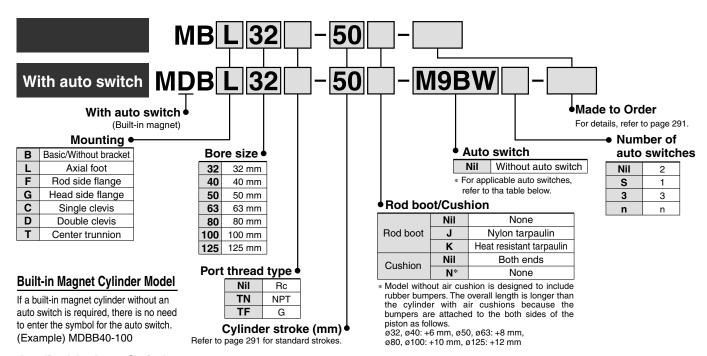
## Air Cylinder: Single Rod

# Series MB

ø32, ø40, ø50, ø63, ø80, ø100, ø125

### **How to Order**



#### Applicable Auto Switch/Poter

API	DIICADIE AUTO SWIT	CH/heler t	<u> </u>	ages 1263 to						l and	رما مران	- alla /	·\						
Type	lyno Special function	Electrical			tor lig	Wiring		oad volta	AC	Tie-rod	ch model Band	Lead v	vire iei 1	19th (	m) 5	Pre-wired		cable	
1,700		entry	Indicator light	(Output)		DC		mounting	mounting	(Nil)	(M)	_		connector	lo	ad			
				3-wire (NPN)		5 V 10 V		M9N	_	•	•	•	0	0	IC aireuit				
		Grommet		3-wire (PNP)	24 V	5 V, 12 V	_	M9P	_	•	•	•	0	0	IC circuit				
		Grommet		Oina		12 V		M9B		•	•	•	0	0					
	_			2-wire	_	_	100 V, 200 V	J51	_	•	-		0	_					
switch		Terminal		3-wire (NPN)		5 V, 12 V		_	G39	_		_	_	_	_				
. wit		conduit		2-wire		12 V		_	K39	_	-	_	_	_					
e e	D: :::::::::::::::::::::::::::::::::::		Yes	3-wire (NPN)		5 V 40 V		M9NW	_	•	•	•	0	0	10 -11	Relay,			
Solid state	Diagnostic indication (2-color indication)		ies	3-wire (PNP)		5 V, 12 V		M9PW	_	•	•	•	0	0	IC circuit	PLC			
<u>:</u>	(2-color indication)			2-wire 24 V	12V	12V	M9BW	_	•	•	•	0	0	_					
So	Water resistant	Grommet		3-wire (NPN)	5 V, 12 V		] _	M9NA		0	0	•	0	0	IC circuit	.]			
	(2-color indication)	Grommet		3-wire (PNP)				M9PA	_	0	0	•	0	0					
	(2 dolor maleation)			2-wire				M9BA		0	0		0	0	_				
	Diagnostic output (2-color indication)			4-wire (NPN)			F59F	_	•	-	•	0	0	IC circuit	ıit 💮				
	Magnetic field resistant (2-color indication)			2-wire (Non-polar)		_		P4DW	_	_	-			0	_				
					Yes	Yes	3-wire (Equiv. to NPN)	_	5 V	_	A96	_	•	-	•	_	_	IC circuit	_
		C == === == = = = = = = = = = = = = = =					100 V	A93	_	•	<b>—</b>	•	_	_	_				
ے		Grommet	No				100 V or less	A90	_	•		•	_	_	IC circuit	]			
ļ ģ	_		Yes				100 V, 200 V	A54	_	•	<b>—</b>	•	•	_		Relay, PLC			
\ <u>s</u>			No			12 V	200 V or less	A64	_	•	-	•	_	_		PLC			
Reed switch		Terminal		2-wire	24 V		_	_	A33	_	<b> </b> —	_	_	_					
ď		conduit	V					_	A34	_	-	_	_	_	_	PLC			
		DIN terminal	Yes				100 V, 200 V	_	A44	_	-	_	_	_	Dala	Dalay			
	Diagnostic indication (2-color indication)	Grommet				_	_	A59W	_	•	-	•	_	_		Relay, PLC			

<sup>\*</sup> Lead wire length symbols:

- 0.5 m ..... Nil (Example) M9NW
  - 1 m ······· M (Example) M9NWM 3 m ······ L (Example) M9NWL

  - 5 m ...... Z (Example) M9NWZ
- \* Solid state auto switches marked with a "O" are produced upon receipt of order.



<sup>\*</sup> Besides the above models, there are some other auto switches that are applicable. For detailed information, please refer to page 327.

<sup>\*</sup> Solid state auto switches are also available with a pre-wired connector. Refer to pages 1328 and 1329 for details. \* D-A9□/M9□/M9□W/M9□AL auto switches are shipped together (not assembled). (However, auto switch mounting brackets are assembled when being shipped.)

