


**The Timken Company**

4500 Mt Pleasant St. NW

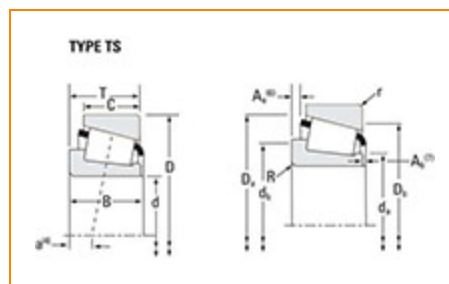
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## Part Number 25590 - 25522, Tapered Roller Bearings - TS (Tapered Single) Imperial

This is the most basic and most widely used type of tapered roller bearing. It consists of two main separable parts: the cone (inner ring) assembly and the cup (outer ring). It is typically mounted in opposing pairs on a shaft.




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### Specifications

|                         |               |
|-------------------------|---------------|
| <b>Series</b>           | 25500         |
| <b>Cone Part Number</b> | 25590         |
| <b>Cup Part Number</b>  | 25522         |
| <b>Design Unit</b>      | Inch          |
| <b>Cage Material</b>    | Stamped Steel |

### Dimensions

|  |                        |
|--|------------------------|
| <b>d - Bore</b>  | 1.7960 in<br>45.618 mm |
|  <b>- Cup Outer Diameter</b> | 3.2700 in<br>83.058 mm |

|                          |                        |
|--------------------------|------------------------|
| <b>B - Cone Width</b>    | 1.0000 in<br>25.400 mm |
| <b>C - Cup Width</b>     | 0.7525 in<br>19.114 mm |
| <b>T - Bearing Width</b> | 0.9400 in<br>23.876 mm |

## Abutment and Fillet Dimensions

|  |                     |
|--|---------------------|
| <b>R - Cone Backface "To Clear" Radius<sup>1</sup></b> | 0.14 in<br>3.600 mm |
| <b>r - Cup Backface "To Clear" Radius<sup>2</sup></b>  | 0.08 in<br>2.03 mm  |
| <b>da - Cone Frontface Backing Diameter</b>            | 2.01 in<br>51 mm    |
| <b>db - Cone Backface Backing Diameter</b>             | 2.28 in<br>58 mm    |
| <b>Da - Cup Frontface Backing Diameter</b>             | 3.05 in<br>77.00 mm |
| <b>Db - Cup Backface Backing Diameter</b>              | 2.87 in<br>72.90 mm |
| <b>Ab - Cage-Cone Frontface Clearance</b>              | 0.06 in<br>1.5 mm   |
| <b>Aa - Cage-Cone Backface Clearance</b>               | 0.01 in<br>0.3 mm   |
| <b>a - Effective Center Location<sup>3</sup></b>       | -0.25 in<br>-6.4 mm |

## Basic Load Ratings

|  |          |
|--|----------|
| <b>C90 - Dynamic Radial Rating (90</b> | 5270 lbf |
|--|----------|

|   |                       |
|---|-----------------------|
| <b>million revolutions)<sup>4</sup></b>   | 23500 N               |
| <b>C1 - Dynamic Radial Rating (1 million revolutions)<sup>5</sup></b>               | 20300 lbf<br>90500 N  |
| <b>C0 - Static Radial Rating</b>  | 24900 lbf<br>111000 N |
| <b>C<sub>a90</sub> - Dynamic Thrust Rating (90 million revolutions)<sup>6</sup></b> | 3020 lbf<br>13500 N   |

## Factors

|   |        |
|---|--------|
| <b>K - Factor<sup>7</sup></b>                       | 1.74   |
| <b>e - ISO Factor<sup>8</sup></b>                   | 0.33   |
| <b>Y - ISO Factor<sup>9</sup></b>                   | 1.79   |
| <b>G1 - Heat Generation Factor (Roller-Raceway)</b> | 35.2   |
| <b>G2 - Heat Generation Factor (Rib-Roller End)</b> | 14.3   |
| <b>Cg - Geometry Factor<sup>10</sup></b>            | 0.0801 |

<sup>1</sup> These maximum fillet radii will be cleared by the bearing corners.

<sup>2</sup> These maximum fillet radii will be cleared by the bearing corners.

<sup>3</sup> Negative value indicates effective center inside cone backface.

<sup>4</sup> Based on  $90 \times 10^6$  revolutions  $L_{10}$  life, for The Timken Company life calculation method.  $C_{90}$  and  $C_{a90}$  are radial and thrust values.

<sup>5</sup> Based on  $1 \times 10^6$  revolutions  $L_{10}$  life, for the ISO life calculation method.

