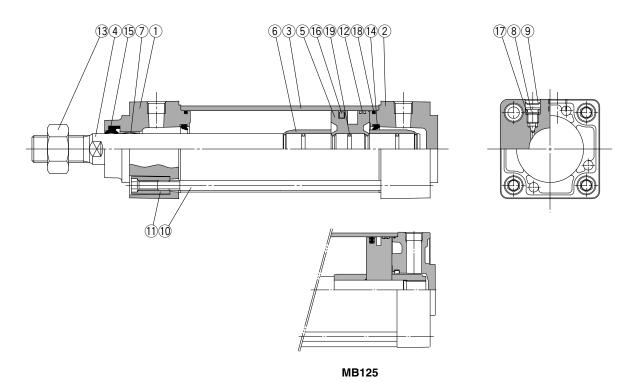
Construction



Component Parts

No.	Description	Material	Note
1	Rod cover	Aluminum die-cast	Metallic painted
2	Head cover	Aluminum die-cast	Metallic painted
3	Cylinder tube	Aluminum alloy	Hard anodized
4	Piston rod	Carbon steel	Hard chrome plated
(5)	Piston	Aluminum alloy	Chromated
6	Cushion ring	Brass	
7	Bushing	Lead bronze cast	
8	Cushion ring	Steel wire	Nickel plated
9	Retaining ring	Steel for spring	ø40 to ø100
10	Tie rod	Carbon steel	Zinc chromated
11)	Tie rod nut	Carbon steel	Nickel plated
12	Wear ring	Resin	
13	Rod end nut	Carbon steel	Nickel plated

Replacement Parts/Seal Kit

Bore size (mm)	Kit no.	Contents
32	MB32-PS	
40	MB40-PS	
50	MB50-PS	Set of the
63	MB63-PS	No. 14, 15, 16 and 18
80	MB80-PS	
100	MB100-PS	
125	MB125-PS	

- * Seal kits consist of items $(\!\![4\!],(\!\![5\!],(\!\![6\!])\!\!]$ and $(\!\![8\!])\!\!],$ and can be ordered by using the seal kit number corresponding to each bore size.
- * Trunnion type should not be disassembled. (Refer to page 328.)
- * Seal kit includes a grease pack (ø32 to 50: 10 g, ø63, 80: 20 g, ø100, 125: 30 g).

Order with the following part number when only the grease pack is needed. Grease pack part number: GR-S-010 (10 g), GR-S-020 (20 g)

Water Resistant Air Cylinder

Water resistant air cylinders are also available in Series MB, which are suitable for use on machine tools, where exposure to coolant is possible and applicable for food machinery and automobile washing equipment in an environment where water splashes. Please refer to page 899 for more information.

No.	Description	Material	Note
14) *	Cushion seal	Urethane	
15 *	Rod seal	NBR	
16 *	Piston seal	NBR	
17	Cushion valve seal	NBR	
18 *	Cylinder tube gasket	NBR	
19	Piston gasket	NBR	

Copper/Fluorine-free

20 - MB Mounting bracket	Bore size	Port thread type	 	Stroke	Suffix
Copper/Fluorine-free					

Copper material has been replaced with non-copper material to prevent generation of copper ions. This is to eliminate influence of copper ions and fluororesin upon color CRT.

Specifications

Action	Double acting single rod
Bore size	ø32, ø40, ø50, ø63, ø80, ø100
Max. operating pressure	1.0 MPa
Min. operating pressure	0.05 MPa
Cushion	Air cushion *
Piping	Screw-in piping
Operating piston speed	50 to 1000 mm/s
Mounting bracket	Basic, Axial foot, Rod side flange, Head side flange, Single clevis, Double clevis, Center trunnion

- * Auto switch capable.
- ★The cylinder should be operated within its allowable kinetic energy. (Refer to page 292.)
- * In case of types with no air cushion, a rubber bumper is used.

D-□

-X□

CJ1

CJP

CJ2

CM2

CG1

MB

MB1

CA₂

CS₁

CS₂

Individual -X□

Technical data

