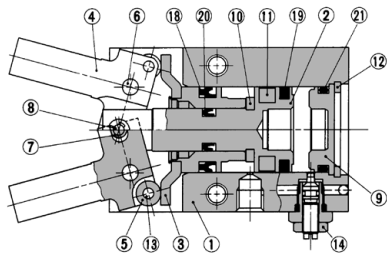


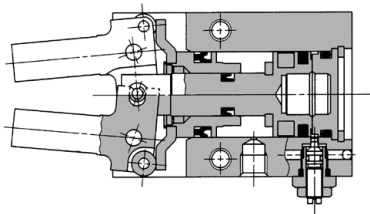
MHC2 Series

Construction

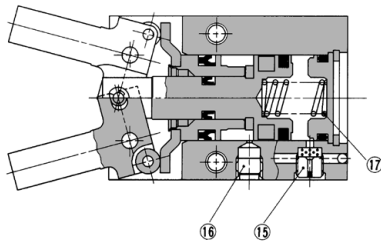
Double acting/With fingers open



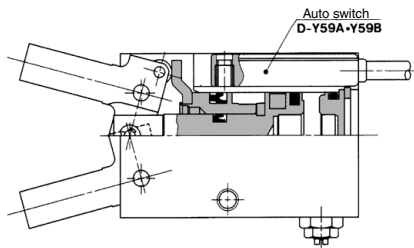
Double acting/With fingers closed



Single acting



With auto switch



Component Parts

No.	Description	Material	Note
1	Body	Aluminum alloy	Hard anodized
2	Piston A	Aluminum alloy	Hard anodized
3	Piston B assembly		
4	Finger	ø10 to ø20: Stainless steel ø25: Carbon steel	Heat treated
5	Side roller	Carbon steel	Nitriding
6	Lever shaft	Stainless steel	Nitriding
7	Center roller	Carbon steel	Nitriding
8	Center pin	Carbon steel	Nitriding
9	Cap	Resin	
10	Bumper	Urethane rubber	

Component Parts

No.	Description	Material	Note
11	Rubber magnet	Synthetic rubber	
12	Type C retaining ring	Carbon steel	Phosphate coated
13	Needle roller	High carbon chrome bearing steel	
14	Needle assembly	Brass	Electroless nickel plated
15	Exhaust plug	Brass	Electroless nickel plated
16	Plug	Brass	Electroless nickel plated
17	Spring	Stainless steel spring wire	
18	Piston seal	NBR	
19	Piston seal	NBR	
20	Piston seal	NBR	
21	Gasket	NBR	

Replacement Parts

Description	MHC2-10□	MHC2-16□	MHC2-20□	MHC2-25□	Main parts
Seal kit	MHC10-PS	MHC16-PS	MHC20-PS	MHC25-PS	(18/19/20/21)
Finger assembly	MHC-A1003	MHC-A1603	MHC-A2003	MHC-A2503	(4/5/6/7/8/13)
Piston assembly set	MHC-A1002	MHC-A1602	MHC-A2002	MHC-A2502	(2/3/7/8/10/11/18/19/20)
Piston A assembly	MHC-A1001	MHC-A1601	MHC-A2001	MHC-A2501	(2/10/11)
Piston B assembly	P3311145B	P3311245B	P3311345B	P3311445C	(3)
Needle assembly	MH-A1006		MH-A1606		(14)

* Order 1 piece finger assembly per one unit.

Replacement part/Grease pack part no.: GR-S-010 (10 g)