing a valve for maintenance reasons or planning to mount a spare valve, etc.



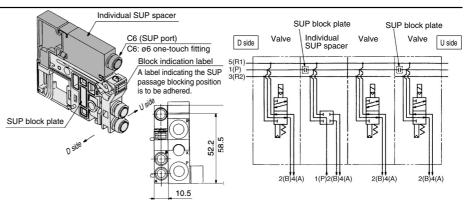
Individual SUP spacer VVQ1000-P-1-C6 N7

When the same manifold is to be used for different pressures, individual SUP spacers are used as SUP ports for different pressures. (One station space is occupied.) Block both sides of the station, for which the supply pressure from the individual SUP spacer is used, with SUP block plates. (Refer to the application example.) Note 1) Specify the spacer mounting position and SUP block

Note 1) Specify the spacer mounting position and SUP block plate position by means of the manifold specification sheet. The block plate is used in one or two places for one set. (Two SUP block plates for blocking SUP station are attached to the individual SUP spacer.)

Note 2) As a standard, electric wiring is connected to the position of the manifold station where the individual SUF spacer is mounted.

Note 3) If wiring is not required for stations equipped with spacers, enter "X" in the special wiring specifications column in the manifold specification sheet.



Individual EXH spacer VVQ1000-R-1- $^{C6}_{N7}$

When valve exhaust affects other stations due to the circuit configuration, this spacer is used for individual valve exhaust. (One station space is occupied.)

Block both sides of the individual valve EXH station (Refer to the application example.)

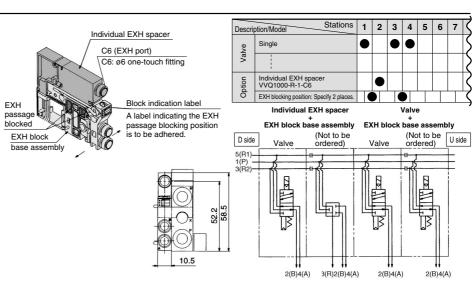
Note 1) Specify the mounting position, as well as the EXH block base or EXH block plate position by means of the manifold specification sheet. The block plate is used in one or two places for one set.

Note 2) An EXH block base assembly is used in the blocking position when ordering an EXH spacer incorporated with a manifold no. However, do not order an EXH block base assembly because it is attached to the spacer.

When separately ordering an individual EXH spacer, separately order an EXH block base assembly because it is not attached to the spacer.

Note 3) As a standard, electric wiring is connected to the position of the manifold station where the individual EXH spacer is mounted.

Note 4) If wiring is not required for stations equipped with spacers, enter "X" in the special wiring specifications column in the manifold specification sheet.



SUP block plate VVQ1000-16A

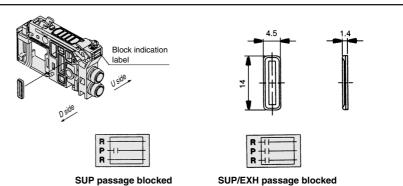
When different pressures are supplied to a manifold, a SUP block plate is used to block the stations under different pressures.

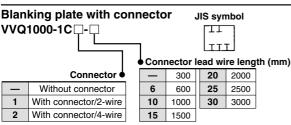
Note) Specify the mounting position by means of the manifold specification sheet.

<Block indication label>

Indication labels to confirm the blocking position are attached (Each for SUP passage and SUP/EXH passage blocking positions).

Note) When ordering a block plate incorporated with a manifold, a block indication label is attached to the manifold.

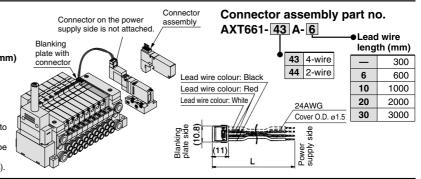




Blanking plate with a connector for individually outputting electricity to drive a single valve or equipment that are not on the manifold base.

Note) When "N" is suffixed to the end of the name plate, the plate will be different from a standard shape.

Note) Electric current should be 1A or less (including the mounted valves).



EXH block base assembly VVQ1000-19A-F=-(C3/C4/C6/M5/N1/N3/N7)

Manifold block assembly Electrical entry

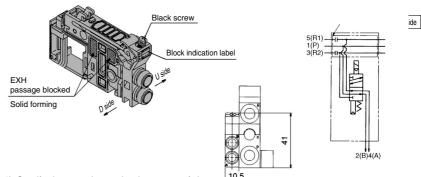
	· · · · · •									
F0	Without lead wire									
F1	For F kit (2 to 12 stations)/Double wiring									
F2	For F kit (13 to 24 stations)/Double wiring									
F3	For F kit (2 to 24 stations)/Single wiring									
P1	For P, G, T, S kit (2 to 12 stations)/Double wiring									
P2	For P, G, T, S kit (13 to 24 stations)/Double wiring									
P3	For P, G, T, S kit (2 to 24 stations)/Single wiring									
L0*	L0 kit)									
L1*	L1 kit * 1 to 8 stations									
L2*	L2 kit									

The manifold block assembly is used between stations for which exhaust is desired to be divided when valve exhaust affects other stations due to the circuit configuration. The EXH passage on the D-side is blocked in the EXH block base assembly. It is also used in combination with an individual EXH spacer for individual exhaust.

<Block indication label>

Indication labels to confirm the blocking position are attached. (Each for EXH passage and SUP/EXH passage blocking positions)

Note 1) When ordering a EXH block base incorporated with a manifold, a block indication label is attached to the manifold.



Note 2) Specify the mounting station by means of the manifold specification sheet.

Note 3) When ordering this option incorporated with a manifold, specify the EXH block base assembly part number with "*" in front of it beneath the





EXH passage blocked

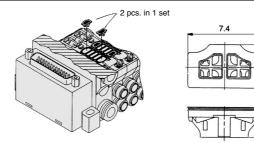
SUP/EXH passage blocked

Back pressure check valve assembly [-B] VVQ1000-18A

It prevents cylinder malfunction caused by other valve exhaust entry. Insert it into R (EXH) port on the manifold side of a valve which is affected. It is effective when a single-acting cylinder is used or an exhaust centre type solenoid valve is used.

