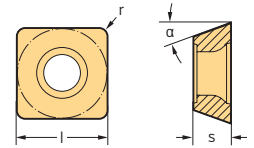


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Positive square SPGT / SPHT / SPMW / SPMT / SDHW

Tiger-tec® Silver



Indexable inserts

	Designation	Tolerance class	Number of cutting edges	l inch	s inch	α	r inch	P				M			K				N			S		
								HC				HC			HC				CN			HC		
								WKP25S	WKP35S	WSP45S	WSP45	WSM35S	WSP45S	WSP45	WAK15	WKK25S	WKP25S	WKP35S	WSN10	WXN15	WK10	WSM35S	WSP45S	WSP45
	SPGT120606-F57	G	4	0.500	0.250	11°	0.024	☹	☹	☹	☹	☹	☹	☹				☹				☹	☹	
	SPHT060304-G88	H	4	0.250	0.125	11°	0.016														☹	☹		
	SPHT09T308-G88	H	4	0.375	0.156	11°	0.031														☹	☹		
	SPHT120408-G88	H	4	0.500	0.187	11°	0.031														☹	☹		
	SPMW060304T-A27	M	4	0.250	0.125	11°	0.016	☹	☹								☹	☹						
	SPMW09T308T-A27	M	4	0.375	0.156	11°	0.031	☹	☹								☹	☹						
	SPMW120408T-A27	M	4	0.500	0.187	11°	0.031	☹	☹								☹	☹						
	SPMW120606T-A27	M	4	0.500	0.250	11°	0.024	☹	☹								☹	☹						
	SPMW060304-A57	M	4	0.250	0.125	11°	0.016	☹	☹						☹		☹	☹						
	SPMW09T308-A57	M	4	0.375	0.156	11°	0.031	☹	☹						☹		☹	☹						
	SPMW120408-A57	M	4	0.500	0.187	11°	0.031	☹	☹						☹		☹	☹						
	SPMT060304-D51	M	4	0.250	0.125	11°	0.016	☹	☹	☹	☹	☹	☹	☹			☹	☹				☹	☹	☹
	SPMT09T308-D51	M	4	0.375	0.156	11°	0.031	☹	☹	☹	☹	☹	☹	☹			☹	☹				☹	☹	☹
	SPMT120408-D51	M	4	0.500	0.187	11°	0.031	☹	☹	☹	☹	☹	☹	☹			☹	☹				☹	☹	☹
	SPMT120606-D51	M	4	0.500	0.250	11°	0.024	☹	☹	☹		☹					☹	☹					☹	
	SPMT120606-D57	M	4	0.500	0.250	11°	0.024	☹	☹	☹		☹			☹		☹	☹					☹	
	SPMT060304-F55	M	4	0.250	0.125	11°	0.016	☹	☹	☹	☹	☹	☹	☹	☹		☹	☹				☹	☹	☹
	SPMT09T308-F55	M	4	0.375	0.156	11°	0.031	☹	☹	☹	☹	☹	☹	☹	☹		☹	☹				☹	☹	☹
	SPMT120408-F55	M	4	0.500	0.187	11°	0.031	☹	☹	☹	☹	☹	☹	☹	☹		☹	☹				☹	☹	☹
	SDHW09T312-A57	H	4	0.375	0.156	15°	0.047											☹						

HC = Coated carbide
CN = Silicon nitride Si₃N₄
HW = Uncoated carbide

