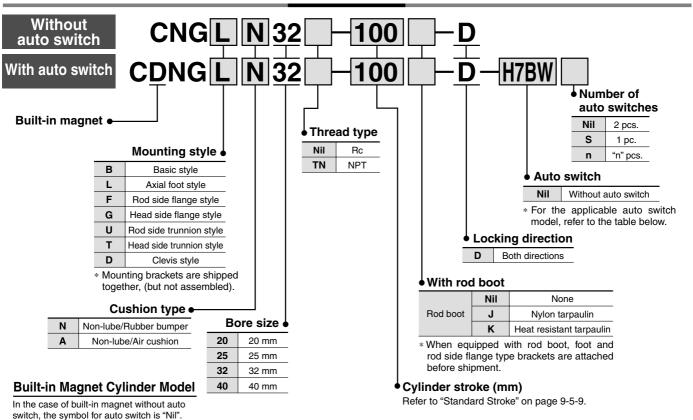
## Cylinder with Lock Double Acting, Single Rod Series CNG ø20, ø25, ø32, ø40

### **How to Order**



#### Applicable Auto Switch/ Refer to page 9-15-1 for further information on auto switches.

<u> </u>	meable Auto Owite	JII/ HOICI	io p	ago o 10 1 10	1 101 11101		anon on ac	ito oviitorioo:								
			lgh		L	oad volt	age		Lead v	vire le	ngth	(m) *				
Туре	Special function	Electrical entry	Indicator light	Wiring (Output)	С	OC AC		Auto switch model	0.5 (Nil)	3 (L)		None (N)	Pre-wire connector	Applicable load		
switch		Grommet		3-wire (NPN equivalent)	_	5 V	_	C76	•	•	_	_	_	IC circuit	_	
SV	_	Cionine	တ္တ				100 V, 200 V	B54	•	•	•	_	_			
Reed			%		24 V	12 V	100 V	C73	•	•	•	_	_		Relay, PLC	
		Connector		2-wire	24 V			C73C	•	•	•	•	_	-		
	Diagnostic indication (2-color indication)	Grommet				12 V	-	B59W	•	•	_	_	_			
	,	Grommet		3-wire (NPN)		- > / / - > /		H7A1	•	•	0	_	0	IC		
				3-wire (PNP)	<u></u>	5 V, 12 V 12 V		H7A2	•	•	0	_	0	o circuit		
switch	_						1 1	H7B	•	•	0	_	0			
8		Connector		2-wire				H7C	•	•	•	•	_	_	Dalan	
state			Yes	3-wire (NPN)	24 V		] _ [	H7NW	•	•	0	_	0	IC	Relay, PLC	
St	Diagnostic indication		>	3-wire (PNP)	4	5 V, 12 V		H7PW	•	•	0	_	0	circuit	FLC	
Solid	(2-color indication)	Grommet		2-wire		12 V	] [	H7BW	•	•	0	_	0			
Ō	Water resistant (2-color indication)			Z-WITE		12 V		H7BA	_	•	0	_	0	1 —		
	With diagnostic output (2-color indication)			4-wire (NPN)		5 V, 12 V	] [	H7NF	•	•	0	<b>—</b>	0	IC circuit		

<sup>\*</sup> Lead wire length symbols: 0.5 m ······ Nil (Example) C73C \* Solid state switches marked with "O" are produced upon receipt of order.

3 m ······ L (Example) C73CL 5 m ······ Z (Example) C73CZ None ····· N (Example) C73CN

(Example) CDNGLN40-100-D

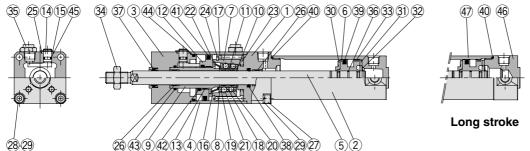
<sup>•</sup> Since there are other applicable auto switches than listed, refer to page 9-5-22 for details.

<sup>•</sup> For details about auto switches with pre-wire connector, refer to page 9-15-66.

