


The Timken Company

4500 Mt Pleasant St. NW

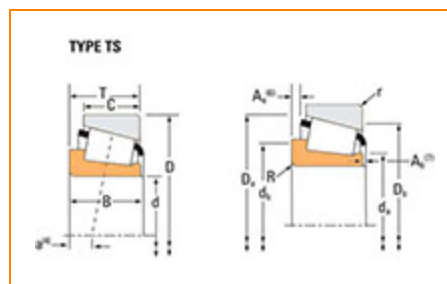
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Part Number 479, Tapered Roller Bearings - Single Cones - Imperial

This is the most basic and most widely used type of tapered roller bearing. It consists of two main separable parts: the cone (inner ring) assembly and the cup (outer ring). It is typically mounted in opposing pairs on a shaft.



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Specifications

Series	475
Cone Part Number	479
Design Units	Imperial
Cage Type	Stamped Steel
C1 - Dynamic Radial Rating (Two-Row, 1 million revolutions)¹	56100 lbf 250000 N
C90(2) - Dynamic Radial Rating (Two-Row, 90 million revolutions)²	14600 lbf 64700 N



Dimensions

d - Cone Bore	2 5/8 in 66.675 mm
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B - Cone Width	1.1420 in 29.007 mm
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Abutment and Fillet Dimensions

R - Cone Backface "To Clear" Radius³	0.090 in 2.3 mm
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da - Cone Frontface Backing Diameter	2.91 in 74 mm
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db - Cone Backface Backing Diameter	3.07 in 78 mm
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Ab - Cage-Cone Frontface Clearance	0.12 in 3 mm
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Aa - Cage-Cone Backface Clearance	0.04 in 1 mm
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a - Effective Center Location⁴	-0.16 in -4.1 mm
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Basic Load Ratings

C90 - Dynamic Radial Rating (90 million revolutions)⁵	8360 lbf 37200 N
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C1 - Dynamic Radial Rating (1 million revolutions)⁶	32200 lbf 143000 N
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C0 - Static Radial Rating	41900 lbf 186000 N
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C_{a90} - Dynamic Thrust Rating (90 million revolutions)⁷	5500 lbf 24500 N
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Factors

K - Factor⁸	1.52
G1 - Heat Generation Factor (Roller-Raceway)	77.2
G2 - Heat Generation Factor (Rib-Roller End)	23
Cg - Geometry Factor⁹	0.108

¹ Based on 1×10^6 revolutions L_{10} life, for the ISO life calculation method.

² Based on 90×10^6 revolutions L_{10} life, for The Timken Company life calculation method. C_{90} and C_{a90} are radial and thrust values for a single-row, $C_{90(2)}$ is the two-row radial value.

³ These maximum fillet radii will be cleared by the bearing corners.

⁴ Negative value indicates effective center inside cone backface.

