



**STI-Taps (Second Lead)**  
for Wire-Thread-Inserts ISO 2 (6H)

**Maschi STI**  
per inserti riportati dopo ISO 2 (6H)



**Form D      HSS-G      Tol. ISO1 (4H)      M**

Nominal Diameter D	P	B	L1	L2	D2	∩	Art.-No.
M 2	x 0.40	2.5	44.5	9.5	2.8	2.24	03001
M 2.5	x 0.45	3.1	48.0	11.0	3.15	2.50	03003
M 3	x 0.5	3.6	53.0	13.0	4.0	3.15	03005
M 3.5	x 0.6	4.3	53.0	13.0	4.5	3.55	03006
M 4	x 0.7	4.9	58.0	16.0	5.0	4.00	03007
M 5	x 0.8	6.0	66.0	19.0	6.3	5.00	03008
M 6	x 1.0	7.3	72.0	22.0	8.0	6.30	03009
M 7	x 1.0	8.3	72.0	22.0	9.0	7.10	03010
M 8	x 1.25	9.6	80.0	24.0	10.0	8.00	03011
M 8	x 1.0	9.3	80.0	24.0	10.0	8.00	03012
M 9	x 1.25	10.6	85.0	25.0	8.0	6.30	03013
M 10	x 1.5	11.9	89.0	29.0	9.0	7.10	03015
M 10	x 1.25	11.6	85.0	25.0	8.0	6.30	03016
M 10	x 1.0	11.3	85.0	25.0	8.0	6.30	03017
M 11	x 1.5	12.9	89.0	29.0	9.0	7.10	03018
M 12	x 1.75	14.3	95.0	30.0	11.2	9.00	03020
M 12	x 1.5	14.0	95.0	30.0	11.2	9.00	03021
M 12	x 1.25	13.6	95.0	30.0	11.2	9.00	03022
M 12	x 1.0	13.3	95.0	30.0	11.2	9.00	03023
M 14	x 2.0	16.6	102.0	32.0	12.5	10.00	03027
M 14	x 1.5	16.0	102.0	32.0	12.5	10.00	03028
M 14	x 1.25	15.6	102.0	32.0	12.5	10.00	03029
M 14	x 1.0	15.3	102.0	32.0	12.5	10.00	03030
M 16	x 2.0	18.6	112.0	37.0	14.0	11.20	03033
M 16	x 1.5	18.0	104.0	29.0	14.0	11.20	03034
M 18	x 2.5	21.3	118.0	38.0	16.0	12.50	03035
M 18	x 2.0	20.6	104.0	29.0	14.0	11.20	03036
M 18	x 1.5	20.0	104.0	29.0	14.0	11.20	03037
M 20	x 2.5	23.3	118.0	38.0	16.0	12.50	03038
M 20	x 2.0	22.6	113.0	33.0	16.0	12.50	03039
M 20	x 1.5	22.0	113.0	33.0	16.0	12.50	03040
M 22	x 2.5	25.3	130.0	45.0	18.0	14.00	03041
M 22	x 2.0	24.6	120.0	35.0	18.0	14.00	03042
M 22	x 1.5	24.0	120.0	35.0	18.0	14.00	03043
M 24	x 3.0	27.9	138.0	48.0	20.0	16.00	03044
M 24	x 2.0	26.6	127.0	37.0	20.0	16.00	03045
M 24	x 1.5	26.0	120.0	35.0	18.0	14.00	03046