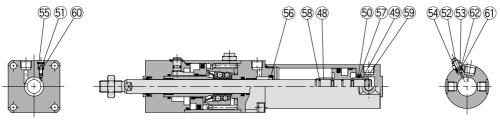
# Cylinder with Lock Double Acting, Single Rod Series CNG

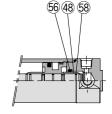
#### Construction

#### With rubber bumper: CNGBN



#### With air cushion: CNGBA





Long stroke

Cor	nponent Pa	arts									
No.	Descrip	otion	Material	Note							
1	Rod cover		Aluminum alloy	Clear hard anodized							
2	Tube cover		Aluminum alloy	Clear hard anodized							
3	Cover		Aluminum alloy	Clear hard anodized							
4	Intermediate co	ver	Aluminum alloy	Clear hard anodized							
(5)	Piston rod		Carbon steel	Hard chrome plated							
6	Piston		Aluminum alloy	Chromated							
7	Taper ring		Carbon steel*	Heat treated							
8	Ball retainer		Special resin								
9	Piston guide		Carbon steel	Zinc chromated							
10	Brake shoe hole	der	Special steel	Heat treated							
11)	Brake shoe		Special friction material								
12	Release piston		Carbon steel	Zinc chromated							
(13)	Release piston	ø20	Oil-impregnated sintered alloy								
(13)	bushing	ø25,ø32,ø40	Steel + Special resin								
14)	Unlocking cam		Chromium molybdenum steel	Electroless nickel plated							
15)	Washer		Rolled steel plate	Electroless nickel plated							
16	Retainer pre-loa	ad spring	Steel wire	Zinc chromated							
17	Brake spring		Steel wire	Zinc chromated							
18	Clip A		Stainless steel	ø25, ø32 only							
19	Clip B		Stainless steel	ø25, ø32 only							
20	Steel ball A		Carbon steel								
21)	Steel ball B		Carbon steel								
22	Tooth ring		Stainless steel								
23	Bumper		Urethane								
24	C type retaining rin	g for taper ring	Carbon steel								
25	C type retaining ring for u	unlocking cam shaft	Carbon steel								
26	Bushing		Oil-impregnated sintered alloy	ø40 is lead-bronze casted							
27	Hexagon socket he	ead cap screw	Chromium molybdenum steel	Nickel plated							
28	Hexagon socket he	ead cap screw	Chromium molybdenum steel	Nickel plated							
29	Spring washer for hex. so	cket head cap screw	Steel wire	Nickel plated							
30	Bumper A		Urethane								
31)	Bumper B		Urethane	ø40 is the same as damper A							
32	Snap ring		Stainless steel								
33	Wear ring		Resin								
34)	Rod end nut		Rolled steel	Nickel plated							
35)	BC element		Bronze								
36	Piston gasket		NBR								

Note) In the case of cylinders with auto switches, magnets are installed in the piston.

\* The material for ø20 and ø25 cylinders equipped with auto switches is stainless steel.

No.	Description	Material	Note
37)	Rod seal A	NBR	
38	Rod seal B	NBR	
39	Piston seal	NBR	
40	Cylinder tube gasket	NBR	
41)	Release piston seal	NBR	
42	Rod seal C	NBR	
43	Piston guide gasket	NBR	
44)	Intermediate cover gasket	NBR	
45	Unlocking cam gasket	NBR	
46	Head cover	Aluminum alloy	Clear hard anodized
47)	Cylinder tube	Aluminum alloy	Hard anodized
48	Cushion ring A	Brass	
49	Cushion ring B	Brass	Same as cushion ring A except ø20, 25 standard stroke
50	Seal retainer	Rolled steel	Zinc chromated long strokes not available
<b>(51)</b>	Cushion valve A	Chromium molybdenum steel	Electroless nickel plated
(52)	Cushion valve B	Rolled steel	Electroless nickel plated
53	Valve retainer	Rolled steel	Electroless nickel plated
6			
54)	Lock nut	Rolled steel	Nickel plated
55	Lock nut Snap ring	Rolled steel Stainless steel	· ·
			· ·
55 56	Snap ring Cushion seal A	Stainless steel Urethane	· · · · ·
55	Snap ring	Stainless steel	Nickel plated
55 56	Snap ring Cushion seal A	Stainless steel Urethane	Nickel plated  Same as cushion seal A
55 56 57	Snap ring Cushion seal A Cushion seal B	Stainless steel Urethane Urethane	Nickel plated  Same as cushion seal A
55 56 57 58	Snap ring Cushion seal A Cushion seal B Cushion ring gasket A	Stainless steel Urethane Urethane NBR	Nickel plated  Same as cushion seal A except ø20, 25 standard stroke  Same as cushion ring gasket A
55 56 57 58 59	Snap ring Cushion seal A Cushion seal B Cushion ring gasket A Cushion ring gasket B	Stainless steel Urethane Urethane NBR NBR	Nickel plated  Same as cushion seal A except ø20, 25 standard stroke  Same as cushion ring gasket A

#### **Replacement Parts: Seal Kit**

Bore size (mm)	Kit no.	Contents
20	CG1N20-PS	
25	CG1N25-PS	Set of above nos. 37, 39, 40
32	CG1N32-PS	Set of above flos. 50, 59, 40
40	CG1N40-PS	

<sup>\*</sup> Since the lock section for Series CNG is normally replaced as a unit, kits are for the cylinder section only. These can be ordered using the order number for each bore size.



