With NSK's cumulated state-of-the-art technology, the standard linear guides have been reborn as these new series.

Based on the LH and LS series characterized by reliability and performance, we have attained a significant increase in durability. Inheriting the random-matching capability and the use of the "NSK K1TM" lubrication unit, they are the new linear guides, easy to use for any kind of machine.

Features of NH and NS Series

1. Excellent durability

Super-long life, twice as long as compared with that of conventional series

As compared with the conventional LH and LS Series, a load rating 1.3 times greater and a lifespan two times longer have been accomplished*1. These features enable you to design a machine with a longer life and downsize the machine. Thus, your design capability is greatly enhanced.

Maintenance-free

Installing NSK K1™ lubrication unit (optional), which has an overwhelming track record in a wide range of application fields, assures a long-term, maintenance-free operation. Not only cost saving in maintenance but also environmental protection can be practiced.

What is "NSK K1™" lubrication unit?

NSK K1 is a lubrication device which combines oil and resin in a single unit. The porous resin contains a large amount of lubrication oil. Touching its surface to the raceway of a rail close to the ball contact point NSK K1 constantly supplies fresh oil which seeps from the resin.

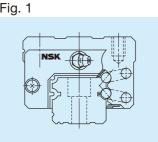
2. Easy-to-use "Standard Linear Guides"

The random-matching (interchangeable) type is available

The rails and ball slides can be selected in any combinations. The random-matching is available in all the models. The free combination of different ball slide types, accuracy grades and preload can be made. Also, we can accommodate to short-term delivery as well.

Robust design to absorb mounting errors

Same as the DF combination in angular contact bearings, self-aligning capability is high because the cross point of the contact lines of balls and grooves comes inside, and thus reducing moment rigidity(Fig. 1). This increases the capacity to absorb errors in installation, and will demand less work to achieve precision in mounting the linear guide.

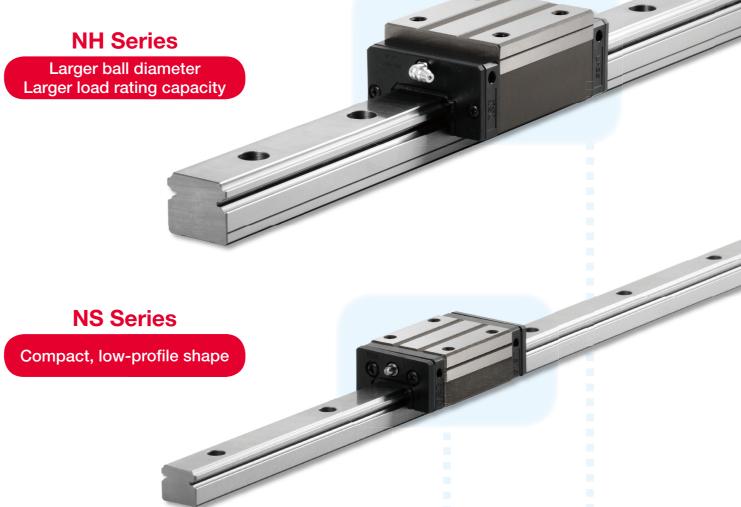


Abundant options

Abundant options are available, including an NSK K1™ lubrication unit, double seal, protector, surface treatment, etc. We offer the configuration best suited to the customer's needs.

All mounting dimensions are the same as those for the LH and LS Series

Regarding the mounting dimensions (mounting parts' dimensions), such as the mounting height, mounting width, mounting hole diameter/ pitch of the linear guide, etc., the mounting dimensions of the NH Series remain the same as those of the conventional LH series, while the mounting dimensions of the NS Series remain the same as those of the conventional LS Series. So, the new NH/NS Series linear guides can be used without making any design changes.



By mounting a NSK K1TM lubrication unit (optional), a long-term, maintenance-free operation can be achieved.

New standard linear guides produced through state-of-the-art technology

Based on the LH/LS Series, which have achieved exceptional results in numerous application areas ever since their debut in 1989, the new NH/NS Series are created as the focal point of NSK's cumulated stateof-the-art design and manufacturing technologies.

