

The Timken Company 4500 Mt Pleasant St. NW

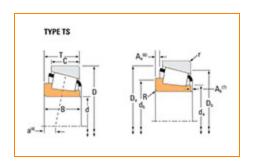
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Part Number 52400, Tapered Roller Bearings - Single Cones - Imperial

This is the most basic and most widely used type of tapered roller bearing. It consists of two main separable parts: the cone (inner ring) assembly and the cup (outer ring). It is typically mounted in opposing pairs on a shaft.





<u>Specifications</u> | <u>Dimensions</u> | <u>Abutment and Fillet Dimensions</u> | <u>Basic Load Ratings</u> | <u>Factors</u>

Specifications			-
	Series	52000	
	Cone Part Number	52400	
	Design Units	Imperial	
	Cage Type	Stamped Steel	
	C1 - Dynamic Radial Rating (Two-Row, 1 million revolutions) ¹	87500 lbf 389000 N	
	C90(2) - Dynamic Radial Rating (Two-Row, 90 million revolutions) ²	22700 lbf 101000 N	

Dimensions -

d - Bore	4.0000 in 101.600 mm
B - Cone Width	1.4219 in 36.116 mm

Αbι	itment and Fillet Dimensions	-
	R - Cone Backface "To Clear" Radius ³	0.14 in 3.600 mm
	da - Cone Frontface Backing Diameter	4.37 in 111 mm
	db - Cone Backface Backing Diameter	4.61 in 117 mm
	Ab - Cage-Cone Frontface Clearance	0.12 in 3 mm
	Aa - Cage-Cone Backface Clearance	0.16 in 4.1 mm
	a - Effective Center Location ⁴	-0.02 in -0.5 mm

Bas	ic Load Ratings	-	
	C90 - Dynamic Radial Rating (90 million revolutions) ⁵	13000 lbf 57900 N	
	C1 - Dynamic Radial Rating (1 million revolutions) ⁶	50200 lbf 223000 N	
	CO - Static Radial Rating	77000 lbf 343000 N	
	C _{a90} - Dynamic Thrust Rating (90 million revolutions) ⁷	10600 lbf 47100 N	

Factors

K - Factor ⁸	1.23
G1 - Heat Generation Factor (Roller-Raceway)	175.4
G2 - Heat Generation Factor (Rib-Roller End)	41.7
Cg - Geometry Factor ⁹	0.152

 $^{^{1}}$ Based on 1 x 10^{6} revolutions L_{10} life, for the ISO life calculation method.

 $^{^2}$ Based on 90 x 10^6 revolutions L_{10} life, for The Timken Company life calculation method. C_{90} and C_{a90} are radial and thrust values for a single-row, $C_{90(2)}$ is the two-row radial value.

 $^{^3}$ These maximum fillet radii will be cleared by the bearing corners.

⁴ Negative value indicates effective center inside cone backface.

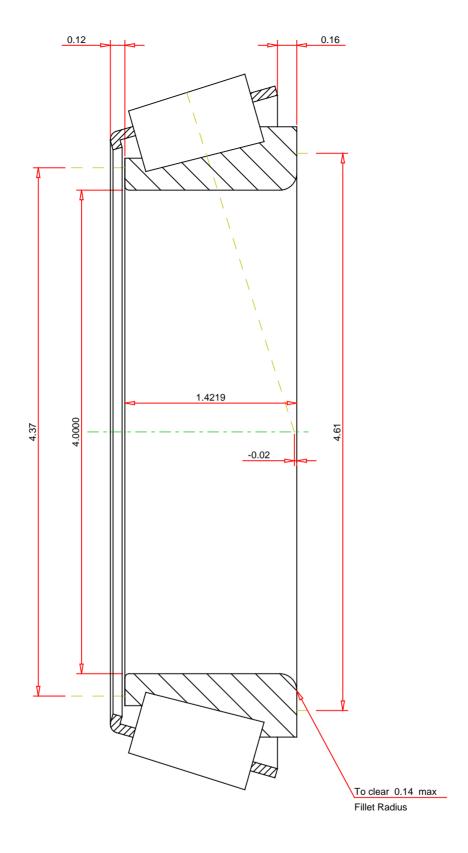
 $^{^{5}}$ Based on 90 x 10^{6} revolutions L $_{10}$ life, for The Timken Company life calculation method. C $_{90}$ and C $_{a90}$ are radial and thrust values.

 $^{^{6}}$ Based on 1 x 10^{6} revolutions L_{10} life, for the ISO life calculation method.

 $^{^7}$ Based on 90 x 10^6 revolutions L_{10} life, for The Timken Company life calculation method. C_{90} and C_{a90} are radial and thrust values for a single-row, $C_{90(2)}$ is the two-row radial value.

 $^{^{8}}$ These factors apply for both inch and metric calculations. Consult your Timken representative for instruction on use.

⁹ Geometry constant for Lubrication Life Adjustment Factor a3l.



IMPERIAL UNITS Number of Rollers Per Row 26 52400 SINGLE TAPERED CONE THE TIMKEN COMPANY K Factor 1.23 Dynamic Radial Rating - C90 13000 NORTH CANTON, OHIO USA Dynamic Thrust Rating - Ca90 10600 Dynamic Radial Rating - C1 50200

Every reasonable effort has been made to ensure the accuracy of the information contained in this writing, but no liability is accepted for errors, omissions or for any other reason.

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