Note 1) When ordering it being mounted on all manifold stations, suffix "-B" to the end of the manifold part number.

Note 2) When a back pressure check valve is desired, and is to be installed only in certain manifold stations, clearly indicate the part number and specify the mounting station by means of the manifold specification sheet.



(Precautions)

- The back pressure check valve assembly is the parts with a check valve structure. However, since the valve has slight air leakage, take precautions for the exhaust air not to be restricted at the exhaust port.
- When a back pressure check valve is mounted, the effective area of the valve will decrease by about 20%.

Name plate [-N] VVQ1000-N_C -N-Station (1 to Max. stations)

It is a transparent resin plate for placing a label that indicates solenoid valve function, etc.

Insert it into the groove on the side of the end plate and bend it as shown in the figure.

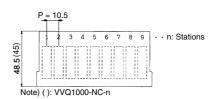
Note 1) When the blanking plate with connector is

Note 1) When the blanking plate with connector is mounted, it automatically will be "VVQ1000-NC-n"

Note 2) When ordering this option incorporated with a manifold, suffix "-N" to the end of the manifold

N: Standard NC: For mounting blanking plate with connector





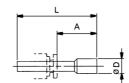
Blanking plug (For one-touch fittings)

KQ2P-□

It is inserted into an unused cylinder port and SUP/EXH ports.

Purchasing order is available in units of 10 pieces.





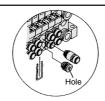
Dimensions Applicable fitting size Model D Model D ød ød KQ2P-23 KQ2P-01 3.2 16 31.5 3.2 1/8 16 31.5 5 KQ2P-04 16 32 KQ2P-03 16 32 6 6 5/32 KQ2P-06 **KQ2P-07** 18 18 35 1/4' 35 8.5 6 8 **KQ2P-08** 20.5 39 10 **KQ2P-09** 20.5 39 10 8 5/16

Port plug VVQ0000-58A

The plug is used to block the cylinder port.

Note 1) When ordering this option incorporated with a manifold, indicate "CM" for the port size of the manifold part number, as well as, the mounting station and cylinder port mounting positions 4(A) and 2(B) by means of the manifold specification sheet.

Note 2) Gently screw an M3 screw in the port plug hole and pull it for removal.





Elbow fitting assembly VVQ1000-F-L(C3/C4/C6/M5/N1/N3/N7)

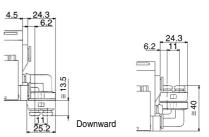
It is used for piping that extends upward or downward from the manifold

Note 1) When ordering this option incorporated with a manifold, indicate "L□" or "B□" for the manifold port size (when installed in all stations.)

When installing it in part of the manifold stations, specify the elbow fitting assembly part number and the mounting station by means of the manifold specification sheet.

Note 2) When mounting elbow fitting assembly on the edge of manifold station and a silencer on EXH port, select a silencer, AN203-KM8. A silencer (AN200-KM8) is interfered with fittings.





Upward



Series VQ1000

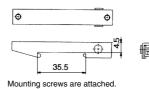
VQ1000: Manifold Optional Parts

DIN rail mounting bracket [-D/-D0/-D□] VVQ1000-57A

It is used for mounting a manifold on a DIN rail. Note 1) When ordering this option incorporated with a manifold, suffix "D" to the end of the manifold part number

1 set of DIN rail mounting bracket is used for 1 manifold (2 DIN rail mounting brackets).

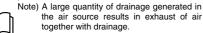
DIN rail clamp screw



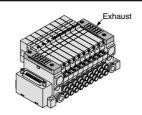
Direct EXH outlet with built-in silencer [-S]

This is a type with an exhaust port a top the manifold end plate. The built-in silencer exhibits an excellent noise suppression effect. (Noise reduction: 30 dB)

Note 1) When ordering this option incorporated with a manifo,ld, suffix "S" to the end of the manifold part number.



Refer to back page 5 for maintenance.

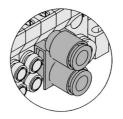


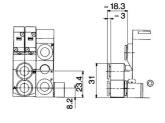
Dual flow fitting assembly VVQ1000-52A- C8

This is a fitting to multiply the flow rate by combining the outputs of 2 valve stations. It is used for driving a large bore cylinder. This is a onetouch fitting for a port size of ø8 or ø5/16"

Note 1) The port size for the manifold part number is "CM". Clearly indicate the dual flow fitting assembly part number and specify the mounting station by means of the manifold specifications

Note 2) In dual flow fitting assembly, a special clip which is combined in one-piece of 2 stations is attached as a holding clip.

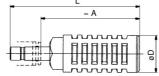




Silencer (For EXH port)

This silencer is to be inserted into the EXH port (onetouch fittings) of the common exhaust type.

Note 1) When mounting elbow fitting (VVQ1000-F-L□) on the edge of manifold station, select a silencer, AN203-KM8. A silencer (AN200-KM8) is interfered with fittings



Dimensions

Series	Applicable fitting size ød	Model	A	L	D	Effective area (mm²)	Noise reduction (dB)
VQ1000	8	AN200-KM8	59	78	22	20	30
VQ1000	8	AN203-KM8	32	51	16	14	25*

Regulator unit VVQ1000-AR-1

The regulator controls the SUP pressure in a manifold. Supply air from D-side SUP port is regulated. SUP port on U-side is plugged.

When a regulator unit is mounted, the SUP port on the U-side of the manifold will be plugged. A maximum of 3 units can be mounted on a manifold.