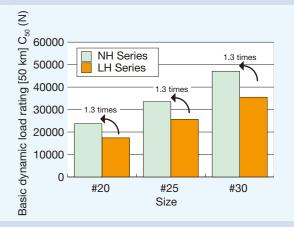
LH/LS Series with reliability and performance

NSK's state-of-the-art design/manufacturing technologies

New series of standard linear guides: the NH Series and NS Series

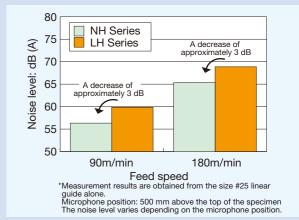
Ball groove geometry contributing to long life

New ball groove geometry is introduced, which has been developed by utilizing NSK's state-of-the-art tribological and analytical technologies. Due to the optimized distribution of contact surface pressures, the rating life has dramatically increased. As compared with the LH/LS Series, the load rating capacity of the new series has increased to 1.3 times, while the life span has increased to twice*1.



Ball circulating groove with excellent high-speed property

By reexamining the design practice for the ball circulation path, we have attained smooth ball circulation and a reduced noise level. So, these new series are suited for high-speed applications compared with the LH/LS Series.



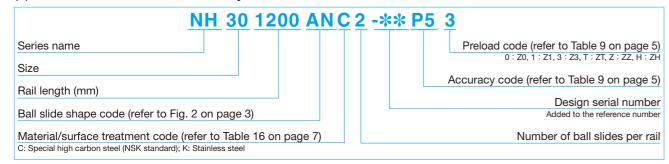
1 NSK

NSK Linear Guide[™]

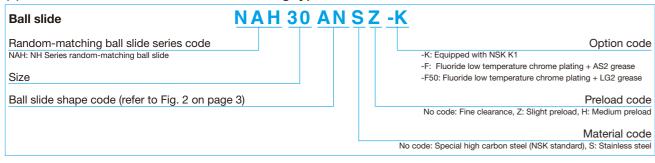
11. Dimensions

NH-AN (High-load type/standard, square type) NH-BN (Super-high-load type/long, square type)

(1) Reference number for assembly



(2) Reference number for random-matching type

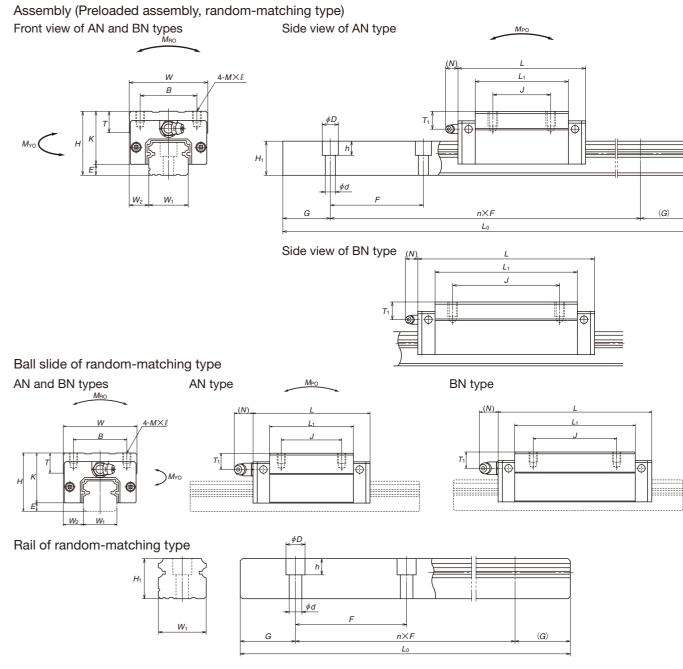


	No code: Special high carbon steel (NSK standard), S: Stainless steel
Rail N1H 30 1200	LCN-** PC Z
Random-matching rail series code	Preload code
N1H: NH Series random-matching rail	T: Fine clearance,
	Z: Slight preload (common rail for slight or medium preload) (refer to Table 9 on page 5)
Size	Accuracy code
Deil leneth (www)	PH: High precision grade random-matching type
Rail length (mm)	PC: Normal grade random-matching type
Rail shape code: L	Design serial number
L: Standard	Added to the reference number
	Butting rail specification*
Material/surface treatment code (refer to Table 16 on page 7	N: Non-butting; L: Butting specification
	*Please consult with NSK for butting rail specification.

