



**The Timken Company**

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## Part Number 395 - 394, Tapered Roller Bearings - TS (Tapered Single) Imperial

This is the most basic and most widely used type of tapered roller bearing. It consists of two main separable parts: the cone (inner ring) assembly and the cup (outer ring). It is typically mounted in opposing pairs on a shaft.



[Specifications](#) | [Dimensions](#) | [Abutment and Fillet Dimensions](#) | [Basic Load Ratings](#) | [Factors](#)

### Specifications

<b>Series</b>	395
<b>Cone Part Number</b>	395
<b>Cup Part Number</b>	394
<b>Design Unit</b>	Inch
<b>Bearing Weight</b>	1.9 lb 0.9 Kg
<b>Cage Material</b>	Stamped Steel

### Dimensions



- Bore

2 1/2 in  
63.5 mm

<b>D - Cup Outer Diameter</b>	4.3307 in 110.0 mm
<b>B - Cone Width</b>	0.8660 in 21.996 mm
<b>C - Cup Width</b>	0.8661 in 21.999 mm
<b>T - Bearing Width</b>	0.8661 in 21.999 mm

## Abutment and Fillet Dimensions

<b>R - Cone Backface "To Clear" Radius<sup>1</sup></b>	0.140 in 3.6 mm
<b>r - Cup Backface "To Clear" Radius<sup>2</sup></b>	0.03 in 0.76 mm
<b>da - Cone Frontface Backing Diameter</b>	2.76 in 70 mm
<b>db - Cone Backface Backing Diameter</b>	3.03 in 77 mm
<b>Da - Cup Frontface Backing Diameter</b>	4.21 in 106.90 mm
<b>Db - Cup Backface Backing Diameter</b>	3.98 in 101.09 mm
<b>Ab - Cage-Cone Frontface Clearance</b>	0.11 in 2.8 mm
<b>Aa - Cage-Cone Backface Clearance</b>	0.05 in 1.3 mm
<b>a - Effective Center Location<sup>3</sup></b>	-0.03 in -0.8 mm

## Basic Load Ratings

**C90 - Dynamic Radial Rating (90 million revolutions)<sup>4</sup>** 5760 lbf  
25600 N

**C1 - Dynamic Radial Rating (1 million revolutions)<sup>5</sup>** 22200 lbf  
98900 N

**C0 - Static Radial Rating** 28100 lbf  
125000 N

**C<sub>a90</sub> - Dynamic Thrust Rating (90 million revolutions)<sup>6</sup>** 3970 lbf  
17600 N

## Factors

**K - Factor<sup>7</sup>** 1.45

**e - ISO Factor<sup>8</sup>** 0.4

**Y - ISO Factor<sup>9</sup>** 1.49

**G1 - Heat Generation Factor (Roller-Raceway)** 56

**G2 - Heat Generation Factor (Rib-Roller End)** 21.4

**Cg - Geometry Factor<sup>10</sup>** 0.0984

<sup>1</sup> These maximum fillet radii will be cleared by the bearing corners.

<sup>2</sup> These maximum fillet radii will be cleared by the bearing corners.

<sup>3</sup> Negative value indicates effective center inside cone backface.

<sup>4</sup> Based on  $90 \times 10^6$  revolutions  $L_{10}$  life, for The Timken Company life calculation method.  $C_{90}$  and  $C_{a90}$  are radial and thrust values.

<sup>5</sup> Based on  $1 \times 10^6$  revolutions  $L_{10}$  life, for the ISO life calculation method.

<sup>6</sup> Based on  $90 \times 10^6$  revolutions  $L_{10}$  life, for The Timken Company life calculation method.  $C_{90}$  and  $C_{a90}$  are radial and thrust values for a single-row,  $C_{90(2)}$  is the two-row radial value.

<sup>7</sup> These factors apply for both inch and metric calculations. Consult your Timken representative for instruction on use.

<sup>8</sup> These factors apply for both inch and metric calculations. Consult your Timken representative for instruction on use.

<sup>9</sup> These factors apply for both inch and metric calculations. Consult your Timken representative for instruction on use.

<sup>10</sup> Geometry constant for Lubrication Life Adjustment Factor  $a_3$ .

