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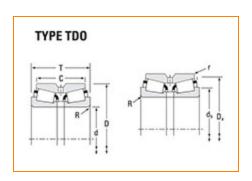
E-Mail: <u>CustomerCAD@timken.com</u> • Web site: <u>www.timken.com</u>

Part Number 93812 - 93128XD, Tapered Roller Bearings - TDO (Tapered Double Outer)

Imperial

The configuration of the TDO provides a wide effective bearing spread, making it ideal for applications in which overturning moments are a significant load component. TDO bearings can be used in fixed positions or allowed to float in the housing bore.





<u>Specifications</u> | <u>Dimensions</u> | <u>Abutment and Fillet Dimensions</u> | <u>Basic Load Ratings</u> | <u>Factors</u>

Specifications	
Series	93000
Cone Part Number	93812
Cup Part Number	93128XD
Design Units	Imperial
Bearing Weight	84.23 lb 38.208 Kg
Cage Type	Stamped Steel
Ab - Cage-Cone Frontface Clearance	0.21 in 5.3 mm
Alternate Part Name	93812-93128XD

Dir	Dimensions –			
	d - Bore	8.1250 in 206.375 mm		
	D - Cup Outer Diameter	12.5975 in 319.977 mm		
	B - Cone Width	2.5 in 63.5 mm		
	C - Double Cup Width	4.375 in 111.125 mm		
	T - Bearing Width across Cones	5.7499 in 146.047 mm		

Abutment and Fillet Dimensions –				
	R - Cone Backface "To Clear" Radius ¹	0.170 in 4.300 mm		
	r - Cup Frontface "To Clear" Radius ²	0.06 in 1.5 mm		
	db - Cone Backface Backing Diameter	9.06 in 230.1 mm		
	Da - Cup Frontface Backing Diameter	11.84 in 300.70 mm		
	Aa - Cage-Cone Backface Clearance	0.32 in 8.1 mm		

Bas	ic Load Ratings			-
	C90 - Dynamic Radial Rating (One-Row, 90 million revolutions) ³	42600 lbf 190000 N		

C1 - Dynamic Radial Rating (Two-Row, 1 million revolutions) ⁴	286000 lbf 1270000 N
C90(2) - Dynamic Radial Rating (Two-Row, 90 million revolutions) ⁵	74200 lbf 330000 N
C _{a90} - Dynamic Thrust Rating (90 million revolutions) ⁶	38200 lbf 170000 N

Fac	tors	_ `
	K - Factor ⁷	1.12
	e - ISO Factor ⁸	0.52
	Y1 - ISO Factor ⁹	1.29
	Y2 - ISO Factor ¹⁰	1.92
	Cg - Geometry Factor ¹¹	0.146

 $^{^{1}}$ These maximum fillet radii will be cleared by the bearing corners.

² These maximum fillet radii will be cleared by the bearing corners.

 $^{^3}$ Based on 90 x 10^6 revolutions L_{10} life, for The Timken Company life calculation method. C_{90} and C_{a90} are radial and thrust values for a single-row, $C_{90(2)}$ is the two-row radial value.

 $^{^4}$ Based on 1 x 10^6 revolutions L₁₀ life, for the ISO life calculation method.

 $^{^5}$ Based on 90 x 10^6 revolutions L₁₀ life, for The Timken Company life calculation method. C₉₀ and C_{a90} are radial and thrust values for a single-row, C₉₀₍₂₎ is the two-row radial value.

 $^{^6}$ Based on 90 x 10^6 revolutions L_{10} life, for The Timken Company life calculation method. C_{90} and C_{a90} are radial and thrust values for a single-row, $C_{90(2)}$ is the two-row radial value.

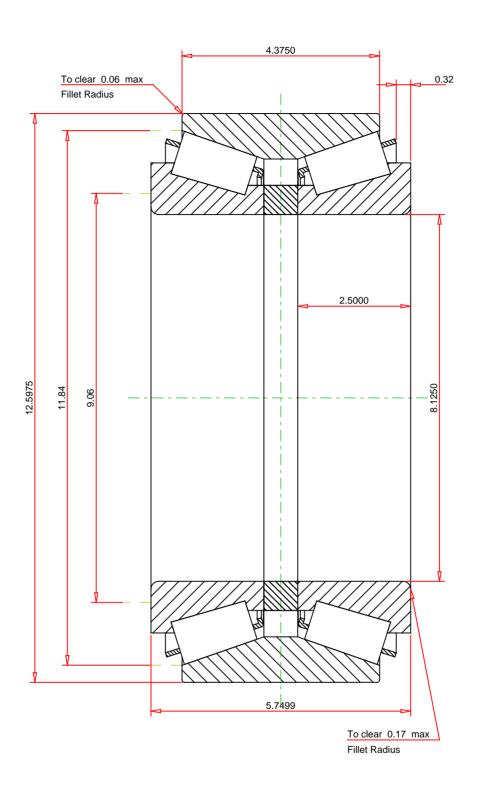
 $^{^{7}}$ These factors apply for both inch and metric calculations. Consult your Timken representative for instruction on use.

⁸ These factors apply for both inch and metric calculations. Consult your Timken representative for instruction on use.

 $^{^{9}}$ These factors apply for both inch and metric calculations. Consult your Timken representative for instruction on use.

 $^{^{10}}$ These factors apply for both inch and metric calculations. Consult your Timken representative for instruction on use.

¹¹ Geometry constant for Lubrication Life Adjustment Factor a3l.



IMPERIAL UNITS

ISO Factor - e 0.52 ISO Factor - Y1 1.29 ISO Factor - Y2 1.92 Bearing Weight 84.23 Number of Rollers Per Row 29		93812 - 93128XD TDO BEARING ASSEMBLY	
	THE TIMKEN COMPANY NORTH CANTON, OHIO USA	Dynamic Thrust Rating - Ca90 38200 lk Dynamic Radial Rating - C90(2) 74200 lk	bf bf bf bf
Every reasonable effort has been made to ensure the accuracy of the information contained in this writing, but no		FOR DISCUSSION ONLY	

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FOR DISCUSSION ONLY