Click!Speedy™ NSK Linear Guide Quick Delivery System uses a new numbering system. For details, please refer to the Click!Speedy general catalog CAT. No. E3191.

	А	ssemb	ly					Ball s	slide							
Model No.	Height			Width	Length		Mour	nting hole				Grease	e fittin	g	Width	Height
1010001140.	Н	Ε	W_2	W	L	В	J	<i>M×</i> Pitch×ℓ	L ₁	K	Т	Hole size	<i>T</i> ₁	N	W_1	H ₁
NH15AN NH15BN	28	4.6	9.5	34	55 74	26	26	M4×0.7×6	39 58	23.4	8	ф 3	8.5	3.3	15	15
NH20AN NH20BN	30	5	12	44	69.8 91.8	32	36 50	M5×0.8×6	50 72	25	12	M6×0.75	5	11	20	18
NH25AN NH25BN	40	7	12.5	48	79 107	35	35 50	M6×1×9	58 86	33	12	M6×0.75	10	11	23	22
NH30AN NH30BN	45	9	16	60	85.6 124.6	40	40 60	M8×1.25×10	59 98	36	14	M6×0.75	10	11	28	26
NH35AN NH35BN	55	9.5	18	70	109 143	50	50 72	M8×1.25×12	80 114	45.5	15	M6×0.75	15	11	34	29
NH45AN NH45BN	70	14	20.5	86	139 171	60	60 80	M10×1.5×17	105 137	56	17	Rc1/8	20	13	45	38
NH55AN NH55BN	80	15	23.5	100	163 201	75	75 95	M12×1.75×18	126 164	65	18	Rc1/8	21	13	53	44
NH65AN NH65BN	90	16	31.5	126	193 253	76	70 120	M16×2×20	147 207	74	23	Rc1/8	19	13	63	53

Notes: 1) External appearance of stainless steel ball slides differs from those of carbon steel ball slides.

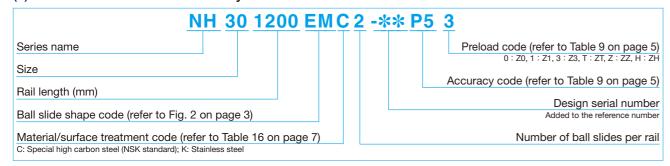


													Unit: mm
	Rail						Basic lo	ad rating				Weight	
Pitch	Mounting	G	Max. length	²⁾ Dyr	namic	Static	Static Static moment (N·m)						Rail
_	bolt hole		L _{0max}	[50km]	[100km]	C_0	M_{RO}		1 _{PO}		1 _{YO}	slide	
F	d×D×h	(reference)	() for stainless	$C_{50}(N)$	$C_{100}(N)$	(N)		(One slide)	(Two slides)	(One slide)	(Two slides)	(kg)	(kg/m)
60	4.5×7.5×5.3	20	2 980 (1 800)	14 200 18 100	11 300 14 400	20 700 32 000	108 166	94.5 216	575 1 150	79.5 181	480 965	0.18 0.26	1.6
60	6×9.5×8.5	20	3 960 (3 500)	23 700 30 000	18 800 24 000	32 500 50 500	219 340	185 420	1 140 2 230	155 355	955 1 870	0.33 0.48	2.6
60	7×11×9	20	3 960 (3 500)	33 500 45 500	26 800 36 500	46 000 71 000	360 555	320 725	1 840 3 700	267 610	1 540 3 100	0.55 0.82	3.6
80	9×14×12	20	4 000 (3 500)	41 000 61 000	32 500 48 500	51 500 91 500	490 870	350 1 030	2 290 5 600	292 865	1 920 4 700	0.77 1.3	5.2
80	9×14×12	20	4 000	62 500 81 000	49 500 64 500	80 500 117 000	950 1 380	755 1 530	4 500 8 350	630 1 280	3 800 7 000	1.5 2.1	7.2
105	14×20×17	22.5	3 990	107 000 131 000	84 500 104 000	140 000 187 000	2 140 2 860	1 740 3 000	9 750 15 600	1 460 2 520	8 150 13 100	3.0 3.9	12.3
120	16×23×20	30	3 960	158 000 193 000	125 000 153 000	198 000 264 000	3 600 4 850	3 000 5 150	16 300 26 300	2 510 4 350	13 700 22 100	4.7 6.1	16.9
150	18×26×22	35	3 900	239 000 310 000	190 000 246 000	281 000 410 000	6 150 8 950	4 950 10 100	27 900 51 500	4 150 8 450	23 400 43 500	7.7 10.8	24.3
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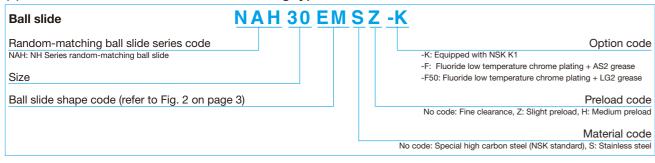
²⁾ The basic load rating comply with the ISO standard. (ISO14728-1 and ISO14728-2) C_{50} : the basic dynamic load rating for 50 km rating fatigue life, C_{100} : the basic dynamic load rating for 100 km rating fatigue life

