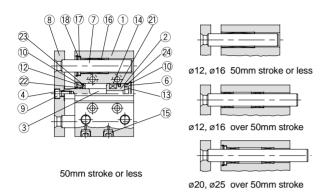
Construction

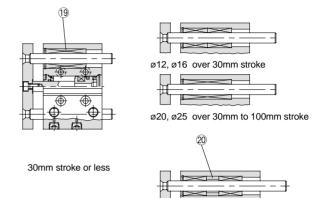
Series MGPM

MGPM12 to 25



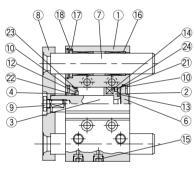
Series MGPL

MGPL12 to 25

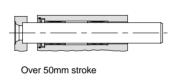


ø20, ø25 over 100mm stroke

MGPM32 to 100



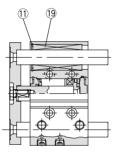
50mm stroke or less





ø50 or larger

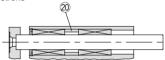
MGPL32 to 100



50mm stroke or less



ø32 to ø63 over 50mm to100mm stroke ø80, ø100 over 50mm stroke to 200mm stroke



ø32 to ø63 over 100mm stroke ø80, ø100 over 200mm stroke

Parts list

No.	Description	Material		Note
1	Body	Aluminum alloy	Hard anodized	
2	Piston	Aluminum alloy	Chromated	
3	Piston rod	Stainless steel	ø12 to ø25	
		Carbon steel	ø32 to ø100	Hard chrome plated
4	Collar	Aluminum bearing alloy	ø12 to ø40	Clear anodized
		Aluminum alloy casting	ø50 to ø100	Coated
5	Bushing	Lead bronze casting	ø50 to ø100	
6	Head cover	Aluminum alloy	ø12 to ø63	Clear chromated
			ø80 to ø100	Coated
7	Guide rod	Carbon steel	Hard chrome plated	
8	Plate	Carbon steel	Nickel plated	
9	Plate mounting bolt	Carbon steel	Nickel plated	
10	Snap ring	Carbon tool steel	Phosphate coated	
11	Snap ring	Carbon tool steel	Phosphate coated	

Replacement parts: Seal kits

Bore size (mm)	Order No.	Contents	
12	MGP12-PS		
16	MGP16-PS		
20	MGP20-PS	Kits include items	
25	MGP25-PS	21, 22, 23, and 24 from the table above	
32	MGP32-PS		

^{*} Seal kits are sets consisting of items 21 through 24 above, and can be ordered using the order number for each bore size.

Parts list

No.	Description	Material	Not	е
12	Bumper A	Urethane		
13	Bumper B	Urethane		
14	Magnet	Synthetic rubber		
15	Plug (M-5P)	Brass	ø12, ø16	Nickel plated
	Hexagon socket head taper plug	Carbon steel	ø20 to ø100	Nickel plated
16	Slide bearing	Lead bronze casting		
17	Felt	Felt		
18	Holder	Resin		
19	Ball bushing			
20	Spacer	Aluminum alloy		_
21*	Piston seal	NBR		
22*	Rod seal	NBR		_
23*	Gasket A	NBR		
24*	Gasket B	NBR		

Replacement parts: Seal kits

Bore size (mm)	Order no.	Contents	
40	MGP40-PS		
50	MGP50-PS	Kits include items	
63	MGP63-PS		
80	MGP80-PS	21, 22, 23, and 24 from the table above.	
100	MGP100-PS		