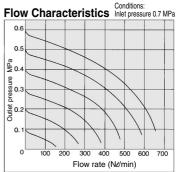
Specifications

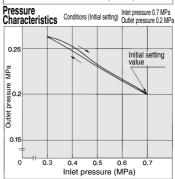
Maximum operating pressure (MPa)	0.8		
Set pressure range (MPa)	0.05 to 0.7		
Ambient and fluid temp. (°C)	5 to 50		
Fluid	Air		
Cracking pressure valve (MPa)	0.02		
Structure	Relieving type		

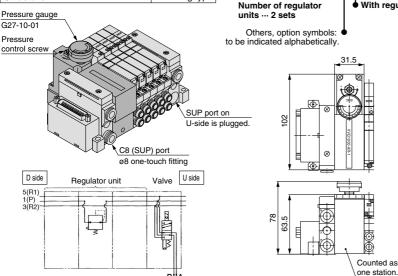


Indicate an option symbol "-G*" for the manifold no. and be sure to specify the mounting position and number of stations by means of the manifold specification sheet. One unit is counted as one station and occupies a space for three stations, therefore, pay attention to the manifold size. The regulator valve unit, to which no wire is connected, valves can be mounted up to the standard max. number of stations of each kit.

How to Order Manifold VV5Q11-14C6FUO-D G 2 Number of manifold stations Number of Number of mounted valves ··· 12 sets regulator units ... 2 sets Number of regulator With regulator unit units ··· 2 set







B[₩]A

∕!∖ Caution

Pressure setting

Check the inlet pressure and then turn the pressure control screw to set the outlet pressure. Turning the screw clockwise will increase the outlet pressure while turning it counterclockwise decrease the pressure. (Set the pressure by turning the screw in the increase direction.)

Since some level of the actuator's operational frequency may lead to a sharp pressure change, pay attention to the pressure gauge durability.



EXH block base assembly VVQ1000-19A-ॄF⊟-(C3/C4/C6/M5/N1/N3/N7)

Manifold block assembly

Manifold block assembly electrical entry

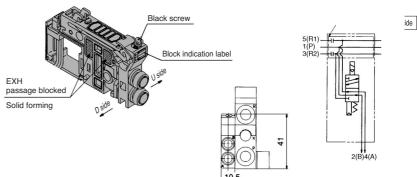
F0	Without lead wire									
F1	For F kit (2 to 12 stations)/Double wiring									
F2	For F kit (13 to 24 stations)/Double wiring									
F3	For F kit (2 to 24 stations)/Single wiring									
P1	For P, G, T, S kit (2 to 12 stations)/Double wiring									
P2	For P, G, T, S kit (13 to 24 stations)/Double wiring									
P3	For P, G, T, S kit (2 to 24 stations)/Single wiring									
L0*	L0 kit \									
L1*	L1 kit * 1 to 8 stations									
L2*	L2 kit									

The manifold block assembly is used between stations for which exhaust is desired to be divided when valve exhaust affects other stations due to the circuit configuration. The EXH passage on the D-side is blocked in the EXH block base assembly. It is also used in combination with an individual EXH spacer for individual exhaust.

<Block indication label>

Indication labels to confirm the blocking position are attached. (Each for EXH passage and SUP/EXH passage blocking positions)

Note 1) When ordering a EXH block base incorporated with a manifold, a block indication label is attached to the manifold.



Note 2) Specify the mounting station by means of the manifold specification sheet.

Note 3) When ordering this option incorporated with a manifold, specify the EXH block base assembly part number with "*" in front of it beneath the







EXH passage blocked

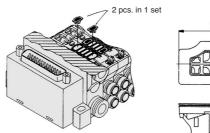
SUP/EXH passage blocked

Back pressure check valve assembly [-B] VVQ1000-18A

It prevents cylinder malfunction caused by other valve exhaust entry. Insert it into R (EXH) port on the manifold side of a valve which is affected. It is effective when a single-acting cylinder is used or an exhaust centre type solenoid valve is used.

Note 1) When ordering it being mounted on all manifold stations, suffix "-B" to the end of the manifold part number.

Note 2) When a back pressure check valve is desired, and is to be installed only in certain manifold stations, clearly



(Precautions)

1. The manifold installed type back pressure check valve assembly is assembly parts with a check valve structure. However, since slight air leakage against the back pressure is allowed due to its structure, adverse effects of the back pressure due to increase in exhaust resistance cannot be prevented if the manifold exhaust port and other exhaust ports are put together for piping or if the piping diameter is narrowed. As a result, this may cause the actuator and air operated equipment to malfunction. So, be careful not to restrict the exhaust air.

2. When a back pressure check valve is mounted, the effective area of the valve will decrease by about 20%.

It is a transparent resin plate for placing a label that indicates solenoid valve function, etc.

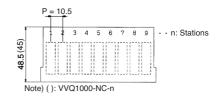
Insert it into the groove on the side of the end plate and bend it as shown in the figure.

Note 1) When the blanking plate with connector is mounted, it automatically will be "VVQ1000-NC-n"

Note 2) When ordering this option incorporated with a

N: Standard NC: For mounting blanking plate with connector





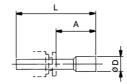
Blanking plug (For one-touch fittings)

KQ2P-□

It is inserted into an unused cylinder port and SUP/EXH ports.

Purchasing order is available in units of 10





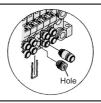
Dimensions											
Applicable fitting size ød	Model	A	L	D	Applicable fitting size ød	Model	Α	L	D		
3.2	KQ2P-23	16	31.5	3.2	1/8"	KQ2P-01	16	31.5	5		
4	KQ2P-04	16	32	6	5/32"	KQ2P-03	16	32	6		
6	KQ2P-06	18	35	8	1/4"	KQ2P-07	18	35	8.5		
8	KQ2P-08	20.5	39	10	5/16"	KQ2P-09	20.5	39	10		

Port plug VVQ0000-58A

The plug is used to block the cylinder port.

Note 1) When ordering this option incorporated with a manifold, indicate "CM" for the port size of the manifold part number, as well as, the mounting station and cylinder port mounting positions 4(A) and 2(B) by means of the manifold specification sheet.

Note 2) Gently screw an M3 screw in the port plug hole and pull it for removal.





Elbow fitting assembly VVQ1000-F-L(C3/C4/C6/M5/N1/N3/N7)

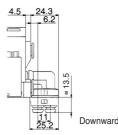
It is used for piping that extends upward or downward from the manifold.