NH-EM (High-load type/standard, flange type) NH-GM (Super-high-load type/long, flange type)

(1) Reference number for assembly



(2) Reference number for random-matching type



				No code: Special high carbon steel (NSK standard), S: Stair	nless steel
Rail	N1H 30	1200 L	<u>CN-*</u>	* PC Z	
Random-matching rail series code				Preloa	ad code
N1H: NH Series random-matching rail				T: Fine clearance,	
Size				Z: Slight preload (common rail for slight or medium preload) (refer to Table	9 on page 5)
Size				Accurac	
Poil longth (mm)				PH: High precision grade random-mate	ching type
Rail length (mm)				PC: Normal grade random-matching ty	/pe
Rail shape code: L				Design serial r	number
L: Standard				Added to the reference	ce number
				Butting rail specifi	ication*
Material/surface treatment code (re	fer to Table 16	on page 7)		N: Non-butting; L: Butting spe	
				*Please consult with NSK for butting rail spe	ecification.

Click!Speedy™ NSK Linear Guide Quick Delivery System uses a new numbering system. For details, please refer to the Click!Speedy general catalog CAT. No. E3191.

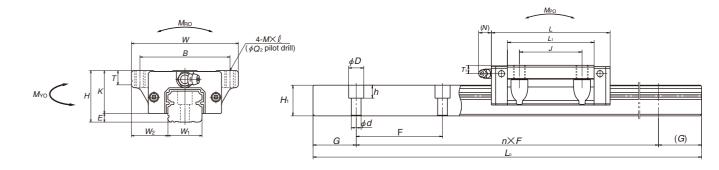
	А	ssemb	ly	Ball slide													
Model No.	Height			Width	Length	Mounting hole							Grease fitting			Width	Height
Wiodel IVo.	Н	Ε	W_2	W	L	В	J	<i>M×</i> Pitch× <i>l</i>	Q_2	L ₁	К	Т	Hole size	<i>T</i> ₁	N	W_1	H ₁
NH15EM NH15GM	24	4.6	16	47	55 74	38	30	M5×0.8×7	4.4	39 58	19.4	8	ф 3	4.5	3.3	15	15
NH20EM NH20GM	30	5	21.5	63	69.8 91.8	53	40	M6×1×9.5	5.3	50 72	25	10	M6×0.75	5	11	20	18
NH25EM NH25GM	36	7	23.5	70	79 107	57	45	M8×1.25×10 (M8×1.25×11.5)	6.8	58 86	29	11 (12)	M6×0.75	6	11	23	22
NH30EM NH30GM	42	9	31	90	98.6 124.6	72	52	M10×1.5×12 (M10×1.5×14.5)	8.6	72 98	33	11 (15)	M6×0.75	7	11	28	26
NH35EM NH35GM	48	9.5	33	100	109 143	82	62	M10×1.5×13	8.6	80 114	38.5	12	M6×0.75	8	11	34	29
NH45EM NH45GM	60	14	37.5	120	139 171	100	80	M12×1.75×15	10.5	105 137	46	13	Rc1/8	10	13	45	38
NH55EM NH55GM	70	15	43.5	140	163 201	116	95	M14×2×18	12.5	126 164	55	15	Rc1/8	11	13	53	44
NH65EM NH65GM	90	16	53.5	170	193 253	142	110	M16×2×24	14.6	147 207	74	23	Rc1/8	19	13	63	53