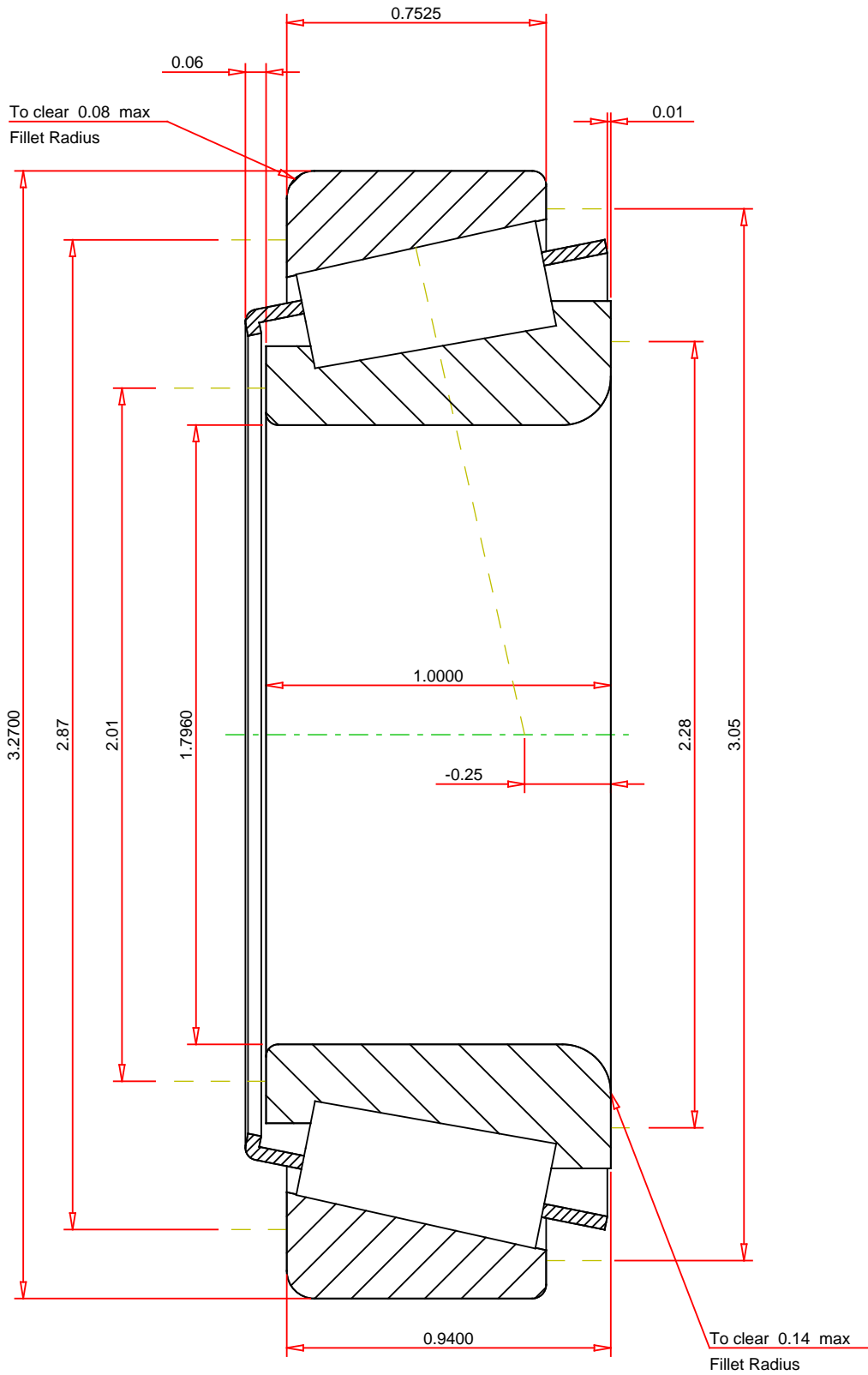
<sup>6</sup> Based on  $90 \times 10^6$  revolutions  $L_{10}$  life, for The Timken Company life calculation method.  $C_{90}$  and  $C_{a90}$  are radial and thrust values for a single-row,  $C_{90(2)}$  is the two-row radial value.

<sup>7</sup> These factors apply for both inch and metric calculations. Consult your Timken representative for instruction on use.

<sup>8</sup> These factors apply for both inch and metric calculations. Consult your Timken representative for instruction on use.

<sup>9</sup> These factors apply for both inch and metric calculations. Consult your Timken representative for instruction on use.

<sup>10</sup> Geometry constant for Lubrication Life Adjustment Factor a3l.



IMPERIAL UNITS

|   |  |   |  |   |  |
|---|--|---|--|---|--|
| <div>ISO Factor - e0.33</div> <div>ISO Factor - Y1.79</div> <div>Bearing Weight1.2 lb</div> <div>Number of Rollers Per Row18</div> <div>Effective Center Location-0.25 inch</div> |  | <div>TIMIKEN®</div> <div>THE TIMKEN COMPANY</div> <div>NORTH CANTON, OHIO USA</div> |  | <div>25590 - 25522</div> <div>Tapered Roller Bearings - TS (Tapered Single)</div> <div>Imperial</div>   |  |
|   |  |   |  | <div>K Factor1.74</div> <div>Dynamic Radial Rating - C905270 lbf</div> <div>Dynamic Thrust Rating - Ca903020 lbf</div> <div>Static Radial Rating - C024900 lbf</div> <div>Dynamic Radial Rating - C120300 lbf</div> |  |