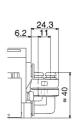
Note 1) When ordering this option incorporated with a manifold, indicate "L□" or "B□" for the manifold port size (when installed in all stations.)

When installing it in part of the manifold stations, specify the elbow fitting assembly part number and the mounting station by means of the manifold specification sheet.

Note 2) When mounting elbow fitting assembly on the edge of manifold station and a silencer on EXH port, select a silencer, AN203-KM8. A silencer (AN200-KM8) is interfered with fittings.







Upward

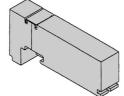


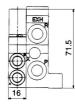
Series VQ2000

VQ2000: Manifold Optional Parts

Blanking plate assembly JIS symbol VVQ2000-10A-1

It is used by attaching on the manifold block for being prepared for removing a valve for maintenance reasons or planning to mount a spare valve, etc.





Individual SUP spacer VVQ2000-P-1-C8

When the same manifold is to be used for different pressures, individual SUP spacers are used as SUP ports for different pressures. (One station space is oc-

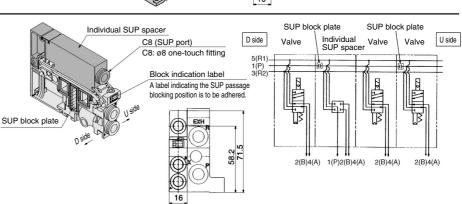
- ports for different pressures. (One station space is occupied.)

 Block both sides of the station, for which the supply pressure from the individual SUP spacer is used, with SUP block plates. (Refer to the application example.)

 Note 1) Specify the spacer mounting position and SUP block plate position by means of the manifold specification sheet. The block plate is used in one or two places for one set. (Two SUP block plates for blocking SUP station are attached to the individual SUP spacer.)

 Note 2) As a standard, electric wiring is connected to the position of the manifold station where the individual SUP spacer is mounted.

 Note 3) If wiring is not required for stations equipped with spacers, enter "X" in the special wiring specifications column in the manifold specification sheet.

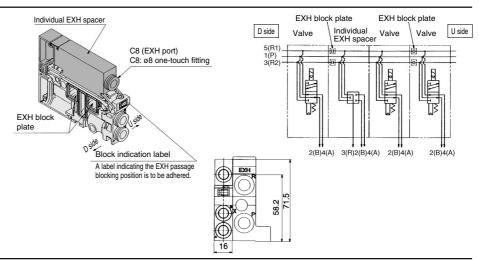


Individual EXH spacer VVQ2000-R-1-C8

When valve exhaust affects other stations due to the circuit configuration, this spacer is used for individual valve exhaust. (One station space is occupied.)

Block both sides of the individual valve EXH station. (Refer to the application example.)

- Note 1) Specify the mounting position, as well as the EXH block base or EXH block plate position by means of the manifold specification sheet. The block plate is used in one or two places for one set. (Two EXH block plates for blocking EXH station are attached to the individual EXH spacer.)
- Note 2) As a standard, electric wiring is connected to the position of the manifold station where the individual EXH spacer is mounted.
- Note 3) If wiring is not required for stations equipped with spacers, enter "X" in the special wiring specifications column in the manifold specifi cation sheet



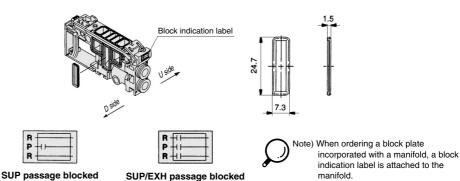
SUP block plate VVQ2000-16A

When different pressures are supplied to a manifold, a SUP block plate is used to block the stations under

Note) Specify the mounting position by means of the manifold specification sheet.

<Block indication label>

Indication labels to confirm the blocking position are attached. (Each for SUP passage and SUP/EXH passage blocking positions)



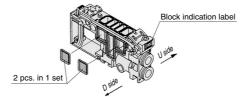
EXH block plate VVQ2000-19A

The EXH block plate is used between stations for which exhaust is desired to be divided when valve exhaust affects other stations configuration. It is also used in combination with an individual EXH spacer for individual exhaust.

Note) Specify the mounting position by means of the manifold specification sheet.

<Block indication label>

Indication labels to confirm the blocking position are attached. (Each for EXH passage and SUP/EXH passage blocking positions)





SUP/EXH passage blocked







Note) When ordering a block plate incorporated with a manifold, a block indication label is attached to the manifold.

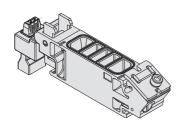


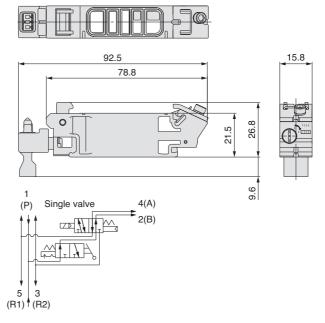
EXH passage blocked

SUP stop valve spacer VVQ2000-24A-1

A SUP stop valve spacer is mounted on a manifold block, making it possible to individually shut off supply air to each

Enclosure: Dust-tight, Water-jet-proof (IP65) compliant





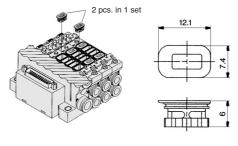
<Circuit diagram>

(Example of a spacer with a built-in single valve)

Back pressure check valve assembly [-B] VVQ2000-18A

It prevents cylinder malfunction caused by other valve exhaust entry. Insert it into R (EXH) port on the manifold side of a valve which is affected. It is effective when a single-acting cylinder is used or an exhaust centre type solenoid valve is used

- Note 1) When ordering assemblies incorporated with a manifold, add suffix "-B" to the end of the manifold part number.
- Note 2) When a check valve for back pressure prevention is desired and is to be installed only in certain manifold stations, clearly indicate the part number and specify the mounting position by means of the manifold specification sheet.