CL<sub>1</sub> MLGC

CL

**CNG** 

MNB

**CNA** 

**CNS** 

CLS

**CLQ** 

**MLGP** 

**RLQ** 

MLU ML1C

D-

-X

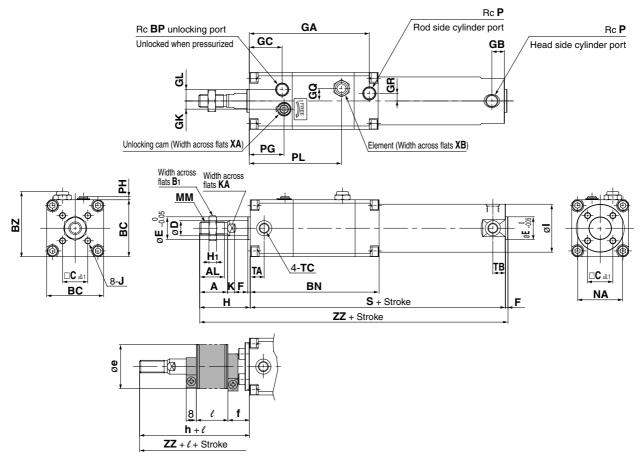
20-

Data

### Series CNG

#### **Dimensions**

### Basic style (B): With rubber bumper CNGBN



With rod boot

Bore size	Stroke rang	ge without rod boot	Stroke range	e with rod boot		AL	В₁	ВС	BN	DD.	BZ	пс	D	Е	_	GA	GB	~~	CK	<u></u>	CD.	~~	Н1	
(mm)	Standard	Long stroke	Standard	Long stroke	A	AL	D <sub>1</sub>	ьс	DIA	DP	DZ	⊔C	ט	_	Г	GA	GB	GC	GK	GL	GR	GQ	п	
20	Up to 200	201 to 350	20 to 200	201 to 350	18	15.5	13	38	93	1/8	44.5	14	8	12	2	85	10 (12)	18	5.5	6	4	8	5	26
25	Up to 300	301 to 400	20 to 300	301 to 400	22	19.5	17	45	103	1/8	51.5	16.5	10	14	2	96	10 (12)	25	6.5	9	7	10	6	31
32	Up to 300	301 to 450	20 to 300	301 to 450	22	19.5	17	45	104	1/8	51.5	20	12	18	2	97	10 (12)	25	6.5	9	7	10	6	38
40	Up to 300	301 to 800	20 to 300	301 to 800	30	27	19	52	112	1/8	58.5	26	16	25	2	104	10 (13)	26	7	11	7	12	8	47

Bore size		v	KA	NANA	MM NA P PG PH PL S TA TB T		тс	ХА		With	out rod boot	With rod boot										
(mm)	J	,	NΑ	IVIIVI	INA	_	PG	РΠ	FL	3	IA	I I B	10	AA	ΛD	Н	ZZ	е	f	h	$\ell$	ZZ
20	M4 x 0.7 depth 7	5	6	M8 x 1.25	24	1/8	21.5	2	65	141 (149)	11	11	M5 x 0.8	3	12	35	178 (186)	30	16	55	æ	198 (206)
25	M5 x 0.8 depth 7.5	5.5	8	M10 x 1.25	29	1/8	26.5	2.5	73	151 (159)	11	11	M6 x 0.75	3	12	40	193 (201)	30	17	62	Stro	215 (223)
32	M5 x 0.8 depth 8	5.5	10	M10 x 1.25	35.5	1/8	26.5	2.5	73	154 (162)	11	10 (11)	M8 x 1.0	3	12	40	196 (204)	35	17	62	25 x	218 (226)
40	M6 x 1 depth 12	6	14	M14 x 1.5	44	1/8	28	2.5	81	169 (178)	12	10 (12)	M10 x 1.25	4	12	50	221 (230)	35	17	70	0.0	241 (250)

Note) ( ): Denotes the dimensions for long stroke.