## Air Cylinder: Single Rod Series MB



JIS Symbol Double acting



#### **Made to Order Specifications** (For details, refer to pages 1373 to 1498 and 1515.)

	10 1 100 4114 10 101,
Symbol	Specifications
-XA□	Change of rod end shape
-XB5	Oversized rod cylinder
-XB6	Heat resistant cylinder (150°C)
-XB13	Low speed cylinder (5 to 50 mm/s)
-хсз	Special port position
-XC4	With heavy duty scraper
-XC5	Heat resistant cylinder (110°C)
-XC6	Piston rod and rod end nut made of stainless steel
-XC7	Tie rod, cushion valve, tie rod nut, etc.
-201	made of stainless steel
-XC8	Adjustable stroke cylinder/Adjustable extend stroke
-XC9	Adjustable stroke cylinder/Adjustable retract stroke
-XC10	Dual stroke cylinder/Double rod
-XC11	Dual stroke cylinder/Single rod
-XC12	Tandem cylinder
-XC14	Change of trunnion bracket mounting position
-XC22	Fluororubber seals
-XC27	Double clevis pin and double knuckle
-7021	pin made of stainless steel
-XC29	Double knuckle joint with spring pin
-XC30	Rod side trunnion
-XC35	With coil scraper
-XC59	Fluororubber seal, Built-in hard plastic magnet
-XC65	XC6 + XC7 specifications
-X1184	Cylinder with reed, heat-resistant switch

Refer to pages 322 and 327 for cylinders with auto switches.

- Minimum stroke for auto switch mounting
- Proper auto switch mounting position (detection at stroke end) and mounting height
- Operating range
- Switch mounting bracket: Part no.

#### **Specifications**

· · · ·							
Bore size (mm)	32	40	50	63	80	100	125
Action	Double acting, Single rod						
Fluid				Air			
Proof pressure				1.5 MPa			
Max. operating pressure				1.0 MPa			
Min. operating pressure	0.05 MPa						
Ambient and fluid temperature	Without auto switch: -10 to 70°C (No freezing) With auto switch: -10 to 60°C (No freezing)						
Lubrication			Not red	quired (No	n-lube)		
Operating piston speed			50 to 10	00 mm/s			50 to 700 mm/s
Allowable stroke tolerance		up to 250	: <sup>+1.0</sup> , 251	to 1000: +1	1.4,1001 to	1500: +1.8	3
Cushion Note 1)			Both e	nds (Air cu	ıshion)		
Port size (Rc, NPT, G)	1/8 1/4 3/8 1/2					/2	
Mounting	Basic, Foot, Rod side flange, Head side flange, Single clevis, Double clevis, Center trunnion						

Note 1) When requesting a cylinder without air cushion, cylinder utilizes rubber bumpers which increases cylinders overall length.

#### Standard Stroke

Otaniaa	ndara otroke							
Bore (mm)	Standard stroke (mm)	Max. stroke						
32	25, 50, 75, 100, 125, 150, 175, 200, 250, 300, 350, 400, 450, 500	700						
40	25, 50, 75, 100, 125, 150, 175, 200, 250, 300, 350, 400, 450, 500	800						
50	25, 50, 75, 100, 125, 150, 175, 200, 250, 300, 350, 400, 450, 500, 600	1000						
63	25, 50, 75, 100, 125, 150, 175, 200, 250, 300, 350, 400, 450, 500, 600	1000						
80	25, 50, 75, 100, 125, 150, 175, 200, 250, 300, 350, 400, 450, 500, 600, 700, 800	1000						
100	25, 50, 75, 100, 125, 150, 175, 200, 250, 300, 350, 400, 450, 500, 600, 700, 800	1000						
125	25, 50, 75, 100, 125, 150, 175, 200, 250, 300, 350, 400, 450, 500, 600, 700, 800,1000	1400						

Intermediate strokes are available. (No spacer is used.)

#### **Accessory**

	Mounting	Basic	Foot	Rod side flange	Head side flange	Single clevis	Double clevis	Center trunnion
Standard	Rod end nut	•	•	•	•	•	•	•
Staridard	Clevis pin	_	_	_	_	_	•	_
	Single knuckle joint	•	•	•	•	•	•	•
Option	Double knuckle joint (with pin)	•	•	•	•	•	•	•
	Rod boot	•	•	•	•	•	•	•

#### **Material of Rod Boot**

Symbol	Material	Max. ambient temp.		
J	Nylon tarpaulin	70°C		
K	Heat resistant tarpaulin	110°C*		

<sup>\*</sup> Max. ambient temperature for rod boot itself.