Notes: 1) Parenthesized dimensions are for items made of stainless steel. 2) External appearance of stainless steel ball slides differs from those of carbon steel ball slides.

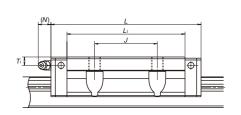
Assembly (Preloaded assembly, random-matching type)

Front view of EM and GM types

Side view of EM type

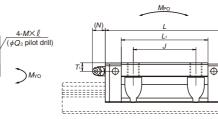


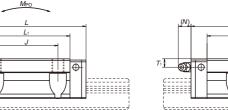
Side view of GM type



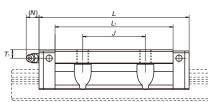
Ball slide of random-matching type

EM and GM types EM type

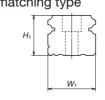


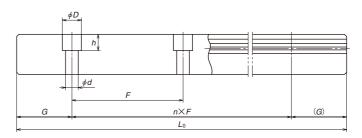


GM type



Rail of random-matching type





	Rail Basic load rating									We	ight		
Pitch	Mounting	G	Max. length	3) Dyr	namic	Static			Ball	Rail			
_	bolt hole		L _{0max}	[50km]	[100km]	C_0	M_{RO}		1 _{PO}	M_{YO}		slide	
F	d×D×h	(reference)	() for stainless	$C_{50}(N)$	$C_{100}(N)$	(N)		(One slide)	(Two slides)	(One slide)	(Two slides)	(kg)	(kg/m)
60	4.5×7.5×5.3	20	2 980 (1 800)	14 200 18 100	11 300 14 400	20 700 32 000	108 166	94.5 216	575 1 150	79.5 181	480 965	0.17 0.25	1.6
60	6×9.5×8.5	20	3 960 (3 500)	23 700 30 000	18 800 24 000	32 500 50 500	219 340	185 420	1 140 2 230	155 355	955 1 870	0.45 0.65	2.6
60	7×11×9	20	3 960 (3 500)	33 500 45 500	26 800 36 500	46 000 71 000	360 555	320 725	1 840 3 700	267 610	1 540 3 100	0.63 0.93	3.6
80	9×14×12	20	4 000 (3 500)	47 000 61 000	37 500 48 500	63 000 91 500	600 870	505 1 030	3 150 5 600	425 865	2 650 4 700	1.2 1.6	5.2
80	9×14×12	20	4 000	62 500 81 000	49 500 64 500	80 500 117 000	950 1 380	755 1 530	4 500 8 350	630 1 280	3 800 7 000	1.7 2.4	7.2
105	14×20×17	22.5	3 990	107 000 131 000	84 500 104 000	140 000 187 000	2 140 2 860	1 740 3 000	9 750 15 600	1 460 2 520	8 150 13 100	3 3.9	12.3
120	16×23×20	30	3 960	158 000 193 000	125 000 153 000	198 000 264 000	3 600 4 850	3 000 5 150	16 300 26 300	2 510 4 350	13 700 22 100	5 6.5	16.9
150	18×26×22	35	3 900	239 000 310 000	190 000 246 000	281 000 410 000	6 150 8 950	4 950 10 100	27 900 51 500	4 150 8 450	23 400 43 500	10 14.1	24.3

3) The basic load rating comply with the ISO standard. (ISO14728-1 and ISO14728-2) C_{50} : the basic dynamic load rating for 50 km rating fatigue life, C_{100} : the basic dynamic load rating for 100 km rating fatigue life