- 1. The manifold installed type back pressure check valve assembly is assembly parts with a check valve structure. However, since slight air leakage against the back pressure is allowed due to its structure, adverse effects of the back pressure due to increase in exhaust resistance cannot be prevented if the manifold exhaust port and other exhaust ports are put together for piping or if the piping diameter is narrowed. As a result, this may cause the actuator and air operated equipment to malfunction. So, be careful not to restrict the exhaust air.
- 2. When a back pressure check valve is mounted, the effective area of the valve will decrease by about 20%.

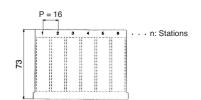
Name plate [-N] VVQ2000-N-Station (1 to Max. stations) (-X4□)

- -X4A: For mounting slide locking type, manual, all single valves -X4B: For mixed mounting of slide locking type, manual, single, double, and 3-position valves

It is a transparent resin plate for placing a label that indicates solenoid valve function, etc. Insert it into the groove on the side of the end plate and bend it as shown in the figure.

- When the slide locking type manual valve is mounted, it automatically will be "VVQ2000-N-n-X4A/X4B"
- * When ordering this option incorporated with a manifold, suffix "-N" to the end of the manifold



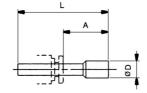


Blanking plug (For one-touch fittings)

KQ2P-□

It is inserted into an unused cylinder port and SUP/EXH ports. Purchasing order is available in units of 10 pieces.





Dimensions

Applicable fitting size ød	Model	A	L	D	Applicable fitting size ød	Model	A	L	D
4	KQ2P-04	16	32	6	5/32"	KQ2P-03	16	32	6
6	KQ2P-06	18	35	8	1/4"	KQ2P-07	18	35	8.5
8	KQ2P-08	20.5	39	10	5/16"	KQ2P-09	20.5	39	10
10	KQ2P-10	22	43	12	3/8"	KQ2P-11	22	43	11.5

Port plug VVQ1000-58A

The plug is used to block the cylinder port.

Note) When ordering a plug incorporated with a manifold, indicate "CM" for the port size of the manifold part number, as well as, the mounting position and number of stations and cylinder port mounting positions, A and B by means of the manifold specification sheet.







Series VQ2000

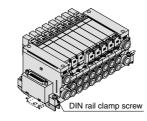
VQ2000: Manifold Optional Parts

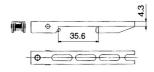
DIN rail mounting bracket [-D/-D0/-D□] VVQ2000-57A

It is used for mounting a manifold on a DIN rail.

Note) When ordering this option incorporated with a manifold, suffix "-D" to the end of the manifold part number.

1 set of DIN rail mounting bracket is used for 1 manifold (2 DIN rail mounting brackets).





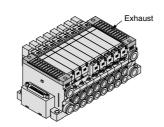
Direct EXH outlet with built-in silencer [-S]

This is a type with an exhaust port atop the manifold end plate. The built-in silencer exhibits an excellent noise suppression effect. (Noise reduction: 30 dB)

Note 1) When ordering this option incorporated with a manifold, suffix "-S" to the end of the manifold part number.

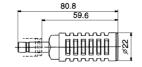
Note 2) A large quantity of drainage generated in the air source results in exhaust of air together with drainage.

Refer to back page 5 for maintenance.



Silencer (For EXH port)

This silencer is to be inserted into the EXH port (One-touch fittings).



Dimensions

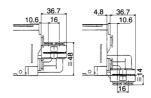
Series	Applicable fitting size ød	Model	A	L		Effective area (mm²) (Cv factor)	
VQ2000	10	AN200-KM10	59.6	80.8	22	26 (1.4)	30

Elbow fitting assembly VVQ2000-F-L(C4/C6/C8/N3/N7/N9)

It is used for piping that extends upward or downward from the manifold.

When not installed in the manifold stations, specify the assembly part number and the mounting position by means of the manifold specification sheet.





Dual flow fitting assembly VVQ2000-52A-N11

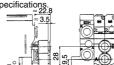
This is a fitting to multiply the flow rate by combining the outputs of 2-valve stations. It is used for driving a large bore cylinder. This is a one-touch fitting for a port size of \emptyset 10 or \emptyset 3/8".



Note) The port size for the manifold part number is "CM".

Clearly indicate the dual flow fitting assembly part number and specify the mounting position by means of the manifold specifications, a







Manifold Option

Double check block (Separated) for VQ2000 **VQ2000-FPG-**□□-□

It is mounted on the outlet side piping to keep the cylinder in the intermediate position for a long time. Combining the double check block with a 3-position exhaust centre solenoid valve will enable the cylinder to stop in the middle or maintain its position for long periods of time.

The combination with a 2-position single/double solenoid valve will prevent the

dropping at the cylinder stroke end when the SUP residual pressure is released.

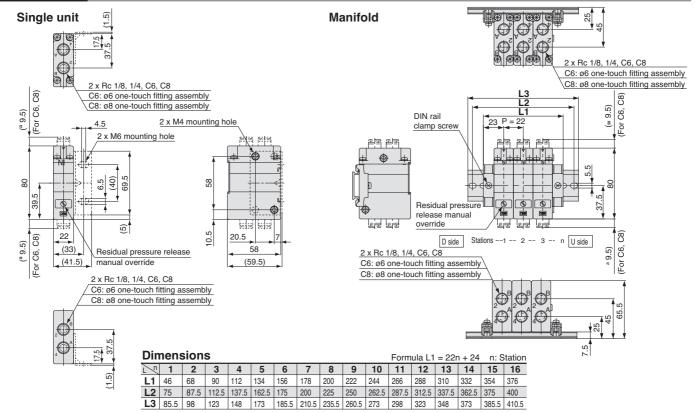
Specifications

Max. operating pressure	0.8 MPa	
Min. operating pressure	0.15 MPa	
Ambient and fluid temp.	-5 to 50C	
Flow characteristics: C	3.0 dm3/(s·bar)	
Max. operating frequency	180 c.p.m	

