

BRAKE CONTROLLED TRUING DEVICE



- For fast effective truing of diamond and CBN wheels with minimum loss of abrasive
- Ideal for truing diamond and CBN wheel types: straight wheels with diamond in the periphery, tool and cutter grinding wheels, wheels used on surface and cylindrical grinding machines, cut-off wheels and internal grinding wheels and cup wheels with diamonds in the rim, as used on vertical spindle surface grinders



SPECIFICATION	PK QTY	ART NO.
BCTD	1	66260274459

WHEELS FOR BRAKE CONTROLLED TRUING DEVICE



DIA (mm)	T (mm)	B (mm)	SPECIFICATION	PK QTY	ART NO.
80	25	13	Wheel 37C60-NV	10	69936668764

DRESSING STICKS



- High purity white aluminium oxide abrasive
- Friable abrasive
- Ideal for dressing CBN super abrasive wheels

DIA (mm)	SPECIFICATION	PK QTY	ART NO.	APPLICATION
13x25x150	38A 150 HVBE	10	61463605565	For SA wheels ≥D54
	38A 220 HVBE	10	61463605066	-
	38A 320 HVBE	10	69936684889	For SA wheels ≤D46



Mount the device spindle parallel to the wheel spindle to ensure correct straight face truing.
For cup shaped wheels, the device spindle will be mounted perpendicularly to the wheel spindle.
Use appropriate traverse rates.