

The Timken Company

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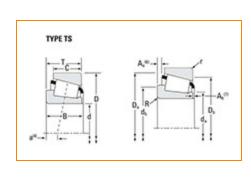
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Part Number 67791 - 67720, Tapered Roller Bearings - TS (Tapered Single) Imperial

This is the most basic and most widely used type of tapered roller bearing. It consists of two main separable parts: the cone (inner ring) assembly and the cup (outer ring). It is typically mounted in opposing pairs on a shaft.





<u>Specifications</u> | <u>Dimensions</u> | <u>Abutment and Fillet Dimensions</u> | <u>Basic Load Ratings</u> | <u>Factors</u>

Specifications -			
	Series	67700	
	Cone Part Number	67791	
	Cup Part Number	67720	
	Design Unit	Inch	
	Cage Material	Stamped Steel	

Dir	mensions		-
	d - Bore	7 in 177.800 mm	
	- Cup Outer Diameter	9 3/4 in 247.650 mm	

B - Cone Width	1.875 in 47.625 mm
C - Cup Width	1.5000 in 38.100 mm
T - Bearing Width	1.8750 in 47.625 mm

Abutment and Fillet Dimensions -				
	R - Cone Backface "To Clear" Radius ¹	0.410 in 10.400 mm		
	r - Cup Backface "To Clear" Radius ²	0.130 in 3.30 mm		
	da - Cone Frontface Backing Diameter	7.4 in 188 mm		
	db - Cone Backface Backing Diameter	8.19 in 208 mm		
	Da - Cup Frontface Backing Diameter	9.48 in 240.80 mm		
	Db - Cup Backface Backing Diameter	9.02 in 229.11 mm		
	Ab - Cage-Cone Frontface Clearance	0.11 in 2.8 mm		
	Aa - Cage-Cone Backface Clearance	0.17 in 4.3 mm		
	a - Effective Center Location ³	0.19 in 4.8 mm		

Bas	sic Load Ratings		-
	C90 - Dynamic Radial Rating (90	23600 lbf	

million revolutions) ⁴	105000 N
C1 - Dynamic Radial Rating (1 million revolutions) ⁵	91100 lbf 405000 N
C0 - Static Radial Rating	175000 lbf 779000 N
C _{a90} - Dynamic Thrust Rating (90 million revolutions) ⁶	17800 lbf 79000 N

Factors -			
	K - Factor ⁷	1.33	
	e - ISO Factor ⁸	0.44	
	Y - ISO Factor ⁹	1.36	
	G1 - Heat Generation Factor (Roller-Raceway)	622.3	
	G2 - Heat Generation Factor (Rib-Roller End)	122.6	
	Cg - Geometry Factor ¹⁰	0.121	

¹ These maximum fillet radii will be cleared by the bearing corners.

² These maximum fillet radii will be cleared by the bearing corners.

 $^{^3}$ Negative value indicates effective center inside cone backface.

 $^{^4}$ Based on 90 x 10 6 revolutions L $_{10}$ life, for The Timken Company life calculation method. C $_{90}$ and C $_{a90}$ are radial and thrust values.

 $^{^{5}}$ Based on 1 x 10^{6} revolutions L $_{10}$ life, for the ISO life calculation method.

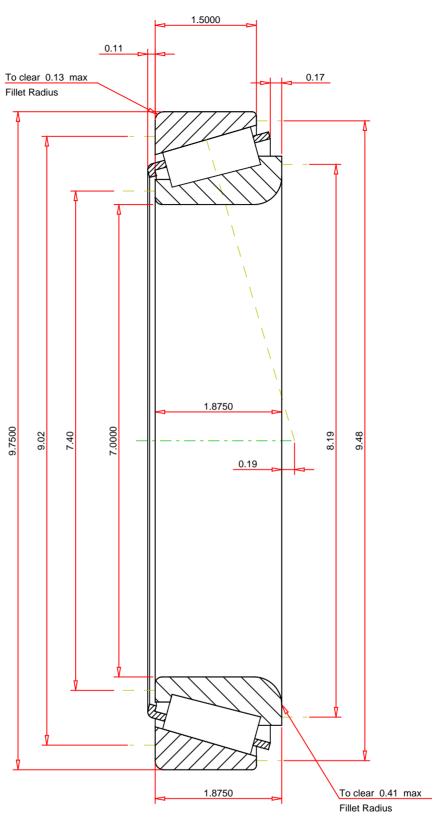
 $^{^6}$ Based on 90 x 10^6 revolutions L $_{10}$ life, for The Timken Company life calculation method. C $_{90}$ and C $_{a90}$ are radial and thrust values for a single-row, C $_{90(2)}$ is the two-row radial value.

⁷ These factors apply for both inch and metric calculations. Consult your Timken representative for instruction on use.

⁸ These factors apply for both inch and metric calculations. Consult your Timken representative for instruction on use.

⁹ These factors apply for both inch and metric calculations. Consult your Timken representative for instruction on use.

¹⁰ Geometry constant for Lubrication Life Adjustment Factor a3l.



IMPERIAL UNITS

ISO Factor - e	0.44		Γ
ISO Factor - Y	1.36		
Bearing Weight	14.5	lb	
Number of Rollers Per Row	36		
Effective Center Location	0.19	inch	

THE TIMKEN COMPANY
NORTH CANTON, OHIO USA

67791 - 67720 Tapered Roller Bearings - TS (Tapered Single) Imperial

 K Factor
 1.33

 Dynamic Radial Rating - C90
 23600
 lbf

 Dynamic Thrust Rating - Ca90
 17800
 lbf

 Static Radial Rating - C0
 175000
 lbf

 Dynamic Radial Rating - C1
 91100
 lbf

Every reasonable effort has been made to ensure the accuracy of the information contained in this writing, but no liability is accepted for errors, omissions or for any other reason.

FOR DISCUSSION ONLY