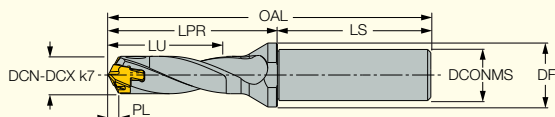


DCN R-3D

 Indexable Head Drills with
 Coolant Holes and a Cylindrical
 Shank, Drilling Depth 3xD


Designation	DCN ⁽¹⁾	DCX ⁽²⁾	DCONMS	DF	LU	LPR	PL	LS	OAL	SSC ⁽³⁾	
DCN 060-018-12R-3D	6.00	6.40	12.00	16.00	19.1	32.0	1.09	45.0	77.00	6.0	K DCN 6-9.99-Y
DCN 065-020-12R-3D	6.50	6.90	12.00	16.00	21.2	33.8	1.18	45.0	78.80	6.5	K DCN 6-9.99-Y
DCN 070-021-12R-3D	7.00	7.40	12.00	16.00	22.3	35.6	1.27	45.0	80.60	7.0	K DCN 6-9.99
DCN 075-023-12R-3D	7.50	7.90	12.00	16.00	24.4	37.1	1.36	45.0	82.10	7.0	K DCN 6-9.99
DCN 080-024-12R-3D	8.00	8.40	12.00	16.00	25.5	39.4	1.46	45.0	84.40	8.0	K DCN 6-9.99
DCN 085-025-12R-3D	8.50	8.90	12.00	16.00	26.6	40.9	1.55	45.0	85.90	8.0	K DCN 6-9.99
DCN 090-027-12R-3D	9.00	9.40	12.00	16.00	28.6	42.8	1.64	45.0	87.80	9.0	K DCN 6-9.99
DCN 095-029-12R-3D	9.50	9.90	12.00	16.00	30.7	44.3	1.73	45.0	89.30	9.0	K DCN 6-9.99
DCN 100-030-16R-3D	10.00	10.40	16.00	20.00	31.8	46.2	1.82	48.0	94.20	10.0	K DCN 10-13.99
DCN 105-032-16R-3D	10.50	10.90	16.00	20.00	33.9	47.7	1.91	48.0	95.70	10.0	K DCN 10-13.99
DCN 110-033-16R-3D	11.00	11.40	16.00	20.00	35.0	49.6	2.00	48.0	97.60	11.0	K DCN 10-13.99
DCN 115-035-16R-3D	11.50	11.90	16.00	20.00	37.1	51.1	2.09	48.0	99.10	11.0	K DCN 10-13.99
DCN 120-036-16R-3D	12.00	12.40	16.00	20.00	38.2	53.0	2.18	48.0	101.00	12.0	K DCN 10-13.99
DCN 125-037-16R-3D	12.50	12.90	16.00	20.00	39.3	54.5	2.27	48.0	102.50	12.0	K DCN 10-13.99
DCN 130-039-16R-3D	13.00	13.40	16.00	20.00	41.4	56.6	2.37	48.0	104.60	13.0	K DCN 10-13.99
DCN 135-041-16R-3D	13.50	13.90	16.00	20.00	43.5	58.1	2.46	48.0	106.10	13.0	K DCN 10-13.99
DCN 140-042-16R-3D	14.00	14.40	16.00	20.00	44.6	62.1	2.55	48.0	110.10	14.0	K DCN 14-17.99
DCN 145-044-16R-3D	14.50	14.90	16.00	20.00	46.6	63.6	2.64	48.0	111.60	14.0	K DCN 14-17.99
DCN 150-045-20R-3D	15.00	15.90	20.00	25.00	47.7	68.7	2.73	50.0	118.70	15.0	K DCN 14-17.99
DCN 160-048-20R-3D	16.00	16.90	20.00	25.00	50.9	73.3	2.91	50.0	123.30	16.0	K DCN 14-17.99
DCN 170-051-20R-3D	17.00	17.90	20.00	25.00	54.1	77.9	3.09	50.0	127.90	17.0	K DCN 14-17.99
DCN 180-054-25R-3D	18.00	18.90	25.00	32.00	57.3	82.5	3.28	56.0	138.50	18.0	K DCN 18-21.99
DCN 190-057-25R-3D	19.00	19.90	25.00	32.00	60.5	87.0	3.46	56.0	143.00	19.0	K DCN 18-21.99
DCN 200-060-25R-3D	20.00	20.90	25.00	32.00	63.6	91.6	3.64	56.0	147.60	20.0	K DCN 18-21.99
DCN 210-063-25R-3D	21.00	21.90	25.00	32.00	66.8	96.2	3.82	56.0	152.20	21.0	K DCN 18-21.99
DCN 220-066-25R-3D	22.00	22.90	25.00	32.00	70.0	100.8	4.00	56.0	156.80	22.0	K DCN 22-26.99
DCN 230-069-32R-3D	23.00	23.90	32.00	42.00	73.2	105.4	4.19	60.0	165.40	23.0	K DCN 22-26.99
DCN 240-072-32R-3D	24.00	24.90	32.00	42.00	76.4	110.0	4.37	60.0	170.00	24.0	K DCN 22-26.99
DCN 250-075-32R-3D	25.00	25.90	32.00	42.00	79.6	114.5	4.55	60.0	174.50	25.0	K DCN 22-26.99
DCN 260-078-32R-3D	26.00	26.90	32.00	42.00	82.7	119.0	4.73	60.0	179.00	26.0	K DCN 22-26.99
DCN 270-081-32R-3D	27.00	27.90	32.00	42.00	85.9	123.7	4.91	60.0	183.70	27.0	K DCN 27-32.99
DCN 280-084-32R-3D	28.00	28.90	32.00	42.00	89.1	128.2	5.10	60.0	188.20	28.0	K DCN 27-32.99
DCN 290-087-32R-3D	29.00	29.90	32.00	42.00	92.3	132.8	5.28	60.0	192.80	29.0	K DCN 27-32.99
DCN 300-090-32R-3D	30.00	30.90	32.00	42.00	95.5	137.4	5.46	60.0	197.40	30.0	K DCN 27-32.99
DCN 310-093-32R-3D	31.00	31.90	32.00	42.00	98.6	142.0	5.64	60.0	202.00	31.0	K DCN 27-32.99
DCN 320-096-32R-3D	32.00	32.90	32.00	42.00	101.8	146.5	5.82	60.0	206.50	32.0	K DCN 27-32.99

• For user guide and cutting conditions, see pages 556-570

(1) Cutting diameter minimum • Do not mount smaller drilling heads other than the specified range of the drill body

(2) Cutting diameter maximum

(3) Seat size code

For inserts, see pages: FCP (546) • HCP-IQ (542) • ICG (547) • ICK (543) • ICK-2M (545) • ICM (543) • ICN (549) • ICP-2M (545) • QCP-2M (544)