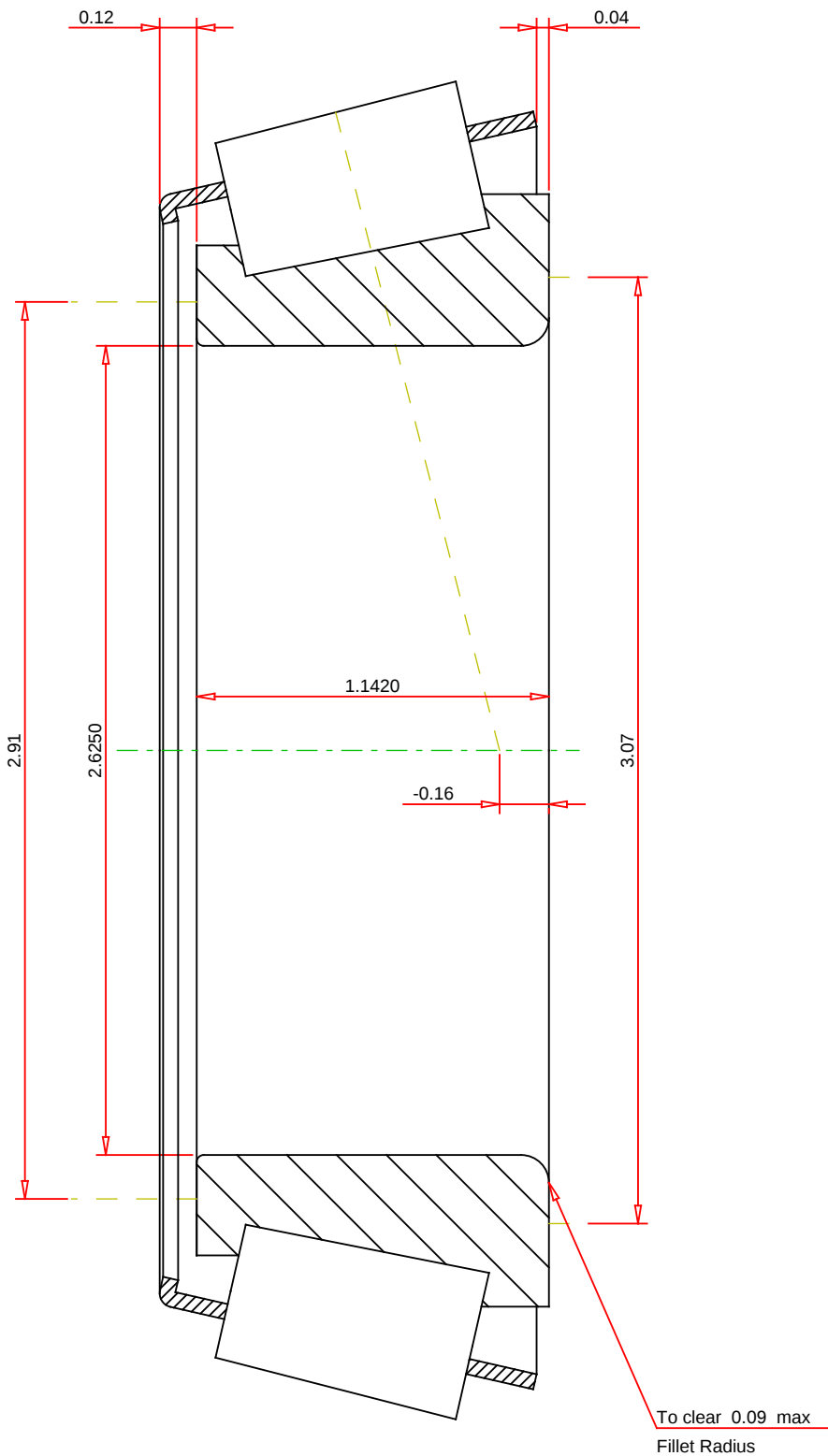
⁵ Based on 90×10^6 revolutions L_{10} life, for The Timken Company life calculation method. C_{90} and C_{a90} are radial and thrust values.

⁶ Based on 1×10^6 revolutions L_{10} life, for the ISO life calculation method.

⁷ Based on 90×10^6 revolutions L_{10} life, for The Timken Company life calculation method. C_{90} and C_{a90} are radial and thrust values for a single-row, $C_{90(2)}$ is the two-row radial value.

⁸ These factors apply for both inch and metric calculations. Consult your Timken representative for instruction on use.

⁹ Geometry constant for Lubrication Life Adjustment Factor a_3 .



IMPERIAL UNITS

Number of Rollers Per Row20	TIMKEN® THE TIMKEN COMPANY NORTH CANTON, OHIO USA	479 Tapered Roller Bearings - Single Cones - Imperial K Factor1.52 Dynamic Radial Rating - C908360lbf Dynamic Thrust Rating - Ca905500lbf Dynamic Radial Rating - C132200lbf
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