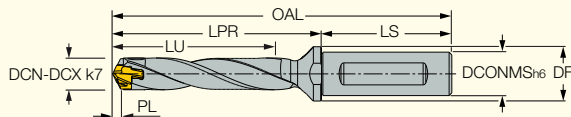


DCN A-5D

 Indexable Head Drills with
 Coolant Holes and One Flat
 Shank, Drilling Depth 5xD


Designation	DCN ⁽¹⁾	DCX ⁽²⁾	DCONMS	DF	LU	LPR	PL	LS	OAL	SSC ⁽³⁾	
DCN 060-030-12A-5D	6.00	6.40	12.00	16.00	31.1	44.0	1.09	45.0	89.00	6.0	K DCN 6-9.99-Y
DCN 065-033-12A-5D	6.50	6.90	12.00	16.00	34.2	46.8	1.18	45.0	91.80	6.5	K DCN 6-9.99-Y
DCN 070-035-12A-5D	7.00	7.40	12.00	16.00	36.3	49.6	1.27	45.0	94.60	7.0	K DCN 6-9.99
DCN 075-038-12A-5D	7.50	7.90	12.00	16.00	39.4	52.1	1.36	45.0	97.10	7.0	K DCN 6-9.99
DCN 080-040-12A-5D	8.00	8.40	12.00	16.00	41.5	55.4	1.46	45.0	100.40	8.0	K DCN 6-9.99
DCN 085-042-12A-5D	8.50	8.90	12.00	16.00	44.1	57.9	1.55	45.0	102.90	8.0	K DCN 6-9.99
DCN 090-045-12A-5D	9.00	9.40	12.00	16.00	46.6	60.8	1.64	45.0	105.80	9.0	K DCN 6-9.99
DCN 095-048-12A-5D	9.50	9.90	12.00	16.00	49.7	63.3	1.73	45.0	108.30	9.0	K DCN 6-9.99
DCN 100-050-16A-5D	10.00	10.40	16.00	20.00	51.8	66.2	1.82	48.0	114.20	10.0	K DCN 10-13.99
DCN 105-053-16A-5D	10.50	10.90	16.00	20.00	54.9	68.7	1.91	48.0	116.70	10.0	K DCN 10-13.99
DCN 110-055-16A-5D	11.00	11.40	16.00	20.00	57.0	71.6	2.00	48.0	119.60	11.0	K DCN 10-13.99
DCN 115-058-16A-5D	11.50	11.90	16.00	20.00	60.1	74.1	2.09	48.0	122.10	11.0	K DCN 10-13.99
DCN 120-060-16A-5D	12.00	12.40	16.00	20.00	62.2	77.0	2.18	48.0	125.00	12.0	K DCN 10-13.99
DCN 125-062-16A-5D	12.50	12.90	16.00	20.00	64.3	79.5	2.27	48.0	127.50	12.0	K DCN 10-13.99
DCN 130-065-16A-5D	13.00	13.40	16.00	20.00	67.4	82.6	2.37	48.0	130.60	13.0	K DCN 10-13.99
DCN 135-068-16A-5D	13.50	13.90	16.00	20.00	70.5	85.1	2.46	48.0	133.10	13.0	K DCN 10-13.99
DCN 140-070-16A-5D	14.00	14.40	16.00	20.00	72.6	90.2	2.55	48.0	138.20	14.0	K DCN 14-17.99
DCN 145-073-16A-5D	14.50	14.90	16.00	20.00	75.6	92.7	2.64	48.0	140.70	14.0	K DCN 14-17.99
DCN 150-075-20A-5D	15.00	15.90	20.00	25.00	77.7	98.7	2.73	50.0	148.70	15.0	K DCN 14-17.99
DCN 160-080-20A-5D	16.00	16.90	20.00	25.00	82.9	105.3	2.91	50.0	155.30	16.0	K DCN 14-17.99
DCN 170-085-20A-5D	17.00	17.90	20.00	25.00	88.1	111.9	3.09	50.0	161.90	17.0	K DCN 14-17.99
DCN 180-090-25A-5D	18.00	18.90	25.00	32.00	93.3	118.5	3.28	56.0	174.50	18.0	K DCN 18-21.99