#### **Mounting Bracket Part No.**

Bore size (mm)	32	40	50	63	80	100	125
Foot Note 1)	MB-L03	MB-L04	MB-L05	MB-L06	MB-L08	MB-L10	MB-L12
Flange	MB-F03	MB-F04	MB-F05	MB-F06	MB-F08	MB-F10	MB-F12
Single clevis	MB-C03	MB-C04	MB-C05	MB-C06	MB-C08	MB-C10	MB-C12
Double clevis	MB-D03	MB-D04	MB-D05	MB-D06	MB-D08	MB-D10	MB-D12

Note 1) Two foot brackets required for one cylinder.

Note 2) Accessories for each mounting bracket are as follows:

Foot, flange, single clevis/body mounting bolt, double clevis/body mounting bolt, clevis pins, flat washer and cotter pins. → Refer to page 298 for details.



CM2

CJ1

**CJP** 

CJ2

CG1

MB

MB1

CA2

CS<sub>1</sub>

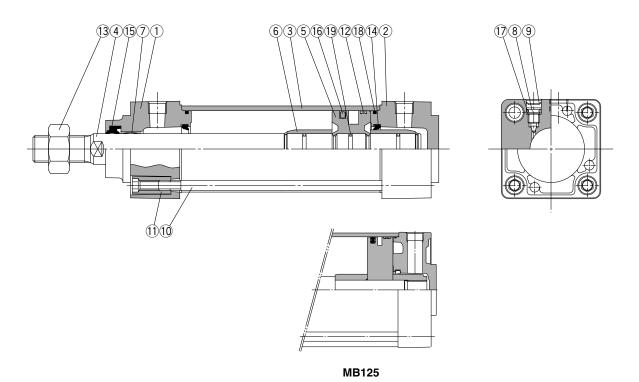
CS2

**D**-□

Individual

Technical

#### Construction



**Component Parts** 

No.	Description	Material	Note
1	Rod cover	Aluminum die-cast	Metallic painted
2	Head cover	Aluminum die-cast	Metallic painted
3	Cylinder tube	Aluminum alloy	Hard anodized
4	Piston rod	Carbon steel	Hard chrome plated
(5)	Piston	Aluminum alloy	Chromated
6	Cushion ring	Brass	
7	Bushing	Lead bronze cast	
8	Cushion ring	Steel wire	Nickel plated
9	Retaining ring	Steel for spring	ø40 to ø100
10	Tie rod	Carbon steel	Zinc chromated
11)	Tie rod nut	Carbon steel	Nickel plated
12	Wear ring	Resin	
13	Rod end nut	Carbon steel	Nickel plated

#### Replacement Parts/Seal Kit

Bore size (mm)	Kit no.	Contents		
32	MB32-PS			
40	MB40-PS			
50	MB50-PS	Set of the No. 4, 15, 16 and 18		
63	MB63-PS			
80	MB80-PS			
100	MB100-PS			
125	MB125-PS			

- \* Seal kits consist of items  $(\!\![4\!]), (\!\![5\!]), (\!\![6\!])$  and  $(\!\![8\!]),$  and can be ordered by using the seal kit number corresponding to each bore size.
- \* Trunnion type should not be disassembled. (Refer to page 328.)
- \* Seal kit includes a grease pack (ø32 to 50: 10 g, ø63, 80: 20 g, ø100, 125: 30 g).

Order with the following part number when only the grease pack is needed. Grease pack part number: GR-S-010 (10 g), GR-S-020 (20 g)

#### **Water Resistant Air Cylinder**

Water resistant air cylinders are also available in Series MB, which are suitable for use on machine tools, where exposure to coolant is possible and applicable for food machinery and automobile washing equipment in an environment where water splashes. Please refer to page 899 for more information.

No.	Description	Material	Note
14) *	Cushion seal	Urethane	
15)*	Rod seal	NBR	
16 *	Piston seal	NBR	
17	Cushion valve seal	NBR	
18 *	Cylinder tube gasket	NBR	
19	Piston gasket	NBR	

#### Copper/Fluorine-free

20 - MB Mounting bracket	Bore size	Port thread type	<b> </b>	Stroke	Suffix
Conner/Fluoring-free	-				

Copper material has been replaced with non-copper material to prevent generation of copper ions. This is to eliminate influence of copper ions and fluororesin upon color CRT.

#### **Specifications**

Action	Double acting single rod				
Bore size	ø32, ø40, ø50, ø63, ø80, ø100				
Max. operating pressure	1.0 MPa				
Min. operating pressure	0.05 MPa				
Cushion	Air cushion *				
Piping	Screw-in piping				
Operating piston speed	50 to 1000 mm/s				
Mounting bracket	Basic, Axial foot, Rod side flange, Head side flange, Single clevis, Double clev Center trunnion				

- \* Auto switch capable.
- ★The cylinder should be operated within its allowable kinetic energy. (Refer to page 292.)
- \* In case of types with no air cushion, a rubber bumper is used.

<b>D-</b> □	
	_
	D-□

CJ1

**CJP** 

CJ2

CM2

CG1

MB

MB1

CA<sub>2</sub>

CS<sub>1</sub>

CS<sub>2</sub>

Individual -X□

Technical data