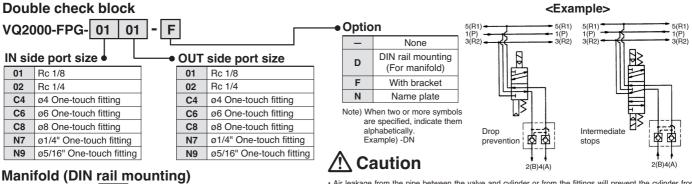


<Circuit diagram> Cylinder side pressure (P2) TO CYL PORT SUP side pressure (P1)

Dimensions



How to Order



When ordering a double check block,

order the DIN rail mounting [-D]. <Ordering Example>

VVQ2000-FPG-06···6-station manifold

VVQ2000-FPG- 06

*VQ2000-FPG-C6C6-D, 3 sets *VQ2000-FPG-C8C8-D, 3 sets

Double check block

Bracket Assembly

01

16

Stations

Part no.	Tightening torque
VQ2000-FPG-FB	0.8 to 1.0 N·m

1 station

16 stations

- · Air leakage from the pipe between the valve and cylinder or from the fittings will prevent the cylinder from stopping for long periods of time. Check the leakage using neutral household detergent, such as dish
- washing soap. Also check the cylinder's tube gasket, piston packing and rod packing for air leakage.

 Since one-touch fittings allow slight air leakage, screw piping is recommended when stopping the cylinder in the middle for long periods of time
- Combining double check block with 3-position closed centre or pressure centre solenoid valve will not work. When fittings, etc. are being screwed to the double check block, tighten them with the torque below.

 9-,, -9		
Connection threads	Proper tightening torque (N·m)	
Bc 1/8	7 to 9	

Rc 1/4

· If the exhaust of the double check block is restricted too much, the cylinder may not operate properly and

12 to 14

Set the cylinder load so that the cylinder pressure will be within two times that of the supply pressure

Series VQ2000

Manifold Option

Double check block (Direct mounting) VVQ2000-23A-86

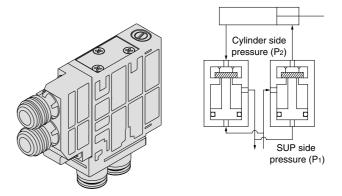
It is mounted directly on the manifold to keep the cylinder in the intermediate position for a long time. Combining the double check block with a built-in pilot type double check valve and a 3-position exhaust centre solenoid valve will enable the cylinder to stop in the middle or maintain its position for long periods of time.

The combination with a 2-position single/double solenoid valve will permit this block to be used for preventing the dropping at the cylinder stroke end when the SUP residual pressure is released.

Specifications

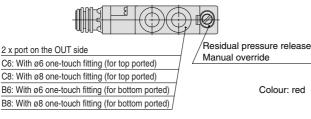
Max. operating pressure	0.7 MPa	
Min. operating pressure	0.15 MPa	
Ambient and fluid temperature	−5 to 50°C	
Flow characteristics: C	1.8 dm ³ /(s·bar)	
Max. operating frequency	180 c.p.m	

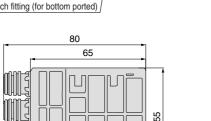
<Check valve operation principle>



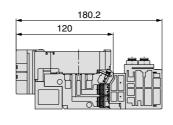
Dimensions

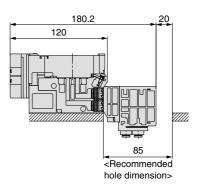
Single unit





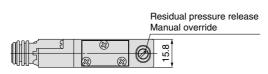






Top ported (VVQ2000-23A-C□)

Bottom ported (VVQ2000-23A-B□)



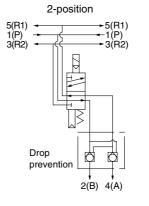
22

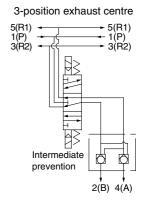
Air leakage from the pipe between the valve and cylinder or from the fittings will
prevent the cylinder from stopping for long periods of time. Check the leakage using
neutral household detergent, such as dish washing soap.
 Also check the cylinder's the goalett, pictor packing and rod packing for air

15

- Also check the cylinder's tube gasket, piston packing and rod packing for air leakage.
- Since zero air leakage is not guaranteed, it is sometimes not possible to hold a stop
 position for long periods of time.
- Combining double check block with 3-position closed centre or pressure centre solenoid valve will not work.
- Set the cylinder load so that the cylinder pressure will be within two times that of the supply pressure.
- If the exhaust of the double check block is restricted too much, the cylinder may not operate properly and may not stop intermediately.

<Example>







Series VQ1000/2000 Specific Product Precautions 1

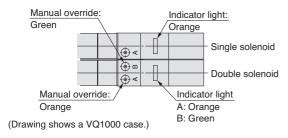
Be sure to read before handling.

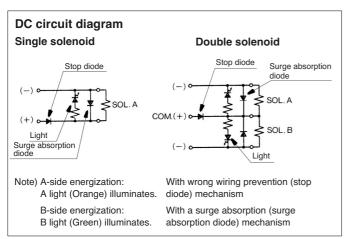
Refer to back pages 1 and 2 for Safety Instructions and Handling Precautions for SMC Products (M-E03-3) for 3/4/5 Port Solenoid Valves Precautions.

Light/Surge Voltage Suppressor

⚠ Caution

The lighting positions are concentrated on one side for both single solenoid type and double solenoid type. In the double solenoid type, A side and B side energization are indicated by two colours which match the colours of the manual overrides.





Continuous Duty

⚠ Caution

If a valve is energized continuously for long periods of time, the rise in temperature due to heat-up of the coil assembly may cause a decline in solenoid valve performance, reduce service life, or have adverse effects on peripheral equipment. In particular, if three or more adjacent stations on the manifold are energized simultaneously for extended periods of time or if the valves on A side and B side are energized simultaneously for long periods of time, take special care as the temperature rise will be greater. In such cases, if it is possible to select a valve with a power-saving circuit, be sure to do so.

UL Approved Product

∧ Caution

When conformity to UL is required, the product should be used with a UL1310 Class 2 power supply.

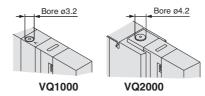
The product is a UL approved product only if it has a **c Nus** mark on the body.

