

# TECHNICAL DATASHEET

Update : 25/02/2019

## METRIC COURSE TAP HSSE/ASP-PM TITANIUM TiCN SPIRAL FLUTE



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### Characteristics

| Ref.   | EAN           | Threading | Threading diameter mm | Thread mm | Capacity length mm | Angle of helix ° | Total length mm | Tail diameter mm | Din standard | Body material | Square drive adapter mm | Coating | Tolerance |
|--------|---------------|-----------|-----------------------|-----------|--------------------|------------------|-----------------|------------------|--------------|---------------|-------------------------|---------|-----------|
| 844811 | 3660338072475 | Metric    | M3                    | 0,5       | 10                 | 30               | 56              | 3,5              | 371          | HSSE/PM       | 2,7                     | TiCN    | 6HX       |
| 844812 | 3660338072482 | Metric    | M4                    | 0,7       | 14                 | 30               | 63              | 4,5              | 371          | HSSE/PM       | 3,4                     | TiCN    | 6HX       |
| 844813 | 3660338072499 | Metric    | M5                    | 0,8       | 16                 | 30               | 70              | 6                | 371          | HSSE/PM       | 4,9                     | TiCN    | 6HX       |
| 844814 | 3660338072505 | Metric    | M6                    | 1         | 16                 | 30               | 80              | 6                | 371          | HSSE/PM       | 4,9                     | TiCN    | 6HX       |
| 844815 | 3660338072512 | Metric    | M8                    | 1,25      | 18                 | 30               | 90              | 8                | 371          | HSSE/PM       | 6,2                     | TiCN    | 6HX       |
| 844816 | 3660338072529 | Metric    | M10                   | 1,5       | 20                 | 30               | 100             | 10               | 371          | HSSE/PM       | 8                       | TiCN    | 6HX       |
| 844817 | 3660338072536 | Metric    | M12                   | 1,75      | 24                 | 30               | 110             | 9                | 376          | HSSE/PM       | 7                       | TiCN    | 6HX       |