

FAG

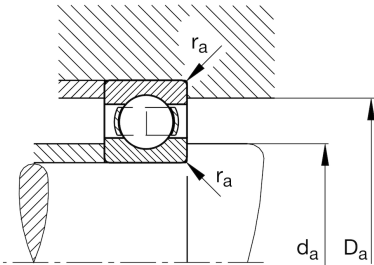
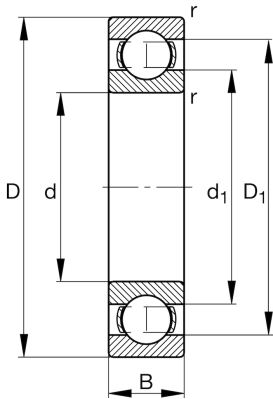
618/710-M

Deep groove ball bearing

Schaeffler ID:  
0190971900000

Deep groove ball bearing 618..-M, single  
row, solid brass cage

Technical information



Main Dimensions & Performance Data

|                 |             |                                   |
|-----------------|-------------|-----------------------------------|
| d               | 710 mm      | Bore diameter                     |
| D               | 870 mm      | Outside diameter                  |
| B               | 74 mm       | Width                             |
| C <sub>r</sub>  | 465,000 N   | Basic dynamic load rating, radial |
| C <sub>0r</sub> | 980,000 N   | Basic static load rating, radial  |
| C <sub>ur</sub> | 20,600 N    | Fatigue load limit, radial        |
| n <sub>G</sub>  | 1,180 1/min | Limiting speed                    |
| n <sub>gr</sub> | 720 1/min   | Reference speed                   |
| ≈m              | 94 kg       | Weight                            |

Mounting dimensions

|                    |          |                                      |
|--------------------|----------|--------------------------------------|
| d <sub>a min</sub> | 724.6 mm | Minimum diameter shaft shoulder      |
| D <sub>a max</sub> | 855.4 mm | Maximum diameter of housing shoulder |
| r <sub>a max</sub> | 3 mm     | Maximum fillet radius                |

Dimensions

|                  |          |                              |
|------------------|----------|------------------------------|
| r <sub>min</sub> | 4 mm     | Minimum chamfer dimension    |
| D <sub>1</sub>   | 820.4 mm | Shoulder diameter outer ring |
| d <sub>1</sub>   | 761.5 mm | Shoulder diameter inner ring |

Temperature range

|                  |        |                            |
|------------------|--------|----------------------------|
| T <sub>min</sub> | -30 °C | Operating temperature min. |
| T <sub>max</sub> | 200 °C | Operating temperature max. |

Calculation factors

|                |      |                    |
|----------------|------|--------------------|
| f <sub>0</sub> | 15.9 | Calculation factor |
|----------------|------|--------------------|