Manual Override

Marning

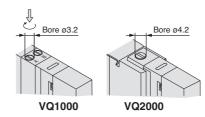
Without an electric signal for the solenoid valve the manual override is used for switching the main valve. Push type is standard. (Tool required) Locking type is semi-standard. (Tool required/Manual)

■ Push type (Tool required)



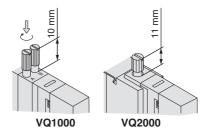
Push down on the manual override with a small screwdriver, etc. until it stops. Release the screwdriver and the manual override will return.

■ Locking type (Tool required) <Semi-standard>



Push down on the manual override with a flat head screwdriver until it stops. Turn it clockwise by 90 to lock it. Turn it counterclockwise to release it.

■ Locking type (Manual) <Semi-standard>



Push down on the manual override with a small flat head screwdriver or with your fingers until it stops. Turn it clockwise by 90 to lock it. Turn it counterclockwise to release it.

⚠ Caution

Do not apply excessive torque when turning the locking type manual override. (0.1 N·m or less)

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Series VQ1000/2000 Specific Product Precautions 2

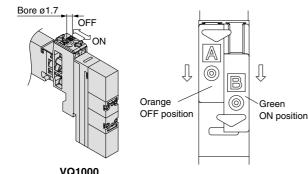
Be sure to read before handling.

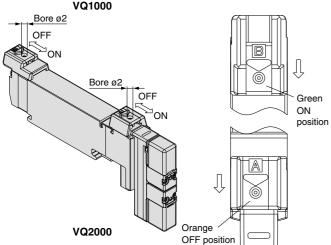
Refer to back pages 1 and 2 for Safety Instructions and Handling Precautions for SMC Products (M-E03-3) for 3/4/5 Port Solenoid Valves Precautions.

Manual Override

⚠ Warning

■ Slide locking type (Manual) <Semi-standard>

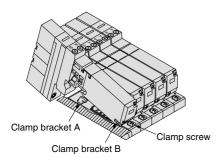




The manual override is locked by sliding it all the way to the pilot valve side (ON side) with a small flat head screwdriver or finger. Slide it to the fitting side (OFF side) to release it. In addition, it can also be used as a push type by using a screwdriver, etc., of $\emptyset 1.7$ or less. ($\emptyset 2$ or less for VQ2000).

How to Mount/Remove Solenoid Valves

⚠ Caution



Removing

- Loosen the clamp screw until it turns freely. (The screw is captive.)
- 2. Lift the coil side of the valve body while pressing down slightly on the screw head and remove it from the clamp bracket B. When the screw head cannot be pressed easily, gently press the area near the manual override of the valve.

How to Mount/Remove Solenoid Valves

↑ Caution

Mounting

- Press down on the clamp screw. Clamp bracket A opens. Diagonally insert the hook on the valve end plate side into clamp B.
- Press the valve body downward. (When the screw is released, it will be locked by clamp bracket A.)
- Tighten the clamp screw. (Proper tightening torque: VQ1000, 0.25 to 0.35 N·m; VQ2000, 0.5 to 0.7 N·m.)

↑ Caution

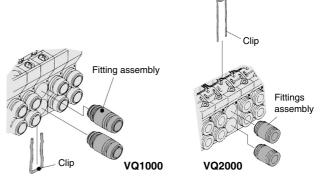
Dust on the sealing surface of the gasket or solenoid valve can cause air leakage.

Replacement of Cylinder Port Fittings

⚠ Caution

The cylinder port fittings are a cassette for easy replacement. The fittings are blocked by a clip. Take out the clip with a flat head screwdrier, etc., then replace the fittings.

For mounting, insert the fitting assembly until it strikes against the inside wall and then insert the clip to the specified position.



Applicable tubing O.D.	Fitting assembly part no.			
Applicable tubing O.D.	VQ1000	VQ2000		
Applicable tubing ø3.2	VVQ1000-50A-C3			
Applicable tubing ø4	VVQ1000-50A-C4	VVQ1000-51A-C4		
Applicable tubing ø6	VVQ1000-50A-C6	VVQ1000-51A-C6		
Applicable tubing ø8	—	VVQ1000-51A-C8		
M5	VVQ1000-50A-M5			
Applicable tubing ø1/8"	VVQ1000-50A-N1			
Applicable tubing ø5/32"	VVQ1000-50A-N3	VVQ1000-51A-N3		
Applicable tubing ø1/4"	VVQ1000-50A-N7	VVQ1000-51A-N7		
Applicable tubing ø5/16"		VVQ1000-51A-N9		

Note) Refer to "Manifold Optional Parts" on pages 66, 67, 71 for other types of fittings.

⚠ Caution

- Use caution that O-rings must be free from scratches and dust. Otherwise, air leakage may result.
- After screwing in the fittings, mount the M5 fitting assembly on the manifold base. (Tightening torque: 0.8 to 1.2 N·m)
- 3. Purchasing order is available in units of 10 pieces.





Series VQ1000/2000 Specific Product Precautions 3

Be sure to read before handling.

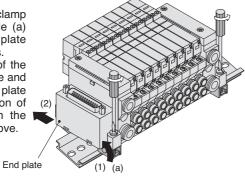
Refer to back pages 1 and 2 for Safety Instructions and Handling Precautions for SMC Products (M-E03-3) for 3/4/5 Port Solenoid Valves Precautions.

How to Mount/Remove DIN Rail

⚠ Caution

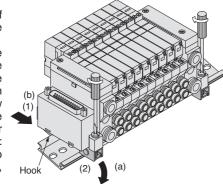
Removing

- Loosen the clamp screw on side (a) of the end plate on both sides.
- 2. Lift side (a) of the manifold base and slide the end plate in the direction of (2) shown in the figure to remove.



Mounting

- Hook side (b) of the manifold base on the DIN rail.
- 2. Press down side (a) and mount the end plate on the DIN rail. Tighten the clamp screw on side (a) of the end plate. (Proper tightening torque: VQ1000, 1.1 to 1.3 N·m; VQ2000, 1.4 to 1.6 N·m.)