DCN 190-095-25A-5D	19.00	19.90	25.00	32.00	98.5	125.0	3.46	56.0	181.00	19.0	K DCN 18-21.99
DCN 200-100-25A-5D	20.00	20.90	25.00	32.00	103.6	131.6	3.64	56.0	187.60	20.0	K DCN 18-21.99
DCN 210-105-25A-5D	21.00	21.90	25.00	32.00	108.8	138.2	3.82	56.0	194.20	21.0	K DCN 18-21.99
DCN 220-110-25A-5D	22.00	22.90	25.00	32.00	114.0	144.8	4.00	56.0	200.80	22.0	K DCN 22-26.99
DCN 230-115-32A-5D	23.00	23.90	32.00	42.00	119.2	151.4	4.19	60.0	211.40	23.0	K DCN 22-26.99
DCN 240-120-32A-5D	24.00	24.90	32.00	42.00	124.4	158.0	4.37	60.0	218.00	24.0	K DCN 22-26.99
DCN 250-125-32A-5D	25.00	25.90	32.00	42.00	129.6	164.5	4.55	60.0	224.50	25.0	K DCN 22-26.99
DCN 260-130-32A-5D	26.00	26.90	32.00	42.00	134.7	171.0	4.73	60.0	231.00	26.0	K DCN 22-26.99
DCN 270-135-32A-5D	27.00	27.90	32.00	42.00	139.9	177.7	4.91	60.0	245.70	27.0	K DCN 27-32.99
DCN 270-135-40A-5D	27.00	27.90	40.00	50.00	139.9	177.7	4.91	68.0	237.70	27.0	K DCN 27-32.99
DCN 280-140-32A-5D	28.00	28.90	32.00	42.00	145.1	184.2	5.10	60.0	252.20	28.0	K DCN 27-32.99
DCN 280-140-40A-5D	28.00	28.90	40.00	50.00	145.1	184.2	5.10	68.0	244.20	28.0	K DCN 27-32.99
DCN 290-145-32A-5D	29.00	29.90	32.00	42.00	150.3	190.8	5.28	60.0	258.80	29.0	K DCN 27-32.99
DCN 290-145-40A-5D	29.00	29.90	40.00	50.00	150.3	190.8	5.28	68.0	250.80	29.0	K DCN 27-32.99
DCN 300-150-32A-5D	30.00	30.90	32.00	42.00	155.5	197.4	5.46	60.0	265.40	30.0	K DCN 27-32.99
DCN 300-150-40A-5D	30.00	30.90	40.00	50.00	155.5	197.4	5.46	68.0	257.40	30.0	K DCN 27-32.99
DCN 310-155-32A-5D	31.00	31.90	32.00	42.00	160.6	204.0	5.64	60.0	272.00	31.0	K DCN 27-32.99
DCN 310-155-40A-5D	31.00	31.90	40.00	50.00	160.6	204.0	5.64	68.0	264.00	31.0	K DCN 27-32.99
DCN 320-160-32A-5D	32.00	32.90	32.00	42.00	165.8	210.5	5.82	60.0	278.50	32.0	K DCN 27-32.99
DCN 320-160-40A-5D	32.00	32.90	40.00	50.00	165.8	210.5	5.82	68.0	270.50	32.0	K DCN 27-32.99

• For user guide and cutting conditions, see pages 556-570

(1) Cutting diameter minimum • Do not mount smaller drilling heads other than the specified range of the drill body

(2) Cutting diameter maximum

(3) Seat size code

For inserts, see pages: FCP (546) • HCP-IQ (542) • ICK (543) • ICK-2M (545) • ICM (543) • ICN (549) • ICP-2M (545) • QCP-2M (544)

