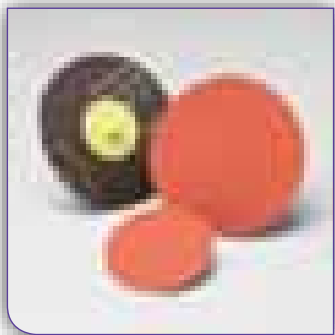


3M™ Roloc™ 777F

3M™ Roloc™ 361F

- Mineral** 3M™ Cubitron™ Abrasive Grain
- Coating** Closed
- Bond** Resin
- Backing** Y-weight polyester cloth
- Features** Grinding aid
- Attachment** Roloc



Benefits

- Contains Cubitron mineral for long life and fast cut
- Grinding aid reduces heat build-up to give a cooler cut on heat sensitive metals
- Cloth backing provides more flexibility than fibre for better blending capabilities

Applications

- Grinding and finishing stainless steel weld seams, coils, sheet metal, containers

Materials

- Stainless steel
- Chrome-nickel alloys
- Nickel and cobalt alloys
- Steel alloys
- Titanium
- Aluminium



SIZE mm	USE WITH	GRADE	MOS (RPM)	DISCS PER INNER	DISCS PER OUTER	MOQ (discs)	PART NO.
25	Holder No. 1	P36	25,000	50	500	500	76622
25	Holder No. 1	P50	25,000	50	500	500	76623
25	Holder No. 1	P60	25,000	50	500	500	76624
25	Holder No. 1	P80	25,000	50	500	500	76625
38	Holder No. 2	P36	20,000	50	500	500	76626
38	Holder No. 2	P60	20,000	50	500	500	76628
50	Holder No. 3	P36	20,000	50	200	200	76629
50	Holder No. 3	P50	20,000	50	200	200	76630
50	Holder No. 3	P60	20,000	50	200	200	76433
50	Holder No. 3	P80	20,000	50	200	200	14661
50	Holder No. 3	P120	20,000	50	200	200	170935
75	Holder No. 4	P36	20,000	50	200	200	76631
75	Holder No. 4	P50	20,000	50	200	200	76632
75	Holder No. 4	P60	20,000	50	200	200	76633
75	Holder No. 4	P80	20,000	50	200	200	76634
75	Holder No. 4	P120	20,000	50	200	200	249846

For holders see P57

- Mineral** Aluminium oxide
- Coating** Closed
- Bond** Resin
- Backing** X/Y weight polyester cloth
- Attachment** Roloc



Benefits

- Tough disc gives good performance in general purpose grinding applications

Applications

- Weld grinding and finishing, defect removal, paint and rust removal and heavy duty cleaning

Materials

- Mild steel
- Aluminium



SIZE mm	USE WITH	GRADE	MOS (RPM)	DISCS PER INNER	DISCS PER OUTER	MOQ (discs)	PART NO.
25	Holder No. 1	P36	25,000	50	500	500	11412
25	Holder No. 1	P50	25,000	50	1000	1000	11411
25	Holder No. 1	P60	25,000	50	500	500	11417
25	Holder No. 1	P80	25,000	50	500	500	11416
25	Holder No. 1	P120	25,000	50	500	500	11414
38	Holder No. 2	P36	20,000	50	500	500	22396
38	Holder No. 2	P50	20,000	50	500	500	11137
38	Holder No. 2	P60	20,000	50	500	500	22397
38	Holder No. 2	P80	20,000	50	500	500	22407
38	Holder No. 2	P120	20,000	50	500	500	22409
50	Holder No. 3	P24	20,000	50	200	200	11000
50	Holder No. 3	P36	20,000	50	200	200	22398
50	Holder No. 3	P50	20,000	50	200	200	22399
50	Holder No. 3	P60	20,000	50	200	200	22400
50	Holder No. 3	P80	20,000	50	200	200	22401
50	Holder No. 3	P100	20,000	50	200	200	22402
50	Holder No. 3	P120	20,000	50	200	200	22403
50	Holder No. 3	P180	20,000	50	200	200	13873
50	Holder No. 3	P240	20,000	50	200	200	11419
75	Holder No. 4	P24	20,000	50	200	200	22392
75	Holder No. 4	P36	20,000	50	200	200	22393
75	Holder No. 4	P50	20,000	50	200	200	22394
75	Holder No. 4	P60	20,000	50	200	200	22395
75	Holder No. 4	P80	20,000	50	200	200	22404
75	Holder No. 4	P120	20,000	50	200	200	22406
75	Holder No. 4	P240	20,000	50	200	200	362193

For holders see P57