IP65 Enclosure

⚠ Caution

Wiring connection for models conforming to IP65 should also have enclosures equivalent to or of stricter than IP65.

Built-in Silencer Element

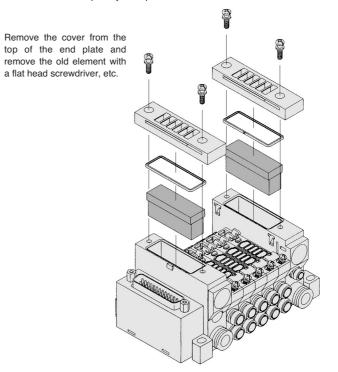
⚠ Caution

A filter element is incorporated in the end plate on both sides of the manifold base. A dirty and choked element may reduce cylinder speed or cause malfunction. Clean or replace the dirty element.

Element Part No.

Tuno	Element part no.			
Туре	VQ1000	VQ2000		
Built-in silencer, direct exhaust	VVQ1000-82A-1	VVQ2000-82A-1		

The minimum order quantity is 10 pcs.



How to Calculate Flow Rate

Refer to Best Pneumatics No. ① for obtaining the flow rate.



These safety instructions are intended to prevent hazardous situations and/or equipment damage. These instructions indicate the level of potential hazard with the labels of "Caution," "Warning" or "Danger." They are all important notes for safety and must be followed in addition to International Standards (ISO/IEC) 1), and other safety regulations.

Danger indicates a hazard with a high level of risk ⚠ Danger: which, if not avoided, will result in death or serious

injury.

Warning indicates a hazard with a medium level of risk Marning: which, if not avoided, could result in death or serious

Caution indicates a hazard with a low level of risk which, if not avoided, could result in minor or moderate

1) ISO 4414: Pneumatic fluid power - General rules and safety requirements for systems and their components.

ISO 4413: Hydraulic fluid power - General rules and safety requirements for systems and their components.

IEC 60204-1: Safety of machinery - Electrical equipment of machines. (Part 1: General requirements)

ISO 10218-1: Robots and robotic devices - Safety requirements for industrial robots - Part 1: Robots.

Warning

1. The compatibility of the product is the responsibility of the person who designs the equipment or decides its specifications.

Since the product specified here is used under various operating conditions, its compatibility with specific equipment must be decided by the person who designs the equipment or decides its specifications based on necessary analysis and test results. The expected performance and safety assurance of the equipment will be the responsibility of the person who has determined its compatibility with the product. This person should also continuously review all specifications of the product referring to its latest catalogue information, with a view to giving due consideration to any possibility of equipment failure when configuring the equipment.

2. Only personnel with appropriate training should operate machinery and equipment.

The product specified here may become unsafe if handled incorrectly. The assembly, operation and maintenance of machines or equipment including our products must be performed by an operator who is appropriately trained and experienced.

3. Do not service or attempt to remove product and machinery/ equipment until safety is confirmed.

- 1. The inspection and maintenance of machinery/equipment should only be performed after measures to prevent falling or runaway of the driven objects have been confirmed.
- 2. When the product is to be removed, confirm that the safety measures as mentioned above are implemented and the power from any appropriate source is cut, and read and understand the specific product precautions of all relevant products carefully.
- 3. Before machinery/equipment is restarted, take measures to prevent unexpected operation and malfunction.

4. Our products cannot be used beyond their specifications. Our products are not developed, designed, and manufactured to be used under the following conditions or environments. Use under such conditions or environments is not covered.

- 1. Conditions and environments outside of the given specifications, or use outdoors or in a place exposed to direct sunlight.
- 2. Use for nuclear power, railways, aviation, space equipment, ships, vehicles, military application, equipment affecting human life, body, and property, fuel equipment, entertainment equipment, emergency shut-off circuits, press clutches, brake circuits, safety equipment, etc., and use for applications that do not conform to standard specifications such as catalogues and operation manuals.
- 3. Use for interlock circuits, except for use with double interlock such as installing a mechanical protection function in case of failure. Please periodically inspect the product to confirm that the product is operating properly.

We develop, design, and manufacture our products to be used for automatic control equipment, and provide them for peaceful use in manufacturing industries.

Use in non-manufacturing industries is not covered.

Products we manufacture and sell cannot be used for the purpose of transactions or certification specified in the Measurement Act.

The new Measurement Act prohibits use of any unit other than SI units in Japan.

Limited warranty and **Disclaimer/Compliance** Requirements

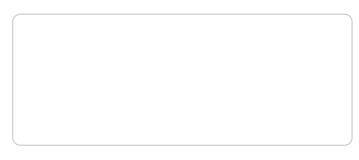
The product used is subject to the following "Limited warranty and Disclaimer" and "Compliance Requirements". Read and accept them before using the product.

Limited warranty and Disclaimer

- 1. The warranty period of the product is 1 year in service or 1.5 years after the product is delivered, whichever is first. 2) Also, the product may have specified durability, running distance or replacement parts. Please consult your nearest sales branch.
- 2. For any failure or damage reported within the warranty period which is clearly our responsibility, a replacement product or necessary parts will be provided. This limited warranty applies only to our product independently, and not to any other damage incurred due to the failure of the product.
- 3. Prior to using SMC products, please read and understand the warranty terms and disclaimers noted in the specified catalogue for the particular products.
- 2) Vacuum pads are excluded from this 1 year warranty. A vacuum pad is a consumable part, so it is warranted for a year after it is delivered. Also, even within the warranty period, the wear of a product due to the use of the vacuum pad or failure due to the deterioration of rubber material are not covered by the limited

Compliance Requirements

- 1. The use of SMC products with production equipment for the manufacture of weapons of mass destruction (WMD) or any other weapon is strictly prohibited.
- 2. The exports of SMC products or technology from one country to another are governed by the relevant security laws and regulations of the countries involved in the transaction. Prior to the shipment of a SMC product to another country, assure that all local rules governing that export are known and followed



SMC Corporation (Europe)

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