

3M™ Roloc™ Surface Conditioning Discs SC-DR

3M™ Roloc™ EXL Unitised Disc XL-DR

Mineral Aluminium oxide
Grades Super Duty, Heavy Duty, Coarse, Medium, Very Fine
Attachment Roloc



Benefits

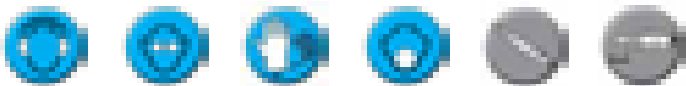
- Scotch-Brite web enables simultaneous blending and finishing, reducing process time
- Features the 3M Roloc Quick Release System for quick and easy disc change

Applications

- Removing rust and cleaning flat metal parts; removing discolouration and residual sealants; surface preparation after weld seam removal, prior to coating or painting; reducing roughness after sanding; Super Duty grade can be used to remove small welds

Materials

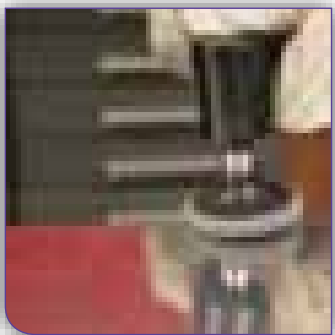
- All metals



SIZE mm	USE WITH	GRADE	COLOUR	MOS (RPM)	DISCS PER INNER	DISCS PER OUTER	MOQ (discs)	PART NO.
25	Holder No 1	AVFN	Blue	30,000	200	200	200	15391
25	Holder No 1	AMED	Maroon	30,000	200	200	200	15392
25	Holder No 1	ACRS	Light Brown	30,000	200	200	200	15393
50 x 3	Holder No. 3	AVFN	Blue	23,000	50	200	200	05523
50 x 3	Holder No. 3	AMED	Maroon	23,000	50	200	200	05527
50 x 3	Holder No. 3	ACRS	Light Brown	23,000	50	200	200	05528
50 x 3	Holder No. 3	Heavy Duty	Dark Brown	23,000	50	200	200	33795
50 x 3	Holder No. 3	Super Duty	Black	23,000	50	200	200	33797
75 x 4	Holder No. 4	AVFN	Blue	18,000	25	100	100	05530
75 x 4	Holder No. 4	AMED	Maroon	18,000	25	100	100	05531
75 x 4	Holder No. 4	ACRS	Light Brown	18,000	25	100	100	05532
75 x 4	Holder No. 4	Heavy Duty	Dark Brown	18,000	25	100	100	33794
75 x 4	Holder No. 4	Super Duty	Black	18,000	25	100	100	33796

For holders see P57

Mineral Aluminium oxide; Silicon carbide
Grades Aluminium oxide: Medium, Coarse
Silicon carbide: Fine
Attachment Roloc



Benefits

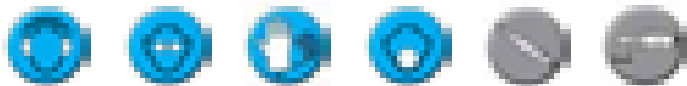
- Compressed, non-woven fibre construction gives a uniform grain distribution which will produce consistent results
- EXL material is extremely tough with an aggressive cutting action, for effective deburring of edges and corners without damaging the part
- Features the 3M Roloc Quick Release System for quick and easy disc change

Applications

- Deburring a range of metal parts

Materials

- All metals



SIZE mm	USE WITH	GRADE	MOS (RPM)	DISCS PER INNER	DISCS PER OUTER	MOQ (discs)	PART NO.
50 x 6	Holder No. 1 or 3	2SFIN	22,100	15	60	60	17183
50 x 6	Holder No. 1 or 3	2AMED	22,100	15	60	60	17185
50 x 6	Holder No. 1 or 3	6AMED	22,100	15	60	60	17190
50 x 6	Holder No. 1 or 3	8AMED	22,100	15	60	60	17192
50 x 6	Holder No. 1 or 3	8ACRS	22,100	15	60	60	17194
75 x 6	Holder No. 1 or 4	2SFIN	15,100	10	40	40	17184
75 x 6	Holder No. 1 or 4	2AMED	15,100	10	40	40	17186
75 x 6	Holder No. 1 or 4	6SFIN	15,100	10	40	40	17189
75 x 6	Holder No. 1 or 4	6AMED	15,100	10	40	40	17191
75 x 6	Holder No. 1 or 4	8AMED	15,100	10	40	40	17193
75 x 6	Holder No. 1 or 4	8ACRS	15,100	10	40	40	17195

For holders see P57